



PHARMA DEVILS

**DESIGN QUALIFICATION PROTOCOL CUM REPORT
FOR
BIOMETRIC SYSTEM**

PROTOCOL No.:

**DESIGN QUALIFICATION
PROTOCOL CUM REPORT
FOR
BIOMETRIC SYSTEM**

DATE OF QUALIFICATION

SUPERSEDE PROTOCOL No.

NIL



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**DESIGN QUALIFICATION PROTOCOL CUM REPORT
FOR
BIOMETRIC SYSTEM**

PROTOCOL No.:

CONTENTS

S.No.	TITLE	PAGE No.
1.0	Protocol Pre-Approval	3
2.0	Objective	4
3.0	Scope	4
4.0	Responsibility	4
5.0	Project Requirements	5
6.0	Brief Equipment Description	5-7
7.0	Equipment Specification	7
8.0	Critical Variables to be Met	7
8.1	Process / Product Parameters	7
8.2	Utility Requirement / Location Suitability	7
8.3	Technical Specification /Key Design Features	8
8.4	Safety	8
8.5	Vendor Selection	9
9.0	Documents to be Attached	9
10.0	Review (Inclusive of Follow Up Action, If Any)	9
11.0	Any Changes Made Against the Formally Agreed Parameters	10
12.0	Recommendation	10
13.0	Abbreviations	10
14.0	Reviewed By	11



PHARMA DEVILS

**DESIGN QUALIFICATION PROTOCOL CUM REPORT
FOR
BIOMETRIC SYSTEM**

PROTOCOL No.:

1.0 PROTOCOL PRE – APPROVAL:

PREPARED BY:

DESIGNATION	NAME	SIGNATURE	DATE
OFFICER/EXECUTIVE (QUALITY ASSURANCE)			

REVIEWED BY:

DESIGNATION	NAME	SIGNATURE	DATE
OPERATING MANAGER (QUALITY ASSURANCE)			
HEAD (ENGINEERING)			
HEAD (QC-MICROBIOLOGY)			

APPROVED BY:

DESIGNATION	NAME	SIGNATURE	DATE
HEAD (QUALITY ASSURANCE)			



PHARMA DEVILS

**DESIGN QUALIFICATION PROTOCOL CUM REPORT
FOR
BIOMETRIC SYSTEM**

PROTOCOL No.:

2.0 OBJECTIVE:

- To prepare the Design Qualification document for Biometric System on basis of Design and Specification and information given by Supplier.
- To ensure that all Critical Aspects of Process/Product Requirement, cGMP and Safety have been considered in designing the equipment and are properly documented.

3.0 SCOPE:

- The Scope of this Qualification Document is limited to the Design Qualification of Biometric System to be installed at HVAC Area.
- The equipment shall be operated under the dust free environment and conditions as per the cGMP requirements.

4.0 RESPONSIBILITY:

The Validation Group, comprising of a representative from each of the following departments, shall be responsible for the overall compliance of this Protocol cum Report:

DEPARTMENTS	RESPONSIBILITIES
Quality Assurance	<ul style="list-style-type: none">• Preparation, Review and Compilation of the Design Qualification Protocol cum Report.• Assist in the verification of Critical Process Parameters as per the Specification.• Review of Qualification Protocol cum Report after Execution.• Co-ordination with Production and Engineering to carryout Design Qualification.• Monitoring of Design Qualification Activity.
Production	<ul style="list-style-type: none">• Review of the Design Qualification Protocol cum Report.• Assist in the verification of Critical Process Parameters as per the Specification.• Review of Qualification Protocol cum Report after Execution.
Engineering	<ul style="list-style-type: none">• Review of the Design Qualification Protocol cum Report.• To co-ordinate and support the Activity.• To assist in Verification of Critical Process Parameter as per the Specification i.e.• Review of Design Qualification Protocol Cum Report after Execution.



PHARMA DEVILS

**DESIGN QUALIFICATION PROTOCOL CUM REPORT
FOR
BIOMETRIC SYSTEM**

PROTOCOL No.:

5.0 PROJECT REQUIREMENTS:

To confirm that safe delivery of the equipment from the supplier site. To ensure that no unauthorized or unrecorded design modification shall take place.

If at any point in time, any change is desired in the mutually agreed design, change control procedure shall be followed and documented.

