

PHARMA DEVILS

ENGINEERING DEPARTMENT

Title: Operation of Hot Water Generator

SOP No.:	Revision No.:	00
Effective Date:	Supersedes No.	Nil
Review Date:	Page No.	1 of 1

1.0 OBJECTIVE

1.1 To lay down a procedure for the operation of Hot water generator.

2.0 SCOPE

2.1 This procedure applies to the Engineering department.

3.0 RESPONSIBILITY

3.1 Engineering

4.0 ACCOUNTABILITY

4.1 Plant Head.

5.0 REFERENCE (S)

5.1 In-house.

6.0 PROCEDURE

6.1 **STARTING PROCEDURE**

- 6.1.1 Check main power supply.
- 6.1.2 Check the suction valve v-1, discharge valve v-2, v-3 of the pump, it should be in open position.
- 6.1.3 Check the outlet valve v-4, of the generator; it should be in open position.
- 6.1.4 Check heater bank.
- 6.1.5 Start hot water pump.P-1 from the main panel.

6.2 **STOPPING PROCEDURE**

- 6.2.1 Turn OFF the hot water generator by turning off the RED selector switch.
- 6.2.2 Switch OFF the main power supply.

7.0 HISTORY

7.1 Details are given below

SOP No.	REASON FOR CHANGE	EFFECTIVE DATE

8.0 ABBREVIATIONS: The abbreviations used in the SOP are:

- 8.1 SOP Standard Operating Procedure
- 8.2 No. Number