

# PHARMA DEVILS

ENGINEERING DEPARTMENT

SOP No.:		Revision No.:	00
Effective Date:		Supersedes No.	Nil
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#### 1.0 OBJECTIVE

1.1 To establish a procedure for raising maintenance requisition.

#### 2.0 SCOPE

2.1 This SOP covers the procedure for raising maintenance requisition applicable for ......

#### 3.0 RESPONSIBILITY

3.1 Officer or above of the concerned departments.

#### 4.0 ACCOUNTABILITY

4.1 Officer or above of engineering is responsible for attending the maintenance requisition.

#### 5.0 REFERENCE

5.1 In-house

#### 6.0 PROCEDURE

- 6.1 In the event of any break down or minor repair related to civil/mechanical or electrical, the user department shall be sending information as per Annexure I
- 6.2 On receipt of this maintenance requisition, the concerned engineer or his deputy of engineering department will report at the area of the breakdown and will identify the problem and will fill the details as per Annexure I. In case of breakdown, lead time for reporting will be half an hour and for minor maintenance/repairs lead time would be 24 hours.
- 6.3 He will put the "UNDER MAINTENANCE" tag on the equipment/area as the case may be and will attend the job accordingly.
- 6.4 In case of requirement of spare parts, the requirement shall be filled in as per Annexure III and parts shall be issued from the engineering stores. The damaged/replaced parts will be handed over to engineering stores after the maintenance.
- 6.5 After the necessary repairing, the same shall be handed over to the concerned department and the details will be filled in the machine history card as per annexure II
- After acceptance of the machine, the document has to be closed by the user department.

#### 7.0 HISTORY

7.0 NA





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SOP No.	REASON FOR CHANGE	EFFECTIVE DATE

### 8.0 ABBREVIATIONS

The abbreviations used in this SOPs are:

8.1 SOP : Standard operating procedure

8.2 No : Number

8.3 N.A. : Not Applicable

8.4 MR : Maintenance Requisition.



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# Annexure-I

From:				TO:	
Type of Breakdown:-	Mechanic	al Electrical	Other		
Description of Breakdown:-					
Remarks:-					
By Prod officer By 1	maintenance By	eakdown attended b maintenance ate & Time	y Rectification by (Prod of Date & Tin	ficer)	Counter checked by (HOD Prod) Date & Time



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### Annexure - II

# MACHINE HISTORY CARD FORMAT

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Machine Name	Name of the supplier	
Sr. No	Purchase Order Number	
Model No.	Installation Date	
Equipment Code	Capacity	
	ELECTRICAL	
Type of Motor	Current	
Frame Size	Voltage	
Type of Connection HP/KW		
	MECHANICAL	
Type of Gear Box	Gear Box Ratio	
Make	Model No	
Pulley Size	V Belt Size	
	UTILITY	
Compressed Air	Electrical	
Purified Water	Chilled Water	
Raw Water	Hot Water	
Steam	Vacuum	

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S.No.	Type of Maintenance	Description	Detail of Spare Part used	MR Number/Date	Remarks



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# Annexure – III

# MATERIAL ISSUE SLIP

Engg. Issues slip (Engg. Material)

Department	Cost ce		re		Issue slip no	
					Date:	
S.No.	Description	Item code		Qty.		Remarks
			Required	Issued	units	

Purpose

Indenter Approved by Issued by Received by Warehouse Officer