



STANDARD OPERATING PROCEDURE

Department: Quality Control	SOP No.:
Title: Operation of Reciprocating Oil Free Air Compressor	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

1.0 OBJECTIVE:

To lay down a procedure for Operation of Reciprocating Oil Free Air Compressor.

2.0 SCOPE:

This SOP is applicable to Reciprocating Oil Free Air Compressor.

3.0 RESPONSIBILITY:

Officer, Executive – Quality Control.

Head – Quality Control

4.0 OPERATION:

4.1 Direction of rotation is clock wise (view from front).

4.2 Follow the “Arrow” mark.

4.3 When compressor turn in reverse direction, inter change 2 out of 3 wires.

4.4 When electric source is ON,do not touch parts other than operating section (operating switch ,air stop valve, safety valve ,unloaded)

5.0 ANNEXURE (S):

Nil

6.0 REFERENCE (S):

SOP: Preparation, Approval, Distribution control, revision and destruction of Standard operating Procedure (SOP).

7.0 ABBREVIATION (S)/DEFINITION (S):

SOP: Standard Operating Procedure.



PHARMA DEVILS
QUALITY CONTROL DEPARTMENT

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REVISION CARD

S.No.	REVISION No.	REVISION DATE	DETAILS OF REVISION	REASON (S) FOR REVISION	REFERENCE CHANGE CONTROL No.
1	00	----	----	New SOP	----