

MICROBIOLOGY DEPARTMENT

STANDARD OPERATING PROCEDURE	
Department: Microbiology	SOP No.:
Title: Handling of Out of Specification (OOS) Result during Microbiological Testing	Effective Date:
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- **1. Purpose:** To lay down the procedure for Handling of Out of Specification (OOS) Result during Microbiological Testing.
- **2. Scope:** This Standard Operating Procedure is applicable at microbiology section of Quality Control department.

3. References & Annexures:

- 3.1 **References:**
 - 3.1.1 USP
 - 3.1.2 PDA: Technical report : Point to be consider when investigating microbiological data deviation.

3.2 Annexures:

- 3.2.1 Annexure-1: OOS Intimation Form.
- 3.2.2 Annexure- 2 : OOS Log for Microbiology.
- 3.2.3 Annexure- 3: Preliminary Checklist for Laboratory Assessment.
- 3.2.4 Annexure- 4: Shop Floor OOS Investigation Report.
- 3.2.5 Annexure- 5 : Sampling Error Investigation
- 3.2.6 Annexure- 6 : Retest/Repeat Analysis- Summary Sheet.
- 3.2.7 Annexure- 7: Decision Tree for Failure Investigation of Microbial Limit Test..
- 3.2.8 Annexure- 8 : Request For Extension of OOS Investigation.

4. Responsibilities:

4.1 Executive/ Officer - Microbiology

- 4.1.1 The Microbiologist is responsible to report to immediate microbiology Head when an out of specification result is obtained.
- 4.1.2 Responsible for initiate OOS investigation.
- 4.1.3 Responsible to retain all the preparations, portions of test samples, regents and glassware used in the analysis wherever applicable.

4.2 Section Head-QC (Microbiology)

4.2.1 Responsible to ensure that OOS investigation is initiated.



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- 4.2.2 Responsible to conduct the preliminary investigation with the Microbiologist.
- 4.2.3 To inform the 'OOS' result to the Quality Control/Quality Assurance Designee to initiate the full scale investigation for assignable cause that may be related to the manufacturing process.

4.3 **Head-Quality Control (Head-QC)**

- 4.3.1 Responsible for assessing the data to ascertain if the results could be attributed to laboratory error or whether the result indicates the problems in the manufacturing area.
- 4.3.2 The Head, Quality Control is responsible for review of investigation of preliminary investigation.
- 4.3.3 The Head, Quality control is responsible to follow the approved protocol where ever applicable, incase of QC related action points.

4.4 Section Head-QA (Analytical Review)

- 4.4.1 To review the OOS intimation.
- 4.4.2 To review and participate in Preliminary and laboratory investigation.

4.5 Executive/Officer-QA

- 4.5.1 Responsible for issuance and generation excursion number.
- 4.5.2 Responsible for investigation of production process.

4.6 Head Quality Assurance (Head-QA)

- 4.6.1 Responsible for of reviewing and evaluating the adequacy of OOS investigation, Root Cause investigation and for appropriate CAPA.
- 4.6.2 Responsible for active participation and Co-ordination inter departmental investigation(s) i.e. full scale investigation that may be initiated as a result of an inconclusive preliminary laboratory investigation.
- 4.6.3 Responsible for review of any re-sampling/re-testing plan.
- 4.6.4 Initiates appropriate controls, e.g. quarantine, operations suspension, as may be warranted, until an investigation is complete, root cause(s) is/are determined and OOS is closed.

4.7 **Head Production:**

- 4.7.1 Responsible for performing and active participation in full scale investigation including shop floor investigation.
- 4.7.2 Responsible to participate in the root cause investigation.
- 4.7.3 Responsible to ensure the closure of appropriate CAPA.

4.8 **Head Engineering:**



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4.8.1 Responsible for performing full scale investigation including shop floor investigation, wherever required.

4.9 Site Head- Quality

- 4.9.1 Responsible to approve of the retesting / re-sampling protocol.
- 4.9.2 Responsible to ensure adequate investigation including in the strategy development for inter and interdepartmental investigation and approval of the investigation report.
- 4.9.3 Responsible for batch disposition decisions.
- 4.9.4 Responsible for implementation of appropriate CAPA.
- 4.9.5 Accountability for implementation of this SOP.

4.10 Regulatory Affairs, Quality Head and Plant Head:

4.10.1 To review and approve new or revised SOP's.

5. Distribution:

- 5.1 QC
- 5.2 QA
- 5.3 Production
- 5.4 Engineering

6. Abbreviations and Definition of Terms:

6.1 **Abbreviations:**

6.1.1 BMR : Batch Manufacturing Record.

6.1.2 BPR : Batch Packing record.

6.1.3 CC : Change Control

6.1.4 HOD: Head of Department

6.1.5 HVAC: Heating Ventilation and Air Conditioning.

6.1.6 MLT: Microbial Limit Test.

6.1.7 NA : Not Applicable

6.1.8 PDA: Parenteral Drug Association

6.1.9 QA : Quality Assurance



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6.1.10 QC : Quality Control

6.1.11 SOP : Standard Operating Procedure

6.2 **Definition of Terms:**

- **Standard Operating Procedure (SOP):** A written authorized procedure, which gives instructions for performing operations.
- 6.2.2 **Critical Area:** An area designed to maintain sterility of sterile materials, sterilized product, containers, closures and equipments.
- 6.2.3 **Microbiological Identification:** Biochemical characterization of isolated colonies to determine the isolate genus and where feasible and appropriate the species.
- 6.2.4 **CAPA:** Corrective and Preventive action, a systematic approach that includes actions needed to correct (correction), prevent recurrence ("corrective action"), and eliminate the cause of potential non conforming product and other quality problems (preventive action).
- 6.2.5 **Out of Specification (OOS) Results:** All test results that fall outside the specifications or acceptance criteria established in drug applications, drug master files (DMFs), official compendia or by the manufacturer.
- 6.2.6 **Investigation:** A step-by step investigation to determine if the root or assignable cause of the 'OOS' result was due to some form of laboratory error or is attributable to the material being tested. All findings of the investigation must be documented, reviewed for adequacy/ completeness by the Quality control/Quality Assurance designee.
- 6.2.7 **Re-Analysis:** For the specific purpose of microbiological testing (since the final working solution is not even remotely viable for the entire incubation period), re-analysis is considered to be a new sample preparation of the material that was originally collected from the lot, tested and yielded the OOS results. This is performed during the preliminary laboratory investigation in order to determine if the assignable cause is laboratory error. The re-analysis sample represents the same sample volume of the original sample. Any and all re-analysis activities must be proposed with adequate justification be documented and reviewed by the Functional supervisor/Head-QC prior to its execution.
- 6.2.8 **Re-Test:** Any additional test preparation of the material that was originally collected from the lot, tested and yielded the OOS results (e.g for a liquid, it may be from the original unit liquid product or composite of the liquid product for a solid, it may be an additional weighing from the same sample composite prepared for the original test) Re-testing must be justified in writing based on the results of the preliminary Laboratory investigation and / or full scale investigation.
- 6.2.9 **Preliminary Laboratory Investigation:** The fully documented, step-by-step investigation approach used by the Microbiology Functional Supervisor (may also include Head Quality



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Control, whenever necessary) and the microbiologist to determine whether any laboratory error is the assignable cause of an out-of-specification result.

