

S.No.	TESTS	LIMIT
1.	Length	250± 5mm
2.	Width	$153 \pm 5 \text{ mm}$
3.	Height	132.5± 5 mm
4.	Grammage	$120~G/m^2\pm7\%$
5.	Staples	Properly Stapled
6.	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7.	Folding Condition	Properly Folded
8.	Cleanliness	Properly Cleaned
S.NO.	TESTS	LIMIT
<b>S.NO.</b> 1	TESTS Length	LIMIT 230± 5mm
1	Length	230± 5mm
1 2	Length Width	230± 5mm 132.5 ± 5 mm
1 2 3	Length Width Height	$230\pm 5$ mm $132.5 \pm 5$ mm $122.5\pm 5$ mm
1 2 3 4	Length Width Height Grammage	$230\pm 5$ mm $132.5 \pm 5$ mm $122.5\pm 5$ mm $120 \text{ G/m}^2 \pm 7\%$
1 2 3 4 5	Length Width Height Grammage Staples	$230\pm 5$ mm $132.5 \pm 5$ mm $122.5\pm 5$ mm $120 \text{ G/m}^2 \pm 7\%$ Properly Stapled



S.NO.	TESTS	LIMIT
1	Length	290± 5mm
2	Width	$175 \pm 5 \text{ mm}$
3	Height	137.5± 5 mm
4	Grammage	$120~G/m^2\pm7\%$
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned
S.NO.	TESTS	LIMIT
<b>S.NO.</b> 1	TESTS Length	LIMIT 290± 5mm
1	Length	290± 5mm
1 2	Length Width	290± 5mm 151.2 ± 5 mm
1 2 3	Length Width Height	290± 5mm 151.2 ± 5 mm 120± 5 mm
1 2 3 4	Length Width Height Grammage	$290\pm 5$ mm $151.2 \pm 5$ mm $120\pm 5$ mm $120 \text{ G/m}^2 \pm 7\%$
1 2 3 4 5	Length Width Height Grammage Staples	$290\pm 5$ mm $151.2\pm 5$ mm $120\pm 5$ mm $120~G/m^2\pm 7\%$ Properly Stapled
1 2 3 4 5	Length Width Height Grammage Staples Bursting Strength	$290\pm 5$ mm $151.2\pm 5$ mm $120\pm 5$ mm $120~G/m^2\pm 7\%$ Properly Stapled NL T 10 Kg/cm <sup>2</sup>



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## PACKING MATERIAL SPECFCATION FORCORRUGATED BOX (5 PLY) 250 X 153 X 132.5 cm

S.NO.	TESTS	LIMIT
1	Length	170± 5mm
2	Width	$142 \pm 5 \text{ mm}$
3	Height	$200 \pm 5 \text{ mm}$
4	Grammage	$120~G/m^2\pm7\%$
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned
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S.NO.	TESTS	LIMIT
S.NO.	TESTS	LIMIT
<b>S.NO.</b> 1	TESTS Length	LIMIT 180± 5mm
<b>S.NO.</b> 1 2	TESTS Length Width	LIMIT  180± 5mm  162.5 ± 5 mm
S.NO. 1 2 3	TESTS Length Width Height	LIMIT  180± 5mm  162.5 ± 5 mm  182.5± 5 mm

Folding Condition

Cleanliness

Properly Folded

Properly Cleaned



S.NO.	TESTS	LIMIT
1	Length	212.5± 5mm
2	Width	$143.5 \pm 5 \text{ mm}$
3	Height	$113 \pm 5 \text{ mm}$
4	Grammage	$120~G/m^2\pm7\%$
5	Staples	Properly Stapled
6	Bursting Strength	NL T 10 Kg/cm <sup>2</sup>
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned
S.NO.	TESTS	LIMIT
<b>S.NO.</b> 1	TESTS Length	<b>LIMIT</b> 161.2± 5mm
1	Length	161.2± 5mm
1 2	Length Width	161.2± 5mm 133 ± 5 mm
1 2 3	Length Width Height	$161.2 \pm 5 \text{mm}$ $133 \pm 5 \text{ mm}$ $95 \pm 5 \text{ mm}$
1 2 3 4	Length Width Height Grammage	$161.2 \pm 5 \text{mm}$ $133 \pm 5 \text{ mm}$ $95 \pm 5 \text{ mm}$ $120 \text{ G/m}^2 \pm 7\%$
1 2 3 4 5	Length Width Height Grammage Staples	$161.2\pm 5$ mm $133 \pm 5$ mm $95 \pm 5$ mm $120 \text{ G/m}^2 \pm 7\%$ Properly Stapled
1 2 3 4 5	Length Width Height Grammage Staples Bursting Strength	$161.2\pm 5$ mm $133\pm 5$ mm $95\pm 5$ mm $120 \text{ G/m}^2\pm 7\%$ Properly Stapled NL T 10 Kg/cm <sup>2</sup>



S.NO.	TESTS	LIMIT
1	Length	415± 5mm
2	Width	$315 \pm 5 \text{ mm}$
3	Height	323± 5 mm
4	Grammage	$120~G/m^2\pm7\%$
5	Staples	Properly Stapled
6	Bursting Strength	$NL T 10 Kg/cm^2$
7	Folding Condition	Properly Folded
8	Cleanliness	Properly Cleaned