



**Title:** Cleaning of LAF Filter

<b>SOP No.:</b>		<b>Revision No.:</b>	00
<b>Effective Date:</b>		<b>Supersedes No.</b>	Nil
<b>Review Date:</b>		<b>Page No.</b>	1 of 5

**1.0 OBJECTIVE:**

To lay down a Procedure for Cleaning of LAF Filter.

**2.0 SCOPE:**

This SOP is applicable for Cleaning of LAF Filter at .....

**3.0 RESPONSIBILITY:**

Executive/Officer- Engineering

**4.0 ACCOUNTABILITY:**

**Department Head:-**Approval, Ensure Training and Implementation of this SOPs.

**5.0 DEFINITION:**

Not Applicable

**6.0 PROCEDURE:**

**6.1** For cleaning of the Filter switch off the LAF Unit and display the 'Filter under Cleaning' board.

**6.2** A person carrying out the Filter cleaning activity shall wear following apparel.

**6.2.1** Clean suit (Dangri).

**6.2.2** Nose mask

**6.2.3** Hand gloves

**6.3** Open the S.S Grill of filter plenum, if applicable.

**6.4** Remove the Filter and put it into the polythene bag.

**6.5** Close the S.S Grill of filter plenum.

**6.6** Take the Filters to 'Washing' area.

**6.7** Take out the Filter from polythene bag and place it in the reverse position on filter cleaning station.

**6.8** Open the water valve and clean the Filter with soft water at 1.5 to 2 kg/ cm<sup>2</sup> pressure.

**6.9** Close the 'soft water' valve.





# PHARMA DEVILS

ENGINEERING DEPARTMENT

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## 11.0 REVISION HISTORY:

Revision No.	Change Control No.	Details of Changes	Reason of Changes	Effective Date	Done By
00	Not Applicable	Not Applicable	New SOP		





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		Date:	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
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Done By:

Checked By: