PHARMA DEVILS
QUALITY ASSURANCE DEPARTMENT

SITE ACCEPTANCE TEST FOR GANCOATER

Department: Quality Assurance	SAT No.:
Title: Site Acceptance Test for Gancoater	Effective Date:
Supersedes: Nil	Review Date:

S.No.	Description	Observation	Inference
1.	Machine positioned properly as per drawing		
2.	Sufficient space for man, material movements		
3.	Pan drive motor rotation		
4.	Direction of blower motor		
5.	Pump suction, discharge		
6.	Pan direction		
7.	Pan smooth rotation		
8.	Pan RPM		
9.	Vibration		
10.	Leakages in ducting		
11.	Leakages in plenums		
12.	Leakages in dampers		
13.	Inlet, Exhaust air plenums are not touching to pan		
14.	Electrically operated damper		
15.	Inlet air, Exhaust air		
16.	Temp. Setting as per specifications		
17.	Solenoid valves operations		
18.	Spray arm in & out movement		
19.	Electrical pump synchronization with PLC and ON/OFF function		
20.	All setting over PLC & its working. Enter process parameters values & enable PLC through.		
21.	All interlocks settings over PLC & its working		
22.	Solution tank capacity, stirrer working		
23.	Timers, Temp. Indicators, controllers, pressure gauge.		
24.	RTD sensors, humidity working etc.		
25.	All Electrical cabling is done properly as per drawing.		
26.	Steam inlet outlet connection.		
27.	All Pneumatic connection done		
28.	Compressed air available		

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S.No.	Description	Observation	Inference
29.	All filters placed properly & No air leakage observed		
30.	Pressure drop for compressed air with the help of pressure switch.		
31.	Compressed air with CFM & Pressure as per specification		
32.	Steam pressure as per specification		
33.	Steam solenoid function properly (steam)		
34.	Steam trap working OK		
35.	Gear Box is filled with specified oil up to level		

Comments:

1. …………………………………………………………………………………………...
2. …………………………………………………………………………………………...

Actions against Comments:

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Checked by   **Verified by**   **Approved By**

Name:

Date: