

# PHARMA DEVILS ENGINEERING DEPARTMENT

Title: Operation of Hot Water Pump

SOP No.:	Revision No.:	00
Effective Date:	Supersedes No.	Nil
<b>Review Date:</b>	Page No.	1 of 1

## 1.0 OBJECTIVE

1.1 To describe a procedure for the operation of hot water pumps.

## 2.0 SCOPE

**2.1** This procedure applies to the Engineering department.

## 3.0 **RESPONSIBILITY**

3.1 Engineering

## 4.0 ACCOUNTABILITY

4.1 Plant Head

## 5.0 **REFERENCE** (S)

5.1 In-house.

#### 6.0 **PROCEDURE**

- 6.1 Prestart check up are as follows:
  - 6.1.1 Check the water level in the tanks. it should be mare than 50%.
  - 6.1.2 Check for any visible leakages in the header and lines.
  - 6.1.3 Open the inlet and outlet valve of the pumps.
  - 6.1.4 Check the coupling and visible alignment.
- 6.2 Starting the pumps:
  - 6.2.1 Inch the pump and check the direction of the pump.
  - 6.2.2 If proper starts the pump, check the pressure at various gauges of AHU's.
- 6.3 Shutting of the pump:
  - 6.3.1 Switch off the pump from the main power supply.

#### 7.0 HISTORY

7.1 Details are given below.

SOP NO.	REASON FOR CHANGE	EFFECTIVE DATE

#### **8.0 ABBREVIATIONS**: The abbreviations used in the SOP are as follows:

- 8.1 SOP Standard Operating Procedure
- 8.2 No. Number
- 8.3 QA Quality Assurance