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		STANDARD OPERATING PROCEDUR	Ε	
Depa	artment: Mic	crobiology	SOP No.:	
Title	Procedure f	or Operation and Cleaning of Mobile Laminar Air Flow Unit	Effective Date:	
Supe	ersedes: Nil		Review Date:	
Issu	e Date:		Page No.:	
1.0	<b>OBJECTI</b> To lay dow	<b>VE:</b> on a procedure for Operation and Cleaning of Mobile laminar a	air flow unit.	
2.0		is applicable for Operation and cleaning of Mobile laminar a of Quality Control.	air flow unit in Microbiolog	
	Instrument ID:Make:Air tech			
3.0	<b>RESPONS</b> Officer / E	SIBILITY: xecutive - Microbiology		
	Officer / Ex	xecutive - Microbiology		
4.0	Officer / E: ACCOUN Head – QC	xecutive - Microbiology		
<b>i</b> .0	Officer / Ez	xecutive - Microbiology		
1.0	Officer / Ex ACCOUN Head – QC ABBREVI IPA ID No.	xecutive - Microbiology <b>TABILITY:</b> <b>ATIONS:</b> Isopropyl Alcohol Identification Number		
1.0	Officer / E: ACCOUN Head – QC ABBREVI IPA ID No. LAF	xecutive - Microbiology <b>TABILITY:</b> A <b>TIONS:</b> Isopropyl Alcohol Identification Number Laminar Air Flow		
1.0	Officer / Ex ACCOUN Head – QC ABBREVI IPA ID No. LAF Ltd.	xecutive - Microbiology <b>TABILITY:</b> <b>IATIONS:</b> Isopropyl Alcohol Identification Number Laminar Air Flow Limited		
1.0	Officer / Ex ACCOUN Head – QC ABBREVI IPA ID No. LAF Ltd. QA	xecutive - Microbiology <b>TABILITY:</b> <b>ATIONS:</b> Isopropyl Alcohol Identification Number Laminar Air Flow Limited Quality Assurance		
3.0 4.0 5.0	Officer / Ex ACCOUN Head – QC ABBREVI IPA ID No. LAF Ltd.	xecutive - Microbiology <b>TABILITY:</b> <b>IATIONS:</b> Isopropyl Alcohol Identification Number Laminar Air Flow Limited		

#### 6.1 **GENERAL CONDITIONS:**

**6.1.1** Magnehalic gauges reading should be within the specified limits.

**6.1.2** Filter should be cleaned as per schedule / requirements.

#### 6.2 **OPERATION OF MOBILE LAMINAR AIR FLOW UNIT:**

- 6.2.1 Switch "ON" the mains.
- **6.2.2** There are three switches and a magnehalic gauge in the side panel of instrument.

**1.** Blower **2.** Tube Light **3.** UV light

6.2.3 Clean the outer surface and inner surface of Mobile laminar air flow unit with lint free mob moistened in 0.22  $\mu$  filtered 70 % IPA.

PHARMA DEVILS



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- **6.2.4** The airflow should be kept **"ON"** for about 30 min before carrying out activity if it is switch off condition. Check the reading of Magnehalic Gauge; it should be between 10 to 15 mmwc for HEPA filter when airflow is ON.
- **6.2.5** During working switch "**ON**" the tube light. After completion of work switch "**OFF**" the light of Mobile laminar air flow unit.
- **6.2.6 Cleaning Frequency:** Daily or whenever required.

### 6.3 CLEANING:

**6.3.1** Cleaning of pre filter carried out by engineering personnel as per respective SOP.

#### 7.0 ANNEXURES:

ANNEXURE No.	TITLE OF ANNEXURE	FORMAT No.
Annexure – I	Mobile laminar air flow cleaning record	

**ENCLOSURES:** SOP Training Record.

#### 8.0 **DISTRIBUTION:**

- Controlled Copy No. 01 Quality Assurance
- Controlled Copy No. 02
  Microbiology
- Master Copy
- Microbiology Quality Assurance

## 9.0 **REFERENCES:**

Not Applicable

#### **10.0 REVISION HISTORY:**

#### **CHANGE HISTORY LOG**

Revision No.	Change Control No.	Details of Changes	Reason for Change	Effective Date	Updated By



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### ANNEXURE – I MOBILE LAMINAR AIR FLOW CLEANING RECORD

Name of cleaning agent used: 0.22 µ Filtered 70% IPA			Equipment ID No.:		
Date	Cleaning Time		Done By	Checked By	
	From	То	Sign & Date	Sign & Date	