- 6.2.10 **Re-Sample:** A new sample or a new specimen taken from the original container(s) that contained the originally submitted laboratory sample. Re-sampling is only to be done if the evidence indicates that the original sample was not representative, was improperly taken, or was not stored appropriately. In all cases any re-sampling must be decided by Site Head-Quality.
- 6.2.11 **Note:** An OOS result does not necessarily mean the materials under investigation fails and shall be rejected. The OOS results shall be investigated and the findings of the investigation, including re-test results if justified, shall be interpreted to evaluate the materials and reach a decision regarding the release or rejection of the same.

7. Procedure:

- 7.1 If an OOS result is observed, the microbiologist who has observed the result shall immediately inform the OOS result to the Section Head-QC (Microbiology)/or designee.
- 7.2 The executive/officer (Microbiology) shall quarantine the samples, test materials, glassware (Pipettes and volumetric flasks), filters and instrument used for analysis whenever applicable (Some microbiological solution preparations will not be viable for the full incubation period.)
- 7.3 The section Head-QC (Microbiology)/or designee along with executive/officer (Microbiology) shall immedialtly verify the OOS result.
- 7.4 If the cause of the OOS is determined to be an incorrect calculation or transcription error, the testing record shall appropriately be documented and corrected in the record of analysis with sign and date and no further investigation is required.
- 7.5 If the verification of the calculation results conferms an OOS, the executive/ officer (Microbiology) shall proceed for initiation of OOS investigation.
- 7.6 The same OOS shall be informed with a written communication to the Quality Assurance Department including Site Head Quality as well as the Production Department regarding the occurrence of out of specification result in "OOS intimation form" Annexure-1 by providing the following details;
 - Product/Material description
 - Batch No.
 - Control No.
 - Test



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- Date of Analysis
- Result
- Remarks
- 7.7 On the basis of above notification Executive/Officer-QA/Designee shall issue the "OOS investigation Report" Annexure-3 by allocating the OOS number and log the details in OOS log for Microbiology as per Annexure 2.
- 7.8 Once the OOS intimation form is acknowlege by Head Production and Site Head Quality, same shall be kept with OOS investigation report.
- 7.9 Each OOS number shall be allotted sequentially.
- 7.10 Numbered as OOS/XX-M/YY-nnn
 - Where:- 'OOS' indicating out of specification.
 - 'XX' indicating the facility code for e.g PD for Pharma Devils
 - 'M' indicating the microbiology department.
 - 'YY' indicating the Year.
 - 'nnn' are numerical in sequential order starting from 001 for every year.
- 7.11 Batch showing the OOS and rest of the batches manufactured after the same shall be kept under hold till the completion of investigation.
- 7.12 After issuance of 'OOS investigation report' a stepwise investigation to find out the root cause/probable root cause shall be conducted.
- 7.13 Each step of the investigation process shall be clearly defined and outcome of each investigation step is evaluated to determine whether the cause has been identified and the investigation can be concluded and/or if additional investigation is necessary and the appropriate course of action to be taken in the next investigational step.
- 7.14 If the investigation cannot be concluded after the completion of an investigational step, the next sequential step (Full scale investigation after laboratory investigation) shall be performed in order to determine root cause.
- 7.15 As part of the continuance to the next investigational step, the outcome of the previous step shall summarized and (if applicable) a details analysis plan inclusive of the purpose of the course of action chosen (based on the outcome of the previous investigative step), any justifications of alternate analysis material usage (if applicable) shall be made.
- 7.16 Preliminary Investigation for Microbial Limit Test/Bio-burden test failure:



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- 7.16.1 The executive/officer (microbiology) and Section Head-QC (Microbiology)/ or designee, together shall conduct the preliminary investigation. The purpose of the investigation is to determine whether there is any laboratory error.
- 7.16.2 The preliminary investigations shall be performed by verify the laboratory assessment checklist as per Annexure-3.
- 7.16.3 Investigation shall evaluate following are as but not limited to:
 - Discussion of the test method with the analyst to confirm the analyst knowledge/competency.
 - Error in preparation, handling, storage of samples.
 - Evaluate analyst training/qualification.
 - Compare the test method performed against approved procedures.
 - Evaluation of other tests performed on the materials in question.
 - Evaluation of test results obtained from the same sample type and from the same instrument.
 - Culture identity, performance and passage number meeting the pharmacopeial requirments.
 - Inspection of the work area, to determine if any environmental or facility conditions would have adversely impacted the testing. Complete document and preserve records of this laboratory assessment.
 - Comparison with pervious trend, whether any out of limits or out of trend in the recent past.
 - Result of GPT on media used evaluation of positive and negative control, incubation conditions, etc.
- 7.16.4 Laboratory preliminary investigation shall be completed within 3 business days after finding OOS. In case there is a need to extend investigation, microbiology laboratory head shall prepare interim report with reason, justification for extension in the remark column in Annexure- 8. Site Quality Head shall approve the justification.
- 7.16.5 After thr priliminary investigation are completed, the section Head-QC (Microbiology)/or designee shall identify whether is a laboratory error or not subsequently shall submit the priliminary investigation to Head-Quality Control.
- 7.16.6 Head-Quality Control shall review the investigation and if additional details are required then Head-Quality Control shall re-direct it to the Section Head-QC (Microbiology)/or designee.



