QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDUREDepartment: Quality AssuranceSOP No.:Title: Preparation of Validation/Qualification Protocol and ReportEffective Date:Supersedes: NilReview Date:Issue Date:Page No.:

1.0 OBJECTIVE:

To lay down a Procedure for Preparation of Validation/Qualification Protocols and Reports.

2.0 SCOPE:

This SOP is applicable for Preparation of Validation/Qualification Protocols and Reports at

3.0 RESPONSIBILITY:

QA (**Officer/Designee**): Preparation, Distribution (to Respective Department), Revision, Retrieval and Destruction of this SOP. Review, Approval, Training and effective implementation of this SOP. Review of Protocols and Reports.

Respective Departments: Preparation and Review of Protocols and Reports.

4.0 ACCOUNTABILITY:

Head QA: Ensure Training and Implementation of this SOP. Custodian of soft copy and hard copy of Master copy of this SOP. To ensure distribution to concerned Departments, Training and Effective Implementation of this SOP. Approved of all Qualification Protocol & Report.Custodian of soft copy and hard copy of Validation/Qualification Protocols and Reports.

Respective Departments Heads: Ensure the Review of contents of Protocols and Reports. Approval of all Qualification Protocol & Report.

5.0 **DEFINITIONS**

- **5.1 Protocol:** A Protocol is a written set of instructions broader in scope than a Standard Operating Procedure (SOP).
- **5.2** System: Referred in this SOP means Facility/Equipment/Instrument or Utility.
- **5.3** Activity: Any monitoring or measuring or Qualification step.
- **5.4 Validation/Qualification:** Documented act of proving that any Facility/Utility/Equipment/ Instrument/System actually lead to expected results.

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE		
Department: Quality Assurance	SOP No.:	
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:	
Supersedes: Nil	Review Date:	
Issue Date:	Page No.:	

- **5.5 URS (User Requirement Specification):** Document indicating User Requirements and Specifications of any Equipment/Utility/System, submitted to Vendor(s) to ensure that the Equipment/Utility/System meet the intended purpose.
- **5.6 Design Qualification (DQ):** Documented verification that the proposed design of the Facilities, Systems and Equipment is suitable for intended purpose.
- **5.7 Installation Qualification (IQ):** Documented verification that the Facilities, Systems and Equipment as installed or modified, comply with the approved design and the Manufacturer's recommendation.
- **5.8 Operational Qualification (OQ):** Documented verification that the Facilities, Systems and Equipment as installed or modified, perform as intended throughout the anticipated Operating Range and is operating consistently as per the established specification or design criteria.
- **5.9 Performance Qualification (PQ):** Documented verification that the Facilities, Systems and Equipment as connected together, can perform effectively and reproducibly, to perform approved process and deliver product specification consistently.
- **5.10 Re-Qualification:** Planned, periodic Qualification to prove that any Facility/Utility/Equipment/ Instrument/System actually are in validated state.
- **5.11Modification:** Any significant change which may alter the validated state of Facility/Utility/ Equipment/Instrument/System.
- 5.12Relocation: Change in location of any Utility, Equipment or System.

6.0 **PROCEDURE**:

6.1 GENERAL GUIDELINES FOR PREPARATION, APPROVAL OF QUALIFICATION AND VALIDATION PROTOCOL AND REPORTS:

- 6.1.1 Protocols and Reports shall be written in English Language by using Microsoft Word.
- **6.1.2** The person performing the Process or activity of respective department/QA Department shall prepare the Protocols and Reports.
- **6.1.3** Initiator shall have adequate knowledge, Training and experience in the related Areas of activity.
- 6.1.4 All the points in the Protocol / Report shall be numbered sequentially and sub paragraph of the Protocol / Report be also numbered sequentially with an incremental number



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE	
Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

derived from the heading number. Bullets may be use for sub paragraph of Protocol / Report.

- **6.1.5** Initiator shall check the completeness of draft Protocols and Reports and send to the Head of the Department for review.
- 6.1.6 Protocols and Reports shall have reference of related document such as Pharmacopoeia and Guidelines published by various Regulatory Authorities. Wherever necessary illustrations and drawing shall be indicated to provide better clarity and understanding of the Process / System.
- **6.1.7** The reviewer shall check the adequacy, accuracy, correctness and completeness of draft Protocols and Reports.
- **6.1.8** Upon receipt of the comments (if any), same shall be reviewed and incorporated in the Protocols and Reports.
- **6.1.9** Final draft soft copy of protocol & report shall be provided to QA and the soft copy in other Departments shall be deleted in presence of QA person.
- 6.1.10 QA shall take the printout of protocol & report for signature.
- 6.1.11 Print out of protocol & report shall be provided to Respective Departments for signature.
- **6.1.12** All Protocols and Reports shall be prepared by Operating Officer / Executive of concerned Department, Checked by Operating Manager of concerned Department/ Head of related activity.
- **6.1.13** Upon signature of Respective Department, signed off copy of Protocol & Report shall be sent back to Department Head for Approved by and Final approved by Head QA
- **6.1.14** Soft Copy of protocol and report prepared by the User Department and transferred to Head QA and shall be deleted in presence of QA person.

6.2 PREPARATION OF QUALIFICATION PROTOCOL CUM REPORTS:

6.2.1 Qualification Protocol shall be separate for DQ, IQ, OQ and PQ for each activity and report also separate.

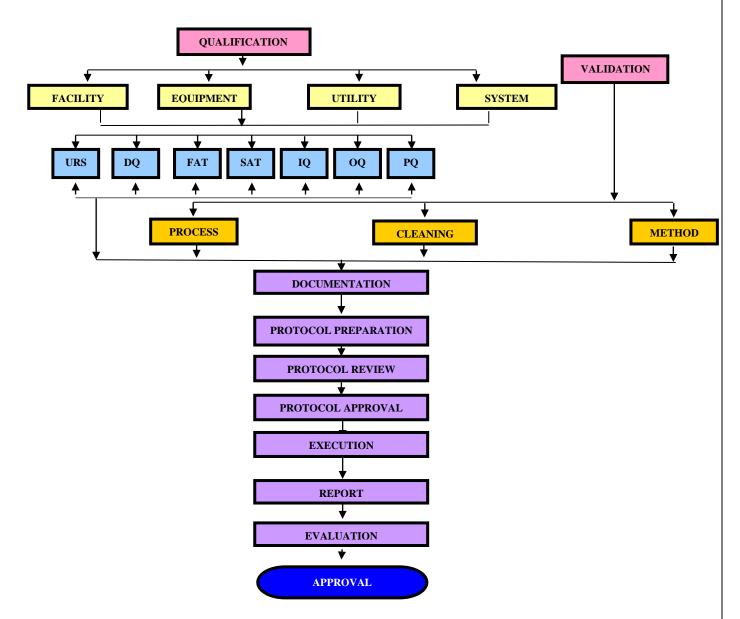
QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

