



PHARMA DEVILS

PRODUCTION DEPARTMENT

STANDARD OPERATING PROCEDURE

Title: PLC Password

SOP No.:		Department:	Production
		Effective Date:	
Revision No.:	00	Revision Date:	
Supersede Revision No.:	Nil	Page No.:	1 of 2

1.0 OBJECTIVE:

To lay down a procedure for PLC Password.

2.0 SCOPE:

This SOP is applicable for protecting system parameters of the following equipment's SHWSS / Garment Autoclave/ Palltronic Integrity Test Instrument/ Door interlocking Systems-Biometrics/ Mixing tanks/ Holding tanks/ BFS Machine/ labeling Machine / Hi-cart / Poly Pouching Machine in Production Area.

3.0 RESPONSIBILITY:

Officer / Executive Production

4.0 ACCOUNTABILITY:

Head Production

5.0 ABBRIVATION:

EEPROM Electrically Erasable Programmable Read Only Memory
Ltd Limited
No. Number
PLC Programmable logic Controller
Pvt. Private
SHWSS Super-Heated Water Spray Sterilizer
SOP Standard Operating procedure

6.0 PROCEDURE:

6.1 ENSURE THE AVAILABILITY OF THE FOLLOWING:

6.1.1 All PLC controlled equipment's.

6.1.2 Electrical supply.

6.2 OPERATION OF PLC PASSWORD:

6.2.1 All PLC equipment's are controlled by software and software is protected by password of the various levels.

6.2.2 Operators only access the program selection and run the machine or equipment's.

6.2.3 Parameters access and change are to be done by authorized person only (Production Manager & Maintenance manager).

6.2.4 The authorized persons can change parameters after duly filling of change control form.

6.2.5 All back up program/ parameters are stored by EEPROM and floppy.

6.3 PRECAUTIONS:



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6.3.1 Don't change password of any levels without authorized person.

6.3.2 New password generation and old password change by authorized person.

7.0 ANNEXURES:

Not Applicable

ENCLOSURES: SOP Training Record.

8.0 DISTRIBUTION:

- Controlled Copy No.01 Quality Assurance
- Controlled Copy No.02 Production
- Master Copy Quality Assurance

9.0 REFERENCES:

Not Applicable

10.0 REVISION HISTORY:

CHANGE HISTORY LOG

Revision No.	Change control No.	Details of Changes	Reason for Change	Effective Date	Updated By