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- 7.16.7 Head-Quality Control may add additional activity to be completed as part of investigation. After the completion of all the assigned activity the Section Head-QC (Microbiology)/or designee shall forward it again for the Head- Quality Control for review.
- 7.16.8 After completion of all identified action plan, Head-Quality Control shall review the reason for OOS.
- 7.16.9 Head- Quality Control may attach additional documents, if any and OOS investigation record shall be submitted to Site Quality Head for review.
- 7.16.10 Head Quality shall review all the related records and if any additional data is required, he/she may ask to Head-Quality Control to submit the same.
- 7.16.11 If the preliminary investigation of the Out of Specification result demonstrates the result is attributable to a determinate analytical identifiable error(s) (e.g. non-adherence to monograph instructions, incorrect sample dilutuion use of unsuitable reagent/glassware accessories, incorrect non-pyrogenated sampling tools or any other assignable cause etc.) the OOS result, the same shall be recorded in the preliminary investigation report with suitable explanation.
- 7.16.12 On determination of analytical/Laboratory error or assignable root cause preliminary Laboratory Investigation shall be concluded and appropriate CAPA shall be taken for the identified root cause.
- 7.16.13 If laboratory error or assignable root cause is not found and furture investigation is deemed necessary as an outcome of preliminary Laboratory Investigation then full scale investigation shall be carried out.

7.17 Preliminary Investigation for Microbial Assay Failure;

- 7.17.1 The executive/officer (microbiology) and Section Head-QC (Microbiology)/ or designee, together shall conduct the preliminary investigation. The purpose of the investigation is to determine whether there is any laboratory error. Refer Annexure 3 for preliminary investigation.
- 7.17.2 The preliminary investigations shall be performed by verifing the laboratory assessment checklist and examind the raw data obtained in the analysis, including identify anomalous or suspect information.
 - Determine that appropriate reagents were used and that they met quality control specifications.
 - Evaluate the performance of the test method to ensure that it is performing according to the standard expected based on method validation data and historical data.
 - Compare the test method performed against approved procedures.



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- Evaluate positive or negative controls.
- Evaluate measurments, conversion factors and formulas associated with testing and reagent preparation.
- Evaluate analyst training/experiences.
- Examination of glassware used in the preparation of samples and reagents.
- Evaluation of other tests performed on the sample lot in question.
- Identification and evaluation of any unusual events, malfunctions or unexpected circumstances associated with the test environment.
- Inspection of the work area to determine if any environmental or facility conditions would have adversely impected the testing.
- Full document and preserve records of this laboratory assessment.
- 7.18 **Laboratory Error:** if a laboratory is determined during the preliminary investigation in the test as mentioned above; site Head- Quality shall recommend for further course of action.

7.18.1 Microbial Limit Test/Bio-burden Test:

- Perform the reanalysis on a written and approved protocol, after correcting the error by same executive/ officer (microbiology) on fresh aliquot of product/material along with required training to the concerned microbiologists. The protocol shall be approved by site Head-Quality.
- If the results of reanalysis meet the acceptance criteria (individually), then the results shall be reported as a final value for the materials release.
- The original OOS results shall be invalidated.
- Supporting evidence in combination with other evidence that may be used to invalidate original results can include;
- Re-analysis results that do not confirm the original result such when inadequate extraction/dilution of the sample is observed.
- Product history and results of other tests from the same sample that do not confirm the original result.
- Determination that the sample is not representative of the product or material.

7.18.2 Microbial Assay Failure:



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- If a laboratory Error is identified during the preliminary investigation, the original reportable result (OOS) may be invalidated, if and only if there has been a conclusive, scientifically justified, probable cause for the OOS result.
- Re-testing the same sample shall be done only if the sample has not been compromised by contamination, damage, degradation or modification since the original sample time. If there are any reason to suspect any of the above, re-sample should be considered, the original discarded and the decision fully document as part of the investigation.
- A re-test plan and protocol shall be written and approved by the Site Head-Quality. A maximum number of re-tests shall be defined in the re-test protocol.
- The number of re-tests should not be adjusted from the original plan based on the results obtained. Following re-testing plan (as per the retest protocol), if the results remain unsatisfactory a disposition decision shall be made by the Head-QA.
- If the laboratory error is in conclusive (reason for the error is not identified), analyst 'A' shall do re-analysis and different analyst (say'B') in triplicate carry out using the same test preparations. (Including the composite or the homogenous source of the aliquote tested).
- If the result of analysts 'A' & 'B' passes acceptance criteria- invalidate OOS results.
- If the result of analysts 'A' & 'B' fails in any acceptance criteria- OOS confermed/validated.

Note:

- In the case of microbiologoical assay, the U.S. Phamacopiea (USP) prefer the use of averages because of the innate variability of the biological test system.
- Since there is a inherent variability in Bio Assay in terms of method to established the potency of the product, investigation procedure other then mentioned can be used after approval of protocol through Site Head-Quality.

7.19 **No Laboratory Error:**

- 7.19.1 When the preliminary Laboratory Investigation (Including Re-analysis, if any) determines that the cause of OOS result is 'No Laboratory Error'/not assignable root cause and testing results appear to be accurate, then a full scale OOS investigation shall be performed.
- 7.19.2 Incase of undetermined/non assignable cause is concluded in the preliminary investigation, the same shall be informed to Site Head Quality for futther investigation i.e. full scale.
- 7.19.3 Site Head Quality form a cross functional team (Designee-QA/QC/ Production/Engineering etc.) shall conduct a Full Scale OOS investigation. The purpose of the investigation is to determine whether the assignable cause of the OOS result was due to the laboratory testing process or due to the manufacturing process. Even if a batch is rejected based on an OOS



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result, theinvestigation is necessary to determine if the result is associated with other batches of the same drug product or other products.)

- 7.19.4 Full scale OOS investigation includes following investigations, but not limited to:
 - Shop floor investigation (Review of Production Process and Procedures).
 - Sampling Error Investigation (Error in sampling/ Handling/ Storage of sample).
 - QA Assessment (Review of product documents and validation data, Trends, product history, product deviations etc.)
 - Re-Testing (additional Laboratory Testing, this includes potentially retesting the original sample and/or re-sampling).

7.19.5 Shop Floor Investigation:

- The designee QA/QC/Production/Engineering etc. shall conduct shop floor investigation which includes the review of Production Process and Procedures. Refer Annexure 4.
- If the assignable or root cause is found during shop floor investigation and the investigation shall be concluded and appropriate CAPA shall be initiated and the same shall be documented implemented. Howerwe if necessary investigation is to be extended to other materials of same product or other products that may have been associated with the specific failure on investigations and shall also be documented in the investigation report.
- If the cause of OOS result is not determined during Shop Floor Investigation, then the next course of action (extended/additional investigation)shall be decided by Site Head Quality.
- When extended /additional investigation is required, then additional 'Investigation' shall be conducted on the basis of approved protocol including the reason and scope of investigation.
- Additional investigation (Such as Sampling Error Investigation, QA Assessment, Re-Testing) (only if deemed necessary by the outcome of the shop floor investigation) shall be conducted.
- Investigation plan shall be approved by site Head Quality to perform Re- Testing (inclusive of the purpose and the course of action (s) chosen) a protocol shall be written and documented on the basis of scintific rationale.
- QA designee shall document CAPA record to address the identified root cause.

7.20 **Sampling Error Investigation:**

Only if deemed necessary by the outcome(s) of the preliminary Laboratory investigation, i.e No Laboratory Error or part of Full Scale Investigation, shall be performed to determine the root cause.



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- 7.20.1 Site Head-Quality shall take the decision for determining sampling Error (Refer Annexure-5; Sampling Error Investigation).
- 7.20.2 If sampling error is established (only if deemed necessary by the outcome(s) of the sampling error investigation), Re-sampling Plan shall be prepared and shall be approved by Site Head-Quality only.
- 7.20.3 Re-sample shall not be considered as an automatic next step of the investigational process even when the assignable or root cause is not found as part of Laboratory Preliminary Investigation.
- 7.20.4 Re-sampling and Re-testing shall only be considered if it has been determined at any point of the investigation reveals that:
 - a) Original sample was not representative sample.
 - b) Original Sample was improperly sampled.
 - c) Original Sample was not stored appropriately.
 - d) Original sample may have been adversely affected by exposure to humidity, light or heat.
 - e) If the quantity available is insufficient then re- sampling shall be performed. (For stability sample, sample from stock shall be used.)
 - f) Re-sampling should be performed by the same qualified, validated methods that were used for the initial sample. However, if investigation determines that initial sampling method was inherently inadequate, a new sampling method must be developed, documented, reviewed and approved by QA Head/designee.
 - g) Re-sampling record shall be a part of 'Investigation Record' and shall be approved by QA Head/Designee.
 - h) Re-sampling plan and Re-testing shall be written, performed and approved as follows:
 - The Head-QA shall develop a Re-testing and/or Re-sampling plan protocol.
 - The Site Head-Quality shall approve the Re-sampling protocol, prior to Re-sampling activities; Re-testing shall be performed as described by the protocol and pursuant to above.

7.21 **QA** Assessment:

- 7.21.1 QA Assessment (only if deemed necessary by the outcome(s) of the Preliminary Laboratory Investigation, i.e. No laboratory Error or as a part of full scale investigation), shall be performed by QA-Head/ Designee to determine the root cause.
- 7.21.2 QA designee shall review following areas, but not limited to:



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- a) Review of product documents.
- b) Review of product history.
- c) Review of product development and Validation data.
- d) Review of Trend.
- e) Review of product deviations etc.
- 7.21.3 QA Assessment (inclusive of the purpose and the course of action (s) chosen) shall be a part of 'Investigation Record', created by QA Designee.

7.22 **Re-Testing**

- 7.22.1 Testing in case of Raw Material (only if deemed necessary by the outcome(s) of the preliminary Laboratory Investigation, i.e. No Laboratory Error), shall be performed to determine the root cause and confirm the OOS results.
- 7.22.2 Re-testing in case of Inprocess / Finished product (only if deemed necessary by the outcome(s) of the Shop Floor Investigation and/or Sampling Error investigation), shall be performed to determin the root cause. (Excluding the sterility samples) (Refer Annexure-6).
- 7.22.3 Site Head-Quality shall take the decision for determining sampling error (Refer Annexure-5; Sampling Error Investigation). If sampling error is established, re sampling shall be performed and retest by same microbiologist shall be done.
- 7.22.4 Re-sampling record shall be a part of 'Investigation Record' and shall be approved by Site Head Quality.
- 7.22.5 If there is no laboratory/sampling error established for OOS results of finished product, Head-QA/Designee shall review the investigation record.
- 7.22.6 The production Head/Head-QA/ Engineering Head shall conduct a full root cause shop floor investigation. The objective of the shop floor investigation is to identify the root cause of the OOS result.
- 7.22.7 Shop floor investigation shall be reviewed by QA. If found satisfactory and root cause identified, CAPA plan shall be proposed by QA as per the recommendation in the investigation report.
- 7.22.8 If shop floor investigation is not satisfactory and further investigation is required, additional investigation plan shall be proposed.
- 7.22.9 Head-QA/Designee shall review all OOS record after completion of the assigned investigations.



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- 7.22.10 To conclude the full scale root cause investigation, the analysis results shall be evaluated and the Site Head Quality shall make a final disposition decision within 30 calender days from the observation of OOS. Following shall be completed in investigation report.
 - Investigation conclusion.
 - Root cause summary.
 - Decision for Material disposition determined.
 - Where the root cause investigation indicates that the OOS result is caused by a factor affecting the materials quality (i.e., an OOS result is confermed), and that the result indicates that the materials does not meet established standards or specifications, the materials (s) shall be rejected.
 - The investigation must be extended to other materials or products that may have been associated with the specific failure on investigations.
 - The identified root cause shall be discussed with all concerned stake holders and corrective and preventive action (CAPA) shall be identified.

7.23 **Disposition of Product**

- 7.23.1 QA maintains quarantine of impacted product until investigation is completed and conclusions are determined.
- 7.23.2 QA expands actions to control impacted product or other lots as warranted by the findings and conclusions of the completed investigation.
- 7.23.3 At conclusion of investigation, QA dispositions impacted product, i.e. release, reject and destroy etc.
- 7.23.4 Indicate final disposition on the OOS investigation report.
- 7.23.5 Refer Annexure-7 decision tree for investigation.



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Test							
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3	Specifi	cation					
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7 Brif Description of the Event							
Officer/Executive-QC (Micro) Section Head- QC (Micro) Head-Quality Control (Sign & Date) (Sign & Date)							
	Head-Production (Sign & Date) Site Head-Quality (Sign & Date)						



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OOS LOG FOR MICROBIOLOGY	

Date	OOS No.	Sample/Material Name	Batch No.	A.R. No.	Test	OOS Completed On	Initiate By	Reviewed By	Remarks



MICROBIOLOGY DEPARTMENT

STANDARD OPERATING PROCEDURE				
Department: Microbiology	SOP No.:			
Title: Handling of Out of Specification (OOS) Result during Microbiological Testing	Effective Date:			
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DEPARTMENT: MICROBIOLOGY	
PRELIMINARY CHECKLIST FOR LABORATORY ASSES	SSMENT

OOS Number:

I. Details of OOS (To be completed by the Analyst)

Date						
Product				Batch No.		
Produc	ct Type (Mark:√)	(Intermediate/Validation/FP/Stability/RM/PM)				
	Analyst		Test			
1	Date of Analysis			·		
2	Discovery Date					
3	Specification			·		
4	Standard Test Proc	cedure/Monograph/Compendia				
5	Control Number					
6	Out of Specification initial Results					
7	Brief Description	of the Event				
8	 Head-QA must be notified of OOS within one business day for the following: Stability test result from any protocol for a marketed product. Product test result from a returned complaint sample Product test result from a control (retain) sample or other sample retriever from the market. Discovery of a methodology issue that impacts test results of product on the market. 					



