

PHARMA DEVILS

ENGINEERING DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Engineering

TITLE: Spray Ball Coverage Verification

| SOP No. | Revisio | on No. |
|--------------------|---------|---------------|
| Effective Date | Supers | edes No. |
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1.0 OBJECTIVE

To describe the procedure for Spray Ball Coverage Verification.

2.0 SCOPE

The SOP is applicable for procedure for Spray Ball Coverage Verification at

3.0 RESPONSIBILITY:

- **3.1** The Maintenance Operator shall be responsible:
 - **3.1.1** Responsible for performing the task as per operating procedure Responsible for Maintaining Record. Responsible to report the deviations, if observed.
- **3.2** The Maintenance Engineer shall be responsible:
 - **3.2.1** Responsible for implementation of procedure. Responsible to take corrective action if any deviation.

4.0 Accountability

Head – Engineering Services

5.0 **PROCEDURE**:

5.1 TEST PROCEDURE:

- **5.1.1** After sanitation of the system, collect a sample of the rinse solution.
- **5.1.2** Remove a test strip from the container and immediately replace the lid.
- **5.1.3** Dip the test strip into the solution to be tested for one second, such that the reaction

zone is properly wetted.



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| 5.1.4 | Remove the test strip, | gently shake off excess liquid, and con | npare the reaction zone with | |
| | the color scale betwee | en 5 and 10 seconds after exposure. | | |
| 5.1.5 | 5 If test strip indicates dark blue to brown or green to brown, the concentration is too h | | | |
| | for the color scale. | | | |
| 5.2 STO | RAGE AND HANDLIN | IG OF RESIDUAL HYDROGEN PE | CROXIDE TEST STRIP: | |
| 5.2.1 | Containers that have n | ot been opened must be stored in a ref | rigerator ($5-15^{\circ}$ C). | |
| 5.2.2 | When a container has been opened do not put it back into the refrigerator. | | | |
| 5.2.3 | Store containers that have been opened in cool and dry place without refrigerating. | | | |
| 5.2.4 | Failure to store test strips properly will result in inaccurate readings. | | | |
| 5.2.5 | To check the color reaction, strips should be tested against a known 3-ppm concentration | | | |
| | of hydrogen peroxide (0.1 ml of 3% hydrogen peroxide in 1000 ml of purified water). If | | | |
| | the result is not greater than 1 ppm and less than 10 ppm per the color chart, the strips | | | |
| | must be discarded. Su | uch test to be carried out once in six mo | onth for one container. | |
| 6.0 ANNEXURES: | | | | |
| Nil | | | | |
| 7.0 REFERENCES (| S) | | | |
| Nil | | | | |
| | | | | |
| 8.0 GLOSSARY | | | | |
| SOP PPM | | Standard Operating procedure Parts Per Million. | | |
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