

PHARMA DEVILS QUALITY CONTROL DEPARTMENT

STANDARD OPERATING PROCEDURE Department: Quality Control SOP No.: Title: Operation of Magnetic Stirrer Effective Date: Supersedes: Nil Review Date: Issue Date: Page No.:

1.0 OBJECTIVE:

To lay down a procedure for Operation of Magnetic Stirrer.

2.0 SCOPE:

This SOP is applicable for operation of magnetic stirrer in the Quality control department.

3.0 RESPONSIBILITY:

Executive, Officer – Quality Control. Head of department – Quality Control

4.0 **PROCEDURE:**

4.1 **Operation :**

- 4.1.1 Ensure that the instrument is clean and free from dust.
- 4.1.2 Switch ON the mains.
- 4.1.3 Place the vessel with solution and ensure that rotor is totally immersed in the solution and start the instrument.
- 4.1.4 Adjust the stirrer speed by moving the knob in clockwise direction by slowly increasing the speed.
- 4.1.5 Adjust the required temperature by moving the temperature knob in clockwise direction (if required).
- 4.1.6 After completion, move both the knobs in anticlockwise direction and switch OFF the instrument.
- 4.2 Precaution:
- 4.2.1 Start the magnetic stirrer only after placing the vessel with rotor on the platform.
- 4.2.2 Ensure that the stirrer is totally immersed in the solution.
- 4.2.3 Always increase the speed step by step to avoid splash of solution.
- 4.2.4 Always place the vessel (glass apparatus) on the platform after inserting the stirrer.



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5.0 ANNEXURE (S):

Nil

6.0 **REFERENCE** (S):

SOP: Preparation, Approval, Distribution control, revision and destruction of Standard operating Procedure (SOP).

7.0 ABBREVIATION (S)/DEFINITION (S):

Nil

REVISION CARD

S. No		REVISION DATE	DETAILS OF REVISION	REVISION	REFERENCE CHANGE CONTROL No.
1	00			New SOP	-