		STANDARD OPE	RATING PROCE	DURE
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155U	Date.			1 age No
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		DEPARTI	MENT: MICROBIC	DLOGY
		PRELIMINARY CHECKL	IST FOR LABORA	ATORY ASSESSMENT
OOS	Number:.			
		be Investigated		Remarks
	Written Pro	Č		,
1.	Is the doc	ument numbers and version correct?	□ Yes □ No □ NA	
2.	Was the p	procedure followed correctly?	□ Yes □ No □ NA	
3.	Are there	any mistake in the document?	□ Yes □ No □ NA	
B.	Analysts			
1.	Has the an	nalysts been trained and when ?	\square Yes \square No \square NA	
2.	What is the	ne previous error hostory?	\square Yes \square No \square NA	
3.	Has analy when?	ests been qualified in particular test and	□ Yes □ No □ NA	
4.	When wa	s the last retraining done?	\square Yes \square No \square NA	
5.	How long	has the analyst been performing this test?	\square Yes \square No \square NA	
6.	Physical of testing (H	conditions of the analyst at the time of (ealth)	□ Yes □ No □ NA	
7.	What was testing?	the workload impact at the time of	□ Yes □ No □ NA	
C.		Verification		
1.	Was the d	lata properly recorded ?	□ Yes □ No □ NA	
2.		initiated and dated as required.	□ Yes □ No □ NA	
3.	3. Evaluation of data performed correctly?		□ Yes □ No □ NA	
4.	Transfer of	of data correct ?	□ Yes □ No □ NA	
5.	Calculation	on were performed corretly?	□ Yes □ No □ NA	
6.	Were other	er results found deviated from the e limits?	□ Yes □ No □ NA	
7.	Was the is	solate identified?	□ Yes □ No □ NA	



		STANDARD OPE	RATING PROCEI	DURE	
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		of Out of Specification (OOS) Result	during	Effective Date:	
	robiological				
	ersedes: Ni	1		Review Date:	
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		DEPART	MENT: MICROBIC	DLOGY	
		PRELIMINARY CHECKI	LIST FOR LABORA	ATORY ASSESSMENT	
OOS	Number:				
	meters to be	Š		Remarks	
D. 1	Historical Da	ıta			
	Product		□ Yes □ No □ NA		
	Process		□ Yes □ No □ NA		
	Method		□ Yes □ No □ NA		
	Microorgan	iism	□ Yes □ No □ NA		
	Analysts		□ Yes □ No □ NA		
E. (Concurrent R	Results			
1.	sterility test	ar microbes (is applicable in case of found in other results at the same time?	□ Yes □ No □ NA		
2.		deviations found in the same time similar organisms?	□ Yes □ No □ NA		
F. 3	Equipment				
1.	program?	ment part of the calibration/maintenance	□ Yes □ No □ NA		
2.	2. Is it within the current schedule of calibration?		\square Yes \square No \square NA		
3.			□ Yes □ No □ NA		
4.		used correctly?	□ Yes □ No □ NA		
5. Was it functioning correctly?		\square Yes \square No \square NA			
6.	6. Was there any recent maintanance on the system?		□ Yes □ No □ NA		
7.	Were there equipment?	any recent change control activity on the	□ Yes □ No □ NA		



18. Was the data interpreted correctly?

PHARMA DEVILS

MICROBIOLOGY DEPARTMENT

		STANDARD OPE	RATING PROCE	DURE
Department: Microbiology				SOP No.:
Title	: Handlin	g of Out of Specification (OOS) Result of	during	Effective Dates
Micı	robiologic	al Testing		Effective Date:
Sup	ersedes: N	Nil		Review Date:
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		DEPARTN	MENT: MICROBIO	LOGY
		PRELIMINARY CHECKL	IST FOR LABORA	TORY ASSESSMENT
200	NT 1			TOTT ABBEDONIE!
		be Investigated		Remarks
	hod of Ana		** >* >**	
1.		sample collected correctly?	□ Yes □ No □ NA	
2.		age of the sample conducted at the conditions and time?	□ Yes □ No □ NA	
3.	•	correct sample analysed?	□ Yes □ No □ NA	\dashv
4.		of method?		-
5.		correct amount used for test?		-
6.		paration of the sample performed correctly?		-
7.		per dilutions made?		-
8.		specified diluting fluid used?		7
9.		iluting fluid pass the sterility test?		
10.				
11.		media successfully growth promoted?	□ Yes □ No □ NA	
12.		media successfully sterilized ?		
13.		media used within the specified expiration	□ Yes □ No □ NA	
14.		correct media used for the test?	□ Yes □ No □ NA	7
15. Did negative controls yield the expected results?		□ Yes □ No □ NA	\exists	
16. Were there negative control sterilized?			□ Yes □ No □ NA	
		re any unusual occurrences during		
17.		g, i.e. technique related or non- technique	□ Yes □ No □ NA	

□ Yes □ No □ NA



	STANDARD OPERATING PROCEDURE								
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		g of Out of Specification (OOS) Result of al Testing	during	Effective Date:					
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	e Date:			Page No.:					
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			Annexure -3	Page No. 5 of 14					
		DEPART	MENT: MICROBIO	LOGY					
		PRELIMINARY CHECKL	IST FOR LABORA	TORY ASSESSMENT					
OOS	Number:								
		ne Investigated		Remarks					
	hod of An		T						
19.		re techniques related issues in the test?	□ Yes □ No □ NA	_					
20.	analyst's		□ Yes □ No □ NA						
21.		culations performed correctly?	□ Yes □ No □ NA						
22.		correct standards used?	□ Yes □ No □ NA						
23.		standards within the expiration date?	□ Yes □ No □ NA						
24.	Were oth noted?	er human error or equipment failure							
25.		pired or incorrect reagents	□ Yes □ No □ NA						
26.	Incubation procedure	n temprature/time as per approved	□ Yes □ No □ NA						
27.	Preincuba	ated/approved plates used for analysis.	□ Yes □ No □ NA						
Any	other obse	ervations:							



