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1.0 Objective

The objective of this study is to determine the sample quantity of purified water for microbiological analysis, with respect to increase in sample quantity and the analysis method to ensure that the capability to support the microbial recovery from purified water samples, when operated as per the set SOPs.

2.0 Scope

The protocol shall be applicable at The validation study of the Purified water testing with respect to the sample size for Microbiological evaluations shall be carried out for one time to check the sample quantity and analysis method is suitable for recovery of microbial load, even in small quantity from purified water samples.

3.0 Responsibility

Microbiology	:	Preparation and review of validation protocol; conducting the experiment as
		per the approved protocol and compilation of data; preparation of validation
		report.
Quality Assurance	:	Review of validation protocol, results and report.
Head, QC	:	To check the protocol with respect to its intended purpose and to make
		evaluations on compiled data from the test; Final approval of protocol and
		report.
Head, QA	:	Review of protocol for the correctness and adequacy of the text and the
		experiment, regulatory compliance; final approval of protocol. Review of
		report for the correctness of the data and compliance of the protocol and
		approval of the report.
Validation Team	men	nbers

Validation team shall comprise of the representatives from following functions:

- Microbiology
- Quality Assurance

5.0 Abbreviations

4.0

SOP : Standard Operating Procedure

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	SCDA	A	: Soya bean Casei	n Dige	est Agar			
	CFU		: Colony Forming	Unit	-			
	SCS		: Standardized Ce	ll Susp	pension			
	LAF		: Laminar Air Flo	W				
6.0	Safety	y Consid	erations					
	6.1	All the	procedures should b	e carri	ed out aseptically			
	6.2	All the	materials that are to	be use	ed should be steril	е.		
	6.3	All the	materials used for ha	andling	g the microorgani	sms should be dec	contami	nated.
7.0	Pre-r	eanisites	for Validation					
	7 .1	-	llowing pre-requisite	es are	to be used for r	ourified water tes	ting wit	th respect to th
	/.1		size for Microbiolog		-		ting wit	in respect to th
		7.1.1	Standardized cell			hia coli or Salm	onella	or Pseudomond
			aeruginosa or Stap	_				
		7.1.2	SCDA medium	2		× ×	,	
		7.1.3	Glass Bottles (100	ml & :	500 ml capacity)			
		7.1.4	Measuring cylinder	rs (10	& 100 ml capacity	y)		
		7.1.5	Normal saline					
		7.1.6	70 % Iso Propyl Al	lcohol				
		7.1.7	Petri plates (90 mm	1)				
		7.1.8	Colony counter					
		7.1.9	Calibrated Incubate	ors				
		7.1.10	Calibrated Compou	und M	icroscope			
		7.1.11	Validated Autoclay	/e				
		7.1.12	Validated LAF unit	t				
		7.1.13	Membrane Filtratio	on App	paratus			
		7.1.14	0.45µ membrane fi	lters				
		7.1.15	Forceps					
	7.2	Docum	ents					
		SOPs o	f the relevant instrur	nents :	and tasting propad			

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8.0 Acceptance Criteria

- 8.1 The estimated number of cells in positive control shall be less than 100 for the Microbial Limit Test.
- 8.2 The recovery shall be not less than 70% for the CFU obtained from positive control.
- 8.3 SCDA medium should pass 'Growth Promotion Test for Microbiological Culture Meida'.
- 8.4 The negative control should not show any growth.

9.0 Procedure

- 9.1 Collect 350 ml of purified water sample in a 500 ml sterilized bottle from purified water storage tank, same from Purified water return from distribution and Coating as per SOP on 'sampling procedure for water samples.
- 9.2 Take the samples to the microbiology laboratory for analysis.
- 9.3 Analyze the sample by Pour plate method with a sample quantity of 1.0 ml, in triplicate as follows
- 9.4 Pipette out 1.0ml of sample into each sterile petridishes and pour 15-20 ml of sterile SCDA medium in both petridishes and allow solidifying for 30 45 minutes.
- 9.5 After completion of solidification of agar medium, incubate these Petri plates at 32±2°C for 48 hours and further incubate these plates at 22±2°C for 72 hours & observe for every 24 hours.
- 9.6 Analyze the same sample followed by Membrane filtration technique with a sample quantity of 10.0 ml, in triplicate as follows;
 - 9.6.1 Filter the sample (Aseptically collected in sterile measuring cylinder from sample bottle), through sterilized 0.45µ membrane filter using sterilized filtration assembly with vacuum pump.
 - 9.6.2 Rinse the membrane with 100 ml of sterile saline solution (Sterile normal saline shall be prepared by dissolving sodium chloride in purified water in the ratio of 9.0 g to 1000 ml respectively).
 - 9.6.3 Aseptically remove the membrane and put on a sterile pre incubated SCDA plate.
- 9.7 Incubate these Petri plates at $32\pm 2^{\circ}$ C for 48 hours and further incubate these plates at $22\pm 2^{\circ}$ C for 72 hours & observe for every 24 hours.
- 9.8 Analyze the same sample followed by Membrane filtration technique with a sample quantity of 50.0 ml, in triplicate as per the procedure given point no. 9.6.1 to 9.6.3.



