



Title: Cleaning of Coating Scrubber Machine

SOP No.:		Revision No.:	00
Effective Date:		Supersedes No.	Nil
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1.0 OBJECTIVE:

To lay down a Procedure for Cleaning of coating scrubber machine.

2.0 SCOPE:

This SOP is applicable for Cleaning of coating scrubber machine.

3.0 RESPONSIBILITY:

Officer / Executive – Engineering

4.0 ACCOUNTABILITY:

Head – Engineering

5.0 ABBREVIATIONS:

ER Engineering
MCB Miniature Circuit Breaker
SOP Standard Operating Procedure

6.0 PROCEDURE:

6.1 WET SCRUBBER CLEANING:

- 6.1.1** Drain the scrubber tank dirt water daily before starting the machine, and fill with fresh raw water.
- 6.1.2** Clean the inner surface of the scrubber with raw water.
- 6.1.3** Scrub the adhered material with scrubber then clean with raw water and drain.
- 6.1.4** Clean the scrubber once in a week or as and when required.
- 6.1.5** Maintain the cleaning record as per **Annexure – I “Coating Scrubber cleaning record”**.

6.2 DRY SCRUBBER CLEANING:

- 6.2.1** Clean the scrubber filter with compressed air daily before starting the machine, and clean the accumulated powder in the collecting basket / bin.
- 6.2.2** Clean the blower blades with compressed air, and clean the inner surface of the scrubber with raw water.
- 6.2.3** Scrub the adhered material with scrubber then clean with raw water and drain.



PHARMA DEVILS

ENGINEERING DEPARTMENT

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- 6.2.4 Clean the scrubber once in a week or as and when required.
- 6.2.5 Fill the water in the scrubber up to minimum marked level.
- 6.2.6 Check and rectify the scrubber for water leakages if any.
- 6.2.7 Water level of coating machine scrubber is to be checked and maintained up to minimum water level identification mark on daily basis.
- 6.2.8 Maintain the cleaning record as per **Annexure – I “Coating Scrubber cleaning record”**.

7.0 ANNEXURES:

ANNEXURE No.	TITLE OF ANNEXURE	FORMAT No.
Annexure – I	Coating Scrubber Cleaning Record	

ENCLOSURES: SOP Training Record

8.0 DISTRIBUTION:

- Controlled Copy No. 01 Quality Assurance
- Controlled Copy No. 02 Engineering
- Master Copy Quality Assurance

9.0 REFERENCES:

Not Applicable.

10.0 REVISION HISTORY:

CHANGE HISTORY LOG

Revision No.	Change Control No.	Details of Changes	Reason for Change	Effective Date	Updated By