MICROBIOLOGY DEPARTMENT

STANDARD OPERATING PROCEDURE						
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	DEPARTMENT: MICROBIOLOGY	
	PRELIMINARY CHECKLIST FOR LABORATORY ASS	ESSMENT
OOG NI 1		

OOS Number:

Cleaning and	Disinfectant used		Prepared and filtered on	
disinfection record	Concentration		Cleaning Done by	
Area Fogging	Disinfectant used I		Prepared and filtered on	
details	Concentration		Fogging done by	
Environmental	Temprature		Diffrential pressure	
conditions during test	Relative Humidity		Non viable monitoring count	
Analyst	Analyst Name		Analyst Qualification done on	
Qualification & training details	Analyst Qualification Due on	•		
training details	Health status of analyst			

Section Head-QC (Microbiology) (Sign/Date)

Section Head-QA (Reviewer) (Sign/Date)



STANDARD OPERATING PROCEDURE								
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	DEPA	RTMENT: MICROBIO	DLOGY					
	PRELIMINARY CHEC	CKLIST FOR LABOR	ATORY ASSESSMENT					
OOS Number:								
Conclusion/Recommend	ations							
Error in the laboratory as	nalysis: □ New Test	□ Re-Test	□ Re-Sample					
□ No, Proceed with full a Corrective Action and Property.	investigation reventive action (Mentioned C	'APA taken, if any, in brid	ef also mention CAPA					
Original Officer/Execu	tive (Microbiology)							
NAME:	SIGNATURE	DATA	E					
Section Head-QC (Mic	robiology)							
NAME:	SIGNATURE	DAT	E					



STANDARD OPERATING PROCEDURE									
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			DE	PAR'	ГМЕПТ: МІСЬ	ROBIOLOGY	•		
		PRI	ELIMINARY CH	ECK	KLIST FOR LA	BORATORY	ASSES	SMENT	
	S Number:		 n test failure Inve	etia	ation Report-M	icrobiology I	ah Invest	tigation	
1.	Sterilization D			stige	ttion Report-W	icrobiology L	au mves	ilgation	
	Steam sterilizer		uia useu.		Validation done	a on			
	Validation due		Name of media/Dilue						
	Lot No.	<u>- </u>	Sterilization Parameter						
	Date of steriliza	ntion		Positive Control results					
	Negative contro	ol results							
	Test Method U	sed: Membr	ane filteration/Pla	ite C	ount Method				
2.		Steriliza	Sterilization Parameters		Complies Not Complies	Steam Steril ID	izer Inst.		
	Filtration unit	Validati	on Done on			Validation Due on			
		Date of	sterilization			Load No.			
		Steriliza	tion Parameters		Complies Not Complies	Steam Steril ID	izer Inst.		
3.	Petri Plate	Pre-steri	lized Petri plate			Validation D	Oue on		
٥.	retti riate	Pre-steri Expiry o	lized Petri plate late			Load No.			
	Date of sterilizati					Load no.			
4.	Microbial monitoring date of MLT area on Media Used:					Settle Plate		□ Complies □ Not Complies	
	the day of analysis	Steriliza	tion date			Air sampling	3	☐ Complies☐ Not Complies	



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			DEPART	ΓMENT: MICROE	BIOLOGY				
		P	RELIMINARY CHECK	LIST FOR LABO	RATORY ASSESS	SMENT			
	Number:. obial Limi		den test failure Investiga	ation Report-Micro	biology Lab Investi	gation			
	Microbia	l monitoring	Media Used: SCDA/TSA Lot. No		Settle Plate	☐ Complies ☐ Not Complies			
5.	data of La of analysi	AF on the day is.	Sterilization date		Air sampling	□ Complies □ Not Complies			
6.	LAF Use (ID No)	d for analysis	Validation done on		Validation Due on				
7.	EM cond	of EM trends & ition data in a for last 2	Microbial Monitoring Trends	□ Complies □ Not Complies	Temprature Monitoring data	☐ Complies ☐ Not Complies			
7.	months fo		% relative Humidity Data	□ Complies □ Not Complies	Pressure differential data	☐ Complies ☐ Not Complies			
8.	8. Calibration record of instrument/Equipment used in testing/ testing area								
9. Intervention during testing, any abnormality or Incidence									
10.	Any Devi	iation during							



			CITA NID A DD OD	ED ATING DDGG	NEDLIDE.			
D		N. 1 · 1	STANDARD OP	ERATING PROC				
		Microbiology	ecification (OOS) Result	during		SOP No.:		
		al Testing	contention (OOS) Result	during	Effective	e Date:		
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			DEPART	TMENT: MICROE	BIOLOGY			
		P	RELIMINARY CHECK	LIST FOR LABO	RATORY A	SSESS	MENT	
		t Test/Bio-bur	den test failure Investiga	tion Report-Micro	biology Lab	Investi	gation	
11.	AHU Val	idation	Date of Validation		Next Due da	te		
		_	Velocity	□ Complies □ Not Complies	Non Viable Particulate count		☐ Complies ☐ Not Complies	
12.	Validatio	n Parameters	Filter integrity test	□ Complies □ Not Complies	Number of Air Changes		☐ Complies☐ Not Complies	
13.	Identifica contamin Microsco		Colony Characteristics		Gram Charac	eter		
14.	Identifica Isolated u level	tion of p to spcies	Name of Organism Identified		Method Used	1		
15.	•	f other Batches tested me/same date	□ Complies □ Not Complies	Refer COA as Annexure	Refer COA as Annexure		Date	
16.	Result of Product/E one day b	Batches tested	□ Complies □ Not Complies	Refer COA as Annexure		Sign./	Date	
17.	Result of Product/E one day a	Batches tested	□ Complies □ Not Complies	Refer COA as Annexure		Sign./	Date	
18.	Test Histo affected p	ory of the product						



