



PHARMA DEVILS
QUALITY ASSURANCE DEPARTMENT

SITE ACCEPTANCE TEST FOR L & T DEVICE

Department: Quality Assurance	SAT No.:
Title: Site Acceptance Test for L & T Device	Effective Date:
Supersedes: Nil	Review Date:

S.No.	Description	Observation	Inference
1.	Machine positioned properly as per drawing		
2.	Sufficient space for man, material movements		
3.	Check the alignment of lifting & positioning device with RMG.		
4.	Check the overall dimension of L&P device		
5.	Check the surface finishing of L& P device		
6.	Check the tightness of foundation bolts (top & bottom) and their specification		
7.	Check the fitting and specification of power pack motor		
8.	Check the fitting of Hydraulic cylinder and its specification		
9.	Check the Hydraulic Cylinder for any physical damage		
10.	Check the Power Pack Unit for any physical damage		
11.	Check the main column for any physical damage.		
12.	Check the hydraulic oil level		
13.	Check for the free swiveling movement.		
14.	Check for the noise while lifting and lowering of L& T device		
15.	Check the alignment of L & P device with ground level.		
16.	Check for any electrical cables or wires lying naked.		
17.	Check for any leakage in hydraulic oil circulation.		
18.	Check for upper and lower limit switches working properly.		
19.	Check for any physical damage in operating panel.		
20.	Check for the locking of main column after positioning with RMG and while not in operation.		
21.	Check for the levelling and proper fitting of lifting arms with IPC.		
22.	Check for locking of IPC with lifting arms.		
23.	Check for any physical damage in top and bottom bearing.		

Comments:

1.
2.



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Actions against Comments:

Checked by

Verified by

Approved By

Name:

Date: