



PHARMA DEVILS

ENGINEERING DEPARTMENT

STANDARD OPERATING PROCEDURE

Department: Engineering

SOP No.:

Title: Specification of Steam Filter

Effective Date:

Supersedes: Nil

Review Date:

Issue Date:

Page No.:

1.0 Revision History

Rev. No.	Details of changes	Reason for change
00	NIL	NEW SOP

2.0 OBJECTIVE:

2.1 The Objective of this SOP is to provide the Specifications of Steam Filter.

3.0 SCOPE:

3.1 This SOP is applicable for the provide the Specifications of Steam Filters.

4.0 RESPONSIBILITY:

4.1 The Maintenance Engineer shall be:

4.1.1 Responsible for ensuring the specification at the time of releasing of new order.

4.1.2 Responsible to ensure the compliance of specifications at the time of receipt.

5.0 ACCOUNTABILITY:

Head –Engineering Services

6.0 PROCEDURE:

6.1 Following are the specifications of the filter cartridge being used for steam.

6.2 Final Filters:

- | | | |
|-------|--------------------------|----------------------------|
| 6.2.1 | Cartridge Porosity | : 1 μ (Micron) |
| 6.2.2 | Material of construction | : Sintered SS 316L |
| 6.2.3 | Application | : Pure Steam and Raw Steam |
| 6.2.4 | Manufacturer | : M/S Pall filters. |
| 6.2.5 | Supplier | : Pall Pharmedia (India) |



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7.0 ANNEXURES:

NIL

8.0 References (S)

NIL

9.0 Glossary

SOP : Standard Operating procedure

No : Number