6.2.2 The activity flow for Qualification and Validation process is as:



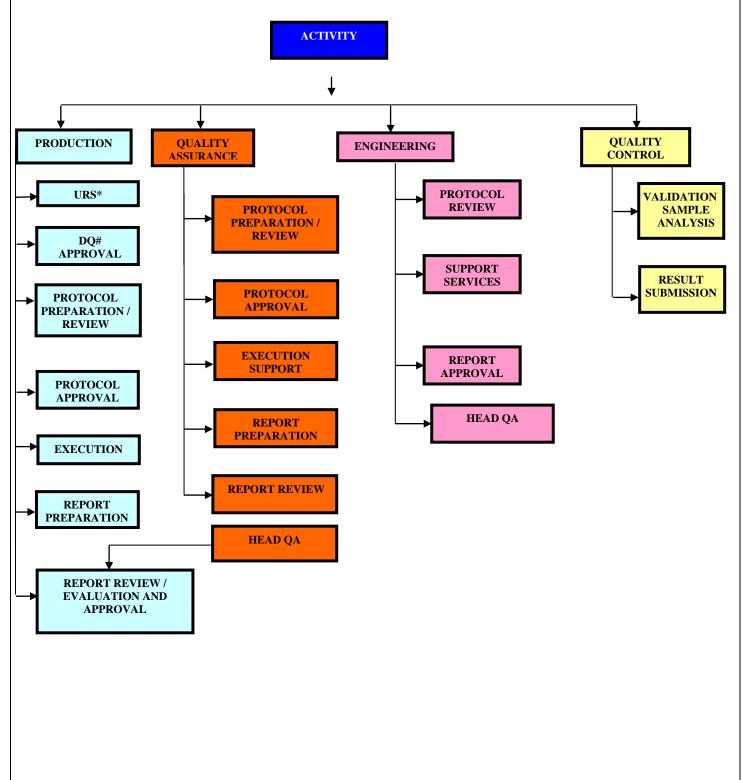
QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

6.2.3 The Responsibility and activity flow for Qualification and Validation process is as



QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

6.2.4 Preparation of Protocol shall be initiated after receipt of approved Specification and Design.

6.2.5 User Requirement Specification (URS) (Where ever applicable):

6.2.6 Design Qualification:

6.2.6.1 Design Qualification shall be provided by the vendor.

6.2.7 Operational Qualification:

6.2.7.1 Operational Qualification shall be provided by the vendor

NOTE: If there is no Define of department on Approval page. Concerned and cross functional Department review the data and final approval of Head Quality assurance Department.

6.2.8 **Performance Qualification (PQ)**:

6.2.8.1 **Performance Qualification Protocol:**

6.2.8.1.1 Performance Qualification Protocol shall be prepared as per format shown in **Annexure-I.**

6.2.8.2 Content of Header and Footer:

Header:

- 6.2.8.2.1.1 The Header of Performance Qualification Protocol shall have the Name of Organization (Including Name of Location). Header shall have the "Logo" of Organization in Left corner on Top and Title "Performance Qualification Protocol for------" in center written in Bold and Capital letter of font size 12, format shown in Annexure-I.
- **6.2.8.2.1.2 Protocol No.:** Shall be written as per current version of respective SOP.
- **6.2.8.2.1.3 Revision No.:** Shall be written in Times New Roman, Normal and Font size 12.
- **6.2.8.2.1.4 Effective Date:** Effective Date shall be written in the form of **DD/MM/YY** in respective column (**Effective date :**)
- **6.2.8.2.1.5 Page No.:** Shall be written in Bold and Normal of Font Size 12. The Page Number shall be mentioned in 'X of Y' format. **For Example:** If a Protocol contains 60 pages then the first page of the Protocol shall be 1 of 60 and the second page shall be 2 of 60 respectively. Shall be Pre-printed.

Footer:

6.2.8.2.2.1 Format No.: 09 Normal and Capital font size printed on the left corner of the page after Footer, out of page border and shall be printed as **Annexure-I** with revision

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

No. on all pages of the Protocol.

6.2.8.3 Content of Body Part:

The format of Performance Qualification Protocol shall contain the following information but not limited to:

Equipment (for vessels) / Instrument / Utility Qualification:

- 1.0 Protocol Approval
- 2.0 Objective
- 3.0 Scope
- 4.0 Responsibility
- **5.0** Training
- 6.0 Equipment / Instrument / Utility Details
- 7.0 System Description
- 8.0 Reason for Qualification
- 9.0 Site of Study
- **10.0** Frequency of Qualification
- **11.0** Pre Qualification Requirements
- 12.0 Procedure
- 13.0 Annexure
- 14.0 Reference
- **15.0** Documents to be attached
- 16.0 Deviation from Pre-defined Specification, if any
- 17.0 Change Control, if any
- **18.0** Review(Inclusive of follow u action, if any)
- 19.0 Conclusion
- 20.0 Recommendation
- 21.0 Abbreviations
- **22.0** Revision History

For Equipment Qualification except Vessels:

- **1.0** Protocol Approval
- 2.0 Objective



QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

3.0	Scope
4.0	Responsibility
5.0	Equipment Details
6.0	System Description
7.0	Reason for Qualification
8.0	Site of Study
9.0	Frequency of Qualification
10.0	Pre Qualification Requirements
11.0	Tests & Checks
12.0	Checklist of All Tests & Checks
13.0	References
14.0	Documents to be attached
15.0	Non Compliance, if any
16.0	Deviation from Pre–Defined Specification, If Any
17.0	Change Control, If Any
18.0	Abbreviations
19.0	Revision History
Wate	r System Qualification:
1.0	Protocol Approval
2.0	Objective
3.0	Scope
4.0	Responsibility
5.0	Training record
6.0	Pre Qualification Requirement
7.0	System Description
8.0	Reason for Qualification
9.0	Site study
10.0	Frequency of Requalification
11.0	Procedure

12.0 Methodology for Evaluation

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

13.0	Sampling Plan
14.0	Water velocity Measurement
15.0	Acceptance Criteria as per IP/USP
16.0	Evaluation of Test Result
17.0	Identification And Verification of Documents
18.0	Preparation of Report.
19.0	References
20.0	Deviation, if any
21.0	Change Control, if any
22.0	Conclusion
23.0	Recommendations
24.0	Revision History
25.0	Abbreviations
Area	Qualification:
1.0	Protocol Approval
2.0	Objective
3.0	Scope
4.0	Responsibility
5.0	Training Record
6.0	Equipment Details
7.0	System Description
8.0	Reason for qualification
9.0	Site of Study
10.0	Frequency of Qualification
11.0	Pre-Qualification Requirement
12.0	Procedure
13.0	Acceptance Criteria
14.0	Reference
15.0	Documents to be attached

16.0 Non Compliance

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- **17.0** Deviation from Pre-defined Specification, if any
- **18.0** Change Control, if any
- 19.0 Abbreviations
- 20.0 Revision History

6.2.9 **Performance Qualification Report:**

6.2.9.1 On the basis of Qualification Protocol, Qualification Report shall be prepared as per Annexure-II.

6.2.9.2 Content of Header and Footer:

6.2.9.2.1 Header:

- 6.2.9.2.1.1 The Header of Performance Qualification Report shall have the Name of Organization (Including Name of Location). Header shall have the "Logo" of Organization in Left corner on Top and Title "Performance Qualification Report for------" in center written in Bold and Capital letter of font size 12, format shown in Annexure-II.
- **6.2.9.2.1.2 Report No.:** Shall be written as per current version of respective SOP and shall be Preprinted.
- **6.2.9.2.1.3 Protocol No.:** Respective Protocol No. shall be provided. Protocol no. shall be Preprinted.
- **6.2.9.2.1.4 Revision No.:** Shall be written in Times New Roman, Normal and Font size 12.
- **6.2.9.2.1.5 Effective Date:** Effective Date shall be written in the form of **DD/MM/YY** in respective column (**Effective date :**)
- **6.2.9.2.1.6 Page No.:** Shall be written in Bold and Normal of Font Size 12. The Page Number shall be mentioned in 'X of Y' format. **For Example:** If a Protocol contains 60 pages then the first page of the Protocol shall be 1 of 60 and the second page shall be 2 of 60 respectively. Shall be Pre-printed.
- 6.2.9.2.2 Footer:
- **6.2.9.2.2.1** Format No.: 09 Normal and Capital font size printed on the left corner of the page after

Footer, out of page border and shall be printed as per Annexure-II with revision no.

on

All pages of the Report.

