

QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE					
Department: Quality Assurance	SOP No.:				
Title: Self Inspection	Effective Date:				
Supersedes: Nil	Review Date:				
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1.0 OBJECTIVE:

To lay down a Procedure for Self Inspection.

2.0 SCOPE:

This SOP is Applicable to all the Departments, to ensure that the Systems are Adequate, Implemented Effectively at all manufacturing locations.

3.0 RESPONSIBILITY:

Head CQA: Planning, Team Selection, Execution and Closing of the Self Inspection Report.

Head Auditee: Timely Compliance of Non-Conformance.

4.0 ACCOUNTABILITY:

Head-CQA

5.0 PROCEDURE:

5.1 PREPARATION OF SELF INSPECTION PLANNER:

- 5.1.1 At the start of every Calendar Year, Corporate Quality Assurance Department shall prepare a Self Inspection Planner which shall be approved by **Head Operations** and Authorized by **Head CQA** as per **Annexure-I**, Titled "Self Inspection Planner".
- **5.1.2** The Frequency of Self Inspection in the Planner shall be once in a year for each Department.
- **5.1.3** One copy of the Self Inspection Planner shall be circulated to different Department Heads for Information and Reference.
- 5.1.4 In case of any external customer Audit on the self inspection planned date at any plant, Audit can be postponed with new reschedule Audit date planner with proper justification on self inspection planner.

5.2 SELECTION OF SELF INSPECTION TEAM:

- 5.2.1 Head CQA shall select a Self Inspection Team based on Cross Functional Departments at the Start of Every Calendar Year as shown in **Annexure-II**, Titled "**Self Inspection Team**".
- 5.2.2 The selection of Auditor in the Self Inspection Team shall be based on their Qualification, Experience, Expertise, Technical Skills and Power of Logical Analysis.



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- **5.2.3** The Self Inspection Team shall comprise of Lead- Auditor and Team Members. Lead Auditors are specific based on their expertise in the different areas as identified by CQA-Head.
- **5.2.4** Lead Auditor and Team members in the specific Self Inspection Team shall not be of Auditee Department, where the Self Inspection is planned.

5.3 SELF INSPECTION PLANNING AND EXECUTION:

- 5.3.1 One week prior to the Planned Date of Self Inspection, Manager CQA or Lead Auditor shall send a Self Inspection Planning and Execution Record to Head of Auditee Department and one copy marked to Team Members identified for Self Inspection. Self Inspection Planning and Execution Record as shown in Annexure-III, Titled "Self Inspection Planning and Execution Record".
- 5.3.2 If Proposed Schedule is agreed, Head of the Auditee Department shall fill the Record with Sign and Date. Filled Record shall be forwarded to the **Head-CQA/Lead Auditor** along with details of Auditee (s).
- 5.3.3 In case of Disagreement, Head of Auditee Department shall propose the Reschedule Date within that month only, along with the reason of re-scheduling with Sign & Date.
- **5.3.4** Prior to start of the Self Inspection on the Planned Date, Auditors and Auditee(s) both shall sign on the Self Inspection Planning and Execution Record. After the completion of Self Inspection, Lead Auditor shall fill the Execution Part of the Self Inspection Planning and Execution Record and same shall be sign by Lead Auditor and Head-Auditee.
- 5.3.5 If any of the Auditor or Auditee is not present on the Date of Self Inspection Execution, as per plan, then the Lead Auditor and Head-Auditee Department put the remarks and Sign on the Self Inspection Planning and Execution Record subsequently as applicable in front of their Name.
- **5.3.6** During Self Inspection, the Auditors can go to the details of the documents and any online systems to check the compliance of the Processes and Procedures.



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5.3.7 Self Inspection of Various Departments shall be carried out as per Self Inspection Checklist No. mentioned below:

S. No.	Department Name	Checklist No.	Applicable For
1	Duilding & Engility		(Department) HR
1.	Building & Facility		
2.	Premises including Personnel Facilities		HR
3.	Water System		Engineering
4.	Computerized System Including Software used by		Quality Assurance
	Stores, Production and QC		
5.	Calibration of Instruments & Measurement Systems		Quality Control
6.	Laundry		HR
7.	Warehouse and Dispensing		Warehouse
8.	Granulation Section		Production
9.	Compression Section		Production
10.	Coating Section		Production
11.	Hard Gelatin Capsule Section		Production
12.	Dry Syrup Section		Production
13.	Soft Gelatin Capsule Section		Production
14.	Liquid Oral Section		Production
15.	Injection Section		Production
16.	Packing		Production
17.	Personnel and Administration Department		HR
18.	Quality Control Department		Quality Control
19.	Microbiology Laboratory		Quality Control
20.	Quality Assurance Department		Quality Assurance
21.	SOP and Master Documents		Quality Assurance
22.	Engineering Department		Engineering
23.	Ointment, Cream & Gel Section		Production



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5.3.8 Checklist No. consist of **Twelve Alphanumeric** characters as shown below:

CQA/SI/01-00

Where,

"CQA": Corporate Quality Assurance

"/" : Separator

"SI" : Self Inspection
"/" : Separator

"01" : Serial Number of Checklist

"-" : Separator

"00" : Revision Number

- **5.3.9** Self Inspection Checklist of all the Departments shall be available with the CQA Department and same shall be issued to the auditors during execution of Self Inspection. CQA Department shall assign the Audit Report Number to the Issued Checklist as per the procedure mentioned below.
- **5.3.10** The Auditors shall refer the Self Inspection Checklist and record the observations in the checklist. The scope of the Self Inspection is not limited to the Checklist only.
- **5.4** The Audit Report No. is consist of an Eight Alphanumerical characters as shown below:

SI/15/01

Where,

"SI" : Self Inspection
"/" : Separator
"24" : Year
"/" : Separator
"01" : Serial Number

For Example, First Self Inspection Report for the year 2024 shall be numbered as SI/24/01 and followed by SI/24/02.

- **5.5** The same Audit Report Number shall be assigned to Non-Conformance & Compliance Report (if any).
- **5.6** In case, Inspection is not completed in one day, it can be continued on next day or any other agreed day.
- **5.7** The Non-Conformance observed during the Self Inspection shall be formally detailed and discussed with the Auditee during Self Inspection closing meeting.
- **5.8** Discrepancies observed during Self Inspection are categorized as Critical, Major and Minor.



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5.8.1 Critical (C):

Critical Observation during Self Inspection shall be based on Product Risk and can lead to any consequences of Cross Contamination or Mix-Up, if no Procedure / Systems established for controlling the activity.

5.8.2 Major (M):

Major Observation shall be based with no risk to Product Cross Contamination / Mix-Up where System is followed but not recorded occasionally.

5.8.3 Minor (N):

Minor Observation shall be of less importance, not affecting any risk to product nor to Established System. It can be a Minor Error, which can be corrected.

5.9 PREPARATION OF SELF INSPECTION REPORT AND COMPLIANCE:

- 5.9.1 After completion of Self Inspection, Lead Auditor shall prepare Non-Conformance Report observed during Self Inspection in "Non-Conformance & Compliance Report" format as shown in Annexure-V.
- **5.9.2** Printout of report shall be controlled by CQA.
- 5.9.3 Controlled Copy of Non-Conformance & Compliance Report shall be submitted to the Auditee Department for compliance within seven working days after the Date of Self Inspection Execution and same shall be recorded in the Self Inspection Log Book by the CQA Department as per Annexure-VI, Self Inspection Log Book. Scan Copy of the Report shall be marked to Head Operations for information.
- 5.9.4 After receiving the Non-Conformance Report, Auditee Department shall prepare the Compliance Report along with Corrective and Preventive Action (CAPA) Plan along-with the Proposed Date of Compliance on the Report and shall sign in the column of Head Auditee.
- **5.9.5** A copy of report with Proposed Date of Compliance shall be submitted to CQA Department for follow-up action.
- 5.9.6 Original Compliance Report shall be submitted to CQA Department within 15 working days from the Date of Receipt of Report. The Date of Receipt of Compliance Report shall be recorded in Self Inspection Log Book.
- **5.9.7** CQA Department shall verify the Compliance.



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- 5.9.8 If compliance verification by CQA representative is found satisfactory and all the nonconformances are closed by the Auditee Department, Head-CQA shall close the Self Inspection Report (including Non-Conformance & Compliance Report).
- 5.9.9 All the Closed Self Inspection Reports shall be filed in the Corporate Quality Assurance Department.
- **5.10** Corporate Quality Assurance (CQA), other Corporate Departments, Operations, Technical, Project, PPIC, IT, Accounts & other Departments shall not come under Scope of this SOP. Function of these Departments shall be reviewed through "Management Review" Procedure.

REFERENCES: 6.0

- US Code of Federal Regulations, Current Good Manufacturing Practice for Finished Pharmaceuticals (21 CFR -Part 211), Food and Drug Administration.
- Drugs and Cosmetics Act, 1945.
- Quality Assurance of Pharmaceuticals, 2nd Edition, Volume-2, 2007.

ANNEXURES:

ANNEXURE No.	TITLE OF ANNEXURE	FORMAT No.			
Annexure-I	Self Inspection Planner				
Annexure-II	Self Inspection Team				
Annexure-III	Self Inspection Planning and Execution Record				
Annexure-IV	Self Inspection Check List				
Annexure-V	Non-Conformance & Compliance Report				
Annexure-VI	Self Inspection Log Book				

ENCLOSURES: SOP Training Record

DISTRIBUTION:

•	Controlled Copy No. 01	Head Corporate Quality Assurance
•	Controlled Copy No. 02	Head Quality Assurance Plant-I
•	Controlled Copy No. 03	Head Quality Assurance Plant-II
•	Controlled Copy No. 04	Head Quality Assurance Plant-III
•	Controlled Copy No. 05	Head Quality Assurance Plant-IV
•	Controlled Copy No. 06	Head Quality Assurance Plant-V
•	Master Copy	Corporate Quality Assurance



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9.0 ABBREVIATIONS:

SOP Standard Operating Procedure

No. Number

QA Quality Assurance

CAPA Corrective and Preventive Action
BPCR Batch Production and Control Record

SI Self Inspection

HVAC Heating Ventilation & Air conditioning

AHU Air Handling Unit

UPS Uninterrupted Power Supply

DG Diesel Generator

10.0 REVISION HISTORY:

CHANGE HISTORY LOG

Revision No.	Details of Changes	Reason for Change	Effective Date	Updated By



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			S	ΓANDAΙ	RD OPE	RATING	PROC	EDURE				
Department: Qu	ality Assı	urance						S	OP No.:			
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Planner No.	•											
Month Department	Jan.	Feb.	Mar.	Apr.	May	Jun.	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
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ANNEXURE – II SELF INSPECTION TEAM

Plant: Year:

S. No.	Name	Department	Designation	Lead Auditor*	Team Member*	Remarks

^{*} Mention√, wherever applicable.

Prepared By Manager CQA Approved By Head CQA



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	SELF INSPECT		KURE-III NG AND EXECU	UTION RECORD	
From: Ma	anager CQA / Lead Auditor	r			Date:
To: Head	— (Auditee Department (Mention Departm	nent Name)			
	Date of Self Inspection:		(Sch	edule Agreed / To b	ne re-scheduled)
	-				e re-scheduled)
If to be re-	-scheduled then Proposed Dat	te by Head – Au	ditee Department:	:	
Reason for	r re-scheduling :				
Sign of H	ead – Auditee :		_	Date:	
Auditor(s	s) Details: (To be filled by Manager CO	QA / Lead Auditor)			
S. No.	Name	Department	Designation	Signature (On the Date of Inspection Execution)	Remarks By Lead Auditor
<u> </u>					
Auditee D	Details: (To be filled by Head – Auditee	Department)			
S. No.	Name		Designation	Signature (On the Date of Inspection Execution)	Remarks Head- Auditee



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	INSPECTION EXECUTION DETAILS	
Area / Department Inspected	: Inspection	on Time :
Execution Date of Inspection	:	
Sign: Date: Lead Auditor	S	ign: Date: Head – Auditee



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	SELF INSPECTION CHECKLIST	
Audit Report No.:	BUILDING & FACILITY	Checklist No.:

oint No.	Check Point	Yes / No	1	2	3
1.	BUILDING & FACILITY				
	Is the facility maintained in a good state of repair?				
-	Are the Floors, Walls, Ceiling Smooth and Sealed?				
	Is the Building and Facility neat and orderly with sufficient space?				
	Are precautions taken to control entry of rodents and insects?				
	Are Windows sealed and closed?				
	Are there a Sanitation and Pest Control Program?				
	What is the precautionary activity done for Pest Control?				
	(Whether Fly-O-cide available)?				
	Is the Cleaning and Usage record available for Fly-O-cide?				
	Is the Air Curtain installed at the entry of different Blocks?				
	Is the Air Curtain found in Working Condition?				
2.	PREVENTION OF CROSS-CONTAMINATION				
	Are personnel clothing safety apparels Clean, Unstained & Dust Free?				
	Is Pressure Difference maintained inside cubicles and air locks at all				
	times during work?				
3.	EQUIPMENT AND FACILITY CLEANING				
	Is the Area and Equipments Neat and Clean?				
	When not in use, are Equipment covered so as to prevent Accidental				
	Contamination?				
	Are the Equipment suitably designed for its purpose?				
	Are the Equipment constructed so that product contact surfaces are not				
	Reactive or Absorptive, so that it will not contaminate or in any way				
	affect the product?				
	Are there specific procedures for the cleaning of major equipments?				
	Visually inspect one piece of Equipment that is not in use				
	Is it labeled with respect to its cleanliness status?				
	Is it clean?				
4.	DOCUMENTATION				
	Are all Daily Documents filled Correctly and Timely?				
	Are the documents properly arranged				
	Are the Formats, Logs & SOPs are Current?				
	Has all SOPs been displayed?				
	Is any obsolete copy seen in the Area?	1			



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Point No.	Check Point	Yes / No	1	2	3
	What is the precautionary activity done for Pest Control?				
	(Whether Fly-O-cide available)?				
	Is the Cleaning and Usage record available for Fly-O-cide?				
	Is the location of Canteen satisfactory?				
	Is the waste of canteen not contaminate the manufacturing building and				
	Product?				_
	Is the seating arrangement in the canteen satisfactory?				
	Is the quality of food is good and hygienic?				

SELF INSPECTION CHECKLIST

Audit Report No.:	PREMISES INCLUDING PERSONNEL	Checklist No.:
	FACILITIES	

Point No.	Check Point	Yes / No	1	2	3
1.	BUILDING AND SURROUNDING				
	Does area sufficient for manufacturing of the products?				
	Is the building paint in good condition?				
	Is any sign of fungal growth on walls of building?				
	Do the buildings fulfill the FDA & other Regulatory Bodies requirement?				
	Does their any wastage from near most factories come in contact with the Building at our end?				
	Does the ETP installed at satisfactory place to ensure that any Toxic Product does not come in contact with the Manufacturing Building?				
2.	SECURITY SYSTEM			ı	
	Do all man & material movement inside the Factory Premises observed &				
	checked through Security System				
	How it is controlled? Does any CCTV available to control the Entry & Exit				
	from Factory Premises?				
	Does a person visiting to a factory have been identified? How?				
	What is the precautionary activity taken for the movement of carriers i.e. vehicles?				
	Is the satisfactory?				
3.	PEST CONTROL			•	
	Does the contract for Pest Control given to any Authorized Party?				
	Are the persons trained?				
	Does any list of Approved Pesticides available?				
	Are the Pesticides used are approved?				
	Is the activity monitored by Security & QA Personnel?				
	Does there any record for Pest Control?				
	Is it satisfactory?				
	Is the Air Curtain installed at the entry of Production Area?				



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Point No.	Check Point	Yes / No	1	2	3
	Is the Air Curtain found in Working Condition?				
	What is the precautionary activity done for Pest Control?				
	(Whether Fly-O-cide available)?				