6.0 BRIEF EQUIPMENT DESCRIPTION:

The NIYAMA HVAC BMS encompasses state-of-the-art technology with the vision of monitoring and controlling AHU parameters within the Concord environment where accurate temperature, humidity and CFM monitoring and controlling are essential. Niyama HVAC BMS supplied by Shree Aerodynamic Products having following basic components:

- Our modules in Ms powder Coated Control panel with necessary control outputs , supply and CFM ,Temperature ,Humidity Sensors and Real-time Display Console with Alert Indications
- Communication card for PC
- HVAC BMS software

Distinctive Features

- Data monitoring, logging and notification using central base receiver.
- The Internet- and web-enabled remote diagnostics and maintenance
- Controlled access to **NIYAMA HVAC BMS software** based on allocated user privileges.
- Display current temperature ,humidity ,CFM Initiates alarm as per defined parameter limits for each parameters
- Real time monitoring, logging and reporting.
- Best-in-class data analysis tools, including ability to graph and report in standard and user-defined formats.
- Wired module connections to the central computer system.
- Modules are scalable and easy to integrate for fast time-to-market applications.



DESIGN QUALIFICATION PROTOCOL CUM REPORT FOR BIOMETRIC SYSTEM

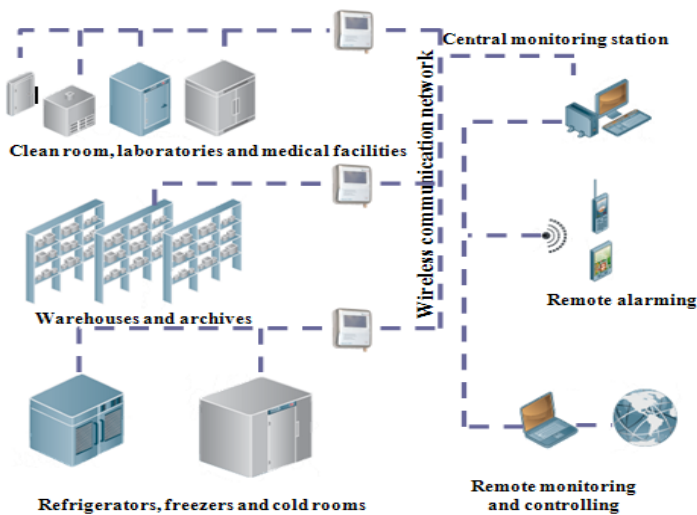
PROTOCOL No.:

6.1 OPERATION OF NIYAMA



- The NIYAMA HVAC BMS consist NIYAMA module, based on receiver and centralized main computer with NIYAMA-HVAC BMS software.
- Each individual NIYAMA module is fully expandable to meet custom requirement of monitoring and controlling based on different AHUs application and specifications.

- NIYAMA modules (nodes) can be connected in multiples with wire to a central monitoring, logging and configuration system operating on a server, NIYAMA facility monitoring system combines efficient monitoring and controlling with effective alarming, simplified reporting and secure data records & storage.



6.2 NIYAMA -HVAC BMS SOFTWARE

- NIYAMA Series is the online Monitoring system with NIYAMA-HVAC BMS software support which uses the very latest technology to fully automate temperature, Relative Humidity and Pressure monitoring and recording 24/7 providing effective

control over different parameters.

- SHREE AERODYNAMIC PRODUCTS has designed and developed the NIYAMA-HVAC BMS software that shows all parameter values on the PC monitor screen and keep updating and storing them in the computer as per present time intervals.
- It generates log report on bases of time, date and year that can be seen in graphs, tabular reports in PDF form. Data is stored as per pre-defined time interval. Reports are of events based likewise generated errors, modified set values of parameters, email notifications, etc. The software is easy to use and enables real time display, mimic chart, immediate visual display of data (current and historical) in graphical and printable form.
- The NIYAMA-HVAC BMS software, provided with all NIYAMA products, allows to set parameter values, take an action in correspond to out of range value of environmental parameters then generate control output as per the algorithms.
- NIYAMA-HVAC BMS software exhibit current, minimum and maximum range of all parameters and activates a settable high/low alarm for each parameter. If parameters go high or low, it gives



PHARMA DEVILS

**DESIGN QUALIFICATION PROTOCOL CUM REPORT
FOR
BIOMETRIC SYSTEM**

PROTOCOL No.:

alarm indications.

7.0 EQUIPMENT SPECIFICATION:

- Equipment Specifications are based on User Requirement Specification prepared for the manufacturer of equipment ensures complies with user requirement specification.