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

6.2.9.3 Content of Body Part:

The format of Performance Qualification Report shall contain the following information but not limited to:

Equipment (Vessels)/Instrument/Utility Qualification Report:

- 1.0 Report Pre-Approval
- 2.0 Objective
- 3.0 Scope
- 4.0 Responsibility
- 5.0 Equipment / Instruments / Utility Details
- 6.0 Reason for Qualification
- 7.0 Site of Study
- 8.0 Frequency of Qualification
- 9.0 Annexure
- 10.0 Reference
- 11.0 Documents to be attached
- 12.0 Deviation from Pre-defined Specification, if any
- 13.0 Change Control, if any
- 14.0 Review (inclusive of follow up action, if any)
- 15.0 Conclusion
- 16.0 Recommendation
- 17.0 Abbreviations
- **18.0** Revision History
- 19.0 Report Post Approval

For Equipment Qualification except Vessels:

- **1.0** Report Pre-Approval
- 2.0 Objective
- 3.0 Scope
- 4.0 Responsibility
- **5.0** Equipment Details
- 6.0 Pre-Qualification Requirements



QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- 7.0 Tests & Checks
- 8.0 Checklist of All Tests & Checks
- 9.0 Documents Attached
- **10.0** Non Compliance, If Any
- **11.0** Deviation from Pre–Defined Specification, If Any
- **12.0** Change Control, If Any
- **13.0** Review (Inclusive Of Follow Up Action, If Any)
- 14.0 Conclusion
- **15.0** Recommendation
- **16.0** Abbreviations
- **17.0** Revision History
- **18.0** Report Post Approval

Water System Qualification:

- 1.0 Report Pre-Approval
- 2.0 Objective
- 3.0 Scope
- 4.0 Responsibility
- 5.0 System Details
- 6.0 System Description
- 7.0 Reason for Qualification
- 8.0 Site of study
- 9.0 Frequency of requalification
- **10.0** Training of Execution team
- 11.0 Tests and checks
- 12.0 Checklist of all tests and checks
- 13.0 Documents to be Attached
- 14.0 Non Compliance
- 15.0 Deviation from Pre-defined Specification, if any
- 16.0 Change Control, if any

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- **17.0** Review (inclusive of follow up action, if any)
- 18.0 Conclusion
- **19.0** Recommendation
- **20.0** Revision History
- **21.0** Abbreviations
- 22.0 Report Post Approval

Area Qualification:

- 1.0 Report Pre-Approval
- 2.0 Objective
- **3.0** Scope
- 4.0 Responsibility
- 5.0 Training Record
- 6.0 Equipment Details
- 7.0 Reason for Qualification
- 8.0 Site of study
- 9.0 Frequency of Qualification
- 10.0 Pre-Qualification Requirements
- 11.0 Procedure
- 12.0 Checklist for tests and Checks
- 13.0 References
- 14.0 Documents to be attached
- 15.0 Non Compliance
- 16.0 Deviation from Pre-defined Specification, if any
- **17.0** Change Control, if any
- 18.0 Review (inclusive of follow up action, if any)
- 19.0 Conclusion
- 20.0 Recommendation
- **21.0** Abbreviations
- 22.0 Revision History

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE		
Department: Quality Assurance	SOP No.:	
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:	
Supersedes: Nil	Review Date:	
Issue Date:	Page No.:	

23.0 Report Post Approval

6.2.9.3.1 The Qualification Report shall be reviewed by Head of User Department, QC / Engineering / Production Head (as applicable) and approved by Head QA. The approval of Qualification Report is considered as handover of the system to user Department for its intended purpose.

6.2.10 Preparation of Validation / Re-Validation Protocols:

6.2.10.1 All Validation / Re-Validation Protocols shall be prepared as per format "Validation Protocol (Specimen)" as shown in Annexure-III. The format of Validation / Re-

validation

Protocol shall contain the following information.

6.2.10.2 Process Validation Protocol:

Process Validation Protocol shall contain the following Headings but not limited to:

- **1.0** Protocol Approval
- 2.0 Objective
- 3.0 Scope
- 4.0 Responsibility
- 5.0 Training Record
- 6.0 Reason for Validation
- 7.0 Process Validation Methodology
- 8.0 Master Document Verification
- 9.0 Process Validation Pre requisite
- **10.0** Product Information
- **11.0** Manufacturing Formula
- 12.0 Specifications and Standard Test Procedure
- **13.0** Equipment Qualification Verification
- 14.0 Process Flow Diagram
- **15.0** Methodology and Sampling Procedure
- 16.0 Process Steps and Critical Process Variables for Validation
- **17.0** Sampling and Analysis Plan
- **18.0** Sampling Locations

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- **19.0** Acceptance Criteria
- 20.0 Revalidation
- **21.0** Deviations
- **22.0** Validation Stability Plan
- 23.0 Validation Report
- 24.0 Conclusion
- **25.0** Reference Documents
- 26.0 List of Attachments
- 27.0 Abbreviations
- 28.0 Revision History

6.2.10.3 Analytical Method Validation Protocol:

Analytical Method Validation Protocol shall contain the following Heads but not limited

to:

- 1. Protocol Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- **5.** Training Details
- 6. Instrument Calibration Verification
- 7. Procedure
- 8. Materials and Instruments Used
- 9. Study Design
- **10.** Procedure for Method Validation
- **11.** Validation Acceptance Criteria
- **12.** References
- **13.** Summary Report
- **14.** Deviation (if any)
- **15.** Abbreviations
- **16.** Revision History
- 6.2.10.4 Process Simulation Study (Media Fill) Protocol:

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Process Simulation Protocol shall contain the following Heads but not limited to:

- **1.** Protocol pre Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- **5.** Re-qualification Criteria
- **6.** Frequency of Validation
- 7. Number of Runs
- 8. Duration of Runs
- 9. Size of Run
- **10.** Selection of Media
- **11.** Interventions (Worse Case Study)
- 12. Incubation and Examination of Media-Filled Units
- 13. Interpretation of Data and Acceptance Criteria
- **14.** Analytical Support
- **15.** Environmental Monitoring
- **16.** Training Details
- **17.** Equipment Qualification / Instrument Calibration Verification
- 18. Description of Process Simulation Study Methodology
- **19.** Post Media Fill Cleaning
- 20. Media fill process for three piece filling machine (eye/ear drops)
- 21. Procedure
- 22. Monitoring of Process Parameters
- 23. Critical Parameters and Acceptance Criteria
- 24. Sampling Plan
- **25.** Deviations
- **26.** Definitions
- **27.** References
- **28.** Abbreviations
- **29.** Revision History

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

6.2.10.5 Stability Study Protocol:

Stability Protocol shall contain the following Heads but not limited to:

- **1.** Protocol Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- **5.** Reason for Stability Studies
- 6. Training Details
- 7. Types of Studies
- 8. Specification and Test Methodology Information
- 9. Test results Acceptance Criteria
- **10.** Reference to Analytical Validation [Stability Indicating]
- **11.** Study Design and Condition
- **12.** Stability Testing Matrix
- **13.** Data Analysis Details
- **14.** Stability Study Report
- **15.** Out of Specifications
- **16.** Deviations
- 17. Change Control
- **18.** Equipment and Storage Malfunction
- **19.** Commitment
- **20.** Conclusion
- **21.** Reference Documents
- 22. List of Attachments
- **23.** Abbreviations

6.2.10.6 Hold Time Study Protocol (For Product):

Hold Time Study Protocol shall contain the following Heads but not limited to:

- **1.** Protocol Approval
- 2. Objective
- 3. Scope

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- 4. Responsibility
- **5.** Reason for Validation
- 6. Site of Study
- 7. Training Details
- 8. Methodology
- 9. Master Document Verification
- **10.** Product Details
- **11.** Manufacturing Formula
- **12.** Manufacturing Procedure
- **13.** Hold Time Study Procedure
- **14.** Sampling and Analysis Plan
- **15.** Acceptance Criteria
- **16.** Revalidation Criteria
- **17.** Frequency of Validation
- **18.** Change Control and Deviation
- **19.** Conclusion
- 20. References
- **21.** Documents to be Attached
- 22. Revision History
- **23.** Abbreviations