Anion Bed

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		SELF INSPECTION CHECKLIST					
Audit	Audit Report No.: WATER SYSTEM		Checkli	Checklist No.:			
Point N	0.	Check Point		Yes / No	1	2	3
1.	SOPs						
1.		e index and a complete set of applicable SOPs available?					
		x and the SOPs current?					
		olete documents removed from the Department?					
2.	PERSONNI	*		1			
	Has the Syst	em Operator undergone training on					
	• GMPs						
	• SOPs						
	Departm	ental Operation techniques					
		ing records up-to-date?					
		leak free, rust free and well maintained?					
	Is access to	the main water holding tank for the factory, including the so	oftware				
	system, restr						
		st seen in the department?				<u> </u>	
		precautionary activity done for Pest control?					
		y-O-cide available)?					-
		ortain installed at the entry of Water System? Ortain found in Working Condition?					₩
3.		ROUGH OF SYSTEM					
J.		ne Raw Water Holding Tank last sanitized?					$\overline{}$
	,, iieii ,, as ti	to real residing runk has summized.					
	Is this record	led and is it in accordance with the relevant SOP?					
	When the So	oftener Columns was last regenerated?					
		·					1
		ardness of the Soft Water in the record.					-
	When the Pu	rified Water Production System was last sanitized?					
	Was it in cor	nformance with the relevant SOP?					+
		onductivity Reading for the Purified Water at the exit from					
	Anion Be						
	Mixed B			1			
		nform to the relevant SOP?					†
		ne Disposable Resin last replaced in					†
	Cation B	÷					



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Point No.	Check Point	Yes / No	1	2	3
	• Mixed Bed				
	Does this conform with the relevant SOP?				
	Is the change frequency of the 3/5 micron filter after the mixed beds in				
	accordance with the relevant SOP?				İ
	Is this documented?				
	Check the readings of the following parameters for the Purified Water Storage				
	and Distribution System.				i
	Pump pressure				i
	1. Conductivity on the Supply Line				i
	2. Conductivity on the Return Line				
	Do they conform to the limits stated in the relevant SOP?				
	Examine the records for the replacement of the air-vent filter on the Purified				i
	Water Tank. Does the frequency conform to that stated in the relevant SOP?				
	Are User Points well maintained, with Flexible Tubing stored in such a way as				i
	to minimize contamination?				
	Are User Points flushed daily during heat sanitization of the system?				•
4.	SYSTEM DRAWINGS			ı	ı
	Is a complete set of up-to-date system drawings available to				i
	• User Department				i
	Maintenance Personnel?				
	Compare the Drawings with those in the most recent Validation File. Are they the same Edition Number?				
	Have any changes been authorized by Quality Assurance?				
	Has a Change Control form been completed?				
	If any changes have been made, has the Validation File been updated and any				
	necessary testing performed?				
	Did the results meet the Specifications?				
5.	SYSTEM OPERATING RECORDS				
	Examine the Daily Checklist for the Water System for two months preceding				i
	the audit.				
	Have they been completed on a daily basis?				
	Are they approved by Quality Assurance?				
	If any faults or breakdowns in the system were noted, was an unusual events				
	reports form completed and distributed to concerned personnel?				
6.	SYSTEM MAINTENANCE RECORDS				



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Point No.	Check Point	Yes / No	1	2	3
	 Examine records of performance of Preventive Maintenance. Do they include the following? Changing of air-vent filters on Storage Tanks according to the frequency in the relevant SOP. Cleaning and Sanitation of the Raw Water Storage Tank Cleaning and Sanitation of the RO Water Storage Tank Other Storage Tanks Cleaning and Sanitation Cleaning and Sanitation of the Purified Water Storage and Distribution System. Replacement of Resins in Cation, Anion & Mixed Bed Columns Calibration of All Instrumentation 				
7.	SYSTEM MONITORING RECORDS	<u> </u>			
	Is the System sampled according to the frequency stated in the SOP? Is sampling performed at all locations stated in the SOP? Do results conform to the limits stated in the SOP? When out-of-limit results were obtained, was Corrective Action implemented in accordance with the SOP? What is the overall picture of the state of control of the Purified Water System?				
8.	SYSTEM VALIDATION FILE	<u>. </u>			
	Examine the Validation File for the Purified Water System				
	Was the Validation performed according to Schedule? Does the Report indicate that the system is Operating in a Repeatable and				
	Reliable manner?				
	Have any non conformity's with the Validation Protocol been indicated in the Report, Explained and Suitably Authorized?				



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SELF INSPECTION CHECKLIST					
Audit Report No.:	COMPUTERIZED SYSTEM INCLUDING SOFTWARE USED BY STORES, PRODUCTION & QC	Checklist No.:			

Point No.	Check Point	Yes / No	1	2	3
1.	STORES				
	Does the Software Validated & Qualified?				
	Check records. Are they Satisfactory?				
	Does the systems are protected with Password?				
	Does a person handling the system trained?				
	Does their Training Reports available?				
	Do they have the Back-up System?				
	Is the data recoverable?				
	Does their any SOP which includes Start & Shut Down method of the				
	Software?				
2.	PRODUCTION	1			
	Does the Software & PLC Validated & Qualified?				
	Check records. Are they Satisfactory?				
	Does the Systems are Protected with Password?				
	Does a Person Handling the System Trained?				
	Does their Training Reports Available?				
	Do they have the Back-up System?				
	Is the data recoverable?				
	Does their any SOP which includes Start & Shut Down method of the				
	Software?				
3.	QUALITY CONTROL				<u> </u>
	Does the Software Validated & Qualified?				
	Check Records. Are they Satisfactory?				
	Does the Systems are Protected with Password?				
	Does a person Handling the System Trained?				
	Does their Training Reports available?				
	Do they have the Back-up System?				
	Is the data Recoverable?				
	Does their any SOP which includes Start & Shut Down Method of the				
	Software?				
4.	QUALITY ASSURANCE				
	Does the Software Validated & Qualified?				
	Check Records. Are they Satisfactory?				
	Does the Systems are Protected with Password?				
	Does a person Handling the System Trained?				
	Does their Training Reports available?				



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Point No.	Check Point	Yes / No	1	2	3
	Do they have the Back-up System?				



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SELF INSPECTION CHECKLIST					
Audit Report No.:	CALIBRATION & QUALIFICATION OF	Checklist No.:			
	INSTRUMENTS & MEASUREMENT SYSTEMS				

Point No.	Check Point	Yes / No	1	2	3
1.	Is the SOP available for Calibration of Instruments?				
2.	Is the Calibration SOP followed?				
3.	Is any Annual Program available for Calibration?				
4.	Is the contract given to any External Party for Calibration?				
5.	How is it traceable that the Instruments are Calibrated?	_			
6.	Is the Instrument bearing a Calibration Tag?	_			
7.	Is the Calibration Tag bears				
	i. Date of Calibration				
	ii. Instrument No. / Equipment No.				
	iii. Location				
	iv. Calibration Due On				
	v. Signature				
8.	Is the Standard Equipment / Instrument from which calibration is done has				
	been calibrated from NPL, ERTL, IDEMI.				
9.	Do they have Calibration Certificate?				
10.	Select any balance in the Department. Is the Calibration Report available?				
11.	Is this Report bears				
	i. Name of Calibrator				
	ii. Name of Instrument, Location, Type, Make, Model, Least Count				
	iii. Specific Accuracy, Acceptance Criteria, Range, Input Output				
	iv. Test Equipment used along with Make, Range, Accuracy, Validity,				
	Calibration done by checked by etc.				ļ
12.	Are all results within the limit?				
13.	Are all formats used for Calibration Record Current?				
14.	Is the report bears Acceptance Criteria?				ļ
15.	Is there any SOP available which includes Instrument to be Calibrated &				
	Frequency of Calibration?				<u> </u>
16.	Is this SOP followed?				<u> </u>
17.	How is it Traceable?	_			
18.	QUALIFICATION OF CONTRACT ANALYTICAL LABS				
	Is testing performed from Outside Lab?				
	Is Contract Lab Qualified?				
	Is copy of Agreement available?		-		
	Is record of Outside Tested Samples available?				



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Point No.	Check Point	Yes / No	1	2	3
19.	ANALYSTS QUALIFICATION				
	Is SOP available for Analysts qualification?				
	Is the SOP followed?				
20.	INSTRUMENT QUALIFICATION				
	Is the SOP available for Instrument Qualification?				
	Is the SOP followed?				
	Is schedule for instrument qualification available?		·		

SELF INSPECTION CHECKLIST						
Audit Report No.:	LAUNDRY	Checklist No.:				

Point No.	Check Point	Yes / No	1	2	3
1.	Is there written agreement with out-side laundry				
2.	Is the Laundry Qualified?				
3.	Does the Laundry have a written procedure of the Laundering Process?				
4.	Whether all the personnel of the Laundry are properly trained for our procedure requirements?				
5.	Is there a closed system for transport uncleaned & cleaned garments?				
6.	Is it Satisfactory?				
7.	Does Quality of water used for the washing is of Quality Level? Specify Source of Water:				
8.	What he does in case the Water from the Regular Source is not available?				
9.	Check the area of Washing and Drying for a. Drainage System b. Cleanliness c. Arrangement of Detergent Solution / Accessories for Washing. d. Separate Washing Area for Special Type of Garments				
10.	Is it Satisfactory? Name of cleaning Agent/ Detergent used to clean the Garments				<u> </u>
11.	Is there facility for decontamination of Potent Drugs (Cephalosporin/Penicillin) Garments				
12.	Is there dedicated personnel for cleaning of General, Potent Drugs (Cephalosporin / Penicillin) Garments				
13.	Is Cephalosporin Sensitivity Test Report available of personnel for cleaning of Cephalosporin Garments				
14.	Is there separate Area / Washing Machine/Dryer for cleaning of General, Potent Drugs (Cephalosporin/ Penicillin) Garments				
15.	Is there Automatic Dryer or Sun Drying.				



Department: Quality Assurance

PHARMA DEVILS

QUALITY ASSURANCE DEPARTMENT

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Point No.	Check Point	Yes / No	1	2	3
16.	What is the frequency of cleaning the Laundry? Quality of Utensils &				
	Equipment.				
17.	Do they have Procedure for Disposal of Waste/ used Water?				
18.	Is there separate area for drying of uniform?				
19.	What is the quality of ropes he uses for dangling the linen?				
20.	Is the Collar, Sleeve & Pockets of uniforms cleaned properly?				
21.	Is there separate area for storage of cleaned uniforms?				
22.	Is cleaned garments ironed and folded properly after drying				
23.	Is there is separate arrangement to keep the Linen Block Wise / Department				
	Wise?				
	Is it satisfactory? If not? What is Alternative Arrangement?				
24.	Packing & labeling of cleaned uniforms.				
25.	Is there training program for workers?				
	(If yes attached the training record.)				
	Who performs the inspection of clean uniform before supplying				
	Qualification of the people				
	No. of supervisors				
	Qualification				
	Experience of Supervisor				



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	SELF INSPECTION CHECKLIST						
Audit Report No.:	WAREHOUSE AND DISPENSING	Checklist No.:					

Point No.	Check Point	Yes / No	1	2	3
1.	SOPs				
	Is a Complete Index and a Complete Set of Applicable SOPs available in the				
	Area?				
	Are the Index and the SOPs current?				
	Is the Set of SOPs correctly organized according to the index?				
	Are the Obsolete Documents removed from the Department?				
2.	PERSONNEL				
	Select three Employees Working in the Area. Are their Training Records up-				
	to-date?				
	1				
	Have the Employees undergone Training in the following areas during the				
	last year?				
	• GMP				
	• SOPs				
	Warehouse / Weighing Techniques				
	Question several employees about the operations they are performing.				
	Are they knowledgeable about their Job Functions?				
	Are all employees attired according to the appropriate Gowning SOP,				
_	including, where necessary, Masks, Gloves and Beard covers?				
3.	FACILITIES			1	
	Is access to the Department restricted to Authorized Personnel only?				
	Are the materials stored in separate areas according to status?				
	Is the Department maintained in a good state of repair?				
	Is there any sign of Pest Activity?				
	Is the Department neat and orderly with sufficient space for dispensing of				
	material?				
	Is there adequate physical separation between different operations to prevent				
	Mix-Ups and / or Cross –Contamination?				-
	Is there an SOP describing precautions to be taken when weighing high-				
	potency drugs, including cleaning procedures after weighing?				
	Is there an SOP for monitoring the Temperature and the Relative Humidity in the Department				
	Is there documented evidence that it is followed?				-
4.	CLEANING PROCEDURE				<u> </u>
4.	Are there written procedures for cleaning the Stores and Racks?			T	



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Point No.	Check Point	Yes / No	1	2	3
	Is there documented evidence that the Cleaning Procedures are being				
	followed?				
5.	WAREHOUSE PROCEDURE	T T		ı	
	Is there an SOP describing the receipt of components and the examination to				
	be done? Is the examination documented?				
	Where a shipment contains more than one batch, is each batch tested and				
	released separately?				
	In the event that containers are damaged, does the SOP specify the Corrective				
ŀ	Action to be taken? Is there documented evidence that the SOP is followed?				
	Are containers of Raw Materials cleaned externally on receipt? Is cleaning in accordance with a written SOP?				
	Is there an SOP defining the maximum amount of time materials with special				
	storage requirements may be stored at room temperature (i.e. prior to Storage				
	in a Refrigerator /Freezer)?				
	Is the Temperature of the Refrigerator monitored according to an SOP?				
	What Corrective Action is required in the event that the Temperature is Out-of				
	-Limits?				
	Can materials be located easily within the stores according to the assigned location?				
	Is there an SOP for recording stock movement during Computer				
	Unavailability? Is it followed?				
	Are all items in the stores labeled as to their status?				
	Have all items designated released been tested and if necessary, retested				
	according to an Approved SOP?				
	Is there a Separate Area for the Storage of Rejected Materials?				
	Is there a Separate Area for the Storage of Materials whose disposition has				
	not yet been decided?				
	Is stock rotated according to the FEFO Rule? Is this required by an SOP?				
	Where the FEFO Rule is deviated from is there written justification of the				
	Deviation?				
6.	PRINTED PACKAGING MATERIALS				
υ.	Are all Printed Packaging Materials stored in a Restricted Access Area?				
	Are Printed Packaging Materials of different Product, Strengths, Dosage				
	Form, or Quantity of Contents stored separately?				
	Is there an SOP for checking the accuracy of the balance used for dispensing				
	of packing materials?				
	or packing materials:				



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Point No.	Check Point	Yes / No	1	2	3
I UIIIL INU.		165/110	1	4	3
	Examine records of these checks.				
	• Are they performed according to the frequency shown in the SOP?				
	• Where necessary, has appropriate corrective action been implemented?				
	Is there an SOP describing the dispensing and control of printed packaging				
_	materials?				
7.	FINISHED GOODS STORE	T		ı	
	Are the Finished Goods awaiting release stored in a Separate Area from Raw				
	Materials?				
	Is there an SOP describing the process for dealing with Returned Goods?				
	Is there an area in the stores assigned for the Storage of Returned Goods until				
8.	their disposition is known?				
	SAMPLING PROCEDURE	1		1	
	Examine the Status Board of the Sampling Booth. Is the material currently				
	being sampled recorded on it?				
	Select one of the Raw Materials currently under Quarantine. Is the material				
	recorded as having been sampled?				
	Is there an SOP describing Sampling Operations, including a Sampling Plan?				
	Is the Sampling Booth clean?				
	Is the Dust Collection System Operational?				
	Are the containers that are to be sampled clean of External Dust and Powder?				
0	Is sampling equipment stored in a manner to prevent its contamination?				
9.	WEIGHING PROCEDURE	1		1	
	Are all Instruments in the Department labeled with a Valid Calibration Tags?				
	Is there an SOP requiring the inspection of the area for cleanliness prior to				
	and at the end of dispensing operations:				
	Is the operation documented on the Status Board?				
	Examine the record of the daily check of Balances in the Department.				
	• Is it complete and accurately filled out?				
	• Are all results within the specifications?				
	• If not, is there a record of the implementation of corrective action?				
	Perform a visual examination of the Weights used for the check.				
	• Are they in a good state of repair?				
	• Do they bear a Valid Calibration Tag?				
	Is there an SOP describing Weighing Operations?				
	Does it require verification of vendor Tare Weights?				
	Watch a Weighing Operation being performed.				
	Is all documentation filled in up to the ingredient being weighed?				
	Is the weigher appropriately attired?				
	Is all equipment used clean at the start of the operation?				



		STANDARD OPERATING PROCEDURE	 7				
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	elf Inspection		Effective				
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Andit D	Panant Na .	SELF INSPECTION CHECKLIST		Checkl	iat N	[o.	
Audit R	Report No.:	GRANULATION SECTION		Checki	ist in	i0.:	
Point No.		Check Point		Yes / No	1	2	3
		Circle I office		1657110			
1.	SOPs	e index and a complete set of applicable SOPs available in	tho				T
	Section?	e fildex and a complete set of applicable SOFs available in	the				
 - -		x and the SOPs current?					1
		SOPs correctly organized according to the index?					1
		e documents removed from the Granulation Section?					1
2.	PERSONNI	EL		1		I	
	Select three	employees working in the Granulation Section. Are their T	raining				
	Records Ava	ilable? Is the Training Index updated?					
	1	23					_
	1	ployees undergone training in the following areas during the	he last				
	year?						
	• cGMP						
	• SOPs	ion Tachniques					
		ion Techniques eral employees about the operations they are performing. A	Δτο				+-
		lgeable about their job functions?	AIC				
		byees attired according to the appropriate gowning SOP?					1
3.	FACILITIE	· · · · · · · · · · · · · · · · · · ·		l l		ı	
	Is the Granu	ation Section maintained in a good state of repair?					
	Is the Granu	ation Section neat and clean with sufficient space for Equi	ipment				
	and Operation						_
		pensed Raw Material for one batch kept on a pallet?					
		than one pallet is designated for one batch, is each pallet c	learly				
		e of the total number of pallets?	f 41				-
		areas clearly labeled with the name and the Batch Number g Processed and Signature of the Production Officer?	r of the				
		rature and Relative Humidity maintained in the Area?					+
		Femp, Relative Humidity:)					
		st seen in the Granulation Section?					1
		precautionary activity done for Pest control?					1
		y-O-cide available)?					
4.		ON OF CROSS-CONTAMINATION					
		osed at all times?					
		el clothing Clean, Unstained and Dust Free, including Shoe	es?				<u> </u>
	Are the Retu	rn Risers are cleaned during Product Change Over?					



