



PHARMA DEVILS

PRODUCTION DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Production	SOP No.:
Title: SOP for Operation of Carton Coding machine	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Purpose: To lay down operating procedure for the operation of carton coding machine

Scope: This procedure is applicable for

Responsibility: Production Chemist
To supervise the activity

Pre-operating Check: Check no packing material or residue of previous product should be there.

Equipment used: Carton Coding machine

Operating procedure:

1. Check the cleaning of carton coding machine and surrounding area of carton coding machine.
2. Received stereo from Packing supervisor
3. First set the stereo on the stereo drum.
4. Take first print outs and checks the overprinting clarity and printing details like.
Batch no
Manufacturing date
Expiry date
MRP
5. Approve the overprinting details by Packing supervisor and Quality Assurance.
6. Attach the overprinting proof in the BMR
7. Start the overprinting and during overprinting check the printing clarity.
8. At the end of shift or after completion of overprinting clean the carton coding machine as per their standard cleaning procedure