

PHARMA DEVILS ENGINEERING DEPARTMENT

Title: Operation of Ultrapure Water System					
SOP No.:	Revision No.:	00			
Effective Date:	Supersedes No.	Nil			
Review Date:	Page No.	1 of 2			

1.0 OBJECTIVE :

To lay down a procedure for Operation of Ultra Pure Water System.

2.0 **SCOPE** :

This SOP is applicable to Operation of Ultra Pure Water System in Quality Control.

3.0 RESPONSIBILITY :

Officer, Executive – Quality Control.

Head – Quality Control

4.0 Procedure:

4.1 START UP:

- 4.1.1 Switch the system on.
- 4.1.2 In the start selection menu choose "flush". The system flushes and switches into operation mode.
- 4.1.3 In operation mode press the menu button.
- 4.1.4 Pull the dispenser, hold it over a beaker and open the dispenser.
- 4.1.5 To deaerate the system open the deaeration screw of the module 2052 (sterile filter).Let it open until water spills out free of air.Subsequently close the deaeration screw .
- 4.1.6 Close the dispenser and hang it back into its holder.
- 4.1.7 The system is ready for operation.

4.2 **OPERATION:**

- 4.2.1 Operation Display
- 4.2.2 Quality Q1:deionized feed water[µS/cm]
- 4.2.3 Quality Q2:product water [µS/cm,MΩcm]
- 4.2.4 Tamp:Product water temperature[°C]
- 4.2.5 TOC:TOC concentration [ppb] (TM systems only)
- 4.3 Note:
- 4.3.1 Parameter in each row can be chosen individually.
- 4.3.2 Standby display
- 4.3.3 Q1 measurement is off after dispensing.



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4.4 Pressing the \uparrow -button displays the current system status like

- 4.4.1 Pressure (RO pressure)
- 4.4.2 Q1(pretreated feed water quality)
- 4.4.3 Q2(permeate quality)
- 4.4.4 Q3(product water quality)
- 4.4.5 Temperature (of product water)
- 4.4.6 FT5.1(product water flow)
- 4.4.7 Pressing the \downarrow -button bring back the operation display.

5.0 ANNEXURE (S):

Nil

6.0 **REFERNCE** (S):

SOP: Preparation, Approval, Distribution control, revision and destruction of Standard operating Procedure (SOP).

7.0 ABBREVIATION (S)/DEFINITION (S):

SOP : Standard Operating Procedure

REVISION CARD

S. No.	REVISION No.	REVISION DATE	DETAILS OF REVISION	REASON (S) FOR REVISION	REFERENCE CHANGE CONTROL No.
1	00			New SOP	