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Point No.	Check Point	Yes / No	1	2	3
	What is the quality of the air in the Granulation Section (filter designation)?				
	Is there a cleaning SOP for slippers or shoes that is being used in the				1
	manufacturing area?				
5.	EQUIPMENT AND FACILITY CLEANING			1	
	Are pallets and drums brought into the area clean and free from				1
	Powder/Dust/Dirt?				
	Is the equipment Neat, Clean and Rust Free?				
	When not in use, is equipment covered so as to Prevent Accidental				1
	Contamination?				
	Is the equipment suitably designed for its purpose?				
	Is the equipment constructed so that product contact surfaces are not reactive				i
	or absorptive, so that it will not contaminate or in any way affect the product				i
-	being manufactured? Are there specific procedures for the cleaning of major equipment items?				
	Select any major equipment used for manufacturing.				
	Equipment Name: ID No.:				1
	Examine the following records:				1
	* Machine Log Book				1
	* Qualification Documents				1
	* Cleaning Log Book				1
	* Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs)				1
ŀ	Visually inspect one piece of equipment that is been cleaned. Is it cleans?				
	Is it labelled with respect to its cleanliness status?				
•	Do cleaning procedures include a requirement for the cleaning of small items?				
	Do cleaning procedures specify the detergent type and concentration to be				
	used?				
	Is the cleaning agent detergents available in the Granulation Section identical				1
	to those listed in the cleaning procedures?				
	Are there records of Cleaning Agent Preparation?				
	Is there an Approved Protocol for Cleaning Validation?				
	Is there a written procedure for washing the Finger Bags of Fluidized Bed				1
	Dryers?				
	Are the finger bags dedicated for each product?				
	How are they stored? Is it satisfactory?				
6.	WORKING PROCEDURES	 			
	Examine the record of the daily and weekly calibration. Check of balances in				
	the Granulation Section. Are they satisfactory?				
	Is it complete and accurately filled out?				
	Are all in process results within the specifications?				
	If not, is there a record of the implementation of corrective action?				



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Point No.	Check Point	Yes / No	1	2	3
	Perform a visual examination of the weights with which the check is				
	performed.				
	Is the in process Quality Control Instruments calibrated to today's date for				
	use?				
	Are they in a good state of repair?				
	Do they bear a Valid Calibration Label?				
	Examine the Batch Record for a batch that is being processed.				
	Product: Batch No.:				
	Is the Master Batch Manufacturing Record signed and BMR used for this				
	batch is an accurate copy of the original?				
	Is the record completely and accurately filled out up to the appropriate stage of				
	processing?				
	Are all in-process results within the defined limits?				
	Is there a written procedure for the cleaning of containers after use?				
	Are the blend containers properly labeled?				
	Is there an SOP defining the maximum storage period of blend stand prior to				
	compression?				
	Is it adhered to?				
	Do yield calculations after Granulation conform to the relevant SOP?				
	Is yield calculation performed after each distinct phase of Production?				
	• Sizing				
	• Blending				
	Is there written procedure for Handling of Breakdown of Equipment and				
	System?				
	Is Breakdown details properly recorded?				
	Is there a record of checking the sieves and screens before and after use for				
	signs of damage?				
7.	LUBRICANTS				
	Is the equipment designed in such a way that lubricants not come into contact				
	with components or drug product?				
	Is there an approved list of Food-Grade Lubricants for use where they may				
	contact product?				
	Is there a written procedure for the receipt and approval of such Lubricants?				
	Examine the lubricants available in the Granulation Section. Are they clearly				
	labeled and stored in a sanitary manner?				
8.	EQUIPMENT CALIBRATION	<u> </u>		1	
	Is there an approved schedule for the calibration of all production equipment?				
	Select three equipment items and examine the calibration records.				
	Are the equipment items identified with a Distinguishing Code Number?				
	Are the equipment items identified with a Distinguishing Code Number?				



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Point No.	Check Point	Yes / No	1	2	3
	Is all critical instrumentation on the equipment items identified with a valid				
	calibration tag?				
	Physically verify that all instruments found associated with the equipment are				
	included in the Calibration File?				
	Do all appropriate personnel approve the Calibration Reports?				
	Are the reports completely and accurately filled out?				
	Where compressed air is supplied to machinery, is it Oil Free and Filtered?				
	Is there an SOP for cleaning and replacement of these filters?				
	What measures are taken to prevent cross-contamination of product from these				
	filters when inlet air is not functioning?				
9.	FILTERS	l		ı	
	Do they maintain the record of Filters?				
	Is there written procedure for Cleaning of Filters at the time of Product				
	Changeover?				
	Do they check the Filter Integrity on routine basis?				
10.	LABELS				
	Are the status labels affixed to all Equipments?				
	Is the status labels duly signed by Production Officer?				
	Is the status board bears necessary information?				
11.	DOCUMENTATION				
	Are all daily documents filled correctly and timely?				
	Are the formats, logs are current?				
	Has all SOPs related with the Equipment or the Process been Displayed?				
	Is any Obsolete Copy seen in the Granulation Section?				



		GOALITY ASSOCIATION DELAKTICAL					
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		SELF INSPECTION CHECKLIST					
Audit R	Report No.:	COMPRESSION SECTION		Checkl	ist N	lo.:	
Point No.		Check Point		Yes / No	1	2	3
1.	SOPs						
		te Index and a Complete Set of Applicable SOPs available in	n the				
	Compression						
		x and the SOPs current?					
		SOPs correctly organized according to the Index?					
		olete documents removed from the Compression Section?					
2.	PERSONNI			1 1		1	1
		employees working in the Compression Section. Are their tr	aining				
		lable? Is the training index updated?					
	Have the em	23	- last				1
	year?	projects undergone training in the following areas during the	o last				
	• GMP						
	• SOPs						
	• Compres	ssion Techniques					
		veral employees about the operations they are performing. A	re				
	they knowle	dgeable about their job functions?					
	Are all empl	oyees attired according to the appropriate gowning SOP?					
3.	FACILITIE						
		ression Section maintained in a good state of repair?					
		ression Section neat and orderly with sufficient space for					
		nd operations?	1 ,				
		reas cleared labeled with Name & Batch Number of the Pro-	auct				
		sed & sign of the Production Officer? erature and Relative Humidity maintained in the Area?					
	(Observed.						
		een in the Compression Section?					
		precautionary activity done for the Pest Control?					
		y-O-cide available)					
4.	PREVENT	ON OF CROSS-CONTAMINATION					
	Are doors cl	osed at all times?					
		el Clothing Clean, Unstained and Dust Free, including Shoe	s?				
		rn Risers cleaned during Product Change Over?					
		quality of the air in the Compression Section					
	(Filter Desig	nation)'?					
	A mo. 41s a !	moved CODs for the maintanance of aciting filters?					1
	Are their app	proved SOPs for the maintenance of ceiling filters?]	



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Point No.	Check Point	Yes / No	1	2	3
5.	EQUIPMENT AND FACILITY CLEANING AND SANITATION				
	Are IPC or bin brought into the area clean and free from Powder/Dust/Dirt?				
	Is the Equipment Neat, Clean and Rust Free?				
	When not in use, is Equipment covered so as to prevent accidental				
	contamination?				
	Is the Equipment suitably designed for its purpose?				
	Is the Equipment constructed so that product contact surfaces are not reactive				
	or absorptive, so that it will not contaminate or in any way affect the product being manufactured?				
	Are there procedures for the cleaning of Compression Machine?				
	Select a Compression Machine.				
	ID No.:				
	Examine the following Records:				
	* Machine Log Book				
	* Qualification Documents				
	* Cleaning Log Book				
-	* Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs)				
	Visually inspect one machine that is not in use, Is it labeled respect to its				
	cleanliness status? Is it clean?				
	Do cleaning procedures include a requirement for the cleaning of small items				
	(e.g. Scoop)?				İ
	Do cleaning procedures specify the Cleaning Agent and concentration to be				
	used?				İ
	Is the cleaning agent available in the Compression Section identical to those				
	listed in the cleaning procedures?				
	Are there cleaning agent labeled with a catalog number indicating that they were received through the warehouse?				
	Are there records for cleaning agent preparation?				
	Is there an approval protocol for Cleaning Validation of Compression				
	Machine?				
6.	WORKING PROCEDURES				
	Examine the record of the daily & weekly calibration of balances in the				
	Compression Section. Is it complete and accurately filled out?				
	Are all results within the Specification?				
	If not, is there a record of the implementation of Corrective Action?				
	Perform a visual examination of the weights with which the check is				
	performed. Are they kept in the Weight Box Trolley?				
	Are they clean?				
	Do they bear a Valid Calibration Seal?				
	Examine the Batch Record for a batch that is being processed.				
	Product: Batch No.:				



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Point No.	Check Point	Yes / No	1	2	3
	Is the Master Batch Manufacturing Record signed as being an accurate copy of				
	the original?				
	Have any changes to the process or equipment been authorized by QA?				
	Is the record completely and accurately filled out up to the appropriate stage of				
	processing?				
	Is the Speed of Compression Machine return on the batch record?				
	Do the working pressure and machine speed conform to the required				
	standards?				
	Examine the containers used for collecting tablets.				
	Are they correctly labeled?				
	Is the weight recorded on real time (i.e. after the bin is completely filled)?				
	Is there a SOP for inspection the punches and dies after each use for signs of				
-	deterioration (gouging, chipping, corrosion, etc.) that could impact the tablets?				
7.	INPROCESS CONTROL	1			
	Is there an approved SOP for in process checked?				
	Does the SOP state at what frequency tests must be performed by?				
	Examine a batch record. Is the test frequency adhered to? Product Name:				
	Do all test results conform to Specifications?				
	Is all testing Instruments labeled with a Valid Calibration Label?				
	1 2 3 Is the SOP specific with regard to corrective action in the event that results do				
	not conform to Specifications?				
	Examine a Batch Record.				
	Product Name:, Batch No.:				
	Do the recorded Specifications conform to the Approved Product				
	Specifications?				
	Is the SOP specific with regard to Corrective Action in the event that results do				
	not conform to Specifications?				
	Are results recorded in the correct units as stated on the form?				
	Are Tablets stored in Bulk Containers before Coating and/or Packaging?				
	If yes, has a time limitation been set regarding the maximum storage time of				
	bulk?				
	Is the time limitation adhered to?				
	Examine the lubricants available in the Compression Section. Are they clearly				
	labeled and stored in a sanitary manner?				
8.	EQUIPMENT QUALIFICATION & CALIBRATION	, , , , , , , , , , , , , , , , , , , 		1	
	Is there an Approved Annual Program for the Calibration of all Compression				
	Machines?				
	Select one Compression Machine and Examine the Qualification Record?				
	Is the machine identified with a Distinguishing Code Number?				



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Point No.	Check Point	Yes / No	1	2	3
	Is all-critical instrumentation identified with a Valid Calibration Label?				
	Physically verify that all instruments found on the machine are included in the				
	Calibration File.				l
	Are the reports approved by all Appropriate Personnel?				
	Are the reports completely and accurately filled out?				
9.	LABELS				
	Are the status labels affixed to the equipments?				
	Are the status labels duly signed by Production Officer?				
	Is the status board bears necessary information?				
10.	DOCUMENTATION				
	Are all daily documents filled correctly and timely?				
	As the formats, logs are current?				
	Has all SOPs related with the Equipment or the Process been Displayed?				
	Is any obsolete copy seen in the Compression Section?				



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	SELF INSPECTION CHECKLIST				
Audit Report No.:	COATING SECTION	Check	list N	o.:	
Point No.	Check Point	Yes / No	1	2	3

Point No.	Check Point	Yes / No	1	2	3
1.	SOPs				
	Is a Complete Index and a Complete Set of Applicable SOPs available in the				
	Coating Section?				
	Are the index and the SOPs current?				
	Is the set of SOPs correctly organized according to the Index?				
	Are Obsolete documents removed from the Coating Section?				
2.	PERSONNEL				
	Select three Employees working in the Coating Section. Are their Training				
	Records available? Is the Training Index updated?				
	13				
	Have the Employees undergone training in the following areas during the last				
	year?				
	• GMP				
	• SOPs				
	Coating techniques				
	Question several Employees about the Operations they are Performing. Are				
	they Knowledgeable about their Job Functions?				
	Are all employees attired according to the appropriate Gowning SOP?				
3.	FACILITIES				
	Is the Coating Section maintained in a good state of repair?				
	Is the Coating Section neat and orderly with sufficient space for Equipment				
	and Operations?				
	Is all the Dispensed Raw Material for one batch kept on a Pallet Wrapped in				
	Polythene?				
	Is the Liquid Raw Material used for Coating kept in clean and closed				
	Containers?				
	Are all work areas clearly labeled with the name and the Batch Number of the				
	Product being processed and sign of Production Officer?				
	Is the Temperature and Relative Humidity maintained in the Area?				
	(Observed: Temp, Relative Humidity:)				
	Does any pest seen in the Coating Section?				
4.	PREVENTION OF CROSS-CONTAMINATION				
	Are Doors closed at all times?				
	Is Personnel Clothing Clean, Unstained and Dust Free, including Shoes?				
,	Are the Return Risers are cleaned during Product Change Over?				



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Point No.	Check Point	Yes / No	1	2	3
	What is the quality of the air in the Coating Section				
	(Filter designation)?				i
	· · · · · · · · · · · · · · · · · · ·				i
	Is there cleaning SOP for Slippers or Shoes that is being used in the				
	Manufacturing Area?				ı
	Are there approved SOPs for the Maintenance of Ceiling Filters?				
5.	EQUIPMENT AND FACILITY CLEANING				
	Are IPCs brought into the area clean and free from Powder/Dust/Dirt?				
	Is the Equipment neat, clean and rust free?				
	Is the Equipment suitably designed for its purpose?				
	Is Equipment constructed so that product contact surfaces are not reactive or				
	absorptive, so that it will not contaminate or in any way affect the product				ı
	being manufactured?				
	Are there specific procedures for the cleaning of Tablet Coating Machine?				
	Select a Coating Machine.				ı
	ID No.:				ı
	Examine the following records:				
	* Machine Log Book				
	* Qualification Status				
	* Cleaning Log Book				ı
	* Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs)				
	Visually inspect one piece of Equipment that is been cleaned. Is it clean?				
	Is it labeled with respect to its cleanliness status?				
	Do cleaning procedures include a requirement for the cleaning of Small Items?				
	Does cleaning procedure specify the Detergent Type and Concentration to be				
	used?				i
	Are there records of Cleaning Agent Preparation?				
	Is there an approved protocol for the Cleaning Validation Tablet Coating				
	Machine?				i
					i
6.	WORKING PROCEDURES				
	Examine the record of the Daily and Weekly Calibration? Check of balances in				ı
	the Coating Section. Are they satisfactory?				
	If not, is there a record of the implementation of corrective action?				
	Is it complete and accurately filled out?				
	Are all results within the Specifications?				
	If not, is there a record of the Implementation of Corrective Action?				
	Perform a visual examination of the weights with which the check is				
	performed.				
	Are they clean?				



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Point No.	Check Point	Yes / No	1	2	3
	Do they bear a Valid Calibration Seal?				
	Examine the batch record for a batch that is being processed.				
	Product: Batch No.:				
	Is the Master Batch Manufacturing Record signed and BMR used for this				
	batch is an accurate copy of the original?				
	Is the record completely and accurately filled out up to the appropriate stage of				
	processing?				
	Are all in-process results within the defined limits?				
	Is there an SOP that specifies the maximum amount of time for holding of coated tablet?				
	Is there an SOP that specifies the maximum amount of time for coating				
	solution may be kept after preparation prior to the completion of coating?				
	Examine the bin used for collecting Tablets?				
	Are they correctly labeled?				
	Is the weight recorded on real time (i.e. after the bin is completely filled)?				
7.	INPROCESS CONTROL				
	Is there an approved SOP for in-process control?				
	Does the SOP state at what frequency tests must be performed by Production				
	and QA personnel?				
	Examine a batch record. Is the test frequency adhered to?				
	Do all test results conform to Specifications?				
8.	EQUIPMENT CALIBRATION				
	Is there an approved schedule for the Calibration of all Coating Equipment?				
	Select one Coating Machine and examine the Calibration Record.				
	Is the Machine identified with a Distinguishing Code Number?				
	Is all Critical Instrumentation identified with a Valid Calibration Label?				
	Physically verify that all instruments found on the machine are included in the				
	Calibration File.				
	Are the reports approved by all appropriate Personnel?				
	Are the reports completely and accurately filled out?				
9.	LABELS				
	Are the Status Labels affixed to all Equipments?				
	Is the Status Labels duly signed by Production Officer?				
	Is the Status Board bears necessary information?				
10.	DOCUMENTATION				
	Are all daily documents filled correctly and timely?				
	As the formats, logs are current?				
	Has all SOPs related with the equipment or the process been displayed?				
	Is any obsolete copy seen in the Coating Section?				



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	SELF INSPECTION CHECKLIST	
Audit Report No.:	HARD GELATIN CAPSULE SECTION	Checklist No.:

Point No.	Check Point	Yes / No	1	2	3
1.	SOPs				
	Is a Complete Index and a Complete Set of applicable SOPs available in the				
	Section?				
	Are the Index and the SOPs current?				
	Is the set of SOPs correctly organized according to the Index?				
	Are Obsolete documents removed from the Hard Gelatin Capsule Section?				
2.	PERSONNEL				
	Select three employees working in the Hard Gelatin Capsule Section. Are their				
	Training Records available? Is the Training Index updated?				
	1 2 3 Have the Employees undergone Training in the following areas during the last				
	year?				
	• GMP				
	• SOPs				
	Capsule Filling Techniques				
	Question several Employees about the Operations they are performing. Are				
	they knowledgeable about their Job Functions?				
	Are all Employees attired according to the appropriate gowning SOP?				
3.	FACILITIES				
	Is the Hard Gelatin Capsule Section maintained in a good state of repair?				
	Is the Hard Gelatin Capsule Section neat and orderly with sufficient space for				
	Equipment and Operations?				
	Is all Dispensed Raw Material for one batch kept on a pallet wrapped in a				
	polythene ?				
	Examine the area at the end of a day's work. Is it left neat and tidy?				
	Are all work areas clearly labeled with the name and the batch number of the				
	product being processed?				
	Is the Temperature and Relative Humidity maintained in the Area?				
	(Observed: Temp, Relative Humidity:)				
	Does any Pest seen in the Hard Gelatin Capsule Section?				
	What is the Precautionary Activity done for Pest Control?				
	(Whether Fly –O – cide available)				
4.	PREVENTION OF CROSS-CONTAMINATION	, , , , , , , , , , , , , , , , , , , 			<u> </u>
	Are doors closed at all times?			<u> </u>	ļ
	Is Personnel Clothing Clean, Unstained and Dust Free, including Shoes?			<u> </u>	ļ
	Are the Return Risers are cleaned during Product Change Over?				



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What is the quality of the air in the Hard Gelatin Capsule Section (filter designation)? Is there cleaning SOP for Slippers or Shoes that is being used in the Manufacturing Area? 5. EQUPMENT AND FACILITY CLEANING Are Pallets and Drums brought into the Area Clean and Free from Powder/Dust? Is the Equipment Neat, Clean and Rust Free? When not in use, is equipment covered so as to Prevent Accidental Contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select a Equipment: Equipment Name: Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book * Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No. Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of Small Items (e.g., Portable Computers, Balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent abeled with a catalogue number indicating that they were received through the Warehouse?	Point No.	Check Point	Yes / No	1	2	3
5. EQUIPMENT AND FACILITY CLEANING Are Pallets and Drums brought into the Area Clean and Free from Powder/Dust? Is the Equipment Neat, Clean and Rust Free? When not in use, is equipment covered so as to Prevent Accidental Contamination? Is Equipment suitably designed for its purpose? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select a Equipment: Equipment Name: Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book * Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No. Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of Small Items (e.g., Portable Computers, Balances, etc.)? Do Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent available with a catalogue number indicating that they were received through the Warehouse?		What is the quality of the air in the Hard Gelatin Capsule Section (filter				
5. EQUIPMENT AND FACILITY CLEANING Are Pallets and Drums brought into the Area Clean and Free from Powder/Dust? Is the Equipment Neat, Clean and Rust Free? When not in use, is equipment covered so as to Prevent Accidental Contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select a Equipment: Equipment Name: Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book * Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No. Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of Small Items (e.g., Portable Computers, Balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?						
Powder/Dust? Is the Equipment Neat, Clean and Rust Free? When not in use, is equipment covered so as to Prevent Accidental Contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select a Equipment: Equipment Name: Equipment Name: ID No.: Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book * Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No. Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of Small Items (e.g., Portable Computers, Balances, etc.)? Do Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?	5.		<u>'</u>		•	
Is the Equipment Neat, Clean and Rust Free? When not in use, is equipment covered so as to Prevent Accidental Contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select a Equipment: Equipment Name: Equipment Name: ID No.: Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book * Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No. Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of Small Items (e.g., Portable Computers, Balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?		Are Pallets and Drums brought into the Area Clean and Free from				
When not in use, is equipment covered so as to Prevent Accidental Contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select a Equipment: Equipment Name: Equipment Name: ID No.: Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book * Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No. Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of Small Items (e.g., Portable Computers, Balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?		Powder/Dust?				
Contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select a Equipment: Equipment Name: Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book * Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No. Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of Small Items (e.g., Portable Computers, Balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?		Is the Equipment Neat, Clean and Rust Free?				
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Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book * Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No. Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of Small Items (e.g., Portable Computers, Balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?		Select a Equipment:				
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Do Cleaning Procedures include a requirement for the cleaning of Small Items (e.g., Portable Computers, Balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?		Is it labeled with respect to its cleanliness status?				
(e.g., Portable Computers, Balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?		Is it clean?				
used? Is the Cleaning Agent available in the Hard Gelatin Capsule Section identical to those listed in the Cleaning Procedures? Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?						
to those listed in the Cleaning Procedures? Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?						
Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?						
Are the records of Cleaning Agent Preparation?		were received through the Warehouse?				
The the records of Cleaning Agent I reparation:		Are the records of Cleaning Agent Preparation?				



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Point No.	Check Point	Yes / No	1	2	3
	Is there an Approved Protocol for the Cleaning Validation of Capsule Filling				
	Machine?				
	Is there documented evidence that it is being followed?				
6.	WORKING PROCEDURES				
	Examine the record of the Daily & Fortnightly Calibrations & check of				
	balances in the Hard Gelatin Capsule Section.				
	Is it complete and accurately filled out?				
	Are all results within the Specifications?				
	If not, is there a record of the implementation of Corrective Action?				
	Perform a visual examination of the weights with which the check is				
	performed.				
	Are they in a good state of repair?				
	Are they clean?				
	Do they bear a Valid Calibration Seal?				
	Examine the Batch Record for a batch that is being processed.				
	Product : Batch No.:				
	Is the Master Batch Manufacturing Record signed as being an accurate copy of				
	the original?				
	Is the record completely and accurately filled out up to the appropriate stage of				
	processing?				
	Is the speed of filling recorded in the batch documents?				
	Does the filling speed conform to the required parameters?				
	Is the suction system filling during work?				
	Question the employees. Does he or she know what the correct procedure is if				
	the suction system stops functioning?				
	Do yield calculations after Capsule Filling Conform with the relevant Batch				
	Records?				
	Has BMR been completed and an investigation conducted. If any?				
	Is the yield checked by a Production Officer?				
	Examine the bins used for collecting Capsules?				
	Are they correctly labeled?				
	Is the weight recorded on real time (i.e. after the bin is completely filled)?				
	Are they correctly labeled?				
	Is there an SOP for monitoring capsule weight during production?				
	Is it followed?				
	If necessary, is there an SOP for Inspection Capsules after Filling?				
	Is it followed?				
7.	INPROCESS CONTROL				
	Is there an approved SOP for In-Process Control?				
	Does the SOP state at what frequency tests must be performed by Production				
	Officer/Executive and QA Officer/Executive?				



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Point No.	Check Point	Yes / No	1	2	3
	Examine a batch record. Is the test frequency adhered to?				
	Do all test results conform to Specifications?				
	Is the SOP specific with regard to corrective action in the event that results do				
	not conform to specifications?				
	Are there printouts available for in-process test results labeled with				
	• Product Name				
	Batch Number				
	• Date and Time of Testing?				
	Examine the Recorded Results?				
	• Do the recorded results conform to the approved product Specification?				
	• Do the recorded data match the attached printouts?				
	• Are the results recorded in the correct units stated on the form?				
	Is there an SOP for collecting a composite sample for final testing by Quality Control?				
	Is the SOP followed?				
	Is all testing instruments labeled with a valid Calibration Label?				
8.	EQUIPMENT QUALIFICATION				
	Is there an Approved Schedule Program for the Qualification of all Equipments?				
	Select one machine and examine the DQ/IQ/OQ/PQ protocol. Machine:				
	Is the Machine Identified with a Distinguishing Code Number?				
	Are all Critical Instrumentation / Equipment identified with a valid Calibration				
	Label?				
	Physically verify that all Instruments found on the machine are included in the				
	Protocol.				
	Cross-check with the Calibration Records that the Instruments have the same				
	Classification in the Qualification Protocol as in the Calibration Report.				



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SELF INSPECTION CHECKLIST							
Audit Report No.:	DRY SYRUP SECTION		C	heck	list N	Vo.:	

Point No.	Check Point	Yes / No	1	2	3
1.	SOPs				
	Is a Complete Index and a Complete Set of applicable SOP's available in the				
	Section?				
	Are the Index and the SOPs current?				
	Is the set of SOPs correctly organized according to the Index?				
	Are Obsolete documents removed from the Section?				
2.	PERSONNEL				
	Select three employees working in the Dry Syrup Section. Are their Training				
	Records available? Is the Training Index updated?				
	1 3				
	Have the Employees undergone Training in the following areas during the				
	last year?				
	• GMP				
	• SOPs				
	Dry Syrup Manufacturing / Filling Techniques				
	Question several Employees about the Operations they are performing. Are				
	they knowledgeable about their Job Functions?				
	Are all Employees attired according to the appropriate gowning SOP?				<u> </u>
3.	FACILITIES	T 1		1	1
	Is the Section maintained in a good state of repair?				
	Is the Section neat and orderly with sufficient space for Equipment and				
	Operations?				
	Is all Dispensed Raw Material for one batch kept on a pallet wrapped in a				
	polythene Examine the area at the end of a day's work. Is it left neat and tidy?				
	Are all work areas clearly labeled with the name and the batch number of the				
	product being processed?				
	Is the Temperature and Relative Humidity maintained in the Area?				
	(Observed: Temp, Relative Humidity:)				
	Does any Pest seen in the Section?				
	What is the Precautionary Activity done for Pest Control?				
	(Whether Fly –O – cide available)				
4.	PREVENTION OF CROSS-CONTAMINATION	1		<u>I</u>	<u> </u>
	Are doors closed at all times?				
	Is personnel clothing Clean, Unstained and Dust Free, including Shoes?				
	Are the Return Risers are cleaned during Product Change Over?				



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Point No.	Check Point	Yes / No	1	2	3
	What is the quality of the air in the Area / Section (filter designation)?				
	Is there cleaning SOP for slippers or shoes that is being used in the Manufacturing Area?				
5.	EQUIPMENT AND FACILITY CLEANING				
	Are Pallets and Drums brought into the Area Clean and Free from				
	Powder/Dust?				
	Is the Equipment Neat, Clean and Rust Free?				
	When not in use, is equipment covered so as to Prevent Accidental Contamination?				
	Is Equipment suitably designed for its purpose?				
	Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured?				
	Select a Equipment: Equipment Name: ID No.: Examine the following records:				
	* Machine Log Book * Qualification Documents * Cleaning Log Book * P. Louis Constitution of the Constit				
	* Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No.:				
	Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure?				
	Is the cleaning correctly recorded on the Area Cleaning Record?				
	Visually inspect one machine that is not in use				
	Is it labeled with respect to its cleanliness status?				
	Is it clean?				
	Do Cleaning Procedures include a requirement for the cleaning of small items (e.g., portable computers, balances, etc.)?				
	Do Cleaning Procedures specify the Cleaning Agent and Concentration to be used?				
	Is the Cleaning Agent available in the Section identical to those listed in the Cleaning Procedures?				
	Is the Cleaning Agent labeled with a catalogue number indicating that they were received through the Warehouse?				
	Are the records of Cleaning Agent Preparation?				



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Point No.	Check Point	Yes / No	1	2	3
	Is there an Approved Protocol for the Cleaning Validation of Dry Syrup				
	Filling Machine and other Machines which is used in Manufacturing?				
	Is there documented evidence that it is being followed?				
6.	WORKING PROCEDURES			•	
	Check the Calibration record of balances in the Dry Syrup Section.				
	Is it complete and accurately filled out?				
	Are all results within the Specifications?				
	If not, is there a record of the implementation of Corrective Action?				
	Perform a visual examination of the Weights with which the check is				
	performed.				
	Are they in a good state of repair?				
	Are they clean?				
	Do they bear a valid Calibration Seal?				
	Examine the Batch Record for a batch that is being processed.				
	Product : Batch No.:				
•	Is the Master Batch Manufacturing Record signed as being an accurate copy				
	of the original?				
•	Is the record completely and accurately filled out up to the appropriate stage				
	of processing?				
	Is the speed of filling recorded in the batch documents?				
	Does the filling speed conform to the required parameters?				
	Question the employees. Does he or she know what the correct procedure is if				
	the suction system stops functioning?				
	Do yield calculations after Dry Syrup Filling Conform with the relevant				
	Batch Records?				
	Has BMR been completed and an Investigation conducted .If any?				
	Is the yield checked by a Production Officer?				
	Is there an SOP for monitoring Dry Syrup Fill Weight during Production?				
	Is it followed?				
	If necessary, is there an SOP for Inspection of Dry Syrup after Filling and				
	Sealing?				
	Is it followed?				
7.	INPROCESS CONTROL			1	
	Is there an approved SOP for In-Process Control?				
	Does the SOP state at what frequency tests must be performed by Production				
	officer/Executive and QA Officer/Executive?				
	Examine a batch record. Is the test frequency adhered to?				
	Do all test results conform to Specifications?				
	Is the SOP specific with regard to corrective action in the event that results do				
	not conform to specifications?				



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Point No.	Check Point	Yes / No	1	2	3
	Are there printouts available for in-process test results labeled with the				
	Product Name				
	Batch Number				
	• Date and Time of Testing?				
	Examine the Recorded Results?				
	• Do the recorded results conform to the approved product Specification?				
	• Do the recorded data match the attached printouts?				
	• Are the results recorded in the correct units stated on the form?				
	Is there an SOP for collecting a composite sample for final testing by Quality Control?				
	Is the SOP followed?				
	Is all testing instruments labeled with a valid Calibration Label?				
8.	EQUIPMENT QUALIFICATION				
	Is there an Approved Schedule Program for the Qualification of all Equipments?				
	Select one Machine and Examine the DQ/IQ/OQ/PQ Protocol.				
	Machine :				
	Is the Machine Identified with a Distinguishing Code Number?				
	Are all Critical Instrumentation / Equipment identified with a Valid				
	Calibration Label?				
	Physically verify that all Instruments found on the machine are included in				
	the protocol.				
	Cross-check with the Calibration Records that the Instruments have the same				
	Classification in the Qualification Protocol as in the Calibration Report.				



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	SELF INSPECTION CHECKLIST	Γ	
Audit Report No.:	COET CELATIN CARCII E CECTION		Checklist No.:

Point No.	Check Point	Yes / No	1	2	3
1.	SOPs				
	Is a Complete Index and a Complete Set of Applicable SOPs available in th	e			
	Section?				
	Are the Index and the SOPs current?				
	Is the set of SOPs correctly organized according to the Index?				
	Are Obsolete documents removed from the Section?				
2.	PERSONNEL				
	Select three employees working in the Section. Are their training records				
	available? Is the training index updated?				
	1 3				
	Have the Employees undergone Training in the following areas during the				
	last year?				
	• GMP				
	• SOPs				
	 Encapsulation Techniques 				
	Question several Employees about the Operations they are performing. Are				
	they knowledgeable about their Job Functions?				
	Are all Employees attired according to the appropriate gowning SOP?				
3.	FACILITIES				<u> </u>
	Is the Section maintained in a good state of repair?				
	Is the Section neat and orderly with sufficient space for equipment and				
	operations?				
	Is all Dispensed Raw Material for one batch kept on a pallet wrapped in a				
	polythene				
	Examine the area at the end of a day's work. Is it left neat and tidy?				
	Are all work areas clearly labeled with the name and the batch number of the	ie			
	product being processed?				
	Is the Temperature and Relative Humidity maintained in the Area?				
	(Observed: Temp, Relative Humidity:)				
	Does any Pest seen in the Section?				
	What is the Precautionary Activity done for Pest Control?				
	(Whether Fly –O – cide available)				
4.	PREVENTION OF CROSS-CONTAMINATION				1
	Are doors closed at all times?				
	Is personnel clothing clean, unstained and dust free, including shoes?				
	Are the Return Risers are cleaned during Product Change Over?				



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What is the quality of the air in the Section (filter designation)? ———————————————————————————————————		
manufacturing area? EQUIPMENT AND FACILITY CLEANING Are Pallets and Drums brought into the area clean and free from Powder/Dust? Is the Equipment neat, clean and rust free? When not in use, is equipment covered so as to prevent accidental contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record.		
Are Pallets and Drums brought into the area clean and free from Powder/Dust? Is the Equipment neat, clean and rust free? When not in use, is equipment covered so as to prevent accidental contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record.		
Is the Equipment neat, clean and rust free? When not in use, is equipment covered so as to prevent accidental contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record.		
Is the Equipment neat, clean and rust free? When not in use, is equipment covered so as to prevent accidental contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record.		
contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record.		
Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record.		
absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record.		
Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record.		
Select a Equipment:		
Equipment Name: ID No.:		
Examine the following records:		
* Machine Log Book		
* Qualification Documents		
* Cleaning Log Book		
* Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs)		
Is the Cleaning Checklist for the Equipment completed?		
Does the Checklist describe Machine Disassembly and Assembly for		
Cleaning Procedure?		
Is the cleaning correctly recorded on the Area Cleaning Record?		
Visually inspect one machine that is not in use		
Is it labeled with respect to its Cleanliness Status?		
Is it clean?		
Do Cleaning Procedures include a requirement for the cleaning of small items (e.g., Portable Computers, Balances, etc.)?		
Do Cleaning Procedures specify the Cleaning Agent and Concentration to be used?		
Is the Cleaning Agent available in the Section identical to those listed in the cleaning procedures?		
Is the Cleaning Agent labeled with a Catalogue Number indicating that they were received through the Warehouse?		
Are the records of Cleaning Agent Preparation?		