6.2.10.7 Hold Time Study Protocol (For Dirty/Cleaned Equipment):

- 1. Protocol Pre-Approval
- 2. Objective
- **3.** Scope
- 4. Responsibility
- **5.** Accessories Details
- **6.** Reason for Validation
- 7. Site of Study
- 8. Type of Validation
- **9.** Acceptance Criteria



QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- **10.** Methodology / Hold Time Study Procedure
- **11.** Sampling Details
- 12. Photographs of Swab Sampling Location
- **13.** Revalidation Criteria
- **14.** Frequency of Validation
- **15.** Change Control and Deviation
- 16. Conclusion
- **17.** References
- **18.** Documents to be Attached
- 19. Recommendation
- **20.** Revision History
- 21. Abbreviations

6.2.10.8 Cleaning Validation Protocol:

Cleaning Validation Protocol shall contain the following Heads but not limited to:

- **1.** Protocol Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- 5. Training Details
- 6. Calibration of Analytical Instruments
- 7. Equipment Details
- 8. Validation Approach
- **9.** Execution of Planning
- **10.** Selection of the Specific Individual Product for Cleaning Validation
- **11.** Cleaning Validation Procedure
- **12.** Cleaning Types
- **13.** Determination of Acceptance Criteria
- 14. Cleaning Validation Methodology
- 15. Revalidation
- **16.** References



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- 17. Deviations
- **18.** Summary
- **19.** Conclusion
- 20. Recommendation
- **21.** Revision History
- 22. Annexure/ Exhibits:
 - ✓ Training Records
 - ✓ Swab limit Calculation
 - ✓ List of Instruments (Calibration Status)
 - ✓ List of Equipments (Qualification and SOP Status)
 - ✓ Equipment Train with Surface Area
 - ✓ List of Swab Locations
 - ✓ No. of Washing Cycles / Quantity of Water used for cleaning
 - ✓ Stability of API Working Standard Solution
 - ✓ Blank Swab Detector Response for Analysis of API
 - ✓ Linearity of API Working Standard Solution
 - ✓ Linearity and Recovery in Swabs Spiked with API
 - ✓ Recovery of Drug from Swabs Sampled from Spiked SS Plates
 - ✓ Lowest Detection Limit
 - ✓ Record of Batch Manufacturing & Events
 - ✓ Testing Record

6.2.10.9 Product Development Protocol:

Product Development Protocol shall contain the following heads but not limited to:

1. Approval:

	Prepared By	:	F & D Officer / Executive
	Reviewed By	:	Manager-F&D
	Approved By	:	Head-F&D
2.	Objective		

3. Scope

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- 4. Responsibility
- **5.** Pre-formulation Study:
 - Patent Information
 - Reference Product Information
 - Sourcing of Active Pharmaceutical Ingredients, Excipients & Packaging Material
 - Analytical Details
- **6.** Reference Product (Market Sample) Evaluation:

:

:

:

:

:

- Product Name
- Generic Name
- Strength
- Dosage Form
- ➢ Administration :
- Manufactured By :
- Marketed By
- Composition
- Storage Condition :
- > Pack Profile :
- Primary Packing
- Secondary Packing
- Physico-Chemical Properties:
- 7. Literature Review:
 - Physico-Chemical Properties of API:
 - > Description
 - Solubility
 - Chemical Name
 - Chemical Structure
 - Molecular Weight
 - Molecular Formula
 - Pharmacopoeial Status of Drug Substance

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- Pharmacopoeial Status of Drug Product
- Storage Condition
- Literature Review of Drug Product:
 - Introduction of Drug Product
 - Adult Dose
 - Pharmacokinetics:
 - > Absorption
 - Distribution
 - Metabolism
 - Elimination
 - Pharmacokinetics Parameter Bioavailability (%)
 - Plasma Half Life (hrs)
 - Volume of Distribution (lit/hrs)
 - \blacktriangleright C max (µg / ml)
 - ➤ T max (hrs)
 - Bound in Plasma (%)
 - Adverse Effects
 - Administration
 - Storage
 - Design Input Specifications:
 - Active Pharmaceutical Ingredient Specification
 - Excipients Specification
 - Product Specification
 - Risk Assessment
- Development Pharmaceutics:
 - Development Flow Chart
 - Prototype Qualitative Formula
 - Brief Manufacturing Process
 - Equipment / Tooling
- Development Stages:

	DECODING PHARMA QUALITY ASSURANCE DEPARTMENT		
	STANDARD OPERATING PROCEDURE	1	
Department: Quality Assuran			P No.:
	n/Qualification Protocol and Report		ective Date:
Supersedes: Nil Issue Date:			ge No.:
>	 Lab Scale Development Validation Batch Activity Schedule: 		
4	Literature / Patent Survey	:	F&D
\checkmark	API / Raw Materials / PM Sourcing	:	Purchase
\mathbf{A}	Change Parts Procurement	:	Purchase
*	Reference Sample Procurement	:	Purchase
*	Reference Sample Characterization	:	F&D
*	Analytical Method Development (API)	:	F&D
*	Compatibility Study	:	F&D
*	Lab Scale Development	:	F&D
\checkmark	Analytical Method Development		
	(Finished Product) (Stability Indicating)	:	F&D
\triangleright	Lab Scale Stability Batches / Stability	:	F&D
\mathbf{A}	Analytical Method Validation	:	F&D
\succ	Generation of Tentative MFR / Specification	:	F&D
*	Lab Scale up Batch / Stability	:	F&D
*	Bio / Pivotal Batch / Stability	:	F&D
*	Dossier Submission	:	F&D
8.	References		

- 9. **Revision History**
- 10. Abbreviations

6.2.10.10 System / Utility / other Validation Protocol:

System / Utility / Thermal Mapping / BET Validation / Sterility Test Validation/General Validation Protocols and any Others Validation Protocol shall contain the following Heads but not limited to:

- Protocol Approval 1.
- 2. Objective
- Scope 3.

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- 4. Responsibility
- **5.** Reason for Validation
- 6. Site of Study
- 7. Training Details
- 8. Methodology
- 9. Master Document Verification
- **10.** Acceptance Criteria
- 11. Validation / Re-Validation Criteria
- **12.** Frequency of Validation
- **13.** Change Control and Deviation
- 14. Conclusion
- 15. Recommendation
- **16.** References
- **17.** Documents to be Attached
- **18.** Deviation From Pre-Defined Specification, If any
- **19.** Change Control, If any
- **20.** Revision History
- **21.** Abbreviations

6.2.11 PREPARATION OF VALIDATION REPORT:

6.2.11.1 All Validation Reports shall be prepared as per format **"Validation Report (Specimen)"** as shown in **Annexure-IV.** The format of Validation / Re-Validation Report shall contain the following information.

