



PHARMA DEVILS

WAREHOUSE DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Warehouse	SOP No.:
Title: Receipt of Raw Materials in Warehouse	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

1.0 OBJECTIVE:

To lay down a Procedure for Operation and Cleaning of Reverse Laminar Air Flow Unit installed in PM Warehouse.

2.0 SCOPE:

This SOP is applicable for Operation and Cleaning of Reverse Laminar Air Flow Unit installed in PM warehouse.

3.0 RESPONSIBILITY:

Executive / Officer – QC

Executive / Officer – Warehouse

4.0 ACCOUNTABILITY:

Head – Warehouse

5.0 ABBREVIATIONS:

IPA	Isopropyl Alcohol
QC	Quality Control
PM	Packaging Material
RLAF	Reverse Laminar Air Flow
SOP	Standard Operating Procedure

6.0 PROCEDURE:

6.1 OPERATION OF RLAF UNIT:

- 6.1.1 Ensure that the area and RLAF Unit is cleaned.
- 6.1.2 Executive/Officer of user department shall check the due date of cleaning of pre-filter.
- 6.1.3 Executive/officer of user department shall check due date of preventive maintenance
- 6.1.4 Switch “ON” the mains.
- 6.1.5 Switch “ON” the tube light.
- 6.1.6 Switch “ON” the fan & exhaust.
- 6.1.7 Officer/ Executive QC shall sample the primary packaging materials taking Foil / PVC rolls one by one under the RLAF Unit.
- 6.1.8 After completion of the activity switch “OFF” the fan, exhaust, tube light & mains.



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6.1.9 Remark: Switch “ON” the RLAF minimum 15 minutes before starting the activity.

6.2 CLEANING OF RLAF UNIT:

6.2.1 Switch “OFF” the mains.

6.2.2 Clean all surface with clean lint free cloth.

6.2.3 Use vacuum cleaner if required.

6.2.4 Pre-filter shall be cleaned as per respective SOP.

6.2.5 RLAF Unit shall be mopped with 70% IPA once in a day before starting the activity and enter Details in “**Cleaning and Sanitization Record of RLAF**”.

7.0 ANNEXURES:

Not Applicable.

ENCLOSURES: SOP Training Record

8.0 DISTRIBUTION:

- Controlled Copy No.01 Quality Assurance
- Controlled Copy No.02 Warehouse
- Controlled Copy No.03 Quality Control
- Master Copy Quality Assurance

9.0 REFERENCES

- Schedule M of the Drugs & Cosmetics Act 1940

10.0 REVISION HISTORY:

CHANGE HISTORY LOG

Revision	Change Control	Details of Changes	Reason for	Effective	Updated