



PHARMA DEVILS

PRODUCTION DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Production	SOP No.:
Title: SOP for Operation of Conveyor Belt	Effective Date:
Supersedes: Nil	Review Date:
Issue Date:	Page No.:

Purpose: To lay down operating procedure for the Operation of Conveyor Belt.

Scope: This procedure is applicable for

Responsibility: Production Chemist
To supervise the activity

Pre-operating Check: Check no material or residue should be there.

Equipment used: Conveyor belt

Operating procedure:

1. Check cleaning of conveyor belt and ensure that no residue or packing of other product residue of previous Batch are left.
2. The strips/blister packs to be packed should be inspected on belt for defects such as misprint, missing product and improper seals.
3. The good strips/blister packs should collect and counted and packed in to carton or etc.
4. The rejected strips should be collected separately.
5. At the end of the working shifts any strips, monocarton, carton lying on the packing line should also be removed.
7. Clean the conveyor belt as per the Standard Cleaning Procedure.