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Point No.	Check Point	Yes / No	1	2	3
	Is there an Approved Protocol for the Cleaning Validation of Encapsulation				
	Machine?				
	Is there documented evidence that it is being followed?				
6.	WORKING PROCEDURES	<u> </u>		I	
	Examine the record of the Daily & Fortnightly Calibrations & Check of				
	Balances in the Section.				
	Is it complete and accurately filled out?				
	Are all results within the Specifications?				
	If not, is there a record of the implementation of Corrective Action?				
	Perform a visual examination of the weights with which the check is				
	performed.				
	Are they in a good state of repair?				
	Are they clean?				
	Do they bear a Valid Calibration Label?				
	Examine the Batch Record for a batch that is being processed.				
	Product : Batch No.:				
	Is the Master Batch Manufacturing Record signed as being an accurate copy				
	of the original?				
	Is the record completely and accurately filled out up to the appropriate stage				
	of processing?				
	Is the speed of filling recorded in the batch documents?				
	Does the filling speed conform to the required parameters?				
	Do yield calculations after Encapsulation, Conform with the relevant Batch Records?				
	Has BMR been completed and an investigation conducted. If any?				
	Is the yield verified by a second person?				
	Examine the bins used for collecting Capsules?				
	Are they correctly labeled?				
	Is the weight recorded on real time (i.e. after the bin is completely filled)?				
	Are they correctly labeled?				
	Is there an SOP for monitoring Capsule Weight during Production?				
	Is it followed?				
	If necessary, is there an SOP for Inspection Capsules after Filling?				
	Is it followed?				
7.	INPROCESS CONTROL				
	Is there an approved SOP for In-Process Control?				
	Does the SOP state at what frequency tests must be performed by Production				
	Officer/Executive and QA Officer/Executive?				
	Examine a batch record. Is the test frequency adhered to?				
	Do all test results conform to Specifications?				



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Point No.	Check Point	Yes / No	1	2	3
	Is the SOP specific with regard to corrective action in the event that results do not conform to specifications?				
	Are there printouts available for in-process test results labeled with the				
	Product Name				
	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0				
	Batch Number Batch Number				
	• Date and Time of Testing?				
	Examine the Recorded Results?				
	• Do the recorded results conform to the approved product Specification?				
	• Do the recorded data match the attached printouts?				
	• Are the results recorded in the correct units stated on the form?				
	Is there an SOP for collecting a composite sample for final testing by Quality Control?				
	Is the SOP followed?				
	Is all testing instruments labeled with a valid Calibration Tag?				
8.	EQUIPMENT QUALIFICATION				
	Is there an Approved Schedule Program for the Qualification of all Equipments?				
	Select one Machine and Examine the DQ/IQ/OQ/PQ protocol. Machine:				
	Is the Machine Identified with a Distinguishing Code Number?				
	Are all critical Instrumentation / Equipment identified with a valid Calibration				
	tag?				
	Physically verify that all instruments found on the machine are included in the protocol.				
	Cross-check with the Calibration Records that the Instruments have the same				
	Classification in the Qualification Protocol as in the Calibration Report.				



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SELF INSPECTION CHECKLIST		
Audit Report No.:	LIQUID ORAL SECTION	Checklist No.:

Point No.	Check Point	Yes / No	1	2	3
1.	SOPs				
	Are a Complete Index and a Complete Set of applicable SOPs available in the				
	Liquid Oral Section?				
	Are the index and the SOPs current?				
	Is the set of SOPs correctly organized according to the index?				
	Are Obsolete documents removed from the Liquid Oral Section?				
2.	PERSONNEL				
	Select three employees working in the Liquid Oral Section. Are their Training				
	Records available? Is the Training Index updated?				
	1 3				
	Have the Employees undergone Training in the following areas during the last				
	year?				
	• GMP				
	• SOPs				
	Liquid Manufacturing & Filling Techniques				
	Question several Employees about the Operations they are performing. Are they				
	knowledgeable about their Job Functions?				<u> </u>
	Are all Employees attired according to the appropriate gowning SOP?				
3.	FACILITIES TO THE PROPERTY OF	1 1		1	
	Is the Liquid Oral Section maintained in a good state of repair?				
	Is the Liquid Oral Section neat and orderly with sufficient space for equipment				
	and operations?				
	Is all Dispensed Raw Material for one batch kept on a pallet wrapped in a polythene				
	Examine the area at the end of a day's work. Is it left neat and tidy?				
	Are all work areas clearly labeled with the name and the batch number of the				
	product being processed?				
	Is the Temperature and Relative Humidity maintained in the Area?				
	(Observed: Temp, Relative Humidity:)				
	Does any Pest seen in the Liquid Oral Section?				
	What is the Precautionary Activity done for Pest Control?				
	(Whether Fly –O – cide available)				
4.	PREVENTION OF CROSS-CONTAMINATION	· · · · · · · · · · · · · · · · · · ·			
	Are doors closed at all times?				
	Is personnel clothing clean, unstained and dust free, including shoes?				
	Are the Return Risers cleaned during Product Change Over?				



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What is the quality of the air in the Liquid Oral Section (filter designation)? Is there cleaning SOP for slippers or shoes that is being used in the manufacturing area? 5. EQUIPMENT AND FACILITY CLEANING Are Pallets and Drums brought into the area clean and free from Powder/Dust? Is the Equipment neat, clean and rust free? When not in use, is equipment covered so as to prevent accidental contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select a Equipment: Equipment Name: Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book * Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No.: Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of small items (e.g., portable computers, balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Liquid Oral Section identical to those listed in the cleaning Agent applicable in the Liquid Oral Section identical to those listed in the cleaning Agent Preparation? Is there an Approved Protocol for the Cleaning Validation of Equipment used in Liquid Manufacturing and Liquid Filling Machine? Is there documented evidence that it is being followed?	Point No.	Check Point	Yes / No	1	2	3
5. EQUIPMENT AND FACILITY CLEANING Are Pallets and Drums brought into the area clean and free from Powder/Dust? Is the Equipment neat, clean and rust free? When not in use, is equipment covered so as to prevent accidental contamination? Is Equipment suitably designed for its purpose? Is Equipment constructed so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select a Equipment: Equipment Name: Equipment Name: Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No: Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of small items (e.g., portable computers, balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Liquid Oral Section identical to those listed in the cleaning procedures? Is the Cleaning Agent abeled with a catalogue number indicating that they were received through the Warehouse? Are the records of Cleaning Agent Preparation? Is there an Approved Protocol for the Cleaning followed? Is there documented evidence that it is being followed?		What is the quality of the air in the Liquid Oral Section (filter designation)?				
5. EQUIPMENT AND FACILITY CLEANING Are Pallets and Drums brought into the area clean and free from Powder/Dust? Is the Equipment neat, clean and rust free? When not in use, is equipment covered so as to prevent accidental contamination? Is Equipment suitably designed for its purpose? Is Equipment suitably designed for its purpose? Is Equipment contracted so that product contact surfaces are not reactive or absorptive, so that it will not contaminate or in any way affect the product being manufactured? Select a Equipment: Equipment Name: Examine the following records: * Machine Log Book * Qualification Documents * Cleaning Log Book * Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs) Select one batch recorded on the Machine Log Book and thoroughly check that Batch Record. B. No.: Is the Cleaning Checklist for the Equipment completed? Does the checklist describe machine disassembly and assembly for cleaning procedure? Is the cleaning correctly recorded on the Area Cleaning Record? Visually inspect one machine that is not in use Is it labeled with respect to its cleanliness status? Is it clean? Do Cleaning Procedures include a requirement for the cleaning of small items (e.g., portable computers, balances, etc.)? Do Cleaning Procedures specify the cleaning agent and concentration to be used? Is the Cleaning Agent available in the Liquid Oral Section identical to those listed in the cleaning agent abled with a catalogue number indicating that they were received through the Warehouse? Are the records of Cleaning Agent Preparation? Is there an Approved Protocol for the Cleaning Validation of Equipment used in Liquid Manufacturing and Liquid Filling Machine? Is there documented evidence that it is being followed?						
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	6.	WORKING PROCEDURES				
Examine the record of the daily & fortnightly calibrations & check of balances						
in the Liquid Oral Section.		in the Liquid Oral Section.				



STANDARD OPERATING PROCEDURE		
Department: Quality Assurance	SOP No.:	
Title: Self Inspection	Effective Date:	
Supersedes: Nil	Review Date:	
Issue Date:	Page No.:	

Point No.	Check Point	Yes / No	1	2	3
	Is it complete and accurately filled out?				
	Are all results within the Specifications?				
	If not, is there a record of the implementation of Corrective Action?				
	Perform a visual examination of the weights with which the check is performed.				
	Are they in a good state of repair?				
	Are they clean?				
	Do they bear a valid Calibration Seal?				
	Examine the Batch Record for a batch that is being processed.				
	Product : Batch No.:				
	Is the Master Batch Manufacturing Record signed as being an accurate copy of				
	the original?				
	Is the record completely and accurately filled out up to the appropriate stage of processing?				
	Is the speed of filling recorded in the batch documents?				
	Does the filling speed conform to the required parameters?				
	Do yield calculations after Liquid Manufacturing and Liquid Filling and Sealing,				
	Conform with the relevant Batch Records?				
	Has BMR been completed and an investigation conducted .If any?				
	Is the yield verified by a production officer?				
	Are they correctly labeled?				
	Is there an SOP for monitoring of Fill Volume during production?				
	Is it followed?				
	Is there an SOP for Inspection of filled and sealed bottles?				
	Is it followed?				
7.	INPROCESS CONTROL				
	Is there an approved SOP for In-Process Control?				
	Does the SOP state at what frequency tests must be performed by Production				
	officer/Executive and QA Officer/Executive?				
	Examine a batch record. Is the test frequency adhered to?				
	Do all test results conform to Specifications?				
	Is the SOP specific with regard to corrective action in the event that results do				
	not conform to specifications?				
	Are there printouts available for in-process test results labeled with the				
	Product Name				
	Batch Number				
	• Date and Time of Testing?				
	Examine the Recorded Results?				
	• Do the recorded results conform to the approved product Specification?				
	• Do the recorded data match the attached printouts?				
	• Are the results recorded in the correct units stated on the form?				



STANDARD OPERATING PROCEDURE		
Department: Quality Assurance	SOP No.:	
Title: Self Inspection	Effective Date:	
Supersedes: Nil	Review Date:	
Issue Date	Page No ·	

Point No.	Check Point	Yes / No	1	2	3
	Is there an SOP for collecting a composite sample for final testing by Quality				
	Control?				
	Is the SOP followed?				
	Is all testing instruments labeled with a valid Calibration Tag?				
8.	EQUIPMENT QUALIFICATION				
	Is there an approved schedule program for the qualification of all equipments?				
	Select one machine and examine the DQ/IQ/OQ/PQ protocol.				
	Machine :				l
	Is the Machine Identified with a Distinguishing Code Number?				
	Are all critical Instrumentation / Equipment identified with a valid Calibration				
	tag?				
	Physically verify that all instruments found on the machine are included in the				
	protocol.				
	Cross-check with the Calibration Records that the Instruments have the same		•		
	Classification in the Qualification Protocol as in the Calibration Report.				



in the relevant SOP?

PHARMA DEVILS

QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE					
Department: Quality Assurance	SOP No.:				
Title: Self Inspection	Effective Date:				
Supersedes: Nil	Review Date:				
Issue Date:	Page No.:				

Andit D	Panant Na	SELF INSPECTION CHECKLIST	hoold.	at No.			
Audit N	Report No.:	INJECTION SECTION	JIIECKI	ISt 110.:			
Point No.		Check Point	Y	es / No	1	2	3
1	SOPs						
1.		te index and a complete set of applicable SOPs available in	the				
	_	te mack and a complete set of applicable 501's available in	i the				
		x and the SOPs Current?					
Is a complete index and a complete set of applicable SOPs availant Section? Are the index and the SOPs Current? Is the set of SOPs correctly Organized according to the Index? PERSONNEL Select three Employees working in the Section. Are their training reto-date? 1.							
	Select three	Employees working in the Section. Are their training records	s up-				
	1	23					
	Have the en	aployees undergone training in the following areas during the	last				
	year?						
	• SOPs						
		<u> </u>					
			Are				
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			ately				
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	-	<u>. </u>					
		C					
2							
3.		on maintained in a good state to repair, neat and with suffice	rient				
		uipment and Operations?	CICIII				
		written records to indicate that the cleaning schedule is b	eing				
		stated in the relevant SOP?					
		g and Sanitizing agents labeled with a catalogue number indica	ating				
		re received through the Warehouse?	Checklist No.: Yes / No				
	•	aning and Sanitizing Solutions being used identical to those li	isted				

Are Cleaning and Sanitizing solutions labeled with a Expiration Date according to the relevant SOP?



QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDUR	E

Department: Quality Assurance	SOP No.:
Title: Self Inspection	Effective Date:

Supersedes: Nil Review Date:

Issue Date: Page No.:

No.	Check Point	Yes / No	1	2	
	Are the records of the preparations of				
	* Cleaning and Sanitizing Solutions				
	* Are the solution sterilized by Antibacterial Filtration?				
	Examine the area at the end of a day's work. Is it left neat and tidy?				
	Is any pest seen in the Section?				
	What is the Precautionary Activity done for Pest Control?				
	(Whether Fly-O-cide available)?				
	Is the Equipment suitably designed for its purpose?				
İ	Is the Equipment constructed so that product contact surfaces are not reactive				
	or absorptive, so that it will contaminate or in any way affect the product being				
	manufactured?				
	Are there specific procedures for the cleaning of Major Equipment Items?				
İ	Do they include Instructions as to which parts of the machine require assembly				
	and Disassembly for cleaning?				
İ	Are they followed?				
İ	Select a major piece of Equipment.				
İ	Examine the following records:				
	Machine Log Book				
	Cleaning Checklist				
	Is Equipment suitably identified as to its cleanliness status?				
	Is there an SOP for the transfer of materials to the clean area via pass-through				
	windows?				
	Is the Sanitizing Agent left in contact with the materials for the amount of time				
	specified in the SOP?				
	Is there a functioning alarm device to prevent simultaneous opening of doors				
	on the clean and non-clean side of				
	• Pass-through Windows?				
	• Autoclaves?				
	• Sterilizing Ovens?				
İ	Test the door Interlocking Indicator Lamps by attempting to open the doors.				
İ	How is Critical Equipment Controls protected from accidental interference				
	during Operation?				
	Are there Approved, Validated Loading Patterns and are they followed for				
	• Autoclaves				
	• Sterilizing Ovens?				
ŀ	Examine one of the ovens after loading and compare it to the Approved				
	Loading Pattern?				
	Examine the Recorder chart for the most recent cycle performed in one of the				
	autoclaves. Does it meet the required parameters of time and temperature as				
	defined in the relevant SOP?				
	Are Recorder charts verified and approved prior to the utilization of the load?				



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Point No.	Check Point	Yes / No	1	2	3
	Are there maintenance records for the air-vent filter on the Autoclave for				
	• Change Frequency?				
	• Integrity Test Results?				
	Do the records conform to the requirements of the relevant SOP?				
	Are the drains on the Autoclave Air-Breaked? Physically verify that the break				
	is adequate				
	Are sterilization cycles defined and authorized in an SOP?				
	Are operating parameters / cycle selection verified by Qualified Personnel prior to the Initiation of the Cycle?				
	Examine the documentation of any changes made to the sterilization cycle for				
	one product. Is a change control procedure followed?				
	Are there approved loading patterns for the sterilization?				
	Are the maintenance records of				
	• Filter Replacement on the Nitrogen Line?				
	• Filter Replacement on the Compressed Air Line?				
	• Integrity Testing of the Filters?				
	Do the records conform to the requirements of the relevant SOP?				
	Are there records of cleaning the sterilizer				
	• Between batches of the same product?				
	• Between different product?				
	• According to the relevant SOP?				
	Are there records of the Sterilization between each production batch?				
	Are sterilization charts verified and approved prior to manufacturing the next production batch?				
	Are the drains of the sterilization air-breaked? Physically verify that the break				
	is adequate.				
4.	MANUFACTURING PROCEDURES	<u> </u>			
	Examine the record of the daily check of balances in the Section.				
	• Is it complete and accurately filled out?				
	• Are all results within the Specifications?				
	• If not, is there a record of the Implementation of Corrective Action?				
	Perform a visual examination of the weights with which the check is				
	performed.				
	Are they in a good state of repair?				
	Do they bear a Valid Calibration Tag?				
	Are all work areas clearly labeled with the name and the batch number of the				
	product being processed?				
	Is all location where product or product components are exposed protected by				
	a LAF Stream providing air quality of class 100 or better?				
	Are Components handled in such a manner as to prevent their Accidental Contamination?				
	Contamination.	1			



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Point No.	Check Point	Yes / No	1	2	3
	Are sterilized components removed from the clean area if the time is				
	exceeded?				
	Are they Re-Sterilized?				
	Has the procedure been Validated?				
	Is Validation / Verification according to the relevant SOP?				
	Are aseptic processing Filters				
	• Pre-use Integrity Tested?				
	• Post-use Integrity Tested?				
	Is there documented evidence that each batch of aseptic processing filters has				
	passed a bacterial retention challenge test?				
	Have the aseptic processing filters been validated on a product specific basis?				
	Examine the validation report.				
	How many post-use integrity test filter failures have there been in the past				
	year?				
	What action was taken with respect to the product solution?				
	what detion was taken with respect to the product solution.				
	Is the corrective action documented?				
	Are all vessels and utensils labeled as to their cleanliness status?				
	Observe a work station during the production of a batch.				
	Are manufacturing instructions at hand?				
	Are the instructions complete, including special instructions is relevant?				
	Are the instructions accurately followed?				
	Are records and signatures made on real time?				
	Is bulk solution held according to the relevant SOP?				
	Are there written records for preparation of solutions used for pH adjustment?				
	Are time limitations adhered to for the holding of bulk solutions prior to				
	• Filtration?				
	• Filling?				
	• Sterilization?				
	Are the records signed by two individual?				
	Do the records follow a written procedure?				
5.	BATCH RECORDS				
	Examine the Batch Record for a batch that is being processed.				
	Product: Batch No.:				
	Is the Master Formula signed as being an accurate copy of the original?				
	Have any changes to the master formula been Authorized by QA prior to start				
	of work?				
	Has the batch been recorded on the Machine Log Book?				



