



USER REQUIREMENT SPECIFICATION

Name of Item: Analytical Balance

Protocol No.:.....

Functional Area: Quality Control

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USER REQUIREMENT SPECIFICATION (URS)
FOR
ANALYTICAL BALANCE

Department :

URS no.

Supersede:



PHARMA DEVILS
QUALITY CONTROL DEPARTMENT

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Issued to mfg / supplier by purchase department _____



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3. Purpose:

The purpose of the user requirement for Analytical balance is:
To define the instruction for selection of Analytical balance for intended use
To provide a specification to the vendors for their submission of quotation.
To ease the selection process of vendors

4. Scope:

- 4.1 This document is applicable for Analytical balance intended to use at manufacturing plant.
- 4.2 The specification and criteria given in this document is to be considered but should not be limited to this.

5. Specifications:

5.1 Description of equipment / system:

The Analytical balance shall have following components.

- Stainless-steel floor pan
- Draft shield disk
- Pan support
- AC adapter
- Leveling bubble
- Leveling foot
- Operating instruction

5.2 Identification number and location:

Equipment Name	Identification Number	Location
Analytical balance		Instrument room

5.3 Intended use:

Operation of equipment depends upon the production output; the equipment should be designed to work continuously for 3 shifts per day.

5.4 Intended type of material to be handled:

This will include handling of drug products;

- Solid & Liquid pharmaceutical raw materials
- Ophthalmic dosage forms
- Liquid injectable

5.5 Construction:

Not Applicable



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5.6 Capacity:

The Analytical balance must be capable for routine laboratory analysis as well as those involved in research and development.

5.7 Electrical construction:

Control panel includes all control equipment and switch cabinet will contain all high voltage equipment, the cabinet will provide the sterilizer with either 440 VAC, 50 Hz, 3Phase. Cabinet enclosure- Protection category will be IP/54, IP/55.

5.8 Control parameters:

Weighing capacity, Readability, linearity, Weighing pan dimensions, Operating temperature, Storage temperature, Humidity etc.

5.9 Acceptable tolerance for control parameters:

Max. weighing capacity : 220 g.
Readability : 0.01 mg.
Linearity : ± 0.02 mg.
Weighing pan Dimensions : About 100 mm
Operating temp. : 15°C to 40°C
Storage temp. : - 10°C to + 40°C
Humidity : 80%

5.10 Type of control System:

- The balance meets the highest requirements for accuracy and reliability of weighing results with versatile features.
- Efficient filtering-out of unfavorable ambient conditions.
- Stable-fast response times.
- Easy operation.
- Choice of weight units
- The instrument must be in-built facility for internal and external calibration.
- Selected report format for complying with GLP requirements.
- Error indication helps user to trace the problems.
- Full GLP capability

5.11 Feasible parameters to be set:

Not Applicable

5.12 Parameters to be indicated by control systems:

1. Actual weight taken and instrument ID No.
2. Time and date formatting.



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3. Formatting Format for recording data with company's name in header.

5.13 Available utilities:

1. Utilities required for electric connection can be provided.
2. Standard weight for Calibration can be provided.

5.14 Limitations / constraints:

Not Applicable

5.15 Regulatory requirements:

Software employed for having a control on Analytical balance, must be complying with 21 CFR part 11 regulation of USFDA.

5.16 Delivery Address:

.....

6 Safety:

Proper equipment earthing shall be provided.

7 Vendor Scope:

7.1 Spare Parts:

A suggested spare parts listing will be provided that includes:

- Consumable wear parts
- Parts that are easily broken
- Parts that can wear out, and are long lead time availability.
- Electronic components those are not readily available from a local source to the user.
- The Supplier will either stock frequently required spare parts, or provide the manufacturer name and part number for those parts.

7.2 Support:

- Start-up Support
Start-up support shall consist of full time assistance on the User's site for installation, start-up and commissioning.
- Training
User training shall consist of equipment training by a qualified trainer. Certificates of training shall be provided for each person completing the training program.



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- **Post Start-up Support**
Post start-up support shall consist of User site visits for a period of 1 year after the completion of commissioning activities as and when required.
- **Technical Support**
Technical support shall be available via telephone for a period of 5 years following the completion of commissioning.

8 Documentation:

S.No.	Document	Mode
1.	User manual	Paper or .pdf
2.	Software guide	Paper or .pdf
3.	Design specification	Paper
4.	Qualification documents	Paper
5.	Spare parts list	Paper

9 References: