



Title: Cleaning & Preventive Maintenance of Air Curtains

SOP No.:		Revision No.:	00
Effective Date:		Supersedes No.	Nil
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1.0 OBJECTIVE:

To lay down the procedure for the cleaning & preventive maintenance of Air Curtains.

2.0 SCOPE:

This SOP is applicable for the cleaning & preventive maintenance of Air Curtains.

3.0 RESPONSIBILITY:

Technician / Engineer.

Head of Department - Engineering.

4.0 PROCEDURE:

4.1 Switch 'OFF' the mains supply of the air curtains.

4.2 Remove the front grill and dedust it with the help of air blower and then clean it with dry cloth.

4.3 Tighten all the electrical connections, if found loose.

4.4 Check the limit switch for its proper working, if not, rectify / replace it.

4.5 Check the motor blower for its proper working, if not, rectify / replace the bush / replace the motor blower.

4.6 Switch 'ON' the mains supply of the air curtains and take trail for proper operation.

4.7 Incase of addition or deletion of any air curtains same shall be recorded in Addition/Deletion of air curtain as per Annexure – II and addition or deletion shall be written in remarks, if any column.

4.8 Frequency: Once in a Month as per Annexure – I.

5.0 ANNEXURE (S):

Annexure – I : Cleaning & preventive maintenance checklist of air curtains

Annexure – II : Addition/Deletion of Air Curtain



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6.0 REFERENCE (S):

SOP: Preparation, approval, distribution control, revision and destruction of Standard Operating Procedure (SOP).

7.0 ABBREVIATION (S) / DEFINITION (S):

Nil

REVISION CARD

S. No.	Revision no.	Revision date	Details of revision	Reason (s) for revision	Reference Change Control no.
1	00	----	----	New SOP	----

