



PHARMA DEVILS
QUALITY ASSURANCE DEPARTMENT

SITE ACCEPTANCE TEST FOR CO-MILL

Department: Quality Assurance	SAT No.:
Title: Site Acceptance Test for Co-Mill	Effective Date:
Supersedes: Nil	Review Date:

S.No.	Description	Observation	Inference
1.	Machine positioned properly as per drawing		
2.	Sufficient space for man, material movements		
3.	Charging height		
4.	L x W x H		
5.	Inlet hopper		
6.	Middle hopper		
7.	Outlet hopper		
8.	Check the stand of machine for any damage		
9.	Check for presence of safety railings.		
10.	Check the Screen for any physical damage		
11.	Check for Screen placement		
12.	Check the rubber gasket and 'O' ring for any physical damage		
13.	Check the threads for any damage		
14.	Check the Motor for any physical damage		
15.	Check the specification displayed in the name plate of the motor		
16.	Check the VFD for any physical damage		
17.	Check the limit switch for any physical damage		
18.	Check the specification of the limit switch		
19.	Check the bearings for any physical damage		
20.	Check the wheels for any physical damage		
21.	Check for the movement of wheels		
22.	Check for the size of the wheels		
23.	Check the lid for any physical damage		
24.	Check for tightening of the lid		

Comments:

1.
2.



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Actions against Comments:

Checked by

Verified by

Approved By

Name:

Date: