



**PHARMA DEVILS**

QUALITY ASSURANCE DEPARTMENT

**PACKING MATERIAL SPECIFICATION FOR CORRUGATED BOX (5 PLY) 250 X 153 X 132.5 cm**

<b>S.No.</b>	<b>TESTS</b>	<b>LIMIT</b>
1.	Length	250± 5mm
2.	Width	153 ± 5 mm
3.	Height	132.5± 5 mm
4.	Grammage	120 G/m <sup>2</sup> ± 7%
5.	Staples	Properly Stapled
6.	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7.	Folding Condition	Properly Folded
8.	Cleanliness	Properly Cleaned

<b>S.NO.</b>	<b>TESTS</b>	<b>LIMIT</b>
1	Length	230± 5mm
2	Width	132.5 ± 5 mm
3	Height	122.5± 5 mm
4	Grammage	120 G/m <sup>2</sup> ± 7%
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned



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<b>S.NO.</b>	<b>TESTS</b>	<b>LIMIT</b>
1	Length	290± 5mm
2	Width	175 ± 5 mm
3	Height	137.5± 5 mm
4	Grammage	120 G/m <sup>2</sup> ± 7%
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned

<b>S.NO.</b>	<b>TESTS</b>	<b>LIMIT</b>
1	Length	290± 5mm
2	Width	151.2 ± 5 mm
3	Height	120± 5 mm
4	Grammage	120 G/m <sup>2</sup> ± 7%
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned



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<b>S.NO.</b>	<b>TESTS</b>	<b>LIMIT</b>
1	Length	170± 5mm
2	Width	142 ± 5 mm
3	Height	200 ± 5 mm
4	Grammage	120 G/m <sup>2</sup> ± 7%
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned

<b>S.NO.</b>	<b>TESTS</b>	<b>LIMIT</b>
1	Length	180± 5mm
2	Width	162.5 ± 5 mm
3	Height	182.5± 5 mm
4	Grammage	120 G/m <sup>2</sup> ± 7%
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned



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<b>S.NO.</b>	<b>TESTS</b>	<b>LIMIT</b>
1	Length	212.5± 5mm
2	Width	143.5 ± 5 mm
3	Height	113 ± 5 mm
4	Grammage	120 G/m <sup>2</sup> ± 7%
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned

<b>S.NO.</b>	<b>TESTS</b>	<b>LIMIT</b>
1	Length	161.2± 5mm
2	Width	133 ± 5 mm
3	Height	95 ± 5 mm
4	Grammage	120 G/m <sup>2</sup> ± 7%
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned



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<b>S.NO.</b>	<b>TESTS</b>	<b>LIMIT</b>
1	Length	415± 5mm
2	Width	315 ± 5 mm
3	Height	323± 5 mm
4	Grammage	120 G/m <sup>2</sup> ± 7%
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned