



PHARMA DEVILS

PRODUCTION DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Production	SOP No.:
Title: SOP for Operation of AC Unit	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Purpose: To lay down operating procedure of A.C. unit.

Scope: This procedure is applicable to

Responsibility: Production Chemist
To supervise the activity

Operating procedure:
Set the parameters on control panel as per requirement.

- a) Main control knob:
 1. Off: Stops all operations
 2. Fan: Circulates filtered air.
 3. Low cool : Switches on the compressor & air cooling operation at low fan speed.
 4. High cool: Switches on the compressor & air cooling operation at high fan speed.
- b) Thermostat Control Knob:
 1. Turn the Thermostat control switch to the desired setting (warmer/cooler).
 2. The Thermostat automatically controls the temperature of indoor air.
- c) Swing switch:
 1. Turn the swing switch to "1"(ON) position for even distribution of air