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- 9.9 Incubate these Petri plates at $32\pm 2^{\circ}$ C for 48 hours and further incubate these plates at $22\pm 2^{\circ}$ C for 72 hours & observe for every 24 hours.
- 9.10 Analyze the same sample followed by Membrane filtration technique with a sample quantity of 100.0 ml, in triplicate as per the procedure given point no. 9.6.1 to 9.6.3.
- 9.11 Incubate these Petri plates at $32\pm 2^{\circ}$ C for 48 hours and further incubate these plates at $22\pm 2^{\circ}$ C for 72 hours & observe for every 24 hours.
- 9.12 Follow the procedure from point no. 9.3 to 9.11 for purified water samples collected from Purified water return from distribution and Coating.
- 9.13 Pipette out 1.0 ml of SCS into two sterile petridishes and pour 15-20 ml of sterile SCDA medium in both petridishes and allow to solidify for 30 45 minutes. After completion of solidification of agar medium, incubate these Petri plates at 32±2°C for 72 hours and observe for every 24 hours (Positive Control).
- 9.14 Keep one SCDA plate as negative control and incubate along with samples.
- 9.15 Record the details in given Data Sheet as per Annexure -3.
- 9.16 Follow the same procedure for consecutive 30 days and monitor the trend.
- 9.17 After completion of this study, report shall be prepared on the basis of results obtained at 120 hours incubation.
- 9.18 Based on the test results the optimum sample size shall be confirmed and shall be recommended for the routine practice.

10.0 Re-validation

10.1 In the view of following listed, the test shall be re-conducted if there is:

10.1.1 Any major change in the specification of purified water.

10.1.2 Any major change in the testing procedure of purified water.

11.0 Deviations and Investigations

11.1 Any deviation to this protocol and thereupon investigation shall be recorded as per SOP.

12.0 Validation Report

12.1 Based on the outcome from this validation study, a report shall be prepared by Microbiology and Quality Assurance. The validation report shall be reviewed and then approved by all functional heads of all the concerned departments. Validation Report shall include following:

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12.1.1	Validation Report App	oro	val Sheet (as per Annexure-1)			
12.1.2	Data Sheets (as per Ar	nne	xure-2).			
12.1.3	Validation Report sum	nma	ry (as per Annexure-3).			
13.0 List of Annexu	res/Formats attached					
1. Validat	ion Report Approval Sł	hee	t Ar	inexur	e-1	
2. Data SI	neet		Ar	nnexui	re-2	
3. Validat	ion Report Summary &	c Co	onclusion Ar	nnexu	re-3	

14.0 References

14.1 In – House Method.

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				DATA SHE	<u>CET</u>				
Sampl	ing Point Name:					Sa	mpling Point N	lo.:	
Sampl	ed on & Time:					Sa	mpled By:		
Analy	zed on & Time:					Ar	alyzed By:		
Metho	od of Analysis: Pour Pl	ate Method / M	embrane Filtrati	on Technique		Ar	alyzed Sample	e Quantity:	
Autoc	lave I.D. No.:					LA	F I.D. No.:		
Media	Lot No.:					Inc	cubator I.D. No).:	
	Incubation		Observati	on (Sample)		Positive	Negative	Observed	
Date	Time	Plate – 1	Plate – 2	Plate – 3	Average (Cfu /ml)	Control	Control	By	Remark
	After 24 hours								
	After 48 hours								
	After 72 hours								
	After 96 hours								
	After 120 hours								
Check	ked By:		1				I	1	
Date:									

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Summary & Conclusion:

The study for Evaluation of Sample Size for Microbial Analysis of Purified Water carried out for consecutive one month (30 days) on different sampling points viz. S-10 (Purified Water Storage Tank Outlet), S-12 (Purified Water Return from Distribution) and S-17 (User Point in Coating-2), using 1 ml sample by pore plate method and 10, 50 and 100 ml sample using Membrane Filtration Technique.

During the study it has been concluded that 10 ml is the suitable sample size to enumerate the microbial counts in Purified Water by using membrane filtration technique because in 10 ml sample the recovery is more accurate as compare to 1 ml by pore plate method. While in 50 ml and 100 ml sample the accurate counting is not possible due to dens growth on the membrane filter.

Hence it is concluded that Membrane Filtration Technique, using 10 ml sample is suitable method for Microbiological Analysis of Purified Water.

Prepared By Date (Microbiologist) Checked By Date (Quality Assurance)

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Function Area		Name	Designation	Signatu	ıre	Date
Microbic	ology					
Function Area	a	Name	Designation	Signatı	ıre	Date
In char Microbic	ology					
Microbic						
Microbic Quality Ass	surance	Name	Designation	Signatu	ıre	Date
Microbic Quality Ass proved by Functio	surance onal a	Name	Designation	Signatu	ıre	Date