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nt No.	Check Point	Yes / No	1	2	3
	Is the record completely and accurately filled out up to the appropriate stage of				
	processing?				
	Is the Aseptic Filtration start and finish time recorded?				
	Is there any In-Process results not within the defined limits?				
	Have all relevant sterilization charts been fully labeled, verified, approved and				
	attached to the batch record?				
-	Select three recently released batches.				
=	Are the batch documents readily available and easy to retrieve?				
=	Is all relevant information included, complete and accurately filled in as				
	follows?				
	Raw-materials Weighing				
	Manufacturing Method				
	Sterilization Charts				
	Yield Reconciliation				
	• In-process Tests				
	Packaging Control				
	 Laboratory Results 				
	·				
-	 Deviation Report , is applicable Do in-process control results meet Specifications (e.g. fill weights)? 				
-	If not, is there Documented Corrective Action?				
-	,				
-	Do yield Calculations after each production step conform to the relevant SOP?				
•	Has the BMR been completed and investigation conducted?				
	Is Yield Calculation performed after each distinct phase of Production?				
	• Compounding				
	• Filtration				
	• Filling				
	• Visual Inspection				
	• Labelling				
	• Packaging				
	Is the Yield Calculation verified by a second Individual?				
-	Where required, is there documented evidence of Line Clearance?				
	Are corrections to writing errors made by crossing out and initialing?				
_	Do environmental monitoring results meet Specifications?				
_	If not, was Appropriate Corrective Action Taken?				
	Do laboratory results for the batches meet Specifications?				
	If not, was Appropriate Corrective Action Taken?				
Ī	Have all the batches been reviewed, signed and dated and their disposition				
	(release or reject) indicated by Quality Assurance Personnel?				



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Point No.	Check Point	Yes / No	1	2	3
	Are there valid calibration labels affixed to the following systems indicating				
	that all instruments are within calibration?				
	Pure Steam System				
	Water for Injection System				
	HVAC System				
	Compressed Air System				
	Nitrogen System				
	Examine maintenance records for all of the above systems. Is there a complete				
	history of maintenance, including where appropriate				
	• Filter Changes?				
	• Filter Integrity Test Data?				
	• System Sterilization?				
	• System Cleaning and Passivation?				
	Examine records of Temperature and Conductivity for the Water for Injection				
	System.				
	Do they meet the Specifications in the relevant SOP?				
	If not, is there Documented Evidence of Corrective Action?				
7.	MONITORING	<u>l</u>		<u> </u>	
	Is there a Valid Calibration Label affixed to monitoring Sensors for Pressure,				
	Temperature and Relative Humidity?				
	Examine records of air pressure, temperature and relative humidity for the last				
	month. Do they meet the specifications stated in the relevant SOP?				
	Are any deviations recorded together with corrective action taken?				
	Examine a copy of the air sampling plan for controlled manufacturing areas.				
	Is sampling of viable particles performed at the locations indicated on the				
	plan?				
	Is sampling of nonviable particles performed at the locations indicated on the				
	plan?				
	Question the person responsible for performing sampling. Is he or she				
	knowledge about exposure time and sampling methods?				
	Examine microbiological results for three months preceding the audit.				
	Is the frequency of testing in conformance with the relevant SOP?				
	Were all tests performed as required by the SOP?				
	If not, is there a documented Justification for the Deviations.				
	Where results exceed the limits, was corrective action implemented according				
	to the relevant SOP?				
	Were Micro-Organisms Identified?				
	What is the overall picture obtained of the state of Control of the facility?				
	Is a tracking system employed whereby high counts on a particular day initiate				
	an investigation of batches filled on that day?				
	Examine the results for monitoring air changes from the last year.				



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QUALITY ASSURANCE DEPARTMENT

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	Do they meet the specifications in the relevant SOP?				
	If not, is there Documented Evidence of Corrective Action?				
	Examine the year's results for testing Compressed Air and Nitrogen.				
	Do they meet the Specifications in the relevant SOP?				
	If not, is there documented evidence of corrective action?				
	Examine the results for monitoring air Velocities from the Last Year.				
	Do they meet the Specifications in the relevant SOP?				
	If not, is there documented evidence of corrective action?				
	Examine the results for Monitoring Air Flow Patterns from the last year.				
	Do they meet the specifications in the relevant SOP?				
	If not, is there documented evidence of Corrective Action?				
	Is Bioburden monitoring of Aseptic Solutions performed according to the				
	frequency stated in the relevant SOP?				
	Are the results Satisfactory?				
	Examine the monitoring results for WFI from last year.				
	Do they meet the Specifications in the Relevant SOP?				
	If not, is there documented evidence of Corrective Action?				
	What is the overall picture of the microbial control of the System?				
	Examine the monitoring results for pure steam from the last year. Do they meet the Specifications in the relevant SOP?				
	If not, is there documented evidence of Corrective Action?				
8.	EQUIPMENT VALIDATION				
	Is there an approved annual program for the Validation of all Production				
	Equipment and Critical System?				
	Is the Program adhered to and are the Validations performed on schedule?				
	Select three items (include at least one critical system) and examine the DQ/IQ/OQ/PQ.				
	Are the equipment items identified with distinguishing code number?				
	Is all critical instrumentation on the equipment/system identified with a				
	calibration tag?				
	Physically verify that all instruments found on the equipment / system is				
	included in the validation report.				
	Cross check with the calibration records that the instruments have same				
	classification in the validation protocol as in the calibration report.				
	Are the validation reports complete and do they indicate the equipment or				
	system is operating in a repeatable and reliable manner?				
	Are the validation reports approved by all appropriate personnel?				
	Are the reports completely and accurately filled out?				
	Are aseptic media fills performed according to the relevant SOP?				



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	Is there documented evidence that all operators from all shifts have				
	participated in successful media fills in the past year?				
	Examine media fill results for all fills performed in the past year. Review per product group, per filling room, and overall for the facility. Do the results				
	indicate that the process is under control?				
	Where a media fill failure has occurred, is there documented evidence of corrective action according to the relevant SOP?				



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SELF INSPECTION CHECKLIST						
Audit Report No.: PACKING Checklist N		lo.:				
Point No.		Check Point	Yes / No	1	2	3
1.	SOPs					
		ete index and a complete set of applicable SOPs available in the				
	Are the inde	x and the SOPs current?				
	Is the set of	SOPs correctly organized according to the index?				
	Is the Obsole	ete documents removed from the Area?				
2.	PERSONNI	EL				
	date?	employees working in the Area. Are their training records up-to-				
	1	23				
		ployees undergone training in the following areas during the last				
	year?					
	• GMP					
	• SOPs					
		ng techniques				
		veral employees about the operations they are performing. Are				
		dgeable about their job functions?				
		oyees attired according to the appropriate gowning SOP?				
		sary, do operators wear masks and gloves?				
3.	FACILITIE	17	r			
		ment maintained in a good state to repair?				
	Is the depart operations?	ment neat and orderly with sufficient space for equipment and				
	Examine the	area at the end of a day's work. Is it left neat and tidy?				
	Are all work	areas clearly labeled with the name and the batch number of the				
	product bein	g processed?				
	Is there adeq	uate physical separation between different packaging lines to				
	prevent mix-	ups and/ or cross- contamination?				
	Are all parts	of the line where product or primary packaging components are				
	exposed cov	ered to prevent accidental contamination of the product?				
	Is relative hu are packaged	amidity control employed in areas where moisture sensitive drugs 1?				
		records for moisture –sensitive drug that was processed recently				
		e humidity recorded in the batch record?				
		ative humidity conform to specifications?				
		rea dedicated to the packaging of high-potency drugs?				
		st seen in the Department?				
	i i i i i i i i i i i i i i i i i i i		1		1	1



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Point No.	Check Point	Yes / No	1	2	3
	What is precautionary activity done for Pest control?				
	(Whether Fly-O-cide available)?				
4.	CLEANING PROCEDURE				
	Is there a written procedure for the cleaning of the packaging facility?				
	Is there documented evidence that the cleaning of packaging equipment?				
	Is there a written procedure for the cleaning of packaging equipment				
	• Between batches of the same product?				
	• Between batches of different products?				
	Is the procedure specific to a particular machine?				
	Does the procedure specify which parts of the machine must be disassembled				
	for cleaning?				
	Examine the machine duty card for the product currently being filled. It is				
	filled out with all the required information?				
	LINE CLEARANCE PROCEDURES			T	
	Watch personnel performing line clearance. Is each stage of the process				
	performed by one individual and then independently verified by a second				
	individual?				
	Examine the area prior to the introduction of packaging materials. Is it clean				
	and free from any material from the previous batch?				
	Do the packaging materials arrive on a covered trolley?				
_	Are all cartons of printed packaging materials on the trolley sealed?				
	Are packaging materials verified against a master set to ensure that they are				
<u> </u>	the most recent edition and the correct materials for the batch?				
	Are the quantities of packaging materials verified against the amounts stated as				
 	dispensed from the warehouse?				
	Is the monitoring code (bar code, pinhole, etc.) for each of the packaging materials (label, insert and box) entered into the machine from the master set				
	of materials?				
<u> </u>	Is this covered by a written procedure?				
 	Is the monitoring code (bar code, pinhole etc.) challenged for each of the				
	packaging materials by altering the code and running the material through the				
	machine?				
<u> </u>	Is this covered by a written procedure?				
_	Is the device for the detection of label presence challenged prior to the				
	initiation of work?				
	Is the check required by as SOP?				
	Is the check documented in the batch record?				
	Is the device for the detection of the presence of over-printing challenged prior				
	to the initiation of work?				
	Is the check required by as SOP?				
	Is the check documented in the batch record?				



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Point No.	Check Point	Yes / No	1	2	3
6.	MASTER PACKAGING MATERIALS FILE				
	Is complete set of files available in the department with samples of packaging				
	materials for each product packaged there?				
	Is there a procedure for maintaining and updating of these files?				
	Are all samples of printed packaging materials in the files signed and dated by				
	a QA representative to indicate that they are the correct master materials?				
7.	WORKING PROCEDURE			1	
	Is there a procedure for the daily checking of balances used in the department?				
	Are there records to indicate that the procedure is being followed?				
	Is all instrumentation in the department labeled with a valid Calibration Label?				
	Are all product covered for product protection closed at all times during the				
	packaging operation?				
	Are samples of all printed packaging materials used in the batch attached to				
	the batch record?				-
	Is there written procedure for the reconciliation of printed packaging				
	materials?				
	Watch the reconciliation being made. Are remaining packaging materials				
	accurately counted?				
	Are rejected packaging materials collected throughout the batch in a manner that permits accurate counting for reconciliation?				
	Is there a written procedure for cleaning and inspection the packaging area at				
	the end of the batch?				
	Is the inspection documented in the batch record?				
	Is there written procedure for the issuance of additional packaging materials if				
	the amount dispensed is not sufficient?				
	Does the procedure require				
	• QA approval prior to the dispensing of the additional quantity?				
	• QA verification of the materials against the master prior to use?				
	• Is the procedure followed?				
	Is the batch yield calculated immediately upon completion of the packaging				
	operation and prior to the introduction of a new batch into the area?				
	Is the yield calculation independently verified by second individual?				
	Are any excess overprinted packaging materials destroyed on completion of				
	the batch?				
	Is there a written procedure for the destruction of printed packaging materials				
	on completion of the batch or for their return to the warehouse?				
	Is it followed?				
	Is there a provision in the department for the separation of printed packaging				
-	materials for destruction and rejected product?				
8.	PROCESS CONTROL	 			
	Examine the records for the batch being processed. Are there written				



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	Is the frequency of checks in accordance with the relevant SOP?				
	If the packaging operation continues over more than one shift, is there a				
	written requirement for re-verification of all electronic controls?				
	Is this performed?				<u> </u>
	Is there a written procedure for the examination of packaged product during				
	finishing operations to ensure correct labeling?				
	Is a representative sample of units collected at the end of the operation and				
	visually examined for correct labeling?				
9.	EQUIPMENT QUALIFICATION				
	Is there an approved annual program for the qualification of all tableting equipment?				
	Select three equipment items and examine the DQ/IQ/OQ/PQ protocols				
	Are the equipment items identified with a distinguishing code number?				
	Is all critical instrumentation identified with a valid calibration tag?				
	Physically verify that all instruments found on the machine are included in the protocols?				
	Cross-check with the calibration records that the instruments have the same				
	classification in the qualification protocol as in the calibration report.				
	Is all qualification reports completely and accurately filled in?				
10.	LABELS				
	Are the status labels affixed to all equipments?				
	Is the status labels duly signed by Production Officer?				
	Is the status board bears necessary information?				
11.	DOCUMENTATION				
	Are all daily documents filled correctly and timely?				
	Are the formats, logs are current?				
	Has all SOPs related with the Equipment or the process been displayed?				
	Is any obsolete copy seen in the department?				



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SELF INSPECTION CHECKLIST						
Audit Report No.:	HUMAN RESOURCE DEPARTMENT	Checklist No.:				
Point No.	Check Point	Yes / No 1 2 3				

Point No.	Check Point	Yes / No	1	2	3
1.	SOPs				
	Is a Complete Index and a Complete Set of applicable SOPs available in the				
	Section?				İ
	Are the Index and the SOPs current?				
	Is the set of SOPs correctly organized according to the Index?				
	Are the Obsolete documents removed from the Section?				
2.	PERSONNEL				
	Select three employees working in the Department. Are their Training Records				
	available? Is the Training Index updated?				i
	1 2 3				
	1 2 3 Have the Employees undergone Training in the following areas during the last				i
	year?				i
	• GMP				i
	• SOPs				İ
	• HR Policies				İ
	Question several Employees about the Operations they are performing. Are				
	they knowledgeable about their Job Functions?				
	Is there SOP for Induction Training of New Entrants?				
3.	EMPLOYMENT PROCEDURE				
	What is the designation of the person conducting interviews?				İ
	Does list of persons working in the factory available?				
	Does all records of persons working in the factory segregated person wise?				
	Is their filing system satisfactory?				
	Is the person called for interview properly judged?				
	Do medical examination of new entrant perform?				
	Is the physician approved & qualified?				
	Does the medical examination test includes eye examination (Colour				i
	Blindness), Pathological Test (Blood & Urine Test), Chest 'X' Ray, VDRL,				i
	ECG				
	Does any Annual Medical Examination carried out?				•
4.	SECURITY	,		,	
	Is the enough Staff available for Security?				
	Is each person monitored entering inside the company & while going outside?				
	Does any Camera System available to monitor Entry & Exit procedure?				
	Does any Match Box, Chewing, Cigarettes & Tobacco allowed inside factory				
	premises?				<u> </u>



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Point No.	Check Point	Yes / No	1	2	3
	Other than temporary & permanent employees, if any new person visits, how he is identified?				
	Is the procedure satisfactory?				
	Is the name of person visited been documented?				
	If the vehicle inside the factory premises has been checked while entry & exit?				
5.	OTHERS				
	Is there SOP for Cleaning of Company Shoes/Sleepers?				
	Is it followed?				
	Is the shoe racks and Garment Cabinets available in the Change Rooms?				
	Is there SOP for Cleaning of Shoe Racks and Garment Cabinets?				
	Is it followed?				
	Is there SOP for Cleaning of Toilets and Wash Rooms?				
	Is it following?				
	Is there any written procedure for attendance?				
	Is there SOP for Scrap Management and its disposal procedure?				
	Is there an appropriate facility for emergency and medical treatment in case of any accident? Is the Ambulance available around the clock?				
6.	Is there written Leave Policy available?				



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SELF INSPECTION CHECKLIST					
Audit Report No.:	QUALITY CONTROL DEPARTMENT	Checklist No.:			

Point No.	Check Point	Yes / No	1	2	3	
1.	SOPs					
	Is a complete index and a complete set of applicable SOPs available in the					
	department?					
	Are the index and the SOPs current?					
	Is the set of SOPs correctly organized according to the index?					
	Obsolete documents removed from the Department.					
2.	PERSONNEL					
	Select three Employees working in the department. Are their training records					
	up-to-date?					
	1. 2. 3. Have the Employees undergone training in the following areas during the last					
	Have the Employees undergone training in the following areas during the last					
	year?					
	• GLP					
	• SOPs					
	Analytical techniques					
	Question Several Employees about the operations they are performing. Are					
	they knowledgeable about their job functions?					
	Have the Employees undergone Qualification according to the relevant SOP?					
	Are detailed, written job descriptions available for all Employees?					
3.	FACILITIES					
	Is the laboratory maintained in a good state of repair?					
	Is the laboratory neat and orderly with sufficient space for Equipment and					
	Operations?					
	Is there evidence of good housekeeping?					
	Is the laboratory facilitated with safety equipments (i.e. Eye Shower, Body					
	Shower, Safety Goggles etc) and gowns?					
4.	INSTRUMENTATION AND CALIBRATION					
	Is there an approved Preventative Maintenance Program for all Instruments					
	used in the Laboratory?					
	Is there evidence that it is followed?					
	Is the program based on Manufacturer's Recommendations?					
	If not, is there a Documented Rationale for the Alteration of the Schedule?					
	Is there Documented Evidence that the person who performs the Preventative					
	Maintenance is Qualified to do so?					
	Select three major Instruments used in the Laboratory.					



