

QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE		
Department: Quality Assurance	SOP No.:	
Title: Procedure for Self Inspection	Effective Date:	
Supersedes: Nil	Review Date:	
Issue Date:	Page No.:	

1.0 OBJECTIVE:

To lay down a procedure for self-inspection.

2.0 SCOPE:

This SOP is applicable to the self-inspection that is carried out on a periodic basis at

3.0 RESPONSIBILITY:

Executive – Quality Assurance

Head – Quality Assurance

4.0 **DEFINITION(S):**

NA

5.0 **PROCEDURE**:

- 5.1 Head–QA shall plan the self-inspection for each department once in six months. The schedule of activities for the inspection shall be prepared and circulated to inspection team members along with the dates of the inspection and department head.
- 5.2 Self-Inspection plan shall be prepared as per Annexure–V.
- 5.3 Head–QA shall select competent persons for self–inspection cross-functional team from different department with due consideration of technical competency of the person.
- 5.4. Only HOD or second line managers shall be selected in inspection team.
- 5.5 Head QA shall also appoint the leader of the audit team.
- 5.6 The competent self-inspection team shall inspect following departments.
 Production, Quality Control, R.M./P.M. Stores, Finished goods stores, Utility, Personnel & Administration and Quality Assurance.
- 5.7 List of areas to be covered during self inspections
 - a. Organization and personnel.
 - b. Building and facilities.
 - c. Equipment.
 - d. Control components and drug product containers and closures.

QUALITY ASSURANCE DEPARTMENT



Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- e. Production and process control.
- f. Packaging and labeling controls.
- g. Holding and distribution.
- h. Laboratory controls.
- i. Records and reports.
- j. Returned and salvaged drug products
- k. Any other area determined by Head QA.
- 5.8 Self-inspection program shall be conducted in order to monitor the implementation and compliance with current good manufacturing practices and to ensure that necessary corrective actions are taken.
- 5.9 Self –inspection team shall first review results of previous self-inspection and corrective action taken.
- 5.10 Self-inspections shall be carried out with help of checklist as per Annexure –IV for each department.
- 5.11 Checklist is only a guidance document but the inspection may not be limited to verification of issuances listed in checklist.
- 5.12 A self-inspection report shall be prepared as per Annexure –I and intimated to the respective department, which are observed during self-inspection within a week of inspection.
- 5.13 HOD of the auditee department shall prepare a corrective action report covering the action taken and or planned with target completion date and shall forwarded to Quality Assurance department.
- 5.14 Planned corrective action taken by the concerned department shall be verified by the self-inspection team members/QA, in the corrective action report. Any remarks given by team members will be recorded.
- 5.15 Follow up audit, if required shall be conducted by self-inspection team members / Quality Assurance to verify the corrective actions taken, for the compliance, by the concerned department. QA head shall review the corrective action report and follow up report and close the self-inspection.
- 5.16 Quality Assurance department shall organize training programme if identified during



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE		
Department: Quality Assurance	SOP No.:	
Title: Procedure for Self Inspection	Effective Date:	
Supersedes: Nil	Review Date:	
Issue Date:	Page No.:	

the self-inspection.

- 5.17 The Self Inspection records shall be preserved and referred for implementing changes in the systems and procedures.
- 5.18 The reports of the self-inspection shall remain with the QA department.
- 5.19 Self-inspection shall be carried out is an independent, unbiased and detailed way by self-inspection team.
- 5.20 Based on requirement, help of external experts shall also be taken for self-inspection.The decision in these regards shall be taken by Head QA.
- 5.21 Apart from planned self-inspection, additional inspection shall also be conducted in case of major non-conformance, product failure and before major external inspector as decided by Head QA.

6.0 **ABBREVIATION(S):**

P M : Packing MaterialQ A : Quality AssuranceR M : Raw Material

7.0 **REFERENCE(S)**:

NA

8.0 ANNEXURE(S):

ANNEXURE – I : Self-inspection Report ANNEXURE –II : Self Inspection Corrective action Report ANNEXURE –III : Self Inspection Follow up report. ANNEXURE –IV : Self inspection audit check list ANNEXURE –V: Schedule for self-inspection.



