



**PHARMA DEVILS**  
QUALITY ASSURANCE DEPARTMENT

**SITE ACCEPTANCE TEST FOR PILLAR BLENDER**

<b>Department:</b> Quality Assurance	<b>SAT No.:</b>
<b>Title:</b> Site Acceptance Test for Pillar Blender	<b>Effective Date:</b>
<b>Supersedes:</b> Nil	<b>Review Date:</b>

S.No.	Description	Observation	Inference
1.	Machine positioned properly as per drawing		
2.	Sufficient space for man, material movements		
3.	Check the alignment of Pillar		
4.	Check the overall dimension of blender		
5.	Check the surface finishing of Blender		
6.	Check the tightness of foundation bolts (top & bottom) and their specification.		
7.	Check the fitting and specification of power pack motor		
8.	Check the fitting & leakage of Hydraulic cylinder and its specification.		
9.	Check the Hydraulic Cylinder for any physical damage		
10.	Check the Power Pack Unit for any physical damage		
11.	Check the main pillar, arms for any physical damage.		
12.	Check the hydraulic oil level		
13.	Check for the free movement & fitting of 1550 lit Bin.		
14.	Check for the free movement & fitting of 500 lit Bin.		
17.	Check for the free movement & fitting of 100 lit Bin.		
18.	Check for the noise while lifting, lowering & blending.		
19.	Check for any electrical cables or wires lying naked.		
20.	Check for any leakage in hydraulic oil circulation.		
21.	Check for upper and lower limit switches working properly for all bins.		
22.	Check for any physical damage in operating panel.		
23.	Check the VFD for contactness		
24.	Check the operation of timer		
25.	Check the specification of drive motor		
26.	Check the blending height for all bins.		
27.	Check the loading height for all bins.		
28.	Check the un loading height for all bins.		
29.	Check the rpm for blending.		
30.	Safety interlocks		

**Comments:**

1. ....
2. ....



**PHARMA DEVILS**  
QUALITY ASSURANCE DEPARTMENT

**SITE ACCEPTANCE TEST FOR PILLAR BLENDER**

<b>Department:</b> Quality Assurance	<b>SAT No.:</b>
<b>Title:</b> Site Acceptance Test for Pillar Blender	<b>Effective Date:</b>
<b>Supersedes:</b> Nil	<b>Review Date:</b>

**Actions against Comments:**

---

---

---

---

**Checked by**

**Verified by**

**Approved By**

**Name:**

**Date:**