



STANDARD OPERATING PROCEDURE

Department: Production	SOP No.:
Title: Cleaning of Machine Turntable	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

1.0 OBJECTIVE:

To lay down a procedure for Cleaning of Machines Turntable.

2.0 SCOPE:

This SOP is applicable for Cleaning of turntable of Machine to control the accumulation in Production area at

3.0 RESPONSIBILITY:

Officer / Executive – Production

4.0 ACCOUNTABILITY:

Head – Production

5.0 DEFINITION:

Not Applicable

6.0 PROCEDURE:

- 6.1** Production personnel shall be deputed at turn table to for monitoring and cleaning of intermittently.
- 6.2** A 70% IPA solution shall be used to clean the turn table in production area.
- 6.3** Production personnel deputed for cleaning the turn table.
- 6.4** After completion of activity, Production personnel shall update the status label.
- 6.5** Use freshly prepared 70% IPA solution for cleaning.

7.0 ABBREVIATIONS:

- SOP Standard Operation Procedure
- WFI Water for Injection
- Ltd. Limited



PHARMA DEVILS

PRODUCTION DEPARTMENT

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No.	Number
SS	Stainless steel
QA	Quality Assurance

8.0 ANNEXURES:

Not Applicable

9.0 DISTRIBUTION:

- Controlled Copy No. 01 Production
- Controlled Copy No. 02 Quality Assurance
- Master Copy Quality Assurance

10.0 REFERENCES:

Not Applicable

11.0 REVISION HISTORY:

Revision No.	Change Control No.	Details of Changes	Reason of Changes	Effective Date	Done By
00	Not Applicable	Not Applicable	New SOP		