6.2.11.2 Process Validation Report:

Process Validation Report shall contain the following Heads but not limited to:

- **1.** Report Pre-Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- 5. Training Records
- 6. Master Document Verification

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- 7. Equipment Details
- 8. Raw Materials and Primary Packing Materials
- 9. Dispensing Verification
- **10.** Critical Process Variables
- **11.** Environmental Monitoring of Manufacturing Area
- **12.** Semi-Finished Product Analysis
- **13.** Finished Product Analysis
- 14. Packing
- **15.** Yield Statement
- **16.** Attachments
- **17.** Deviation (if any)
- **18.** Conclusion
- **19.** Recommendation
- **20.** Abbreviations
- **21.** Report Post Approval

6.2.11.3 Analytical Method Validation Report:

Analytical Method Validation Report shall contain the following Heads but not limited to:

- **1.** Report Pre-Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- 5. Training Records
- 6. Instrument Calibration Verification
- 7. Materials & Instruments Details
- **8.** Table for System Suitability Study
- **9.** Table for Specificity
- **10.** Table for Accuracy
- **11.** Table for System Precision
- **12.** Table for Method Precision
- **13.** Table for Solution Stability Study



1.4

DECODING PHARMA

QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- **14.** Table for Linearity and Range
- **15.** Linearity Curve
- 16. Range Curve
- **17.** Table for Method Intermediate Precision
- **18.** Table for Robustness
- **19.** Table for Filter Paper Interference
- **20.** Table for Summarized Validation Report
- **21.** Attachments
- **22.** Deviation (if any)
- 23. Conclusion
- 24. Recommendation
- 25. Abbreviations
- **26.** Report Post Approval

6.2.11.4 Process Simulation Study (Media Fill) Report:

Process Simulation Study (Media Fill) Report shall contain the following heads but not limited to:

- **1.** Report Pre-Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- **5.** Training Attendance Record
- 6. Master Document Verification
- 7. Detail of Media and Primary Packaging Materials used
- 8. Growth Promotion Test of Media (SCDM)
- 9. Equipments Details
- **10.** Air Handling Unit (AHU) Qualification Verification
- **11.** Utility Qualification Verification
- **12.** Instrument Calibration Verification
- 13. Machine Parts and Accessories Sterilization
- **14.** Three Piece Filling Machine



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE	
Department: Quality Assurance	SOP No.:

Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- **15.** Environmental Monitoring of Three Piece Filling and Sealing
- 16. Container Closer Integrity (Leak Test & Clarity) Test
- 17. Microbiological Analysis Results
- **18.** Interventions During Filling and Sealing (worst case condition)
- **19.** Inspection of Filled and Sealed Containers
- 20. Environmental Monitoring Record of Incubation Room / Chamber
- 21. Observation of Media Filled Containers after Incubation
- 22. Post GPT of Deactivated Containers
- 23. Destruction of Incubated Containers after Inspection
- 24. Batch Yield
- 25. References
- **26.** Documents to be Attached
- 27. Non compliance
- 28. Deviation from Pre-defined Parameters, if any
- **29.** Change Control, if any
- **30.** Review (inclusive of follow up action, if any)
- **31.** Conclusion
- 32. Recommendation
- **33.** Abbreviations
- 34. Revision History
- **35.** Report Post Approval

6.2.11.5 Stability Study Report:

Stability Study Report shall contain the following heads but not limited to:

- **1.** Report Pre-Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- 5. Training Records

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- **6.** Product Details
- 7. Active Ingredient Details
- 8. Excipients Details
- 9. Container Closure System Details
- **10.** Stability Study test Conditions Results
- **11.** Attachments
- **12.** Deviation (if any)
- **13.** Change Control
- **14.** Out of Specification
- **15.** Conclusion
- **16.** Recommendation
- 17. Abbreviations
- **18.** Report Post Approval

6.2.11.6 Hold Time Study Report (For Product) :

Hold Time Study Report shall contain the following heads but not limited to:

- **1.** Report Pre-Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- 5. Training Record
- 6. Master Documents Verification
- 7. Environmental Monitoring Record
- **8.** Hold Time Study Results
- 9. Change control and Deviation
- **10.** References
- **11.** Documents to be Attached
- **12.** Review (Inclusive of Follow Up Action, If any)
- **13.** Conclusion
- 14. Recommendation
- **15.** Abbreviations

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

16. Report Post Approval

6.2.11.7 Hold Time Study Report (For Dirty / Cleaned Equipments):

Hold Time Study Report (For Dirty/Cleaned Equipments) shall contain the following

heads

But not limited to:

- **1.** Report Pre-Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- 5. Training Record
- 6. Master Documents Verification
- 7. Environmental Monitoring Record
- 8. Hold Time Study Results (Bioburden Report, Record of Environment Monitoring,

Surface Monitoring & Personnel Monitoring)

- 9. Change control and Deviation
- **10.** References
- **11.** Documents to be Attached
- **12.** Review (Inclusive of Follow Up Action, If any)
- 13. Conclusion
- 14. Recommendation
- 15. Abbreviations
- **16.** Report Post Approval

6.2.11.8 Cleaning Validation Report:

Cleaning Validation Report shall contain the following heads but not limited to:

- **1.** Report Pre-Approval
- 2. Objective
- 3. Scope
- 4. Responsibility
- 5. Determination of Acceptance Criteria



QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- **6.** Training Records
- **7.** Swab Limit Calculation
- 8. List of Instruments with Calibration Status
- **9.** List of Equipments with Qualification and SOP Status
- **10.** Equipment Train with Surface Area
- **11.** List of Swab / Rinse Location
- 12. Number of Washing Cycles / Quantity of Water Used for Cleaning
- 13. Stability of API Working Standard Solution
- 14. Blank Swab Detector Response for Analysis of API
- 15. Linearity of API Working Standard Solution
- 16. Linearity and Recovery in Swabs Spiked with API
- 17. Recovery of Drug from Swabs sampled from Spiked SS Plates
- **18.** Lowest Detection Limit
- **19.** Lowest Quantifiable Limit
- **20.** Record of Batch Manufacturing & Cleaning Events
- **21.** Record of Sampling & Testing
- 22. Testing Record
- 23. Conclusion
- 24. References
- **25.** Deviation
- 26. Recommendation
- **27.** Abbreviations
- **28.** Report Post Approval

6.2.11.9 Product Development Report:

Product Development Report shall contain the following heads but not limited to:

- 1. Objective
- 2. Scope
- **3.** Responsibility
- 4. Reference Product Information
- **5.** Literature Search (Review)



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- **6.** Pre-Formulation Studies
- 7. Reference Product Evaluation
- **8.** Formulation Development
- **9.** Three lab Scale Batches
- **10.** Container Closure System
- **11.** API & Excipient Specification
- 12. Analytical Testing Procedure for Raw Materials
- **13.** Primary Packaging Material Specification
- 14. Primary Packaging Material Standard Test Procedure
- **15.** Product Specifications
- 16. Finished Product Standard Test Procedure
- **17.** Materials Safety Data Sheet of Raw Materials
- **18.** Final Formula and Method of Preparation
- **19.** Plan of Validation & Commercial Batches
- 20. Formulation Characterization Studies
- 21. Summary
- 22. Conclusion
- **23.** Recommendation
- 24. References
- **25.** Approval:

Prepared By	:	F & D Officer / Executive
Reviewed By	:	Manager-F&D
Approved By	:	Head-F&D

26. Abbreviations

6.2.11.10 System / Utility / General Validation Reports / other Validation Report:

System / Utility / Thermal Mapping / BET Validation / Sterility Validation and any Others Validation Report shall contain the following heads but not limited to:

- **1.** Report Pre-Approval
- 6.2.12.1 Objective



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE Department: Quality Assurance SOP No.: Title: Preparation of Validation/Qualification Protocol and Report Effective Date: Supersedes: Nil Review Date: Issue Date: Page No.:

- 2. Scope
- **3.** Responsibility
- 4. Training Records
- 5. Master Document Verification
- **6.** Equipment / Utility Details
- 7. Critical Parameters / other Required Heads
- 8. References
- 9. Documents to be Attached
- **10.** Deviation from Pre-defined Parameters, if any
- **11.** Change Control, if any
- **12.** Review (inclusive of follow up action, if any)
- 13. Conclusion
- 14. Recommendation
- **15.** Abbreviations
- **16.** Report Post Approval

6.2.12 Preparation of Re-Qualification Report:

- **6.2.12.2** In case of major change in Equipment /Area / HVAC/ LAF / DPB / DGSC system the requalification protocol shall be prepared considering all the factors that affected due to the modification or change or based on the recommendation of change control document and accordingly the tests shall be included in the protocol.
- 6.2.12.3 In case of periodic requalification as per the defined frequency, Individual master copy of Requalification Report shall be prepared for Equipment / Area / HVAC / LAF / DPB / DGSC as per Format "Re-Qualification Report (Specimen)" as shown in Annexure-IV.
- 6.2.12.4 Qualification Protocol of respective Equipment / Area / AHU / LAF / DPB / DGSC shall be followed for procedure and Acceptance Criteria of respective tests and Check; Requalification Protocol shall not be prepared and the Number of respective Qualification Protocol shall be recorded as Reference Protocol No. in Header of Re-Qualification Report.



