

# PHARMA DEVILS

## ENGINEERING DEPARTMENT

STANDARD OPERATING PROCEDURE		
<b>Department:</b> Engineering	SOP No.:	
Title: Operation of Chiller Plant	<b>Effective Date:</b>	
Supersedes: Nil	<b>Review Date:</b>	
Issue Date:	Page No.:	

#### 1.0 REVISION HISTORY

Rev. No.	Details of changes	Reason for change
00	NIL	NEW SOP

#### 2.0 OBJECTIVE

**2.1** The Objective of this SOP is to describe the procedure for operation of Chiller plant & Monitor the Performance of the Chiller plant.

#### 3.0 SCOPE

3.1 This SOP is applicable for the operation of Chiller plant. Installed in Utility at

#### 4.0 RESPONSIBILITY

- **4.1** The Plant Operator shall be responsible for:
  - **4.1.1** The operation of Chiller plant.
  - **4.1.2** The maintaining the records.
  - **4.1.3** Reporting for abnormal behavior.
- **4.2** The Maintenance Engineer shall be responsible for:
  - **4.2.1** Corrective action in case of any deviation.
  - **4.2.2** Verifying the performance parameters as per acceptance criteria.

#### 5.0 ACCOUNTABILITY

Head -Engineering Services



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#### **6.0 PROCEDURE:**

#### **6.1 STARTING PROCEDURE:**

- **6.1.1** Switch 'On' the chilled water circulation pump to the Chiller.
- **6.1.2** Start the cooling tower as per SOP No.
- **6.1.3** Switch 'On' the mains of chiller panel.
- 6.1.4 Select 'Auto 'mode of main panel of chiller.
- **6.1.5** The Chiller will automatically start.
- **6.1.6** Maintain record in Log sheet. (Annexure-1).

## **6.2** STOPPING PROCEDURE:

- **6.2.1** Select the 'STOP' mode of chiller control panel.
- **6.2.2** Stop the cooling tower as per SOP No.
- **6.2.3** Stop the chilled water pump.

#### 7.0 ANNEXURES:

Annexure-I : Operation Logbook of Chiller plant.

#### 8.0 References (S)

NIL

#### 9.0 Glossary

SOP : Standard Operating procedure

No : Number

EO : Engineering Operation



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