



PHARMA DEVILS

PRODUCTION DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Production	SOP No.:
Title: Cleaning of Conveyor Belt	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

- Purpose:** To lay down operating procedure for the cleaning of conveyor belt.
- Scope:** This procedure is applicable for
- Responsibility:** Production Chemist
To supervise the activity
- Pre-operating Check:** Check no material or residue should be there.
- Frequency:** For different product each time after use or at the end of the shift for the Same product.
- Equipment used:** Conveyor belt
- Cleaning procedure:**
1. Switch off the conveyor belt.
 2. Remove all the packing materials or residue of previous product.
 3. Start conveyor belt to remove the any residue of previous product.
 4. Clean the conveyor belt with wet cloth.
 5. Clean surrounding area of conveyor belt with dry and clean cloth.