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			PRELIMINA	ARY CHI	ECKLIST FOR LABOR	ATO	RY ASSESSI	MENT	
			urden test fai		stigation Report-Microb	iology	/ Lab Investig	ation	
19.	Interview of the		□ Complies □ Not Compl		Refer COA as Annexure		Sign./Date		
20. Outcome of the Investigation									
21.	Assignab found/No								
22.	Conclusio	on							
		repeat test	Date of Resample			Sampled by			
23.	cause fou	assignable nd	Sample Quar	ntity		Retested by			
			Result of Rea	analysis					
24. Corrective Action and action (Mentioned CA in brief also mention C reference No.)			PA taken,						
25.	Conclusio	on							
(Mic	ion Head-(rrobiology) ./Date	-	Section Head (Reviewer) Sign./Date	l-QA	Head-Quality Control Sign./Date		Site Head-Qu Sign./Date	uality	



	STANDARD OPERATING PROCEDURE								
Dej	Department: Microbiology					SOP No.:			
	le: Handlin crobiologic		ification (OOS) Resul	lt d	uring	Effect	tive Date	2:	
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	ie Date:					Page	No.:		
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			DEPAR	ΤМ	MENT: MICROBIO	LOGY			
		PRE	ELIMINARY CHECK	KLI	IST FOR LABORA	TORY	ASSES	SMENT	
						_			
Mic		•	vestigation Report-M	lici	robiology Lab Inves	stigatio	n		
		on Details for medilizer inst. ID	dia used:	17	alidation done on				
	Validation		Name of media/Diluer			te			
1.	Lot No.	duc on	Sterilization Parameter						
	Date of ste	rilization	Positive Control resul						
2.		ontrol results	 der test Method or Pla	ıte	Assav/ □ Turhidime	tric or	Tube Ass	xav	
2.		•				Sample prepared/Dilution prepared		-	
		Followed as per sion of SOP	☐ Complies☐ Not Complies		as per procedure mentioned in SOP		•	□ Complies □ Not Complies	
	Glassware microbial a cleaned as procedure		□ Complies □ Not Complies		Passage used for Microbial Assa was as per Pharmacopeial requirment		Assay	□ Complies □ Not Complies	
	Recommended Media used as per current version of SOP		☐ Complies ☐ Not Complies		Selection of microor as per product requi current pharmacope	rment g		□ Complies □ Not Complies	
	Media Quantity used for plate preparation was done as per SOP		□ Complies □ Not Complies		Incubation tempratu	ire and	Time	□ Complies □ Not Complies	
Validation of Incubator			☐ Complies ☐ Not Complies		Validation of Incuba	ator due	e on	□ Complies □ Not Complies	
	Homogene distribution Microorga		□ Complies □ Not Complies		Any other contamin microorganism whill culture during hand	additio		□ Complies □ Not Complies	



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			DEPARTM	MENT: MICROBIO	LOGY			
		PRE	ELIMINARY CHECKL	IST FOR LABORA	TORY ASSES	SMENT		
OO	S Number:.	•••••						
Mic		•	vestigation Report-Mic					
	Potency of		□ Complies	Expiry of reference standard used		□ Complies		
		sed for dilution	□ Not Complies	for dilution		□ Not Complies		
		and Expiry date te standard used		Media Negative contorl		☐ Complies☐ Not Complies		
		Environment	□ Complies	Sample quantity used for		□ Complies		
	Condition		□ Not Complies	inoculation as per S		□ Not Complies		
		uantity used for	□ Complies	Growth promotion		□ Complies		
		n as per SOP	□ Not Complies	used for Microbial		□ Not Complies		
	Incubator (Used for (GPT)		Validation of Incub Done on	ator	Date		
	Validation Due on	of Incubator	Date	Instrument ID ZON	E reader			
		n status of ZONE	□ Complies	Instrument ID of U	V, used for			
	reader.		□ Not Complies	turbidimetric assay				
	Qualification status of UV		□ Complies	Calibration status o	f UV	□ Complies		
	instrument		□ Not Complies	instrument		□ Not Complies		
	Validation	done on		Validation due on		~ 11		
	Micropipe	tte id		Micropipette calibration	ation status	☐ Complies ☐ Not Complies		
	Correct Bo	ore size used as	☐ Complies☐ Not Complies	Results of other samples tested simultaneously using same condition on same day		□ Complies □ Not Complies		



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		PRELIMINARY (СНЕСК	LIST FOR	LABORA	TORY ASS	SESS	MENT	
OOG N. 1									
OOS Number:.		ure Investigation Re	enort-M	(icrobiology	Lah Inve	stigation			
	iy 10st lall	☐ Complies				stigation		Complies	
Calculation		□ Not Complies	An	y other Paran			\Box N	Not Complies	
Analyst qualific	cation &	Analyst Name				status of ana			
training details		Analyst Qualification				Qualification	done		
Whether incide	nce.	due on		on					
mishap or devia									
occurred during	g testing								
Outcome of the	?								
Investigation									
Assignable cau found/not found									
Result of repea						Si	gn./D	ate	
incase of assign		□ Complies		Refer COA	as		-5···/ D		
found		□ Not Complies		Annexure_					
Corrective Acti									
(Mentioned CA) mention CAPA									
	Terefelle IV	0.)							
Conclusion									
Section Head-QC Section Head-QA						2 11			
(Microbiology)		(Reviewer)		ad-Quality C	ontrol			Quality	
Sign./Date		Sign./Date	518	gn./Date		Sign.	Date		



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Tit	Title: Handling of Out of Specification (OOS) Result during Microbiological Testing						Effective Date:		
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	ue Date:				Page				
					18.				
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			DEPARTME	NT: MICRO	BIOLOGY				
			SHOP FLOOR OOS	S INVETIGA	ATION RE	POR'	Т		
			Test failure Investigation		ufacturing	Inve	estigation		
1.	Date of Te	aterial Name		Mfg. Date	ation on				
	Batch No.	sung		OOS Observation on Exp. Date					
		of Observation		Control No.					
2.		Details (if applical	ble)						
	1 0	` ••							
	Sample do	ne by		Sampling	done on				
		rmal observation/ Deviation during	□ Complies		on and train		□ Complies		
	sampling	Deviation during	□ Not Complies	sampling	on periorine	Ju	□ Not Complies		
		tus of the person the sampling	□ Complies □ Not Complies	performed	of the person sampling w		□ Complies		
			□ Not Complies	in charge			□ Not Complies		
3.	Conclusion	1							
					T				
Head Production			W 10 15 A		C'4 - II 1	O 1	·		
Sign./Date			Head Quality Assurance Sign./Date		Site Head-Quality Sign./Date				
			~-g = acc						



