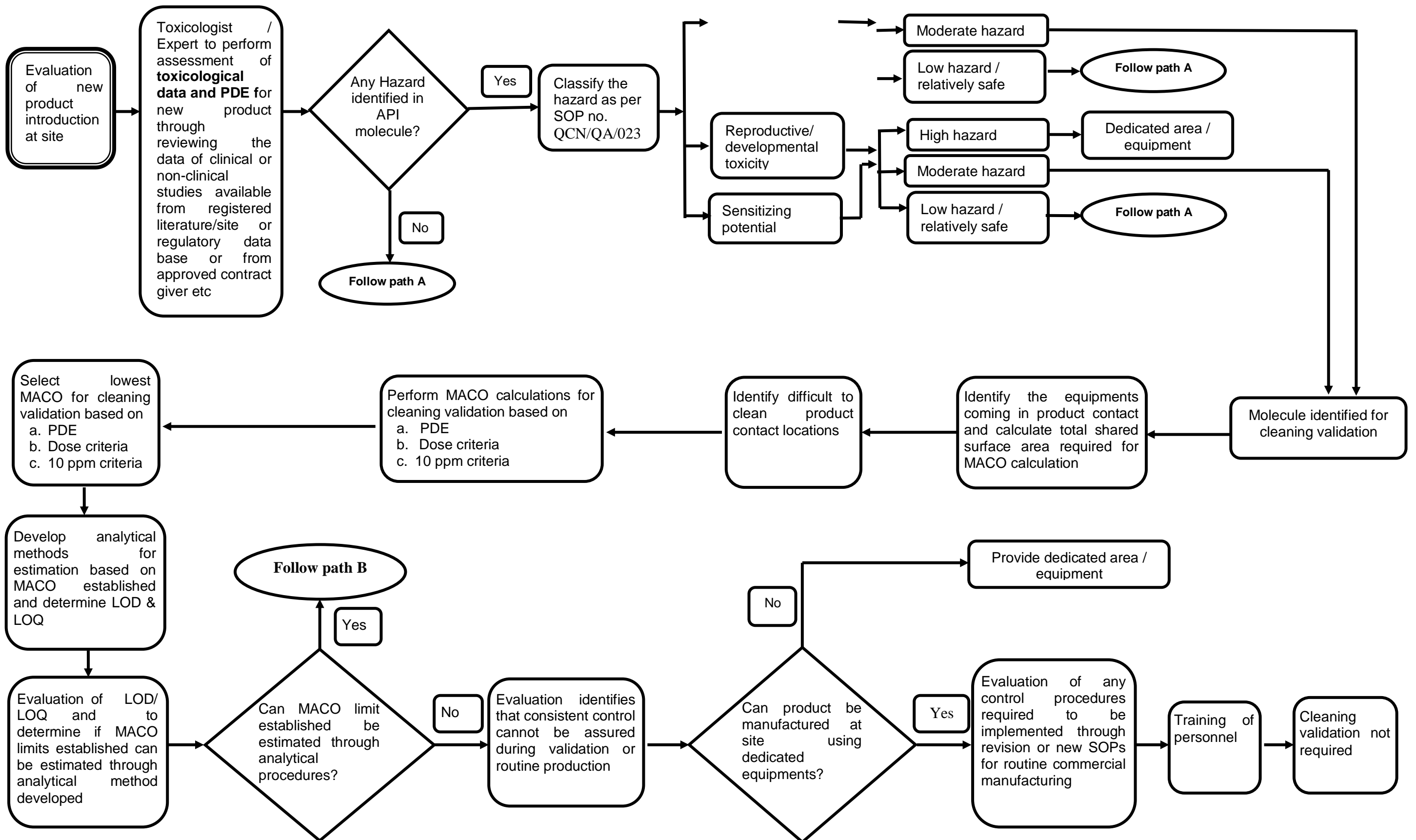




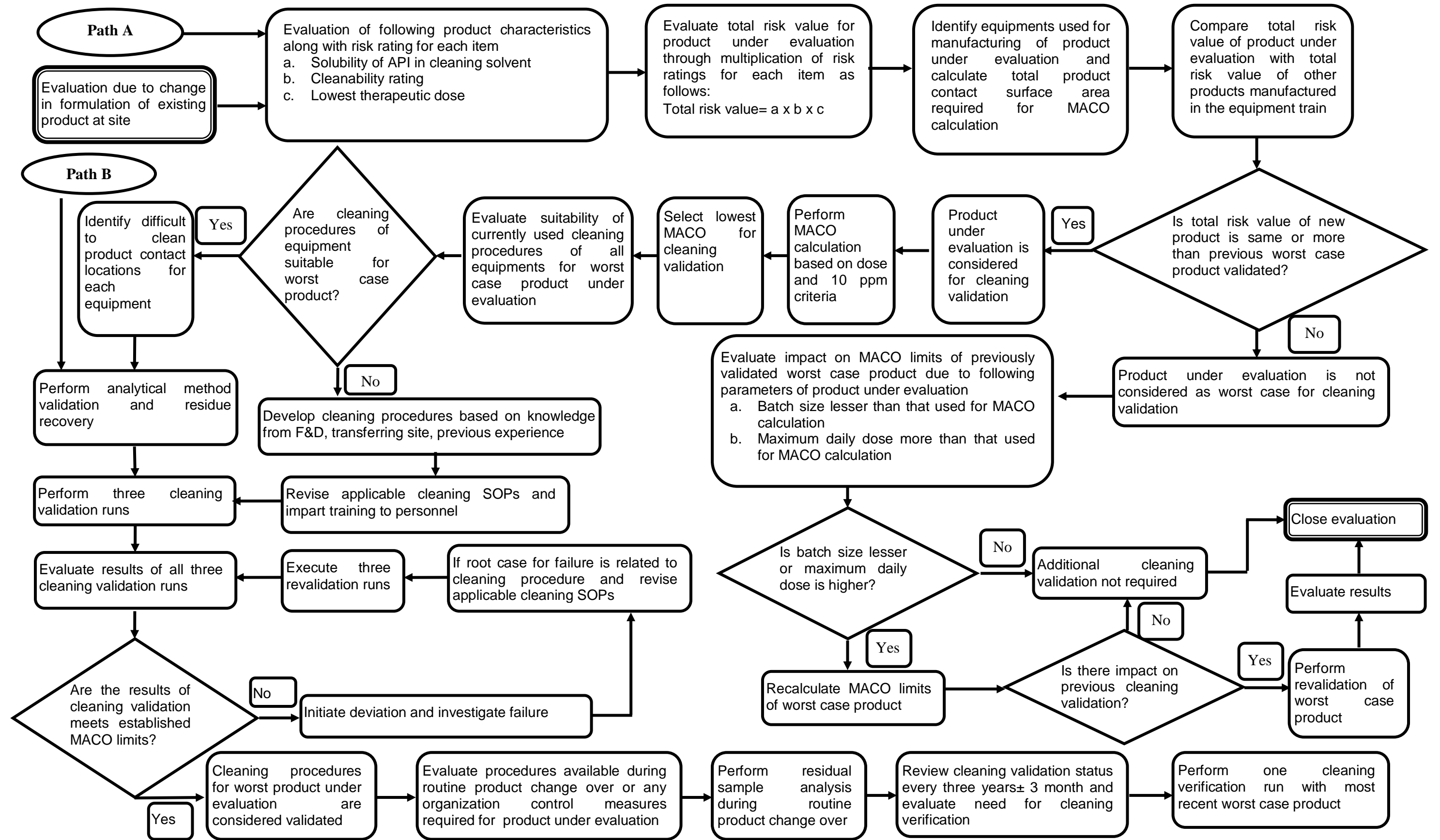
**Flow chart for evaluation of new product introduction at site**





