

PHARMA DEVILS

ENGINEERING DEPARTMENT

STANDARD OPERATING PROCEDURE					
Department: Engineering			SOP No.:		
Title: Backup Power			Effective Date:		
Supersedes: Nil			Review Date:		
Issue Date:			Page No.:		
1.0	OBJ	OBJECTIVE			
	1.1	To lay down the Procedure for back up power.			
2.0	SCO	SCOPE			
	2.1	This SOP is applicable at			
3.0	RES	RESPONSIBILITY			
	3.1	Technical Assistant- Engineering-To follow the Procedure			
	3.2	Executive- Engineering-To comply the SOP			
4.0	ACCOUNTABILITY				
	4.1	Head - Engineering			
5.0	PRO	PROCEDURE			
	5.1	When AP Transco power fails immediately start the DG set.			

- 5.2 Then check the voltage, RPM and Frequency on respective meters of the DG set panel.
- 5.3 Put the DG set panel ACB in 'ON' position.
- 5.4 Put the lighting panel COS from AP Transco load position to DG load position.
- 5.5 Put the all equipment and utility panels COS from AP Transco load position to DG load position on LTPCC panel. This has to be completed with in 2 minutes.
- 5.6 Then concerned engineering personnel at service areas has to switch on the MCC for AHU's and remaining loads.
- 5.7 The concerned engineering personnel at utility areas shall switch on the utility equipment.
- 5.8 When AP Transco power resumes check the voltage and frequency on respective meters of LTPCC panel.
- 5.9 Intimate the production in-charge that shifting the power from DG to AP Transco. Then change the lighting panel COS from the DG load position to AP Transco load position.
- 5.10 Change the COS of all equipment and utility panels from DG load position to AP Transco load position on LTPCC panel.
- 5.11 Put the DG set panel ACB to OFF position.



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5.12 Run the DG set idle for few minutes and then switch off or keep in auto stop mode.

6.0 ABBREVIATIONS

- 6.1 AP Transco- Andhra Pradesh state Transmission Corporation.
- 6.2 DG Set-Diesel Generator set
- 6.3 RPM-Revolution per minute
- 6.4 ACB-Air circuit breaker
- 6.5 COS-Change over switch
- 6.6 LTPCC-Low tension power control center
- 6.7 MCC-Motor control centre
- 6.8 AHU- Air handling unit.

7.0 ANNEXURES

7.1 NIL

CHANGE HISTORY				
Supersedes SOP No.	Change Control No.	Changes made		