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			Γ	DEPART	ΓMEN	T: MIC	ROB	IOL	OGY		
			SHOP	FLOOR	OOS	INVET	IGAT	ΓION	N REPORT		
	Number:	it Test/Bio-burden	Test failure	Investig	ation F	Report-l	Manu	facti	iring Investig	ation	
4.		cturing details	Area			T			Activity		!
		-	Tempratu	ıre (Ranş	ge)				RH (Range)		
			Power fa	ilure (Nu	ımber				Unusual	_	
			& Durati					events/Interver		ntion	
			Deviation	ı (if anv))				(if any)		
	CI.	0.0	Disinfect						Cleaning Done	by	
5.		g & Sanitization reco uipment/ Instrument		dilution			Cleaning Checked by				
	used	•	Prepared	by							1
6.	Review	of calibration record	s for all the in	strument	s and e	quipmen	its use	d in	product process	ing	
	S.N.	Instrument/Equip	ment Name		ID No.		Cal	ibrat	ion Done on	Calibration Due on	
	1.	• • •									
	2.										
	3.										
	4.										
7.		of EM monitoring	Microbial			nplies			nprature		omplies
		trends & environment M		Trends	□ Not	Compli	es		nitoring Data riew of other		t Complies
				% relative □ Com		mnlies					omplies
	paramete	•	Humidity da	umidity data □ Not		TI OMNIJEC I *		process control record			t Complies
8.	Training of the persons Complies		lies			Utility qualification details			omplies ot Complies		
	involved		□ Not Comp	11168				ueta	1118	⊔ 1 N (n Compiles



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			DEI					
				PARTMENT: MICROI OOR OOS INVETIGA				
OOc	Numban				110111			
				estigation Report-Man	ufacturi	ng Investiga	tion	
9.	Review o		□ Complies	1		qualification	□ Complies □ Not Complies	
Past deviations, problems or changes can provide a clues on indication of the origin of problem								
11.	Out come investigat	tion						
12.	(Mention	e Action and Pred CAPA taken CAPA reference	*					
13.	Conclusio		,					
			Head Engineering Sign./Date	Head Quality Assurar Sign./Date	ace	Site Head-O Sign./Date	Quality	



STANDARD OPERATING PROCEDURE					
Department: Microbiology	SOP No.:				
Title: Handling of Out of Specification (OOS) Result during Microbiological Testing	Effective Date:				
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Annexure -5	Page No.: 1 of 2
DEPARTMENT: MICROBIOLOGY	
SAMPLING ERROR INVESTIGATION	

S.No.	Check Points	Observations
1.	Sampled/Distributed by (Name of Person)	
2.	Is the person trained	
3.	Sampling Tool cleaning record	
4.	Sampling Container	
5.	Sample Labeling	
6.	Sample Description evaluation w.r.t Retention Sample/ Previous Materils (For APIs only)	
7.	Natutr of sample (Hygroscopic/light sensitive)	
8.	Is sample stored under prescribed condition	
9.	Any Spillage notified	
10.	Any contamination/ Possibility of contamination	
11.	Sample Pacaging (For Stability Sample only)	
12.	Silica sachet part of packaging configuration Yes/No, if Yes, condition of silica Sachet.	
13.	Is sealing condition of primary container proper.	
14.	Is sealing condition of primary container proper	



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Annexu	re -5 Page No.2 of 2							
DEPARTMENT: M SAMPLING ERROR								
Any deviation from recommended packing condition as per Protocol/Specification Yes/No, if Yes, Specify								
Summary of findings:								
Functional Supervisor/Designee:								
Re Sampling Approved By: Site Head Quality Sign./Date								

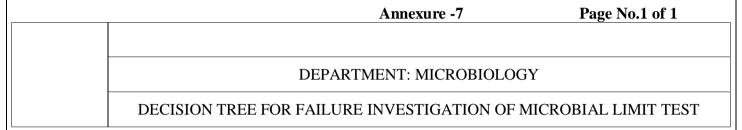


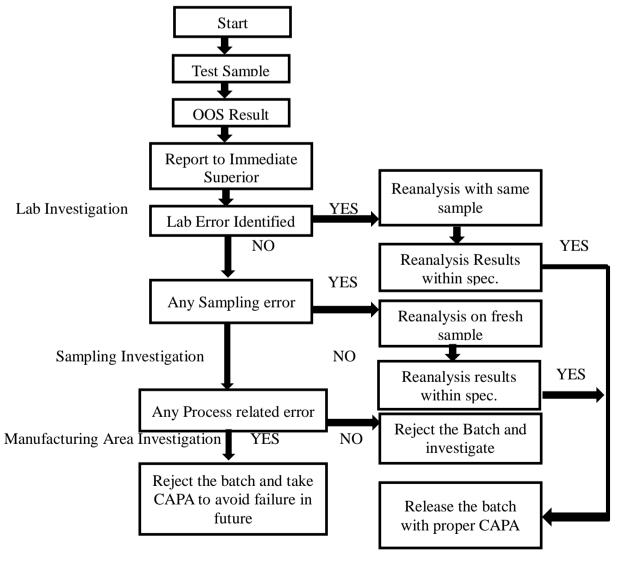
STANDARD OPERATING PROCEDURE							
	Microbiology	SOP No.:					
Title: Handlin Microbiologic	ng of Out of Specification of Testing	Effective Date:					
Supersedes:	Nil		Review Date:				
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	1	Annexur	e -6 Page No.: 1 of 1				
		DEPARTMENT: M	IICROBIOLOGY				
	R	ETEST/REPEAT ANALY	SIS- SUMMARY SHEET				
Product:							
Troduct.							
B. No. :							
Test :							
Limit :							
Date	Name of Analyst	Initial Results	Repeat Analysis Results				
Summary & C	Conclusion:						
Section Head- Sign/Date	QC (Microbiology)		Section Head-QA (Reviewer) Sign/Date				



MICROBIOLOGY DEPARTMENT

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	STAN	DARD OPERATING PROCI	EDURE	
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	g of Out of Specification (C	OOS) Result during	Effective Date:	
Supersedes: N	_	Review Date:		
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		Annexure -8	Page No.1 of 1	
		DEPARTMENT: MICROBI	OLOGY	
	REQUES	ST FOR EXTENSION OF OOS	SINVESTIGATION	
SOP No.		OOS No.		
Product Name		Batch No.		
Date of Analys	is	Analysed By		
OOS Reporting	g Date			
Reason for Ext	ension:			
QA Evaluation	:			
Request By:				
	Name	Sign.	Date	
Approved By: (Site Head Qua	ality)			
	Name	Sign.	Date	



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8. History:

Revision No	Effective Date	Revision Details	CC No
00		New SOP	NA