



**STANDARD OPERATING PROCEDURE**

<b>Department:</b> Quality Control	<b>SOP No.:</b>
<b>Title:</b> Handling of Finished Products, Semi-finished and In-process Samples	<b>Effective Date:</b>
<b>Supersedes:</b> Nil	<b>Review Date:</b>
<b>Issue Date:</b>	<b>Page No.:</b>

**1.0 OBJECTIVE:**

To lay down a procedure for handling of finished products, semi-finished & in process samples.

**2.0 SCOPE:**

This procedure is applicable to handling of finished products, semi-finished & inprocess samples in Quality Control Department.

**3.0 RESPONSIBILITY:**

Officer, Executive – Quality Control Department  
Head – Quality Control Department

**4.0 DEFINITION(S):**

NA

**5.0 PROCEDURE:**

- 5.1 After receipt of samples along with sample slip from IPQA, QC personnel shall enter the details in finished product sample register and semi-finished product & In-process register as per Annexure-I and Annexure-II.
- 5.2 QC Incharge shall allocate the samples along with analytical test data sheets to the respective persons for analysis.
- 5.3 QC Officer/Executive shall perform the analysis as per respective standard test procedures and specification.
- 5.4 QC Officer/Executive shall maintain all print outs with the analytical test data sheets along with signature.
- 5.5 After completion of analysis, QC Officer/Executive shall submit the report along with all supporting documents to QC Incharge for review.



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- 5.6 QC Incharge shall review each of the test and supporting data according to respective standard test procedure and specification of the products for compliance.
- 5.7 During analysis of the finished products, semi-finished products and inprocess sample if results are out of specifications, Inform immediately to the respective supervisor for investigation as per Out of Specification results SOP.
- 5.8 QC Incharge shall prepare COA as per respective specifications.
- 5.9 After completion of all the record at each stage, QC Incharge shall handover the complete batch analysis report at each stage along with supporting data to QA department for storage.

**6.0 ABBREVIATION(S):**

QCD - Quality Control Department  
COA - Certificate of Analysis  
OOS - Out of Specification  
QA - Quality Assurance  
QC - Quality Control  
SOP - Standard Operating Procedure

**7.0 REFERENCE(S):**

NA

**8.0 ANNEXURE(S):**

Annexure I: Finished product Inward Record.  
Annexure II: In-process & Semi-finished Inward Record.