# PHARMA DEVILS

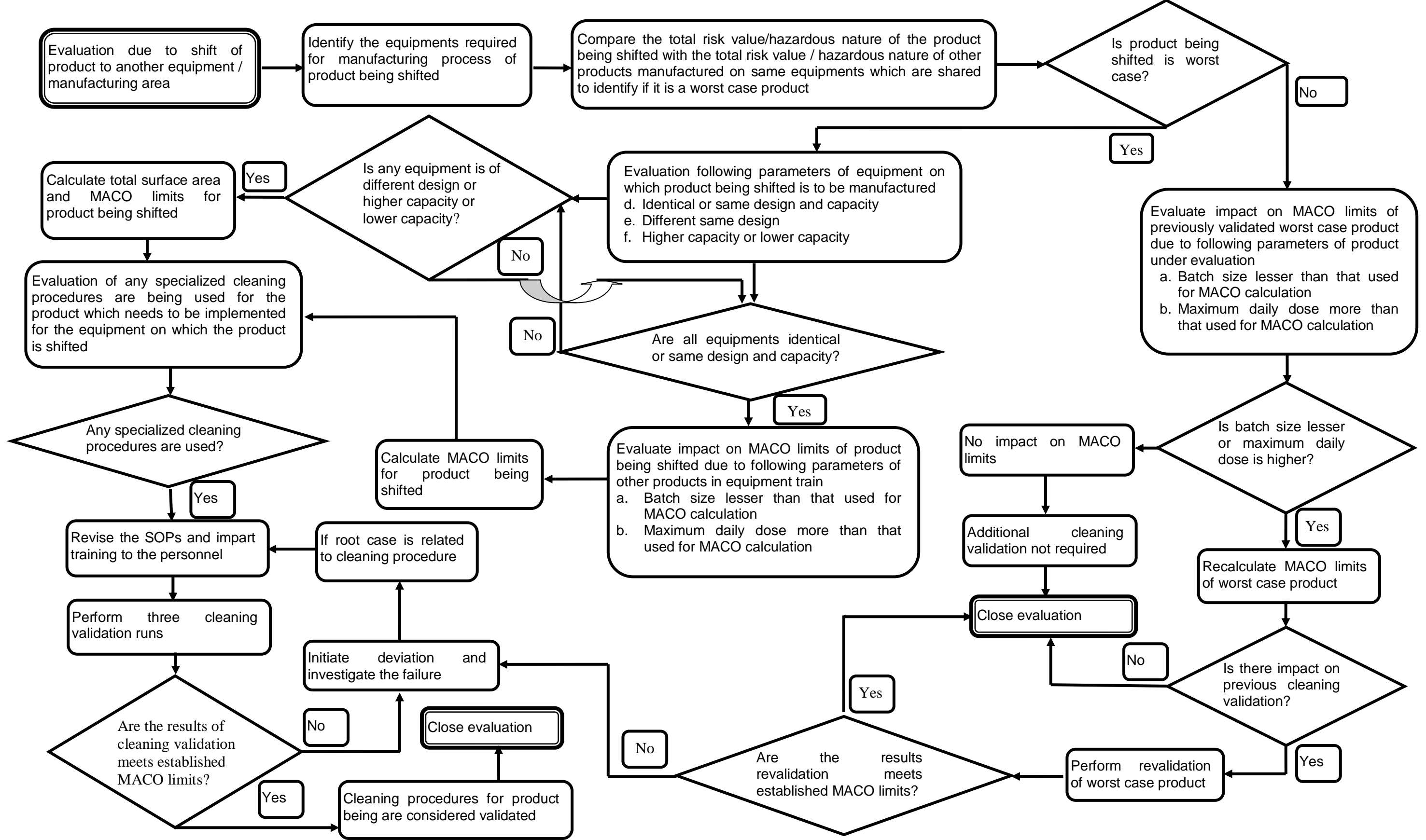
QUALITY ASSURANCE DEPARTMENT







**Flow chart for evaluation due to shift of product to another equipment/ manufacturing area / usage of additional equipment in the manufacturing process:**





Flow chart for evaluation due to revision in batch size:

