



STANDARD OPERATING PROCEDURE

Department: Quality Control	SOP No.:
Title: Operation of Nitrogen Air Generator	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

1.0 OBJECTIVE:

To lay down a procedure for Operation of Nitrogen Air Generator.

2.0 SCOPE:

This SOP is applicable to Nitrogen Air Generator.

3.0 RESPONSIBILITY:

Officer, Executive – Quality Control.

Head – Quality Control

4.0 OPERATION:

4.1 PROCEDURE FOR SWITCHING ON GENERATOR:

4.1.1 Connect the Generator power cord wire to mains power supply.

4.1.2 Connect the Air Compression power cord wire to mains power supply.

4.1.3 Switch “ON” the Air Compressor.

4.1.4 After some time switch “ON” the Nitrogen Air Generator with timer as per requirement.

4.1.5 Keep setting of programmable timer as per requirement.

4.1.6 Keep the Generator “ON” at least 2 hours before use.

4.1.7 After 8-10 minutes open the toggle valve of gas change over.

4.1.8 Switch “ON” the analysis Instrument.

4.2 PROCEDURE FOR SWITCHING OFF GENERATOR:

4.2.1 Close the toggle valve of gas change over.

4.2.2 Switch off the Nitrogen Air Generator and Air Compression.

4.2.3 Same procedure should be followed for switching “ON” system for next day or next time.

5.0 ANNEXURE (S):

Nil



PHARMA DEVILS
QUALITY CONTROL DEPARTMENT

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6.0 REFERENCE (S):

SOP: Preparation, Approval, Distribution control, revision and destruction of Standard operating Procedure (SOP).

7.0 ABBREVIATION (S)/DEFINITION (S):

SOP : Standard Operating Procedure

REVISION CARD

S.No.	REVISION No.	REVISION DATE	DETAILS OF REVISION	REASON (S) FOR REVISION	REFERENCE CHANGE CONTROL No.
1	00	----	----	New SOP	----