

PHARMA DEVILS PRODUCTION DEPARTMENT

STANDARD OPERATING PROCEDUREDepartment: ProductionSOP No.:Title: Operation and Cleaning of Sterile Garment CabinetEffective Date:Supersedes: NilReview Date:Issue Date:Page No.:

1.0 OBJECTIVE:

To lay down a procedure for Operation and Cleaning of Sterile Garment Cabinet.

2.0 SCOPE:

This SOP is applicable for Operation and Cleaning of Sterile Garment Cabinet at

3.0 RESPONSIBILITY:

Officer/Executive - Concern Department

4.0 ACCOUNTABILITY:

Head - Concern Department

5.0 **DEFINITIONS:**

Not Applicable

6.0 **PROCEDURE:**

6.1 **OPERATION:**

- 6.1.1 Switch "ON" the Main Switch.
- **6.1.2** Ensure that Blower of Sterile garment cabinet is running.
- **6.1.3** Check the pressure drop across the HEPA Filter and ensure that it should be within 07 19 mm of water on Digital Gauge.
- 6.1.4 Sanitize the external surface of all the Racks with 70% IPA solution.
- 6.1.5 Before opening the door ensure the functioning of UV light.
- **6.1.6** If any abnormal sound is observed from the unit, the unit must be checked for it's wear and tear and inform to Engineering department for rectification.
- **6.1.7** Before transferring the sterile garment through surgical drum to sterile garment cabinet and ensure that Door are closed.
- 6.1.8 Keep the Sterile garment to be transfer inside the sterile garment cabinet and check the U.V light is on.



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6.1.9 Record the usages details in Annexure-I, Titled "Operation and Cleaning of Sterile garment cabinet".

6.2 CLEANING:

- 6.2.1 Ensure that main switch is "OFF" than Open the door of Sterile garment cabinet.
- **6.2.2** Clean the inner side as well as outer side of cabinet with clean lint free cloth.
- **6.2.3** Sanitize it inner surface using disinfectant solution scheduled for the day and dry it with Lint Free cloth.
- **6.2.4** Sanitize the outer surface of sterile garment cabinet and close the door.
- 6.2.5 Switch "ON" the main switch.
- **6.2.6** Switch "**ON**" the UV light and let it being in operation for minimum 5 minutes.
- **6.2.7** Check the pressure drop across the HEPA Filter and ensure that it should be within 07 19 mm on Magnehelic Gauge.
- **6.2.8** Record the cleaning details in **Annexure-I**, Titled **"operation and cleaning of sterile garment cabinet"**.
- 6.2.9 Cleaning Frequency : Daily

7.0 ABBREVIATIONS:

SOP	Standard Operation Procedure
Ltd.	Limited
No.	Number
QA	Quality Assurance
IPA	Isopropyl Alcohol
UV	Ultra Violet
ID No	Identification Number
NLT	Not Less Than
HEPA	High Efficiency Particulate Air
Sign	Signature



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8.0 **ANNEXURES:**

ANNEXURE No.	TITLE OF ANNEXURE	FORMAT No.
Annexure-I	Operation And Cleaning Of Sterile Garment Cabinet	

9.0 **DISTRIBUTION:**

- Controlled Copy No. 01 **Production Department**
- Master Copy Quality Assurance

10.0 **REFERENCES:**

Not Applicable

11.0 **REVISION HISTORY:**

Revis	ion No.	Change Control	Details of Changes	Reason of	Effective Date	Done By
		No.		Changes		
(00	Not Applicable	Not Applicable	New SOP		



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