



PHARMA DEVILS

PRODUCTION DEPARTMENT

STANDARD OPERATING PROCEDURE

Title: Operation of Garment Washing Machine

SOP No.:		Department:	Production
		Effective Date:	
Revision No.:	00	Revision Date:	
Supersede Revision No.:	Nil	Page No.:	1 of 3

1.0 OBJECTIVE:

To lay down a Procedure for Operation of Garment Washing Machine.

2.0 SCOPE:

This SOP is applicable for the operation of Garment Washing Machine, Make-LG at Production Area.

3.0 RESPONSIBILITY:

Officer / Executive Production reviewed

4.0 ACCOUNTABILITY:

Head Production

5.0 ABBREVIATIONS:

Ltd.	Limited
NA	Not Applicable
Nos.	Number
Pvt.	Private
QA	Quality Assurance
SOP	Standard Operating Procedure
ID	Identification

6.0 PROCEDURE:

6.1 MACHINE DESCRIPTION:

S.No.	Make	Equipment ID.	Capacity
1.	LG		8 kg

6.2 Ensure cleaning of Machine & Surroundings before operation.

6.3 Use 0.2% non-ionic SLS soap solution for washing of garments as per the Load patterns.

S.No.	Load Patterns	Quantity of Garments.	Purified water Quantity (Automatically taken by Washing Machine) in Liters	SLS required Qty. in Grams.
1.	Boiler suits,	05 Nos.	16	32
	Head gear.	05 Nos.		
	Bags	05 Nos.		
2.	Bootie	20 Nos. (10 Pair)	16	32
3.	Mopping Pads	10 Nos.	16	32
4.	Upper	10 Nos.	16	32
	Lower	10 Nos.		
	Caps	10 Nos.		
	Bags	10 Nos.		
	Inner Booties	20 Nos. (10 Pair)		



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6.4 Switch On the Power of Machine.

6.5 Open the purified water inlet.

Note: Booties shall be washed separately.

6.6 Load the garment and SLS in Machine according to load pattern.

6.7 Select the program Quick 30min (Machine automatically set time 30 min, RPM-800 and temp 40°C).

6.8 After 30 min machine will stop automatically.

6.9 Put the Washed Garments into the dedicated Chamber of the bench LAF.

6.10 Collect the dried garments from the bench LAF, make set of garments – Boiler suit, Booties, Head Gear, wrap in provided bag and arrange in Surgical Box for Sterilization

7.0 ANNEXURES:

ANNEXURE No.	TITLE OF ANNEXURE	FORMAT No.
Annexure-I	Operation & Cleaning Of Garment Washing Machine	

ENCLOSURES: SOP Training Record

8.0 DISTRIBUTION:

- Controlled Copy No.1 Quality Assurance
- Controlled Copy No.2 Production
- Master Copy Quality Assurance

9.0 REFERENCES:

Not Applicable

10.0 REVISION HISTORY:

CHANGE HISTORY LOG

Revision No.	Change Control No.	Details of Changes	Reason for Change	Effective Date	Prepared By

