



# PHARMA DEVILS

QUALITY ASSURANCE DEPARTMENT

## SITE ACCEPTANCE TEST FOR LIFTING & POSITIONING DEVICE

<b>Department:</b> Quality Assurance	<b>SAT No.:</b>
<b>Title:</b> Site Acceptance Test for Lifting & Positioning Device	<b>Effective Date:</b>
<b>Supersedes:</b> Nil	<b>Review Date:</b>

S.No.	Description	Observation	Inference
1.	Machine positioned properly as per drawing		
2.	Sufficient space for man, material movements		
3.	Check the alignment of lifting & positioning device with RMG.		
4.	Check the overall dimension of L&T device		
5.	Check the surface finishing of L& P device		
6.	Check the tightness of foundation bolts (top & bottom) and their specification		
7.	Check the fitting and specification of power pack motor		
8.	Check the fitting of Hydraulic cylinder and its specification		
9.	Check the Hydraulic Cylinder for any physical damage		
10.	Check the Power Pack Unit for any physical damage		
11.	Check the main column for any physical damage.		
12.	Check the hydraulic Oil level		
13.	Check for the free swiveling movement.		
14.	Check for the noise while lifting and lowering of L & T device		

**Comments:**

1. ....
2. ....

**Actions against Comments:**

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**Checked by**

**Verified by**

**Approved By**

**Name:**

**Date:**