

PHARMA DEVILS

PRODUCTION DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Production (External Preparation)	SOP No.:
Title: Transfer and Receipt of Dispensed Raw and Packing Material from Warehouse	Effective Date:
Supersedes: Nil	Review Date:
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1.0 OBJECTIVE:

To lay down a Procedure for Transfer & Receipt of Dispensed Raw and Packing Material from Warehouse.

2.0 SCOPE:

This SOP is applicable for Transfer & Receipt of Dispensed Raw and Packing Material from Warehouse to Ointment section.

3.0 RESPONSIBILITY:

Production Officer/Executive

4.0 ACCOUNTABILITY:

Head Production

5.0 ABBREVIATIONS:

AR NoAnalytical Report NumberBMRBatch Manufacturing RecordBPRBatch Packing RecordNo.NumberRMRaw MaterialPMPacking MaterialSOPStandard Operating Procedure

6.0 **PROCEDURE**:

6.1 RAW MATERIAL :

- **6.1.1** Production person shall check and verify the dispensed Raw material container in warehouse before its transfer to R.M. Day store of Production area.
- **6.1.2** Production person shall physically observe the raw material container for its intactness and cleanliness.
- 6.1.3 Check & ensure that each container has its own identity label along with "Raw Material Dispensing Label".
- **6.1.4** Clean the outside surface of containers with 70% IPA solution and keep it inside the cage/ss trolley provided in R.M. Day store of production area.
- **6.1.5** Open the pass box cabinet from outside and put the Raw material in to Pass-box from the cage/ss trolley and transfer it into manufacturing area.
- **6.1.6** Unload the containers from the cage/ss trolley in respective manufacturing area.

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6.1.7 Verify that dispensed material quantity is as per Material Requisition Slip & BMR.

- **6.1.8** Verify the AR. No. mentioned on issue slip with mentioned on the dispensed item.
- 6.1.9 Check the weight of each container and record its gross weight at specified column in BMR.

6.2 PACKING MATERIAL – PRIMARY AND SECONDARY MATERIAL:

- **6.2.1** Check the Packing Material Boxes / Bundles (Bottles, Tubes, Aluminum Seals, Labels, Cartons, Shippers, and Leaflet etc.) and verify with Packing Material Requisition Slip.
- **6.2.2** Ensure that each box / bundle has identity label and approved label.
- **6.2.3** Verify all primary and secondary material with Material Requisition Slip & BPR for its quantity and A.R.No.
- **6.2.4** Verify the A.R. No. mentioned on issue slip on with material requisition cum issue slip.
- **6.2.5** Transfer the all primary and secondary Packing Material in P.M. day store and affixed status label on each container.
- **6.2.6** Transfer all the over printable packaging material to the Coding Area.
- 6.2.7 Store the coded packing materials separately or under lock and key condition.
- 6.2.8 Bring all the Packing Materials at user area at the time of use for further packing operation.

7.0 ANNEXURES:

Not Applicable

8.0 **DISTRIBUTION:**

- Controlled Copy No. 01 Quality Assurance Department
- Controlled Copy No. 02 Production Department
- Master Copy
- Quality Assurance Department

9.0 **REFERENCES:**

Not Applicable



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10.0 REVISION HISTORY:

CHANGE HISTORY LOG

Revision No.	Details of Changes	Reason for Change	Effective Date	Updated By
00	New SOP	Introduction of New SOP		