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Point No.		Check Point	Yes / No	1	2	3
	1)	ID No.:				
	2)	ID No.:				
	3)	ID No.:				
	Are there written Procedures	for Operating the Instruments?				
		Action in the event that an Instrument is found to				
	be out of Calibration?					
	Are standards used to Calibrate an instrument, is there a written procedure for					
	their Preparation?					
		Quality Control Glassware and Instruments?				
	Is the cleaning procedure val					
5.	,	RAGE AND DOCUMENTATION	1 1		T	
		ble for the receipt of samples for testing?				
		bing sample receipt and recording (logging in)?				
	Where are samples stored be					
	Are samples retained after te					
		ained after testing and reporting are complete?				
		long a sample may remain in the laboratory prior				
	to testing?	_				
6.	SAMPLING PROCEDURI		1 1		1	
	Is there an SOP describing Sampling Operations, including a Sampling Plan?					
	Is the Sampler appropriately					
	Is sampling performed as per					
	Watch a Sampling Operation					
	Is sampling activity recorded					
-	1 2 1 1	l in a manner to prevent its contamination?				
7.	TEST PROCEDURE		1			
	11 1	tions available for all products, raw materials and				
	packing materials?	ocedures available for all tests performed in the				
	Laboratory?	occurres available for all tests performed in the				
		for ensuring that all Pharmacopoeial procedures				
	are updated when a supplement					
8.	REPEAT TESTING	chtar monograph is issued:				
0.	Is there an SOP for repeat tes	etino				
	• On the same sample?	,				
	On the same sample?On a new sample?					
	4	isory intervention prior to repeating any test?				
		cedure for Invalidating Results?				
		written explanation of the reason for the retest?				
	2003 the procedure require a	written explanation of the reason for the retest:				



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Point No.	Check Point	Yes / No	1	2	3	
9.	EVALUATION / SUPERVISION OF RESULTS					
	Is there an SOP for review of test data and Calculations?					
	Are raw data reviewed prior to release from the Laboratory by a person other					
	than the analyst who performed the test?					
	Are notebooks routinely reviewed by a supervisor?					
	Do reviewers sign the Note Book to Indicate that it has been reviewed?					
10.	REFERENCE AND WORKING STANDARDS					
	Are they following the procedure of SOP for the Preparation and Handling of				<u> </u>	
	Reference and Working Standards?					
	Are the Reference and Working Standards are stored according to the				<u> </u>	
	Recommended Storage Conditions?					
	Do they maintain the record of Preparation, Storage and Destruction of				ļ	
	Reference and Working Standards?					
11.	OTHER					
	Do they maintain the record of Stability Studies?					
	Do they maintain the record of Receipt, Issuance, Usage and Destruction of Columns?					
	Is the list of Authorized Person displayed on restricted entry?					
	Are the Status Labels affixed on Instruments?					
	Do they maintain the record of Preparation of Reagent Solutions?					
	Is there approved procedure for destruction of reagent solutions?					
	Is there written procedure or any agreement for perform tests from outside					
	laboratory?				i .	
	Is there any SOP for handling of Hazardous and Poisonous Chemicals?					



QUALITY ASSURANCE DEPARTMENT

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SELF INSPECTION CHECKLIST

Audit Report No.:		ort No.: MICROBIOLOGY LABORATORY		Checklist No.:					
Point No.			Check Point			Yes / No	1	2	3
1.	SOPs								
	Is a complete i	index and a cor	mplete set of applicabl	e SOPs available in the S	Section?				
	Are the index and the SOPs Current?								
	Is the set of SC	OPs correctly o	organized according to	the Index?					
	Is the Obsolete	e documents re	moved from the Depa	rtment?					
2.	PERSONNEI	_							
	Select three E	mployees worl	king in the Departmen	nt. Are their training rec	ords up-				
	to-date?								
	1	2	3						
	Have the empl	Have the employees undergone training in the following areas during the last year?							
	• GLP								
	• SOPs								
	Microbiolo	ogical Techniqu	ues						
	Question several employees about the operations they are performing.								
			ut their Job Functions?						
	Are detailed, v	vritten job desc	criptions available for	all Employees?					
3.	FACILITIES								
	Is the laborator	ry maintained i	in a good state of repa	ir?					
	Is the laborat	tory neat and	orderly with suffic	ient space for Equipm	ent and				
	Operations?								
	Is there eviden	ice of Good Ho	ousekeeping?						
	Is the clean roo	om maintained	in a good state of repa	air?					
	Is there an SO	P for the clean	ing and disinfection of	f the Clean Room?					
	Is the Microbio	ological Sectio	n provided with an Ai	r Locks and Laminar Flo	W				
	Are all Reager	nts and Solution	ns						
	• Clearly lab	eled with their	proper name.						
			eipt and/or Expiration l	Date?					
	Are prepared s								

⇒ Name of Person who prepared them?

EQUIPMENT AND INSTRUMENTATION

Are there records of the Preparation of Disinfectants? Are disinfectants labeled with Expiration Dates?

Are cleaning records available and correctly Filled Out?

⇒ Date of Preparation⇒ Expiration Date



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Point	Check Point	Yes /	1	2	3
No.	Is there an Approved Preventative Maintenance Program for all Equipment used in	No			
	the Laboratory?				
	Is there evidence that it is followed?				
	Select three pieces of Equipment used in the Laboratory.				
	Are there written procedures for operating the Equipment?				
	Is there a valid Calibration Sticker on each Instrument?				
	Are Temperature Recorders attached to all Incubators and Refrigerators?				
	Is there an approved SOP that requires the Routine checking and signing of Temperature Charts?				
	Is there an SOP defining cleaning and sanitization procedures for the incubators and Refrigerators?				
	Is there documented evidence that it is being followed?				
	Examine the most Recent Validation for the Autoclave.				
	Was the Validation performed on Schedule?				
	Do the results meet the Relevant Acceptance Criteria?				
5.	SAMPLING RECEIPT, STORAGE AND DOCUMENTATION	I I		Į.	
	Is a specific person responsible for the receipt of samples for testing?				
	Is there a written SOP describing sample Receipt and Recording (logging in)?				
	Where are samples stored before and after Testing?				
	Are samples retained after testing is Complete?				
	What happens to samples retained after testing and Reporting are complete?				
	Is there a time limit on how long a sample may remain in the Laboratory prior to Testing?				
	Examine the contents of a Refrigerator and an Incubator.				
	Is the Equipment Clean?				
	Are all test samples recorded in the Laboratory Log Book?				
	Are all items clearly labeled?				
6.	TEST PROCEDURE				
	Are there approved test procedures available for all tests performed in the Laboratory?				
	Is there a written procedure for ensuring that all Pharmacopoeial Procedures are				
	updated when a Supplemental Monograph is issued?				
	Are records available for the preparation of media used for performing the test?				
	Is the medium labeled with an Expiration date?				
	Is labeling in accordance with an approved SOP?				
7.	RECORDING RESULTS			1	
	Examine any analyst's Test Report.				
	Are any cross-outs initialed and dated?				



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Point	Check Point	Yes /	1	2	3
No.		No			
	Are all calculations recorded?				
	Is there a statement in the Test Report as to whether or not the sample passes the				
	test?				
8.	Is the analyst's signature recorded in the Test Report?				
δ.	STOCK CULTURES Is there on SOR for the receipt and Handling of Cultures?				
	Is there an SOP for the receipt and Handling of Cultures?				
	Are cultures received with a certificate of analysis? How often cultures are transferred?				
	How often cultures are transferred?				
	Is there a maximum number of times cultures may be transferred?				
	Is it adhered to?				
9.	REPEAT TESTING				
	Is there an SOP for Repeat Testing				
	• On the Same Sample?				
	On a New Sample?				
	Does The SOP Require Supervisory Intervention Prior To Repeating any Test?				
	Does the SOP describe a procedure for invalidating results?				
	Is periodic follow-up performed to assess how many retest are being performed?				
	Examine results of LAL Endotoxin Testing for the past six months.				
	Have any Retest been performed?				
	If yes, is an investigation report/invalidation of the first test available?				
	Examine investigation reports for any repeat sterility tests performed within the				
	past year.				
10.	EVALUATION / SUPERVISION OF RESULTS				
	Is there an SOP for review of test data and calculations?				
	Are raw data reviewed prior to release from the laboratory by a person other than				
	the analyst who performed the test?				
	Do reviewers sign the Test Report to indicate that it has been reviewed?				
11.	ENVIRONMENTAL AND PERIODIC MONITORING (CLEAN ROOM)				
	Is there an SOP for monitoring Differential Air Pressures?				
	Are there written records of air pressure checked and signed?				
	Is there an SOP for Environmental Monitoring in the Clean room?				
	Do results conform to the limit stated in the SOP?				
	When Out-of-Limit results were obtained, was Corrective Action implemented in				
	accordance with SOP?				
	Examine records of monitoring for the Past Three Months.				
	Are there records of checking Laminar Airflow Velocities?				
	Are there records of checking Air Changes in the Area?				
12.	CULTURE MEDIA				



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Point	Check Point	Yes/	1	2	3
No.		No			
	Is there SOP for Preparation, Issuance, Storage, Handling, Usage and Destruction				
	of Culture Media?				



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SELF INSPECTION CHECKLIST				
Audit Report No.:	QUALITY ASSURANCE DEPARTMENT	Checklist No.:		

Point No.		Check Point	Yes / No	1	2	3
1.	SOPs					
	Is a complete index and a comp	plete set of applicable SOPs available in the				
	department?					
	Are the index and the SOPs cur					
	Is the set of SOPs correctly org	anized according to the index?				
2.	PERSONNEL					
	Ŧ •	g in the department. Are their training records				
	up-to-date?					
	12	3				
	2 0	e training in the following areas during the last				
	year?					
	• GMP / GLP					
	• SOPs					
	 Quality Assurance responsi 					
		out the operations they are performing. Are				
	they knowledgeable about their					
		ding to the appropriate gowning SOP?				<u> </u>
	•	ion available for all employees?				
	1 0	chart of the Quality Assurance Department				
_	available?					<u> </u>
3.	BATCH RECORD REVIEW		Т		1	
	Is there a SOP for batch record					
	*	list for batch record review prior to release?				<u> </u>
	0.1	place to ensure that a batch record with a				
	deviation report attached to it cannot be released prior to the completion of any					
	required investigation?					
		one batch record from each section				
	Product:	Batch No.:				
	Product :	Batch No.:				
	Product:	Batch No.:				



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Point No.	Check Point	Yes / No	1	2	3
4.	Are the records complete with respect to the following?				
	 The master Batch records are signed as true copy. 				
	 Any changes to the Batch document are QA authorized prior to 				
	manufacturing.				
	All relevant signatures are present.				
	All relevant data are present				
	All relevant data are accurate.				
	 Yield calculation at each stage of production conforms to the SOP. 				
	1. All calculations are verified by a second individual.				
	 Any deviations are justified, fully explained and authorized. 				
5.	DEVIATION REPORTS	<u> </u>			
•	Select three deviation reports prepared within the last six months				
	Deviation No.:				
	Deviation No.:				
	Deviation No.:				
	Were the Deviations completed prior to release of the batch?				
•	Does the relevant SOP require a written investigation and follow-up on				
	implementation of recommendations?				
	If necessary, is there a fully documented investigation?				
•	Have recommendations been made to prevent the deviation from recurring?				
	Have recommendations for corrective action been implemented?				
	Examine the daily deviation reports from the three months preceding the audit.				
	Is there follow-up to ensure that each department sends in a report every day?				
	Select three reports at random. Are they filled out in accordance with the relevant SOP?				
	Review the monthly summaries of all deviations (not product specific) for the				
	six months preceding the audit. Are there deviations that recur more than				
	once?				
6.	CHANGE CONTROL RECORDS				<u> </u>
	Are all changes that may impact product quality authorized by Quality				
	Assurance prior to implementation?				
	Examine three recent change control forms.				
	Have the forms been completed and the results evaluated prior to closing the				
	forms?				
	Has all relevant documentation been updated? Verify that validation protocols				
	have been revised where appropriate.				
7.	ANNUAL PRODUCT REVIEW				
	Examine any one product Annual Product Review completed.				
	Product: Compilation Date:				
	Does the review comment on any out-of-limit unusual results?				
	Does the review include No. of release batches?				



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	Does the relevant SOP requir	e that management be informed of problems				
	identified during the review?					
		on of reserve samples for the products reviewed?				
	Were the samples found to be					
		re actions been implemented?				
8.	SELF-INSPECTION				T	
	_	nat self-inspection be performed in all				
	departments?					
		according to the frequency stated in the schedule?				
	Is there tracking system that a compiled.	all points raised during self inspection been				
		the SOP to participate in inspections actually do				
	so?					
	•	for all inspections performed during the past				
	year?					
		orrective action implemented as a result of the				
0	inspections?					
9.	COMPLAINTS				1	
	Is there an SOP for dealing w					
	Examine three recent compla Product:	Batch No.:				
	Product:	Batch No.:				
	Product :	Batch No.:				
	Product :	Daten 110				
	Does the summary of compla	ints available?				
		ted for the relevant personnel?				
		laints for the year preceding the audit. Are there				
	products that have several co	mplaints and if so has appropriate action taken?				
	Examine the list of complaint	s for the year preceding the audit. Are there				
		mplaints and if so has appropriate corrective action				
	been implemented?					
10.	GOODS DESTRUCTION 1		T T		1	
	Is there an SOP for destruction					
	 Product components and 	packaging materials'?				
	• Raw-material?					
	• In-process material?					
	• Finished product?	•				
	Examine the goods destruction					
	Is it identical to that in the wa					-
		ms QA approved prior to destruction or as per				
	SOP?				<u> </u>	ļ



		
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Point No.		Check Point		Yes / No	1	2	3
	Is there written evider	nce that the destruction orde	er has been carried out?				
11.	RELEASE OF BAT	CHES				I	
	Is their an SOP for release of bathes?						
	What is the designation	on of the person doing batch	release?				
	Is he qualified?						
	•	ensure that how many batche	es are to be released on one				
	day?						
			nclusion and, if appropriate,				
10	follow-up action for e						
12.	REJECTED BATCH		et voor. Coloot throo hotoboo				1
	Product:	Batch No.:	nt year. Select three batches.				
		Batch No.:					
	Product:	Batch No.:					
	Product:						
	List the reason (s) for	the rejection.					
	Product:	Batch No	.:				
	Product :	Batch No). :				
	Product :	Batch No	·:				
	Specify at which stage	e of production the batches	were rejected				
	~F)	F					
	Product:	Batch No.:	Stage:				
	Product:	Batch No.:	Stage:				
	Product:	Batch No.:	Stage:				
	failure and, if appropr	riate, follow-up action for ea					
	• 1	s that have more than one re	•				
12		recommended and implem	ented?				
13.	RETURNED GOOD	08					



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Point No.		Check Point	Yes / No	1	2	3
	Is there a written procedure for	holding, testing and reprocessing returned drug				
	products?	<i>e, e</i>				
	Examine the list of returned go	ods for the current year. Select three batches?				
	Product:	Batch No.:				
	Product:	Batch No.:				
	Product:	Batch No.:				
	Is there a record for each batch	, including the following details?				
	 Name of Customer 					
	• Name and Strength of the F	Product				
	 Batch Number 					
	• Reason for Return					
	• Quantity Return					
	Date of Disposition					
	• Ultimate Disposition List the reason (s) for the return	2				
	List the reason (s) for the return					
	Product:	Batch No.:				
	Reason:					
	Product:	Batch No.:				
	Reason:					
	Product:	Batch No.:				
	Reason:					
•	List the disposition of the retur	ned goods.				
	1 1 0	stified with a documented investigation and				
	conclusions authorized by Qua					
		returns implicate other batches of the product been initiated and appropriate action taken?				
14.	RECALLS	ocon initiated and appropriate action taken:			<u> </u>	
- "		the recall of drug products that ensures that				
		are notified in writing of the recall?				
	Have there been any recalls du					
	Specify:					



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- · · · · ·		/ I			•		
Point No.	Check Point	Yes / No	1	2	3		
	List the disposition of the recalled goods.						
	Is the disposition adequately justified with a documented investigation and						
	conclusions authorized by Quality Assurance?						
	Could the reason for the recall implicate other batches of the product and, if so,						
	has an investigation been initiated and appropriate action taken?						
15.	VALIDATION, REVALIDATION & CALIBRATION SYSTEMS	1 1		1			
	Is there Validation Schedule available?						
	Is it followed?						
	Check the validations actually done against the Validation Schedule.						
	After a completion of three batches, does summary available for product?						
	Check the filing system of the filled validations? Is system satisfactory?						
	Select any one product & check the all validation related with it. Does any						
	deficiency found?						
	Does all the results within specification?						
	Check the batch manufacturing record & validation reports of the same						
	batches & check the in process observation. Do they comparable?						
	Do the list of Master validation protocol available?						
	Does all master validation protocol available? Duly authorized?						
16.	CALIBRATION SYSTEMS						
16.	Is SOP for Calibration Policy available?						
	Is there Calibration Schedule available? Duly authorized?						
	Is it followed?						
	Check the Calibration actually done against the Calibration Schedule.						
	Check the recording system of the filled Calibration record? Is system						
	satisfactory?						
	Select any one Calibration Record. Does any deficiency or deviation found? Is						
	it recorded?						
	Does all the results within specification?						
	Is current Calibration Status label with complete details affixed on respective						
	Equipment / instruments?						
17.	BATCH DOCUMENTS GENERATION SOFTWARE	1 1		1			
	Does it only authorized to run for authorized personnel?						
	Does it accessed through password only?						
	Is the list of passwords available with QA Manager?						
	Are the BMR / BPR are of current version?						
	Is the backup of system taken daily?						
	Is the backup system found useful & recoverable?						
	Does the person properly trained, allowed to run the programme?						
	Does his training report available?						



