STANDARD OPERATING PROCEDURE

Department: Production (External Preparation)	**SOP No.:**
Title: Cleaning and Sanitization of High Density Polyethylene Drum	**Effective Date:**
Supersedes: Nil	**Review Date:**
Issue Date:	**Page No.:**

1.0   OBJECTIVE:
To lay down a procedure for Cleaning and Sanitization of High Density Poly Ethylene Drum.

2.0   SCOPE:
This SOP is applicable for Cleaning and Sanitization of High Density Poly Ethylene Drum in Ointment section.

3.0   RESPONSIBILITY:
Officer / Executive - Production

4.0   ACCOUNTABILITY:
Head – Production

5.0   ABBREVIATION:
GM	General Manager
HDPE	High Density Poly Ethylene
Ltd.	Limited
Ltr.	Liter
No.	Number
QA	Quality Assurance
QC	Quality Control
SOP	Standard Operating Procedure

6.0   PROCEDURE:

6.1   Empty Out the Materials from the High Density Poly Ethylene Drum with Help of Nylon Scrubber.

6.2   Wash inner and outer surfaces of the High Density Poly Ethylene Drum with Hot Purified Water.

6.3   Remove Sediment if any from the Bottom of the Drum.

6.4   Scrub the Sides (Walls) of the Drum & Remove the Dirt found if any outside.

6.5   Again Wash inner surfaces of the High Density Poly Ethylene Drum with Hot Purified Water.

6.6   Then Wash inner surfaces of the High Density Poly Ethylene Drum with Purified Water and this Process will be repeated for 3 times with purified water.

6.7   Sanitize all the Interior Surfaces with 70% Isopropyl Alcohol Solution.

6.8   **Frequency:** After Every Use.

7.0   ANNEXURE:
Not Applicable.

	PHARMA DEVILS	
	PRODUCTION DEPARTMENT	

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8.0   DISTRIBUTION:
- Controlled Copy No.01   Quality Assurance
- Controlled Copy No.02   Production
- Master Copy   Quality Assurance

9.0   REFERENCES:
Not Applicable

10.0   REVISION HISTORY:

CHANGE HISTORY LOG

Revision No.	Change control No.	Details of Changes	Reason for Change	Effective Date	Updated By