

PHARMA DEVILS ENGINEERING DEPARTMENT

Title: Operation of Chilled Water Pumps

SOP No.:	Revision No.:	00
Effective Date:	Supersedes No.	Nil
Review Date:	Page No.	1 of 1

1.0 OBJECTIVE

1.1 To describe a procedure for the operation of chilled water pump.

2.0 SCOPE

2.1 This procedure applies to the Engineering department.

3.0 **RESPONSIBILITY**

3.1 Engineering

4.0 ACCOUNTABILITY

4.1 Plant Head

5.0 **REFERENCE** (S)

5.1 In-house.

6.0 **PROCEDURE**

- 6.1 Prestart check are as follows:
 - 6.1.1 Check the water level in the expansion tanks.
 - 6.1.2 Check for any visible leakages in the header and lines.
 - 6.1.3 Open the inlet and outlet of the pumps.
 - 6.1.4 Check the coupling and visible alignment.
- 6.2 Starting the pump:
 - 6.2.1 Inch the pump and check the direction of the pump.
 - 6.2.2 After start the pump, check the temperature & pressure at inlet and outlet gauges.
- 6.3 Shutting down the pump:
 - 6.3.1 Switch off the pump from the main panel.

7.0 HISTORY

7.1 Details are given below.

SOP No.	REASON FOR CHANGE	EFFECTIVE DATE

- **8.0 ABBREVIATIONS**: The abbreviations used in the SOP are as follows:
 - 8.1 SOP Standard Operating Procedure
 - 8.2 No. Number
 - 8.3 QA Quality Assurance