

PHARMA DEVILS ENGINEERING DEPARTMENT

Title: Operation of Cooling Tower

SOP No.:	Revision No.:	00
Effective Date:	Supersedes No.	Nil
Review Date:	Page No.	1 of 1

1.0 OBJECTIVE

1.1 To lay down a procedure for the operation of cooling tower.

2.0 SCOPE

2.1 This procedure applies to the Engineering department.

3.0 **RESPONSIBILITY**

3.1 Engineering

4.0 ACCOUNTABILITY

4.1 Plant head

5.0 **REFERENCE** (S)

5.1 In-house.

6.0 **PROCEDURE**

6.1 STARTING PROCEDURE

- 6.1.1 Check water level. If the level of the water is less then open the make-up valve MV-1.
- 6.1.2 Check cooling tower inlet valve v-1 and outlet valve v-2.if closed then open it.
- 6.1.3 Check the blades of the fan it should be free to rotate.
- 6.1.4 Switch on condenser pump from the main panel.
- 6.1.5 Check the distribution of water, it should be uniform .If it is not uniform check all the spray nozzles.
- 6.1.6 Turn-on the fan of cooling tower.

6.2 STOPPING PROCEDURE

- 6.2.1 Turn –off the cooling tower fan.
- 6.2.2 Turn OFF the condenser pump.
- 6.2.3 Switch OFF the main power supply

7.0 HISTORY

7.1 Details are given below.

SOP No.	REASON FOR CHANGE	EFFECTIVE DATE

- **8.0 ABBREVIATIONS**: The abbreviations used in the SOP are:
 - 8.1 SOP Standard Operating Procedure
 - 8.2 No. Number