

# PHARMA DEVILS

PRODUCTION DEPARTMENT

STANDARD OPERATING PROCEDURE			
Department: Production	SOP No.:		
Title: Inspection and Storage of Soft Gelatin Capsules	Effective Date:		
Supersedes: Nil	Review Date:		
Issue Date:	Page No.:		

#### 1.0 **OBJECTIVE**:

To lay down a Procedure for Inspection and Storage of Soft Gelatin Capsules.

#### 2.0 SCOPE:

This SOP is applicable for Inspection and Storage of Soft Gelatin Capsules in Soft Gelatin Capsule Section.

#### 3.0 RESPONSIBILITY:

Officer / Executive – Production

#### 4.0 **ACCOUNTABILITY:**

Head - Production

#### **5.0 ABBREVIATIONS:**

HDPE High Density Polyethylene

Ltd. Limited

OSD Oral Solid Dosage

Pvt. Private

QA Quality Assurance

SOP Standard Operating Procedure

#### 6.0 PROCEDURE:

- **6.1** After drying transfer the capsules to inspection area.
- 6.2 Check the capsules visually and sort-out the defective capsules such as de-shape, leakage, colour spot, size variation.
- 6.3 Defected capsules shall be collect in polybag lined HDPE container labeled as "Rejected Capsules".
- 6.4 Collect the good capsules in double polythene bag and tie with cable tie. The weight of capsules should be not more than 10 kg.
- 6.5 Affix duly filled & signed status label on each polybag and place the polybag in crate.
- **6.6** Cover the crates with lid and affix status label.
- 6.7 Officer / Executive Production shall transfer the crates to storage area and record the temperature & relative humidity of the area in log book.

#### 7.0 ANNEXURES:

Not Applicable.

**ENCLOSURES:** SOP Training Record



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#### 8.0 **DISTRIBUTION:**

• Controlled Copy No. 01 Quality Assurance

• Controlled Copy No. 02 Production

• Master Copy Quality Assurance

#### 9.0 **REFERENCES**:

Not Applicable.

## 10.0 REVISION HISTORY:

## **CHANGE HISTORY LOG**

Revision No.	Change Control No.	Details of Changes	Reason for Change	Effective Date	<b>Updated By</b>