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE		
Department: Quality Assurance	SOP No.:	
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:	
Supersedes: Nil	Review Date:	
Issue Date:	Page No.:	

- 6.2.12.5 Master Re-Qualification Report No. shall have Pre-printed on first Page of Report as per QA SOP, Titled "Protocol and Report Numbering System". Provision shall be provided to fill the details of individual Equipment /Area / AHU / LAF / DPB / DGSC in the Report.
- 6.2.12.6 After photocopying of Master Re-Qualification Report, all pages shall be stamped as "CONTROLLED COPY" with green colour ink and sign and date with Black Ink Ball Point Pen as per SOP, Titled "Documentation and Data Control".
- 6.2.12.7 QA Officer / Executive shall issue the Master Re-Qualification Report for each Equipment / Area / AHU / LAF / DPB /DGSC.
- 6.2.12.8 Content of Header and Footer:
- 6.2.12.7.1 Header:
- 6.2.12.7.1.1 The Header of Performance Re-Qualification Report shall have the Name of Organization (Including Name of Location). Header shall have the "Logo" of Organization in Left corner on Top and Title Performance Re-Qualification Report for..... ID No.... in center written in Bold and Capital letter of font size 12, format shown in Annexure-IV.
- **6.2.12.7.1.2 Report No.:** Shall be written in Times New Roman, Normal and Font size 12.
- **6.2.12.7.1.3 Revision No.:** Shall be written in Times New Roman, Normal and Font size 12.
- **6.2.12.7.1.4 Reference Protocol No.:** Reference Protocol No. shall be written in respective column with blue colour ball ink pen provided by QA Personnel at the time of Issuance of individual control copy.
- **6.2.12.7.1.5 Page No.:** Shall be written in Bold and Capital of Font Size 12. The Page Number shall be mentioned in 'X of Y' format. **For Example:** If a Report contains 20 pages then the first page of the Report shall be 1 of 20 and the second page shall be 2 of 20 respectively. Shall be Pre-printed.
- 6.2.12.7.2 Footer:
- 6.2.12.7.2.1 Format No.: 09 Regular and Capital font size printed on the left corner of the page, out of page border and shall be printed as per Annexure-IV with revision no. on all pages of the Report.
- 6.2.12.9 Content of Body Part:

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

The Performance Re-Qualification Report shall contain the following information but not limited to:

- **6.2.12.8.1** Re-Qualification Report shall contain the following information.
 - **1.0** Report Pre-Approval
 - 2.0 Objective
 - 3.0 Scope
 - 4.0 Responsibility
 - 5.0 Equipment Details
 - 6.0 System Description
 - 7.0 Reason for Re-Qualification
 - 8.0 Site of Study
 - **9.0** Frequency of Qualification
 - 10.0 Pre-Qualification Requirements
 - 11.0 Tests and Checks
 - 12.0 References
 - 13.0 Documents to be attached
 - 14.0 Deviation from Pre-defined Specification, if any
 - **15.0** Change Control, if any
 - **16.0** Review (Inclusive of follow up action, if any)
 - 17.0 Conclusion
 - 18.0 Recommendation Abbreviations
 - **19.0** Report Post Approval
- 6.2.13 Layout of Protocol Cum Reports, Protocols and Reports:
- **6.2.13.1** All Protocols and Reports shall contain Header, Footer and Body. Formats for Protocols and Reports are shown in **Annexure-I**, **II**, **III**, **IV**, **V**, **VI**, **VII**,
- **6.2.13.2** The Line Spacing between two points or title and subtitle shall be 1.0 / 1.5 and font style shall be Times New Roman 12 font.
- **6.2.13.3** Paper Width 8.5", Height 11.5" (Paper Size Custom) and Margin Top, Left, Right 24pt and Bottom Margin 31pt.

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDUREDepartment: Quality AssuranceSOP No.:Title: Preparation of Validation/Qualification Protocol and ReportEffective Date:Supersedes: NilReview Date:Issue Date:Page No.:

- **6.2.13.4** Protocols and Reports (Master Copy) shall be printed on A4 size plain white colored Paper (75 GSM) using **"Times New Roman"** Font with Black Ink.
- **6.2.13.5** Printing shall be done on one side of the paper only.
- **6.2.13.6** All Protocols and Reports contents shall be covered by Single Borderline (Line width ¹/₂ pt).

6.2.14 Numbering System of Protocols and Reports:

- **6.2.14.1** All Protocols and Reports should have a unique Reference Number, which shall identify that document. The document should have a cross-reference.
- **6.2.14.2** Once a number is assigned to any Protocol and Report, the same number shall not be assigned to any other Protocols and Reports.
- 6.2.14.3 Protocols and Reports Numbering shall be done as per current version of SOP.

6.2.15 Font Size of Header, Footer and Body Contents:

NAME OF CONTENT	FONT SIZE
HEADER:	
Logo (On Left Hand Side Corner of the Page)	Height-0.75" and Width-0.63"
Name of the Organization, Location,	12 Bold and Capital
Title of URS, Protocol and Report, URS / Protocol / Report	
No., Page No. (In the form of X of Y),	
FOOTER:	
Format No.	09 Capital Normal
BODY:	1
Main Heading and Table Heading	12 Bold and Capital
Sub Heading	12 Normal and Bold

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

NAME OF CONTENT	FONT SIZE
Table Contents Except Headings	12 Normal
FIRST PAGE CONTENT:	
Title of Protocol and Report	28 Bold and Capital with Double
	Line Space
Table Content	12 Bold and Capital
Space between lines	1.15
Margin of page	Width8.5,Height 11.5,Margin top
	2"Left 1"Right 0.4" and Bottom
	Margin 2"

6.2.16 Storage of Protocols and Reports:

- **6.2.16.1** All Master Copy / Soft Copy of Approved Protocols and Reports shall be stored in QA Department with Password Protected System and Data Backup shall be kept in Information Technology (IT) Department.
- **6.2.16.2** If Protocol is revised, previous version of Protocol shall be made Obsolete and shall be archived for Historical purpose.

6.2.17 Control, Issuance and Execution of Protocols and Reports:

- **6.2.17.1** After approval of Protocol & Reports, shall be stamped as '**MASTER COPY**' in Blue color ink on all the pages and shall be signed by **Blue Ink Ball Point Pen.**
- **6.2.17.2** Effective date shall be entered in all pages of respective header column (**Effective Date :**) with blue colour ink ball pen.
- 6.2.17.3 After photocopying of Master Protocol & Reports, shall be stamped as "CONTROLLED COPY" with green colour stamp (all pages) and sign and date with Black Ink Ball Point Pen and shall used for execution purpose.
- 6.2.17.4 Master Index of Protocols and Reports shall be maintained by QA Department in format "Master Validation / Qualification / Product Development Report Index" as shown in Annexure-VII. In case of Requalification / Revalidation, Title of format shall be modified as "Master Revalidation & Requalification Index".
- 6.2.17.5 Index of Protocols and Reports shall be updated once in a Year or whenever required,



Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- **6.2.17.6** QA shall issues the protocol & report for Execution to respective Department by QA and details shall be recorded in format "**Protocol / Report Issuance & Retrieval Record**" as shown in **Annexure-VIII**.
- 6.2.17.7 After completion of Qualification / Validation, a Qualification / Validation Report shall be compiled. The Protocol / Report shall be reviewed by User Department i.e. QC / Engineering / Production Head (as applicable), Approved by Head QA.
- **6.2.17.8** If any discontinuation of Protocol and Report by using "**DISCONTINUED COPY**" stamp as per SOP.
- **6.2.17.9** In case, if any Protocol and Report is submitted to the External Agencies (i.e. Regulatory, Customers / Partners etc.) by using "UNCONTROLLED COPY" stamp as per SOP.
- 6.2.17.10 Copy of Protocol and Report that is meant only for Information / Reference purpose shall be made by Photostat of Master Copy / Executed Copy (in case of executed Protocol / Report) by using "REFERENCE COPY" stamp as per SOP.
- 6.2.17.11 All Equipment, Area & Utility Qualification Documents Index shall be prepared as per Format "Master Equipment / Area / Utility Qualification Documents Index" as shown in Annexure-V.
- 6.2.17.12 Master Validation/ Qualification / Product Development Protocol Index shall be prepared as per format "Master Validation / Qualification / Product Development Protocol Index" as shown in Annexure-VI.
 Master Validation / Qualification / Product Development Papert Index shall be prepared

Master Validation/ Qualification / Product Development Report Index shall be prepared as per format "Master Validation / Qualification / Product Development Report Index" as shown in Annexure-VII.

- **6.2.17.13** Previous copy of protocol & report by using "OBSOLETE COPY" stamp and refer as per SOP.
- 6.2.18 Revision of Protocol & Report:
- **6.2.18.1** Any change required in Protocol & Report shall be done only after Approval of "Change Control".
- **6.2.18.2** After Approval of Change Control QA Officer / Executive shall incorporate the changes in soft copy of Protocol & Report.





STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

6.2.18.3 Revision No., Change Control No. Details of Changes, Reason for Change shall be written under heading **Revision History** in **Qualification & Validation Protocols**.

6.2.19 Archival of Protocols and Reports:

6.2.19.1 All Qualification and Validation Documents (i.e. Process Validation Protocols / Reports, Stability Data & Documents, Qualification & Validation Documents for Critical Utilities / System / Equipments etc.) shall be retained till the life of the Organization.

7.0 ABBREVIATIONS:

AHU	Air Handling Unit
API	Active Pharmaceutical Ingredients
DQ	Design Qualification
DS	Design Specification
F&D	Formulation & Development
FAT	Factory Acceptance Test
FS	Functional Specification
GPT	Growth Promotion Test
HPLC	High Performance Liquid Chromatography
ID No.	Identification Number
IQ	Installation Qualification
IT	Information Technology
Ltd.	Limited
OQ	Operational Qualification
PDF	Portable Document Format
PQ	Performance Qualification
Pvt.	Private
QA	Quality Assurance
QC	Quality Control
SAT	Site Acceptance Test
SCDM	Soybean Casein Digest Agar Medium
SOP	Standard Operating Procedure

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

SS	Stainless Steel
URS	User Requirement Specification
VMP	Validation Master Plan

8.0 ANNEXURES:

ANNEXURE No.	TITLE OF ANNEXURE	FORMAT No.
Annexure-I	Performance Qualification Protocol (Specimen)	F01-00
Annexure-II	Performance Qualification Report (Specimen)	F02-00
Annexure-III	Validation/Revalidation Protocol (Specimen)	F03-00
Annexure-IV	Validation/Re-Qualification Report (Specimen)	F04-00
Annexure-V	Master Equipment/Area/Utility Qualification Documents Index	F05-00
Annexure-VI	Master Validation/Qualification/Product Development Protocol Index	F06-00
Annexure-VII	Master Validation/Qualification/Product Development Report Index	F07-00
Annexure-VIII	Protocol/Report Issuance & Retrieval Record	F08-00

9.0 **DISTRIBUTION:**

Master Copy Quality Assurance Department Controlled Copy No. 01 Quality Assurance Department. Controlled Copy No. 02 Production Department Controlled Copy No. 03 Quality Control Department

10.0 REFERENCES:

- A WHO guide to Good Manufacturing Practice (GMP) requirements (Part 2: Validation).
- Validation Master Plan.

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

11.0 REVISION HISTORY:

Revision No.	Change Control No.	Details of Changes	Reason of changes	Effective Date	Done By
00	Not Applicable	Not Applicable	New SOP		

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

ANNEXURE-I

PERFORMANCE QUALIFICATION PROTOCOL (SPECIMEN)

PERFORMANCE QUALIFICATION PROTOCOL FOR EQUIPMENT / INSTRUMENT ID No. LOCATION DATE OF QUALIFICATION		PERFORMANCE QUALIFICATION PROTOCOL FOR	PROTOCOL No.: REVISION No. EFFECTIVE DATE: PAGE No.:
FOR EQUIPMENT / INSTRUMENT ID No. LOCATION		-	
LOCATION			-
	EQUIPMENT /	INSTRUMENT ID No.	
DATE OF QUALIFICATION	LOCATION		
	DATE OF QUA	LIFICATION	
SUPERSEDE PROTOCOL No.	SUPERSEDE P	ROTOCOL No.	

FORMAT NO.:

Page 02

	PERFORMANCE QUALIFICATION PROTOCOL FOR	RF	OTOCOL No.: VISION No. FECTIVE DATE:
			GE No.:
	PROTOCOL CONTENTS		
S. No.	TITLE		PAGE No.

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
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QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

	PERFORMANCE	PROTOCOL No.:
	QUALIFICATION	N REVISION No.
	PROTOCOL	EFFECTIVE DATE:
	FOR	PAGE No.:
)	OBJECTIVE:	
.0	SCOPE:	
.0	RESPONSIBILITY:	
	DEPARTMENTS	RESPONSIBILITIES
.0	EQUIPMENT DETAILS:	
.0	SYSTEM DESCRIPTION:	
.0	REASON FOR QUALIFICATION:	
3.0	SITE OF STUDY:	
9.0	FREQUENCY OF QUALIFICATION:	
10.0	PRE-QUALIFICATION REQUIREME	NTS:
11.0	TESTS & CHECKS:	
12.0	CHECKLIST OF ALL TESTS & CHEC	CKS:
13.0	REFERENCES:	
14.0	DOCUMENTS TO BE ATTACHED:	
15.0	NON COMPLIANCE, IF ANY:	
16.0	DEVIATION FROM PRE-DEFINED SE	PECIFICATION, IF ANY:
17.0	CHANGE CONTROL, IF ANY:	
8.0	ABBREVIATIONS:	

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

ANNEXURE-II

PERFORMANCE QUALIFICATION REPORT (SPECIMEN)

PERFORMANCE	PROTOCOL No.:	
QUALIFICATION	REVISION No.	
REPORT	REPORT No.:	
FOR	REVISION No.	
TOR	PAGE No.:	
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FO	OR	
EQUIPMENT / INSTRUMENT ID No.		
LOCATION		
DATE OF QUALIFICATION		
SUPERSEDE REPORT No.		