8.0 CRITICAL VARIABLES TO BE MET:

8.1 PROCESS/PRODUCT PARAMETERS :

Critical Variables	Acceptance Criteria	Reference
Application: Biometric System is capable to ensure that only authorized person shall access the critical area	Biometric System should meet the requirement to ensure that only authorized person access the critical area	Process Requirement
Working: Working of Biometric System	Machine identified the personnel through the finger identification and allows opening the door through the magnetic control	Process Requirement
Electrical Control Panel	The system should have Electrical Control Panel.	Process Requirement

8.2 UTILITY REQUIREMENTS/LOCATION SUITABILITY:

Critical Variables	Acceptance Criteria	Reference
Utility connections should be available as per the manufacturer's specification.		
Power	230 V, 1-phase, 50 Hz. Continues ups power supply	Process Requirement
Personal computer, For data logging & monitoring	Intel Core i5 Processor, 16 GB RAM Minimum, Ubuntu OS, 1TB Hard Drive, USB support	Process Requirement
Printer	Any printer.	Process Requirement
User	All the user list with Email ids	Process Requirement



PHARMA DEVILS

**DESIGN QUALIFICATION PROTOCOL CUM REPORT
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PROTOCOL No.:

8.3 TECHNICAL SPECIFICATIONS/KEY DESIGN FEATURES:

S.No.	Parameters	Acceptance criteria	Reference
1.	Body	Powder coated panels	Design Requirement
2.	Dimensions	820 mm x 771 mm x 220.22 mm	Design Requirement
3.	Weight	50 Kg Approx.	Design Requirement
Functions:			
4.	Temperature	-40 to +125 °C with 2 decimal point	Design Requirement
5.	CFM	CFM is Based on Delta P	Design Requirement
6.	Relative Humidity	0 to 100% with 2 decimal point	Design Requirement
7.	Accurate Monitoring	Locally, Centrally and Remotely.	Design Requirement
8.	Display	Real Time Display ,Big LCD display	Design Requirement
9.	Trends	Online and Historical	Design Requirement
10.	Features	<ul style="list-style-type: none">• Trends• Alarm set point configuration• Control parameter configuration	Design Requirement
11.	Measurements	CFM, Pressure, Temperature and RH	Design Requirement
12.	High and low alarm	Upper and Lower limit	Design Requirement
13.	Alarm output (<i>Optional</i>)	Dry contact or solid state	Design Requirement
14.	Data printing	Individual or centralized module	Design Requirement
15.	Communication	Hard wired / wireless	Design Requirement
16.	Hooter	Potential free output	Design Requirement
17.	User configurable	High & Low alarms setup	Design Requirement
18.	Alarm output	Simple ON/OFF control	Design Requirement
19.	Operator attention	Visual and Audible alarm notification	Design Requirement
20.	Support	Multiple Windows	Design Requirement

8.4 SAFETY:

Critical Variables	Acceptance Criteria	Reference
Leveling and balancing	Biometric System should be properly balanced & leveled	Safety Requirement
Electrical wiring	Electrical wiring should be proper	Safety Requirement



PHARMA DEVILS

**DESIGN QUALIFICATION PROTOCOL CUM REPORT
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BIOMETRIC SYSTEM**

PROTOCOL No.:

8.5 VENDOR SELECTION:

Critical variables	Acceptance criteria	Reference
Selection of Vendor for supplying the Biometric System.	Selection of Vendor is done on the basis of review of vendor. Criteria for review should include vendor background (general/financial), technical knowhow, quality standards, inspection of site, costing, feedback from market (customers already using the equipment)	Process Requirement

Checked By
Engineering
Sign/Date:

Verified By
Quality Assurance
Sign/Date:

Inference:

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.....

Reviewed By
Manager QA
Sign/Date:

9.0 DOCUMENTS TO BE ATTACHED:

- Any other relevant documents.

10.0 REVIEW (INCLUSIVE OF FOLLOW UP ACTION, IF ANY):

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PROTOCOL No.:

11.0 ANY CHANGES MADE AGAINST FORMALLY AGREED PARAMETERS:

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12.0 RECOMMENDATION:

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13.0 ABBREVIATIONS:

- cGMP : Current Good Manufacturing Practice
- Ltd. : Limited
- DQ : Design Qualification
- mm : Millimeter
- Sec. : Second
- RH : Relative Humidity
- Temp. : Temperature
- AHU : Air Handling Unit
- HVAC : High Ventilation Air Condition
- CFM : Cubic Feet Minute
- BMS : Biometric System
- PC : Personal Computer
- Pvt. : Private
- V : Volte
- GB : Gega Byte
- OS : Operating System
- TB : Terra Byte
- LCD : Liquid Crystal Display



PHARMA DEVILS

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PROTOCOL No.:

14.0 REVIEWED BY:

DESIGNATION	NAME	SIGNATURE	DATE
HEAD (ENGINEERING)			

DESIGNATION	NAME	SIGNATURE	DATE
OPERATING MANAGER (QUALITY ASSURANCE)			

DESIGNATION	NAME	SIGNATURE	DATE
HEAD (QC-MICROBIOLOGY)			

DESIGNATION	NAME	SIGNATURE	DATE
HEAD (QUALITY ASSURANCE)			