



STANDARD OPERATING PROCEDURE

Department: Production	SOP No.:
Title: De-Oiling of Dried Capsules	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

1.0 OBJECTIVE:

To lay down a Procedure for the de-oiling light liquid paraffin from outer surface of capsules.

2.0 SCOPE:

This SOP is applicable to de-oiling of dried capsules in Soft Gelatin Capsule Section.

3.0 RESPONSIBILITY:

Officer / Executive – Production

4.0 ACCOUNTABILITY:

Head – Production

5.0 ABBREVIATIONS:

Ltd.	Limited
No.	Number
Pvt.	Private
SOP	Standard Operating Procedure

6.0 PROCEDURE:

- 6.1 Collect all dried capsules about 10 kg/polybag after drying.
- 6.2 Affix the status label on each bag.
- 6.3 Transfer these capsules to the cleaned semi dryer.
- 6.4 Fill the semi dryer with capsules about 20 kg and added 6-8 lint free cloths and run the semi dryer for 15 minutes.
- 6.5 Stop the semi dryer and change the lint free cloths with new one and run for again 15 minutes.
- 6.6 Check the cloth and capsules for the oil content, if look oily repeat the point 6.5.
- 6.7 Collect the capsules from the semi dryer to clean poly bags.
- 6.8 Affix the status label on the bags.

7.0 ANNEXURES:

Not Applicable

ENCLOSURES: SOP Training Record

8.0 DISTRIBUTION:

- Controlled Copy No. 01 Quality Assurance
- Controlled Copy No. 02 Production
- Master Copy Quality Assurance



PHARMA DEVILS

PRODUCTION DEPARTMENT

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9.0 REFERENCES:

Not Applicable.

10.0 REVISION HISTORY:

CHANGE HISTORY LOG

Revision No.	Change Control No.	Details of Changes	Reason for Change	Effective Date	Updated By