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Page 02

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STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Page 03

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STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Other Pages

		PERFORMANCE QUALIFICATION REPORT FOR	PROTOCOL No.: REVISION No. REPORT No.: REVISION No. PAGE No.:
.0	OBJECTIVE:		
6.0	SCOPE:		
.0	RESPONSIBILITY:		
	DEPARTMENTS	RESPONSIBILITIES	
5.0	EQUIPMENT DETAILS:		
5.0	PRE-QUALIFICATION REQUI	REMENTS:	
.0	TESTS & CHECKS:		
8.0	CHECKLIST OF ALL TESTS &	CHECKS:	
9.0	DOCUMENTS ATTACHED:		
10.0	NON COMPLIANCE:		
1.0	DEVIATION FROM PRE-DEFI	NED SPECIFICATION, IF ANY:	
12.0	CHANGE CONTROL, IF ANY:		
13.0	REVIEW (INCLUSIVE OF FOL	LOW UP ACTION, IF ANY):	
14.0	CONCLUSION:		
15.0	RECOMMENDATION:		
16.0	ABBREVIATIONS:		
7.0	REVISION HISTORY:		
8.0	REPORT POST APPROVAL		

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

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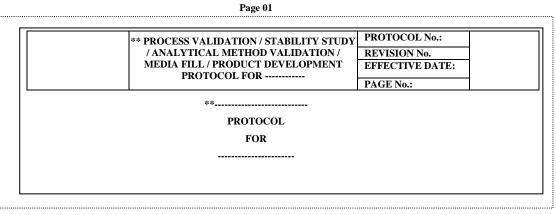
QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

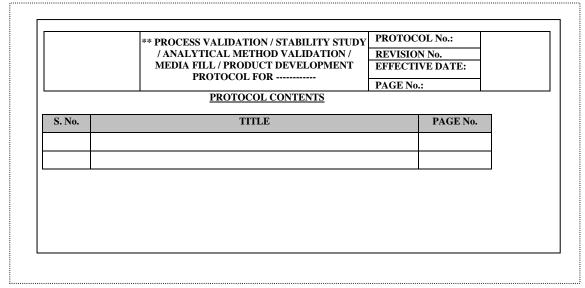
Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

ANNEXURE-III VALIDATION PROTOCOL (SPECIMEN)



FORMAT NO.:

Page 02



FORMAT NO.:....

QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Page 03

/ ANALY MEDIA F	S VALIDATION / STABILITY STU TICAL METHOD VALIDATION ILL / PRODUCT DEVELOPMEN ROTOCOL FOR	/ REVISIO	N No. VE DATE:
1. PROTOCOL APPR PREPARED BY:	OVAL:		
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OFFICER / EXECUTIVE (DEPARTMENT)			
REVIEWED BY:	NAME		DATE
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STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Other Pages

	** PROCESS VALIDATION / STABILITY STUDY / ANALYTICAL METHOD PROTOCOL No.: VALIDATION / MEDIA FILL / PRODUCT REVISION No. DEVELOPMENT PROTOCOL FOR EFFECTIVE DATE:	
2.	OBJECTIVE:	
3.	SCOPE:	
4.	RESPONSIBILITY:	
	DEPARTMENTS RESPONSIBILITIES	
	Re-qualification Criteria	l
	Frequency of Validation	
5. 7.	Number of Runs	
3.	Duration of Runs	
).).	Size of Run	
0.	Selection of Media	
1.	Interventions (Worse Case Study)	
12.	Incubation and Examination of Media-Filled Units	
13.	Interpretation of Data and Acceptance Criteria	
14.	Analytical Support	
15.	Environmental Monitoring	
6.	Training Details	
17.	Equipment Qualification / Instrument Calibration Verification	
18.	Description of Process Simulation Study Methodology	
9.	Post Media Fill Cleaning	
20.	Media fill process for three piece filling machine (eye/ear drops)	
21.	Procedure	
22.	Monitoring of Process Parameters	
23.	Critical Parameters and Acceptance Criteria	
24.	Sampling Plan	
25.	Deviations	
26.	Definitions	
27.	References	
28.	Abbreviations	
29.	Revision History	

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STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

ANNEXURE-IV

VALIDATION/REVALIDATION REPORT (SPECIMEN)

Page 01 PROTOCOL No.: ** PROCESS VALIDATION / STABILITY STUDY / ANALYTICAL **REVISION No.** METHOD VALIDATION / MEDIA **REPORT No.:** FILL / PRODUCT DEVELOPMENT **REVISION No.** REPORT FOR -----PAGE No.: **_____ REPORT FOR ------SUPERSEDE REPORT No. VALIDATION BATCH NUMBERS VALIDATION BATCH SIZE

FORMAT NO.:

Page 02

		STUDY / ANALYTICAL METHOD VALIDATION / MEDIA FILL / PRODUCT DEVELOPMENT REPORT FOR <u>REPORT CONTENTS</u>	REVISION No. REPORT No.: REVISION No. PAGE No.:		
S. N	No.	TITLE		PAGE No.	

FORMAT NO.:

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Page 03

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REVIEWED BY:			
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HEAD (ENGINEERING)			
HEAD (QUALITY CONTROL)			
APPROVED BY:			
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STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Other Pages

	** PROCESS VALIDATION / S	STABILITY PROTOCOL No.:
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	VALIDATION / MEDIA FILL /	REVISION No
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		REVISION No.
		PAGE No.:
2.	OBJECTIVE:	TAGE No
z. 3.	SCOPE:	
4.	RESPONSIBILITY:	
	DEPARTMENTS	RESPONSIBILITIES
5.	Objective	
5.	Scope	
	Responsibility	
3.	Training Attendance Record	
). 10.	Master Document Verification Detail of Media and Primary Packaging Mate	aviala veced
10. 11.	, B B	eriais used
11. 12.	Growth Promotion Test of Media (SCDM) Equipment's Details	
12. 3.	Air Handling Unit (AHU) Qualification Verif	ication
4.	Utility Qualification Verification	Ication
15.	Instrument Calibration Verification	
6.	Machine Parts and Accessories Sterilization	
7.	Three Piece Filling Machine	
18.	Environmental Monitoring of Three Piece Fil	lling and Sealing
19.	Container Closer Integrity (Leak Test & Clar	
20.	Microbiological Analysis Results	
21.	Interventions During Filling and Sealing (wor	rst case condition)
22.	Inspection of Filled and Sealed Containers	
23.	Environmental Monitoring Record of Incuba	
24.	Observation of Media Filled Containers after	Incubation
25.	Post GPT of Deactivated Containers	
26.	Destruction of Incubated Containers after Ins	spection
27.	Batch Yield	
28. 29.	References Documents to be Attached	
	Non compliance	
30. 31.	Non compliance Deviation from Pre-defined Parameters, if an	v
51. 32.	Change Control, if any	y .
52. 33.	Review (inclusive of follow up action, if any)	
55. 34.	Conclusion	
34. 35.	Recommendation	
36.	Abbreviations	
37.	Revision History	

FORMAT NO.:



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Page 03

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STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

ANNEXURE-V

MASTER EQUIPMENT/AREA/UTILITY QUALIFICATION DOCUMENTS INDEX

As On Date:

Revision No.:

Page No.:

S. No.	Area / Equipment / Utility Name	ID No.	DQ Protocol No.	IQ Protocol No.	OQ Protocol No.	PQ Protocol No.	Remarks

	Prepared By Officer/Executive	Checked By Department Head	Approved By Head Quality Assurance
	Unicel/Executive	Depai unent meau	Theau Quanty Assurance
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Signature			
Date			
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STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

ANNEXURE-VI

MASTER VALIDATION/QUALIFICATION/PRODUCT DEVELOPMENT PROTOCOL INDEX

As On Date: Revision No.: Page No.:

S.No.	Protocol Title	Protocol No.	Effective Date	Remarks

	Prepared By Officer/Executive	Checked By Department Head	Approved By Head Quality Assurance
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Signature			
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STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

ANNEXURE-VII

MASTER VALIDATION/QUALIFICATION/PRODUCT DEVELOPMENT REPORT INDEX

As On Date: Revision No.: Page No.:

S. No.	Report Title	Protocol No.	Report No.	Remarks

	Prepared By Officer/Executive	Checked By Department Head	Approved By Head Quality Assurance
Name			
Signature			
Date			

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X of Y

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Preparation of Validation/Qualification Protocol and Report	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

ANNEXURE-VIII PROTOCOL/REPORT ISSUANCE & RETRIEVAL RECORD

Protocol/Report Title:

S. No.	Date	Protocol /Report No.	Revision No.	Report No.	Revision No.	Location	Issued By Sign & Date	Received By Sign & Date	Retrieved On	Retrieved By Sign & Date	Location/	Remarks
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Page X of Y