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE			
Department: Quality Assurance	SOP No.:		
Title: Procedure for Self Inspection	Effective Date:		
Supersedes: Nil	Review Date:		
Issue Date:	Page No.:		

9.0 **REVISION CARD:**

S.No.	REVISION No.	REVISION DATE	DETAILS OF REVISION	REASON (S) FOR REVISION

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE		
Department: Quality Assurance	SOP No.:	
Title: Procedure for Self Inspection	Effective Date:	
Supersedes: Nil	Review Date:	
Issue Date:	Page No.:	

Annexure I

Self-inspection Report

Self-inspection Report No.

Date of Inspection Inspection team members

Department inspected (with sections)

S.No.

OBSERVATIONS

Self-inspection team members (Sign/Date):

:

:

Leader of the team (Sign/Date):

Quality Assurance (Sign/Date):

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Annexure II

Self Inspection Corrective action Report

Self-inspection Report No.

Date of Inspection:

Department (Audited):

Inspection team members:

S.No.	Observations	Corrective action Taken/Plan ned	Target Completion Date	Responsib ility	Remark	
Departm	ent Head					
Signatur	e/Date					
	of the Corrective action report:					
NEVIEW	in the corrective action report.					
Self-Insp	ection Team members					
_	*					
Signatur	Signature/Date					
Whether	Whether follow up inspection required: Yes / No					
If Yes, Date of Follow up Audit:						
Reviewe	d by Head –QA					
C' /D	_					
Sign/Dat	e					

QUALITY ASSURANCE DEPARTMENT



	STANDARD OPERATING PROCEDURE				
		uality Assurance	SOP No.:		
	Procedure	Effective Date:			
	edes: Ni	1		Review Date:	
Issue D	ate:			Page No.:	
			Annexure III		
		Sel	If Inspection Follow up report		
	Report	No.	Date of Insp	ection:	
	Departi	ment (Audited)	Inspection to	eam members:	
	S. No.	Observations of Self inspection report	Corrective action Taken	Remarks	
	(Detail	report can be attached			
	Signatu	re of Self-Inspection Tea	am members :	Date:	
	Whethe	er follow up inspection fu	rther required :	Yes/No	
	If Yes,]	Date of Follow up Audit	:		
	Review Head -(ed and closed by QA :	Date:		

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Annexure IV

Self inspection audit check list

Self Inspection Audit Check List				
PRODUCTION				
Area				
Auditor				
Auditee				
Date				

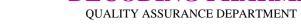
S.No.	Description	Yes	No	Remarks
1.0	Cleaning: Do you have written procedures that describe in sufficient details the cleaning schedule, methods, equipment and material? Check for procedure compliance			
1.1	Do you have written procedures for the safe and correct use of cleaning and sanitizing agents? What are the sanitizing agents used in this plant?			
1.2	Is each idle piece of equipment clearly marked "under cleaning" ready for use", under maintenance?			
1.3	Is equipment cleaned promptly after use?			
1.4	Do cleaning instructions include disassembly and drainage procedure, if required to ensure that no cleaning solutions or rinse remains in the equipment?			
1.5	Has a written schedule been established and is it followed for cleaning of equipment?			
1.6	Has the cleaning procedure been properly validated?			
1.7	Is clean equipment clearly identified as "cleaned" with a cleaning date shown on the equipment			
1.8	Is clean equipment adequately protected against contamination prior to use? What sort of protection?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.9	Is equipment inspected immediately			
	prior to use?			
1.10	Are written records maintained on			
	equipment cleaning, sanitizing and			
	maintenance on or near each piece of			
	equipment?			
1.11	Is sewage, trash and other reuse			
	disposed off in a safe and sanitary			
	manner (and with sufficient			
	frequency)			
2.0	Operation:			
	Are machine surfaces that contact			
	materials or finished goods, non			
	reactive, non-absorptive and non- –			
	additive so as not to affect the			
0.1	product?			
2.1	Are fibers releasing filters used in the			
2.2	production of injectable products? If air filters are used is there a written			
2.2				
	procedure specifying the frequency			
2.3	of inspection and replacement?			
2.3	Are drains and routine cleaning procedures sufficient to prevent			
	stagnant water inside the facility?			
2.4	Are written procedures available for			
2.7	each piece of equipment used in the			
	manufacturing, processing? Check			
	for SOP compliance. Check the list			
	of equipment and equipment details.			
2.5	Are all piece of equipment clearly			
2.0	identified with easily visible			
	markings? Check the equipment nos.			
	corresponds to an entry in an log			
	book.			
2.6	Does each piece of equipment have			
	written instructions for maintenance			
	that includes a schedule for			
	maintenance?			
2.7	Does the process control address all			
	issues to ensure identity, strength,			
	quality and purity or product?			
2.8	Is access to the facility restricted?			



Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
2.9	Describe how entry is monitored /			
	restricted?			
2.10	Are all weighing and measuring			
	performed by one qualified person			
	and checked by a second person			
	Check the weighing balance record			
2.11	Check the calibration labels for			
	instrument calibration status			
3.0	Outside the processing area:			
	Is this plant free from infestation by			
	rodents, birds, insects and vermin?			
3.1	Do you have written procedures for			
	the safe use of suitable rodenticides,			
	insecticides, fungicides and			
	fumigating agent? Check the			
	corresponding records.			
4.0	Documentation:			
	Do records have doer & checker			
	signatures? Check the timings, pH,			
	yield and temperature in the batch			
	production record.			
4.1	Is each batch assigned a distinctive			
	code, so that material can be traced			
	through manufacturing and			
	distribution? Check for Inprocess			
	analytical reports			
4.2	Check for area activity record			
4.3	Check for pH meter calibration			
	record			
4.4	Check for equipment usage record			
4.5	Do written procedures identify steps			
. –	for reprocessing batches?			
4.6	Check for product manual.			
4.7	Check for general equipment details			
	and accessory details.			
4.8	Check for equipment layout with			
	man & material movement			
4.9	Air handling system qualification,			
	cleaning details and DOP test reports			
4.10	Water system in the plant. Check for			
	purified water hose pipe status and			
	water hold up.			





4.11

Check for training records

DECODING PHARMA

QUALITY ASSURANCE DEPARTMENT

STANDA	O OPERATING PROCEDURE
Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:
S.No. Description	Yes No Remarks

Self Inspection Audit Check List					
	Quality System				
Area					
Auditor					
Auditee					
Date					

S.No.	Description	Yes	No	Remarks
1.0	Does the QA unit have a person specifically charged with the responsibility of designing, revising and obtaining approval for production and testing procedures, forms and records?			
1.1	Does a written SOP, which identifies how the form is to be completed and who signs and countersigns, exist for each record or form?			
1.2	Is the production batch record and release test results reviewed for accuracy and completeness before a batch of finished product is released?			
1.3	Does a formal auditing function exist in the QA department?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.4	Does a written SOP specify who shall conduct audit and qualifications (education, training and experience) for those who conduct audits?			
1.5	Does a written SOP specify the scope and frequency of audits and how such audits are to be documented?			
1.6	Does a written SOP specify the distribution of the audit report?			
1.7	Are vendors periodically inspected according to a written procedure?			
1.8	Is the procedure for confirming vendor test results written and followed?			
1.9	Does a written procedure identify the steps required for product recall?			
1.10	Are complaints, whether received in oral or written form, documented in writing retained in a designated file? (Customer complaint register and its related documents)			
1.11	Are complaints reviewed on a timely basis by the quality control unit?			
1.12	Is the action taken in response to each complaint documented?			
1.13	Are decisions not to investigate a complaint also documented and the name of the responsible person documented?			
1.14	Are complaint investigations documented and do they include investigation steps, findings and follow up steps, if required? Are dates included for each entry?			
1.15	Check for Document control system			
1.16	Check for annual product review			
1.17	Check for trend on finished product quality attributes			
1.18	Check for validation documents – Cleaning and process validation			
1.19	Check for batch release system			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.20	Check for vendor samples evaluation			
1.21	Check for Change control system			
1.22	Check for Batch Production Record review system and record.			
1.23	Do you have written procedures for approval/rejections of raw materials, intermediates, finished products, packing and packaging materials?			
1.24	Is each batch assigned a distinctive code, so material can be traced through analysis?			
1.25	Does inspection start with visual examination for appropriate labeling, signs of damage or contamination?			
1.26	Is the number of representative samples taken from a container or batch based on statistical criteria and experience with each type of material?			
1.27	Is the sampling technique written and followed for each type of material?			
1.28	Is the quantity of samples collected sufficient for analysis and reserve in case re testing or verification is required?			
1.29	Is containers are cleaned before samples are removed?			
1.30	Are stratified samples composited for analysis?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.31	Containers from which samples have been taken are so marked indicating date and approximate amount taken			
1.32	Each sample container is clearly identified by material?			
1.33	Are in- process materials tested at appropriate phases for identity, strength, quality, and purity and are they approved or rejected by Quality control?			
1.34	Are there laboratory controls including sampling and testing procedures to assure conformance of containers, closures in process materials and finished product specifications.?			
1.35	Are quality control review and approval required for any and all reprocessing of materials?			
1.36	Does quality control review such reprocessed returned goods and test such materials for conformance to specifications before releasing such material for release?			
1.37	Has the each product been tested for stability on a written protocol?			
1.38	Are written sampling and testing procedures and acceptance criteria available for each product?			
1.39	As sterility and pyrogen testing performed as required?			
1.40	Are specific tests for foreign particles done?			
1.41	Check for the compliance of standard operating procedure			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.42	Are working standards prepared as per the protocol? Check for its storage condition			
1.43	Is reference standard kept under proper storage condition.?			
1.44	Check for department organization chart and job responsibility.			
1.45	Check for method validation			
1.46	Check for personnel validation document			
1.47	Check for compliance of stability data and its summary			
1.48	Approved label, marketing label and sampled by label re conciliation record			
1.49	Do you have written procedure for calibration of instruments? Check for its record and corresponding labels.			
1.50	Is OOS investigation carried out for failures? Check for compliance of OOS system against the system			
1.51	Check for Analytical Data Sheet			
1.52	Check for thermometer, instrument calibration procedure and record.			

Self Inspection Audit Check List				
Quality Control				
Area				
Auditor				
Auditee				
Date				



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.1	Responsibilities and Authority - Are the QA/QC organization's authority and responsibilities			
	clearly defined in writing?			
1.2	Does QA have authority to			
	review and approve or reject:			
	Procedures and specifications? Process changes impacting on			
	the identity, quality and purity of			
	the material?			
	Raw materials, packaging			
	materials, in-process materials,			
	and product batches? New suppliers or			
	New suppliers or subcontractors?			
1.3	Does QA assure that			
	manufacturing and testing			
	records are reviewed before			
	batches are released for sale?			
1.4	Is there an adequate system for			
	reviewing and implementing			
	compendial (e.g., USP) changes?			
1.5	Is there an adequate program for			
	handling complaints, including			
	investigation to determine the			
	causes, corrective actions, verification of the effectiveness			
	of corrective actions, a target			
	time frame for responding; trend			
	analysis, and notification of			
	appropriate parties including			
1.6	management? Is there an adequate system,			
1.0	described in an SOP, for			
	controlling changes within the			
	production process, including			
	review and approval of changes to processes, documents, and			
	equipment?			
1.7	Is QA involved in the change			
	control process?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.8	Is a log maintained for changes to processes, materials, and methods?			
1.9	Audit programs - Is there an internal quality audit program that covers all areas of the operation to verify that SOPs and other procedures and policies are being followed, and to determine effectiveness of the quality systems?			
1.10	Based on the audit findings and recommendations, are steps taken to correct any areas of noncompliance? Are corrective actions documented? Is their effectiveness verified in subsequent audits?			
1.11	If any contractors (e.g., laboratories, packagers) are used, are they periodically audited and is their performance monitored?			
1.12	Investigation of Non- conformances - Is there an SOP for investigation of manufacturing deviations and batch failures to determine the cause and institute corrective actions to prevent the situation from recurring?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.13	Is there an SOP for determining the disposition of in-process and final material that fails to meet specifications (e.g., reprocessing, downgrading to a lesser grade, destruction)?			
1.14	Are records maintained of nonconforming materials, related investigations and corrective actions?			
1.15	For active ingredients, is there an SOP for investigation of out- of-specification (OOS) test results to assure that a uniform procedure is followed to determine why the OOS result occurred and that corrective actions are implemented?			
1.16	Raw Material control - Is a list of acceptable suppliers maintained and are incoming raw materials checked against it?			
1.18	Are statistical sampling plans used to assure that the samples are representative of the lot?			
1.19	Are sampled containers labeled with sampler's name and date of sampling?			
1.20	Are there complete written instructions for testing and approving raw materials, including methods, equipment, operating parameters, acceptance specifications?			
1.21	Are raw materials approved before being used in production? Are appropriate controls exercised to assure that they are not used in a batch prior to release by Quality Control?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.22	If raw materials are accepted on certificates of analysis, have suppliers been appropriately certified or qualified, have results on the COA been verified by in-house testing, and is periodic monitoring performed?			
1.23	If raw materials are accepted on certificates of analysis, is at least an identification test performed (where safe) on every batch and receipt?			
1.24	Is there an effective system for monitoring and retesting or re- evaluating stored raw materials to assure that they are not used beyond their recommended use date?			
1.25	If fresh and recovered solvents are commingled, are the recovered solvents sampled and assayed and found to be satisfactory prior to commingling, and is the quality of commingled solvents monitored on an established schedule?			
1.26	Are there chemical and microbial quality standards for process water, with an established monitoring program? If water is used in the process, is it at least potable water?			
1.27	In-process testing - Are there complete written instructions for testing and approving in-process materials, including methods, equipment, operating parameters, acceptance specifications?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.28	If operators perform in-process			
	testing, have they been trained			
	and was the training			
	documented? Does QC			
1.00	periodically verify their results?			
1.29	Final product control - Is every			
	batch sampled according to a			
	plan that assures that the sample is representative of the batch?			
1.30	When and where is the finished			
1.50	product sampled for release?			
1.31	Is every product batch tested and			
1.51	approved before shipment?			
1.32	Are there complete written			
1.52	instructions for testing and			
	releasing final product, including			
	methods, equipment, operating			
	parameters, and acceptance			
	specifications?			
	-			
1.33	If the final product is			
	compendial (e.g., USP / EP / JP),			
	are the tests and specifications			
	compendial or are additional			
	tests performed? List additional			
	tests.			
1.34	If additional tests are performed,			
	are they included on the			
1.25	certificate of analysis (COA)?			
1.35	If skip lot testing is done, does			
	the COA clearly indicate which			
	tests are performed on every lot			
	and which are critical via skip			
	lot testing?			



