



# PHARMA DEVILS

PRODUCTION DEPARTMENT

## STANDARD OPERATING PROCEDURE

**Title:** Code Change and Handling of Code Digit of BFS 603 Machine

<b>SOP No.:</b>		<b>Department:</b>	Production
		<b>Effective Date:</b>	
<b>Revision No.:</b>	00	<b>Revision Date:</b>	
<b>Supersede Revision No.:</b>	Nil	<b>Page No.:</b>	1 of 5

### 1.0 OBJECTIVE:

To lay down a procedure for Code change and Handling of code digit of BFS 603 Machine.

### 2.0 SCOPE:

This SOP is applicable for the Code change and Handling of code digit of BFS 603 Machine (Make: **Weiler engineering**, Model: **603**) in Production Area.

### 3.0 RESPONSIBILITY:

Officer / Operator - Production

### 4.0 ACCOUNTABILITY:

Head Production

### 5.0 ABBREVIATIONS:

BFS	Blow-Fill & Seal
CIP	Clean in Place
Ltd.	Limited
No.	Number
Pvt	Private
QA	Quality Assurance
SIP	Sterilization in Place
SOP	Standard Operating Procedure

### 6.0 PROCEDURE:

#### 6.1 PRECAUTION:

- 6.1.1 Coding of bottles helpful to identification and differentiation of various products from one another and to avoid product mix up.
- 6.1.2 Code change shall be perform before starting CIP/SIP, new product, batch change over or whenever applicable.
- 6.1.3 Before remove of code magazine machine shall be in stop position.
- 6.1.4 Check & ensure main mold is in open position.
- 6.1.5 Remove the code no. magazine from the mould of all bottles.
- 6.1.6 Un-screw the edge plate of each magazine and remove previous digits from the magazine.
- 6.1.7 Insert new digit in the magazine after incorporating the code no.of the new product /batch as per **Annexure-II**.
- 6.1.8 Refit the edge plate of each magazine.
- 6.1.9 Fix all the set magazine in to the main mould.





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### 9.0 REFERENCES:

Not Applicable

### 10.0 REVISION HISTORY:

### CHANGE HISTORY LOG

Revision No.	Change Control No.	Details of Changes	Reason for Change	Effective Date	Updated By





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### ANNEXURE – II

### CIP/SIP AND CODE CHANGE INTIMATION SLIP FOR BFS 603 MACHINE

**From:** production Chemist

**To:** Bottle Pack Operator

**Product Name:**

**Fill Volume:**    **ML**

**Batch No:**

**New Code Number:**

**Use Granules:** .....

*Please carry out following process-*

**Cleaning in place (CIP):** YES/NO

**Sterilization in place (SIP):** YES/NO

**Code change:** YES/NO

**Given By:**  
(Production Chemist)

**Date:**

**Time:**

**Verified By:**  
(QA Chemist)

**Date:**

**Time:**

**Received By:**  
(BP Operator)

**Date:**

**Time:**