

PHARMA DEVILS

ENGINEERING DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Engineering

TITLE: Spray Ball Coverage Verification

SOP No.	Revisio	on No.
Effective Date	Supers	edes No.
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1.0 OBJECTIVE

To describe the procedure for Spray Ball Coverage Verification.

2.0 SCOPE

The SOP is applicable for procedure for Spray Ball Coverage Verification at

3.0 RESPONSIBILITY:

- **3.1** The Maintenance Operator shall be responsible:
 - **3.1.1** Responsible for performing the task as per operating procedure Responsible for Maintaining Record. Responsible to report the deviations, if observed.
- **3.2** The Maintenance Engineer shall be responsible:
 - **3.2.1** Responsible for implementation of procedure. Responsible to take corrective action if any deviation.

4.0 Accountability

Head – Engineering Services

5.0 **PROCEDURE**:

5.1 TEST PROCEDURE:

- **5.1.1** After sanitation of the system, collect a sample of the rinse solution.
- **5.1.2** Remove a test strip from the container and immediately replace the lid.
- **5.1.3** Dip the test strip into the solution to be tested for one second, such that the reaction

zone is properly wetted.



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5.1.4	Remove the test strip,	gently shake off excess liquid, and con	npare the reaction zone with	
	the color scale betwee	en 5 and 10 seconds after exposure.		
5.1.5	5 If test strip indicates dark blue to brown or green to brown, the concentration is too h			
	for the color scale.			
5.2 STO	RAGE AND HANDLIN	IG OF RESIDUAL HYDROGEN PE	CROXIDE TEST STRIP:	
5.2.1	Containers that have n	ot been opened must be stored in a ref	rigerator ($5-15^{\circ}$ C).	
5.2.2	When a container has been opened do not put it back into the refrigerator.			
5.2.3	Store containers that have been opened in cool and dry place without refrigerating.			
5.2.4	Failure to store test strips properly will result in inaccurate readings.			
5.2.5	To check the color reaction, strips should be tested against a known 3-ppm concentration			
	of hydrogen peroxide (0.1 ml of 3% hydrogen peroxide in 1000 ml of purified water). If			
	the result is not greater than 1 ppm and less than 10 ppm per the color chart, the strips			
	must be discarded. Su	uch test to be carried out once in six mo	onth for one container.	
6.0 ANNEXURES:				
Nil				
7.0 REFERENCES (S)			
Nil				
8.0 GLOSSARY				
SOP PPM		Standard Operating procedure Parts Per Million.		
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