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE		
Department: Quality Assurance	SOP No.:	
Title: Procedure for Self Inspection	Effective Date:	
Supersedes: Nil	Review Date:	
Issue Date:	Page No.:	

S.No.	Description	Yes	No	Remarks
1.35	Have non-compendial methods been validated, including			
	accuracy, linearity, specificity,			
	ruggedness, and comparison			
	with compendial methods, OR			
	have compendial methods been			
	verified to function properly in			
	the company's laboratory?			
1.36	Is the stability protocol			
1100	available?			
1.37	Are these stability chambers			
	available to carryout stability of			
	the product at			
	25°C / 60% RH			
	30°C / 60% RH			
	40°C / 75% RH			
1.38	Do these stability study ovens			
	comply with respect to 21 CFR			
	Part-11?			
1.39	Do you keep both hard copy and			
	electronic copy of			
	temperature/Rh monitoring?			
1.40	Are the stability results			
	reviewed by a qualified,			
	experienced person?			
1.41	Is stability study in primary			
	pack done for different			
1.10	products?			
1.42	Laboratories - Do laboratories			
	have adequate space and are			
	they clean and orderly, with			
	appropriate equipment for			
1.42	required tests?			
1.43	Are calibrated instruments labeled with date calibrated and			
	date next calibration is due?			
1.44	Are daily or weekly calibration			
1.44	verifications performed on			
	-			
	analytical balances using a range of weights (high, middle, low)			
	based on the operating range of			
	the balance?			
	the balance:	L	1	



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.45	Are appropriate reference			
	standards used and are they			
	stored in a proper manner to			
	ensure stability? Are their			
	expiration dates adequately			
	monitored so they are not used			
	beyond the expiration dates?			
1.46	Are reagents and			
	microbiological media			
	adequately controlled and			
	monitored to assure that they are			
	periodically replaced and that			
	old reagents are not used?			
1.47	Are all containers of materials			
	or solutions adequately labeled			
	to determine identity and dates			
	of preparation and expiration (if applicable)?			
1.48	Are data recorded in notebooks			
	or on pre-numbered sheets,			
	including appropriate cross-			
	reference to the location of			
	relevant spectra and			
	chromatograms? Are equipment			
	ID numbers recorded for each			
	analysis?			
1.49	Are data and calculations			
	checked by a second person and			
	countersigned?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.50	Microbiological Laboratories			
	Are positive and negative			
	controls used for testing? Are			
	their results recorded?			
	Is growth support testing with			
	low levels of organisms			
	performed on all incoming			
	media lots and is it			
	documented?			
	Is an expiration date assigned			
	to prepared media and are			
	prepared media stored at			
	manufacturers' recommended			
	storage temperatures?			
	Are isolates from			
	microbiological testing			
	identified if appropriate?			
	Is each lot of microbial ID			
	systems checked with positive			
	and negative controls?			