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Point No.	Check Point	Yes / No	1	2	3
	Does their any SOP stating that action to be taken in case of future of				
	computer system?				
	Is the qualification & validation of computer system available?				
18.	DOCUMENTATION	<u>'</u>		ı	
	Does following approved document available with the department?				
	Site Master File				
	Safety Manual				
	Quality Manual				
	Training Manual				
	Master Validation Plan				
	Organization Charts of all Departments				
-	Layout of buildings & facilities				
	List of Qualified persons in all department				
	List of products				
	Job responsibilities of all individual working in QA				
	Job responsibilities of each Section Head / Department Head				
	Schedules (self inspection, Audit, Training, Observation rounds etc.)				
	Does the Retrieval system of the batch documents satisfactory? How it				
	traceable is that document has been withdrawn & kept back?				
	Select any three batch No. from batch No. Register and check in the storage				
	area. How much time is required for retrieval? (Time:				
19.	STABILITY STUDY				
	Is SOP for Stability Study Policy available?				
	Is there Stability Study Schedule available? Duly authorized?				
	Select any one Stability Study Record. Does any deficiency or deviation				
	found? Is it recorded?				
	Stability Study actually done against the Stability Study Schedule.				
	Check the recording system of the filled Stability Study record? Is system				
	satisfactory?				
	Does all the results within specification?				
	If No, than proper investigation carried out.				
	Is SOP for Stability Chamber Management available?				
	Is it followed?				
	Check the samples in Chamber, is they are properly stored?				
	Is Temperature & RH record available?				
	Select one record; is it complete with respect to the frequency?				
	Is Status Label with complete details affixed on each sample?				
	Is SOP for Preventive Maintenance of Stability Chamber available?				
	Is there Preventive Maintenance Schedule available? Duly authorized?				
-	Check the Preventive Maintenance actually done against the Schedule.				



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Point No.	Check Point	Yes / No	1	2	3
	Is there Calibration Schedule for instrument of stability chambers available?				
	Duly authorized?				
	Check the Calibration actually done against the Calibration Schedule.				
	Select One Stability Chamber & Check Performance Qualification report.				
	ID No.: Stability Study Condition:				
	Is it complete with respect to Approved Performance Qualification Protocol?				
	Is frequency of PQ followed?				
	Any deviation from predefined Acceptance Criteria?				
	Deviation No.:				
	If yes, is it recorded & investigated?				
	Is SOP for transfer of stability sample available?				
	Is it followed?				
	Are all Persons trained according to their work?				
	Are Training records available?				
20.	RISK MANAGEMENT				
	Is SOP for Risk Management available?				
	Is the Risk Assessment conducted as per defined frequency?				
	Are Risk Assessment records available?				



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	SELF INSPECTION CHECKLIST	
Audit Report No.:	SOP AND MASTER DOCUMENTS	Checklist No.:

Point No.	Check Point	Yes / No	1	2	3
1.	Is there a SOP of role of Production, QC, QA, Engineering & Warehouse available?				
2.	Is there a system of Quality Assurance Department functions available?				
3.	Obsolete documents removed from the Department.				
4.	Is up-to-date organization chart of QA and Manufacturing Department				
7,	available?				
5.	Is up-to-date document of list of product, list of Master Document available?				
6.	Is there a system of QA Document available?				
7.	Are the SOPs available for specific operation in stores, production, QC, engineering, safety and ETP?				
8.	Is there an SOP available for preparation of SOP?				
9.	Is there SOP available for Documentation & Data Control?				
10.	Is there an SOP for Preparation, Approval and Authorization of Document available?				
11.	Is their any list of Quality Assurance Procedure available?				
12.	Is there an SOP for Sanitization and up keeping of premises?				
13.	Is there SOP for Training Programme for new entrant existing staff, workmen?				
14.	Are there any separate Batch No. Register for established Product, Product Development and Trial / F&D Batches available?				
15.	Is there an SOP for Numbering of Batch available?				
16.	Is there any system of Issuing Batch Document?				
17.	Is SOP for Management Review available?				
18.	Is SOP for Incident Reporting System available?				
19.	Is there an SOP for Vendor Selection Approval Programme Available?				
20.	Is the Vendor Audit conducted as per the Frequency?				
21.	Is detailed, Written Job Description available for all employees?				
22.	Is there a tracking procedure in place to ensure that a batch record with a				
	Deviation Report attached to it cannot be released prior to the completion of				
	any required investigation?				
23.	Is SOP for Pharmacopoeial Amendment & Guidelines Updates available?				
	Is it followed?				
	Check One Record, Is it satisfactory?				
24.	Is SOP for Qualification of Contract Analytical Laboratory available?				
-	Is it followed?				
25.	Is SOP for Qualification of External Calibrating Agency available?				
-	Is it followed?	† †			



QUALITY ASSURANCE DEPARTMENT

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SELF INSPECTION CHECKLIST **Audit Report No.: Checklist No.:** ENGINEERING DEPARTMENT Point No. **Check Point** Yes / No 3 1. **SOPs** Is a complete index and a complete set of applicable SOPs available in the department? Are the index and the SOPs current? Is the set of SOPs correctly organized according to the index? Obsolete documents removed the Department. 2. PERSONNEL Select three employees working in the department. Are their training records up-to-date? 1. _____ 2. ____ 3. ____ Have the employees undergone training in the following areas during the last year? **GMP SOPs** • Engineering techniques Question several employees about the operations they are performing. Are they knowledgeable about their job functions? Are all employees attired according to the appropriate gowning SOP? **3. CALIBRATION RECORDS** Is there an approved list of instrumentation included in the calibration program? Is the instrument classification (critical, process control, reference) indicated Is there an approved annual calibration planner? Is there a tracking procedure in place to ensure that every instrument included in the program actually undergoes calibration on time? Are there written SOPs describing in detail how to perform calibrations? Is there a written procedure in place for informing the relevant QA and production personnel of instruments that have not undergone calibration according to schedule? Are traceable calibration standards employed? Traceable to which agency? Are there certificates of calibration available for the standards? Is there a written procedure for corrective action in the event that the

calibration standard is found to be out-of-limits during re-calibration?



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Point No.	Check Point	Yes / No	1	2	3
	Are the standard instruments stored in a manner that ensures their integrity and				
	accuracy? Physically verify the storage and condition of three reference				
	standard.				
	Examine the calibration history of three critical instruments.				
	Is there written evidence that the calibration standard used were within				
	calibration?				
	Were the instruments calibrated according to the frequency indicated in the				
	relevant SOP?				
	In the event that the frequency was not adhered to, is there written				
	authorization from Quality Assurance?				
	Were the calibrations performed exactly as defined in the relevant procedure?				
	Are the formats completely and accurately filled in?				
	Were all the calibrations within the defined limits of accuracy?				
	If the calibrations were outside the limits, were QA and production personnel informed immediately in writing?				
4.	PREVENTATIVE MAINTENANCE RECORDS				
••	Is there an approved annual preventative maintenance program?				
	Are there written procedure for preventative maintenance for all production				
	equipment?				
	Select three equipment items and examine the preventative maintenance				
	history?				
	Is there written evidence for each machine that the preventive maintenance				
	was performed in accordance with the relevant SOP?				
5.	BREAKDOWN MAINTENANCE RECORDS				
	Is there a record of breakdown maintenance for each piece of production				
	equipment?				
	Is there a procedure whereby breakdowns are analyzed so that, if appropriate,				
	the preventative maintenance program is revised to prevent recurrence?				
_					
6.	LUBRICANTS	1 1		1	
	Is there an approved list of food – Grade Lubricants for use where they may				
	contact product?				
	Is there a written procedure for the receipt and approval of such lubricants?				
	Is a record made of the catalogue number of the lubricant used when				
7	maintenance is performed?				
7.	EQUIPMENT QUALIFICATION Is there an approved annual program for the qualification of all production				
	equipment?				
	Select three equipment items and examine the DQ/IQ/OQ/PQ protocols.				
	Physically verify that all instruments found on the equipment are included in				
	the protocols.				
	the protocols.			l	



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	Cross-check with the calibration records that the equipment items have the same classification the qualification protocol as in the calibration report.				ĺ
	Are the qualification reports approved by all appropriate personnel?				
	Are the reports completely and accurately filled out?				
8.	DRAWINGS				İ
0.	Is there a complete set of approved drawings for systems and equipment				
	available in the department?				
	Select three equipment items/systems and examine the available drawings.				
	Are the drawings the latest edition?				
	Are the drawings QA approved?				
9.	ALARMS PROCEDURES	'		,	
	Is there an SOP for responding to alarms for critical systems?				
	Is there procedure followed?				
	Does the procedure require recording of the alarm and of the corrective action				
	taken in response?				
10.	RECEIPT OF NEW EQUIPMENT				
	Is there an SOP describing the receipt and checking of new equipment prior to				
	installation?				
	Is there documented evidence that the procedure is adhered to?				
	Does the SOP require checking of the equipment according to approved				
	purchasing specifications?				
11.	FILTER INTEGRITY TEST				
	Is there an SOP for performing Filter Integrity Tests?				
	Is the procedure adhered to?				
	Examine records of the most recent tests performed.				
	Is there written evidence of corrective action in the event that a filter fails the				
	test?				
	Was the Quality Assurance Department informed of the failure?				
	Is the report approved by the Quality Assurance Department?				
12.	HVAC QUALIFICATION				
	Is current version of AHU drawings display in service floor?				
	Are all AHUs Qualified?				
10	Qualification Records are available?				
13.	UTILITY				
	SOPs of related Utility are display in the respective area?				
	Is the following utility System qualified?				
	Compressed Air				
	Steam (Raw / Pure) & Boiler				
	Nitrogen				
	DG / UPS				<u> </u>



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	Any other (Specify)				
	Safety Measures & Safety Tools available & followed for:	<u> </u>			
	Service Floor				
	DG Set Area				
	Boiler				
	Electrical Panel Area & Transformer				
	Diesel Storage area				
	Working at Height				
	Production & other areas				



QUALITY ASSURANCE DEPARTMENT

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SELF INSPECTION CHECKLIST **Audit Report No.: Checklist No.: OINTMENT, CREAM & GEL SECTION** Point No. **Check Point** Yes / No 1 3 1. **SOPs** Are a Complete Index and a Complete Set of applicable SOPs available in the Section? Are the index and the SOPs current? Is the set of SOPs correctly organized according to the index? Are Obsolete documents removed from Ointment Section? 2. PERSONNEL Select three employees working in the Section. Are their Training Records available? Is the Training Index updated? Have the Employees undergone Training in the following areas during the last year? **GMP SOPs** Manufacturing & Filling Techniques Ouestion several Employees about the Operations they are performing. Are they knowledgeable about their Job Functions? Are all Employees attired according to the appropriate gowning SOP? **3. FACILITIES** Is the Section maintained in a good state of repair? Is the Section neat and orderly with sufficient space for equipment and operations? Is all Dispensed Raw Material for one batch kept on a pallet wrapped in a polythene Examine the area at the end of a day's work. Is it left neat and tidy? Are all work areas clearly labeled with the name and the batch number of the product being processed? Is the Temperature and Relative Humidity maintained in the Area? (Observed: Temp._____, Relative Humidity:_ Does any Pest seen in the Section? What is the Precautionary Activity done for Pest Control? (Whether Fly –O – cide available) 4. PREVENTION OF CROSS-CONTAMINATION

Are doors closed at all times?

Is personnel clothing clean, unstained and dust free, including shoes? Are the Return Risers are cleaned during Product Change Over?



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	What is the quality of the air in the Section (filter designation)?				
	Is there cleaning SOP for slippers or shoes that is being used in the manufacturing area?				
5.	EQUIPMENT AND FACILITY CLEANING				
	Are Pallets and Drums brought into the area clean and free from Powder/Dust?				
	Is the Equipment neat, clean and rust free?				
	When not in use, is equipment covered so as to prevent accidental contamination?				
•	Is Equipment suitably designed for its purpose?				
	Is Equipment constructed so that product contact surfaces are not reactive or				
	absorptive, so that it will not contaminate or in any way affect the product being manufactured?				
-	Select a Equipment:				
	Equipment Name: ID No.:				
	Examine the following records:				
	* Machine Log Book				
	* Qualification Documents				
	* Cleaning Log Book				
	* Relevant SOPs (Cleaning, Operation & Preventative Maintenance SOPs)				
•	Select one batch recorded on the Machine Log Book and thoroughly check that				
	Batch Record.				
	B. No.:				
	Is the Cleaning Checklist for the Equipment completed?				
	Does the checklist describe machine disassembly and assembly for cleaning procedure?				
	Is the cleaning correctly recorded on the Area Cleaning Record?				
	Visually inspect one machine that is not in use				
	Is it labeled with respect to its cleanliness status?				
	Is it clean?				
•	Do Cleaning Procedures include a requirement for the cleaning of small items				
	(e.g., portable computers, balances, etc.)?				
	Do Cleaning Procedures specify the cleaning agent and concentration to be used?				
	Is the Cleaning Agent available in the Section identical to those listed in the				
	cleaning procedures?				
	Is the Cleaning Agent labeled with a catalogue number indicating that they were				
	received through the Warehouse?				
	Are the records of Cleaning Agent Preparation?				
	Is there an Approved Protocol for the Cleaning Validation of Equipment used in				
	Manufacturing and Filling Machine?				
	Is there documented evidence that it is being followed?				
6.	WORKING PROCEDURES				



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	Examine the record of the daily & fortnightly calibrations & check of balances				
	in the Section.				
	Is it complete and accurately filled out?				
	Are all results within the Specifications?				
	If not, is there a record of the implementation of Corrective Action?				
	Perform a visual examination of the weights with which the check is performed.				
	Are they in a good state of repair?				
	Are they clean?				
	Do they bear a valid Calibration Seal?				
	Examine the Batch Record for a batch that is being processed.				
	Product : Batch No.:				
	Is the Master Batch Manufacturing Record signed as being an accurate copy of the original?				
	Is the record completely and accurately filled out up to the appropriate stage of processing?				
	Is the speed of filling recorded in the batch documents?				
	Does the filling speed conform to the required parameters?				
	Do yield calculations after Bulk Manufacturing and Filling and Sealing,				
	Conform with the relevant Batch Records?				
	Has BMR been completed and an investigation conducted. If any?				
	Is the yield verified by a Second Person?				
	Are they correctly labeled?				
	Is there an SOP for monitoring of Fill Volume / Weight during production?				
	Is it followed?				
	Is there an SOP for Inspection of filled Tubes / Jar / Bottle?				
	Is it followed?				
7.	INPROCESS CONTROL				
	Is there an approved SOP for In-Process Control?				
	Does the SOP state at what frequency tests must be performed by Production				
	officer/Executive and QA Officer/Executive?				
	Examine a batch record. Is the test frequency adhered to?				
	Do all test results conform to Specifications?				
	Is the SOP specific with regard to corrective action in the event that results do				
	not conform to specifications?				
	Are there printouts available for in-process test results labeled with the				
	• Product Name				
	Batch Number				
	• Date and Time of Testing?				



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	Examine the Recorded Results?									
	• Do the recorded results conform to the approved product Specification?									
	• Do the recorded data match the attached printouts?									
	• Are the results recorded in the correct units stated on the form?									
	Is there an SOP for collecting a composite sample for final testing by Quality Control?									
	Is the SOP followed?									
	Is all testing instruments labeled with a valid Calibration Tag?									
8.	EQUIPMENT QUALIFICATION									
	Is there an approved schedule program for the qualification of all equipments?									
	Select one machine and examine the DQ/IQ/OQ/PQ protocol.									
	Machine :									
	Is the Machine Identified with a Distinguishing Code Number?									
	Are all critical Instrumentation / Equipment identified with a valid Calibration tag?									
	Physically verify that all instruments found on the machine are included in the protocol.									
	Cross-check with the Calibration Records that the Instruments have the same									
	Classification in the Qualification Protocol as in the Calibration Report.				I					



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	SELI	F AUDIT I	NON-CONFORMANCE &	COMPLIANO	CE REPORT				
Au	dit Report No.:	De	epartment Audited:	Date of Aud	it:	Plant:			
S. No.	Details of Non – Conformance (To be filled by Lead Auditor)	Category (C/M/N)*	Corrective and Preventive Action Plan (To be filled by Auditee Department)	Proposed Date of Compliance	Actual Date of Compliance	Compliance Verified By CQA (Sign & Date)			
* C =	= Critical, M = Major, N = Mir	or							
Clos	sing Comments (By H	[ead CQA]):						
Lead Auditor			Head – Audite	Audit Compliance Closed By (Head – CQA)					
Sign: Date:			Sign: Dat	e:	Sign: D	ate:			
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ANNEXURE-VI SELF INSPECTION LOG BOOK

Plant: Year:

S. No.	Report	Department Inspected	Inspection	Inspection Report send to Auditee	Sent By	Received By	Inspection Report received by CQA after Corrective and	Received By Sign & Date	Verified By	Closed By Head CQA	
	No.		Date	Department on			Preventive Action on		CQA (Sign & Date)	(Sign & Date)	
				•							