QUALITY ASSURANCE DEPARTMENT



Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Self Inspection Audit Check List				
Engineering				
Area				
Auditor				
Auditee				
Date				

S.No.	Description	Yes	No	Remarks
1.0	Equipment-Construction,			
	Installation,			
	Qualification			
1.1	Is there an SOP for qualifying new or significantly changed equipment?			
1.2	Is equipment dedicated to the process?			
1.3	If equipment is not dedicated, what other materials are manufactured in the same equipment?			



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE			
Department: Quality Assurance	SOP No.:		
Title: Procedure for Self Inspection	Effective Date:		
Supersedes: Nil	Review Date:		
Issue Date:	Page No.:		

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QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.10	Are written procedures			
	available for:			
	Set-up of equipment Maintenance of equipment Cleaning of equipment Calibration of manufacturing equipment Calibration of control instruments			
1.11	Are records kept for:			
	The sequence of products manufactured on particular equipment Maintenance and cleaning logs Calibration of manufacturing equipment Calibration of control instruments			
1.12	Maintenance and Calibration			
	Is there a master list of all equipment that specifies those requiring maintenance and/or calibration?			
1.13	Are there SOPs for inspection (monitoring the condition) and maintenance of equipment and of measuring and testing instruments? Do SOPs assign responsibilities; include schedules; describe methods, equipment, and materials to be used; and require maintenance of records?			
1.14	If equipment and instruments malfunction or are determined to be defective, are they immediately taken out of use?			
1.15	If water is purified for use in the process, is the purification system periodically sanitized and appropriately maintained?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.16	Are there SOPs for calibration of			
	critical equipment, and			
	measuring and testing			
	instruments?			
	b) Do SOPs assign			
	responsibilities; include			
	schedules; describe methods;			
	equipment, and materials to be			
	used, including calibration over			
	actual range of use and standards			
	traceable to national standards;			
	and include specifications and			
1 17	tolerances?			
1.17	If calibration operations are			
	performed in-house, do SOPs			
	specify proper handling and storage conditions for the			
	traceable standards?			
1.18	Does a SOP specify that			
1.10	equipment cannot be used if it is			
	beyond the calibration due date,			
	and describe actions to be taken			
	if equipment is used that is			
	found to have been beyond the			
	due date or is found to be out of			
	calibration time?			
1.19	Is calibrated equipment labeled			
	with date of calibration and date			
	next calibration is due?			
1.20	Is equipment in use observed to			
	be within calibration dating?			
1.21	Are periodic verifications			
	performed on critical production			
	scales (e.g., for raw material			
	dispensing or portable scales) to			
	assure that they remain within			
	calibration in the time between			
	full calibrations?			
1.22	Are records maintained for			
	maintenance and calibration			
	operations?			
2.0	Equipment cleaning			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
2.1	Are there written procedures for cleaning, specifying cleaning agents and methods?			
2.2	Are there data to show that cleaning procedures for non- dedicated equipment are adequate to remove the previous materials? For active ingredients, have these			
2.3	procedures been validated? Are there data to show that the residues left by the cleaning and/or sanitizing agent are within acceptable limits when cleaning is performed in accordance with the approved method?			
2.4	Are seams on product-contact surfaces smooth and properly maintained to minimize accumulation of product, dirt, and organic matter and to avoid growth of microorganisms?			
2.5	Is there adequate system to assure that unclean equipment and utensils are not used (e.g., labeling with clean status)?			
2.6	Is there proper storage of cleaned equipment so as to prevent contamination?			
2.7	Are utensils and sampling devices cleaned and stored in a proper manner to prevent contamination?			
3.0	Building Facility			
3.1	Check the all piping properly painted with colour code.			
3.2	Check all piping to check for air / water / steam leakages if any.			
3.3	Check the hot and cold lines / surfaces properly insulated.			
3.4	Check any cracks in wall and updating wall painting.			

QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance		SOP No.:
Title: Procedure for Self Inspection		Effective Date:
Supersedes: Nil		Review Date:
Issue Date:		Page No.:
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S.No.	Description	Yes	No	Remarks
3.5	All doors and its door closer to			
	function properly.			
3.6	Check all the toilets, bathrooms			
	valves and flush.			

Self Inspection Audit Check List				
Engineering				
Area				
Auditor				
Auditee				
Date				

S.No.	Description	Yes	No	Remarks
1.0	Is there a potential for contamination or cross- contamination from any sources? If so, how it is			
	controlled / prevented?			
1.2	Are critical process parameters monitored and recorded?			
1.3	Is the identity of major equipment and lines recorded in the batch manufacturing record?			
1.4	Are there complete written master manufacturing instructions that specify formula, names and codes of raw materials, equipment, manufacturing flow, operating parameters, in-process sampling, packaging materials, labeling, and documentation of each significant step?			
1.5	Are any unplanned process changes (process excursions) documented in the batch record?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.6	Are there written instructions			
	describing how to use in-			
	process data to control the			
	process?			
1.7	If the product is blended, are			
	there blending parameters			
	and/or homogeneity			
1.8	specifications?			
1.ð	Are materials and equipment clearly labeled as to identity			
	and, if appropriate, stage of			
	manufacture?			
1.9	Is a list of acceptable suppliers			
	maintained and are incoming			
	raw materials checked against			
	it?			
1.10	Are statistical sampling plans			
	used to assure that the samples			
	are representative of the lot?			
1.11	Are sampled containers			
	labeled with sampler's name			
1.10	and date of sampling?			
1.12	If raw materials are			
	accepted on certificates of analysis, is at least an			
	analysis, is at least an identification test performed			
	(where safe) on every batch			
	and receipt?			
1.13	Are there complete written			
	instructions for testing and			
	approving raw materials,			
	including methods,			
	equipment, operating			
	parameters, acceptance			
	specifications?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.14	Packaging and Labeling			
	Is there documentation to			
	support to the use of the			
	container/closure system,			
	demonstrating that it is			
	adequate to protect product			
	from deterioration and			
	contamination?			
	Is there an SOP for receiving,			
	handling, storing, and			
	accountability of pre-printed			
	labels?			
	Is there a written procedure for			
	clearing the packaging area			
	after one packaging operation,			
	and cleaning before the next			
	operation, especially if the			
	area is used for packaging			
	different materials?			
	If filled unlabeled containers			
	are set aside for future			
	labeling, is there sufficient			
	identification to determine			
	name, strength, quantity, lot			
	number, and other information			
1.15	needed for tractability?			
1.13	Are raw materials approved before being used in			
	before being used in production?			
	Are appropriate controls			
	exercised to assure that they			
	are not used in a batch prior			
	to release by Quality			
	Control?			
1.16	If raw materials are accepted			
	on certificates of analysis,			
	have suppliers been			
	appropriately certified or			
	qualified, have results on the			
	COA been verified by in-			
	house testing, and is periodic			
	monitoring performed?			



QUALITY ASSURANCE DEPARTMENT

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

S.No.	Description	Yes	No	Remarks
1.17	Is there an effective system			
	for monitoring and retesting			
	or re-evaluating stored raw			
	materials to assure that they			
	are not used beyond their			
	recommended use date?			
1.18	If fresh and recovered solvents			
	are commingled, are the			
	recovered solvents sampled			
	and assayed and found to be			
	satisfactory prior to			
	commingling, and is the			
	quality of commingled			
	solvents monitored on an			
	established schedule?			
1.19	Are there chemical and			
	microbial quality standards for			
	process water, with an			
	established monitoring			
	program? If water is used in			
	the process, is it at least			
	potable water?			

QUALITY ASSURANCE DEPARTMENT



STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:
Title: Procedure for Self Inspection	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Annexure V

Schedule for self-inspection

Quality Assurance Department	
SCHEDULE FOR SELF INSPECTION	

(Period:

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S.No.	Department	Audit Team	Audit	Audit Date		Status
			Team leader	Schedul ed	Audited on	
1	Production Small tablet block					
2	Production Soft Gelatin Capsules					
3	Quality Control					
4	RM Stores					
5	PM Stores					
6	Finished Goods Stores					
7	Utility					
8	Personnel & Administration					
9	Quality Assurance					

Prepared By: (Sign/Date) Approved By (Head-QA): (Sign/Date)