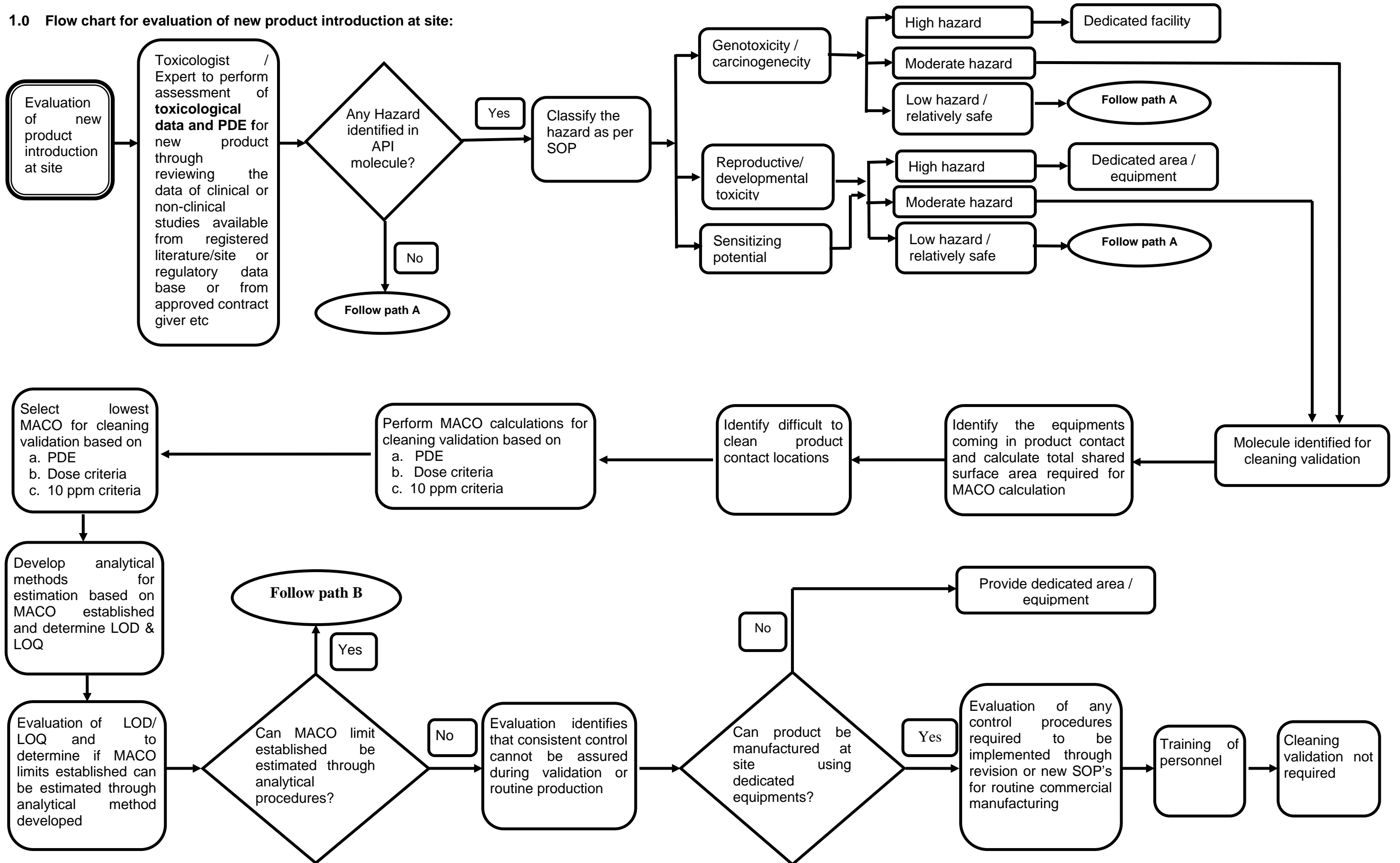




Flow chart for evaluation of new product introduction at site

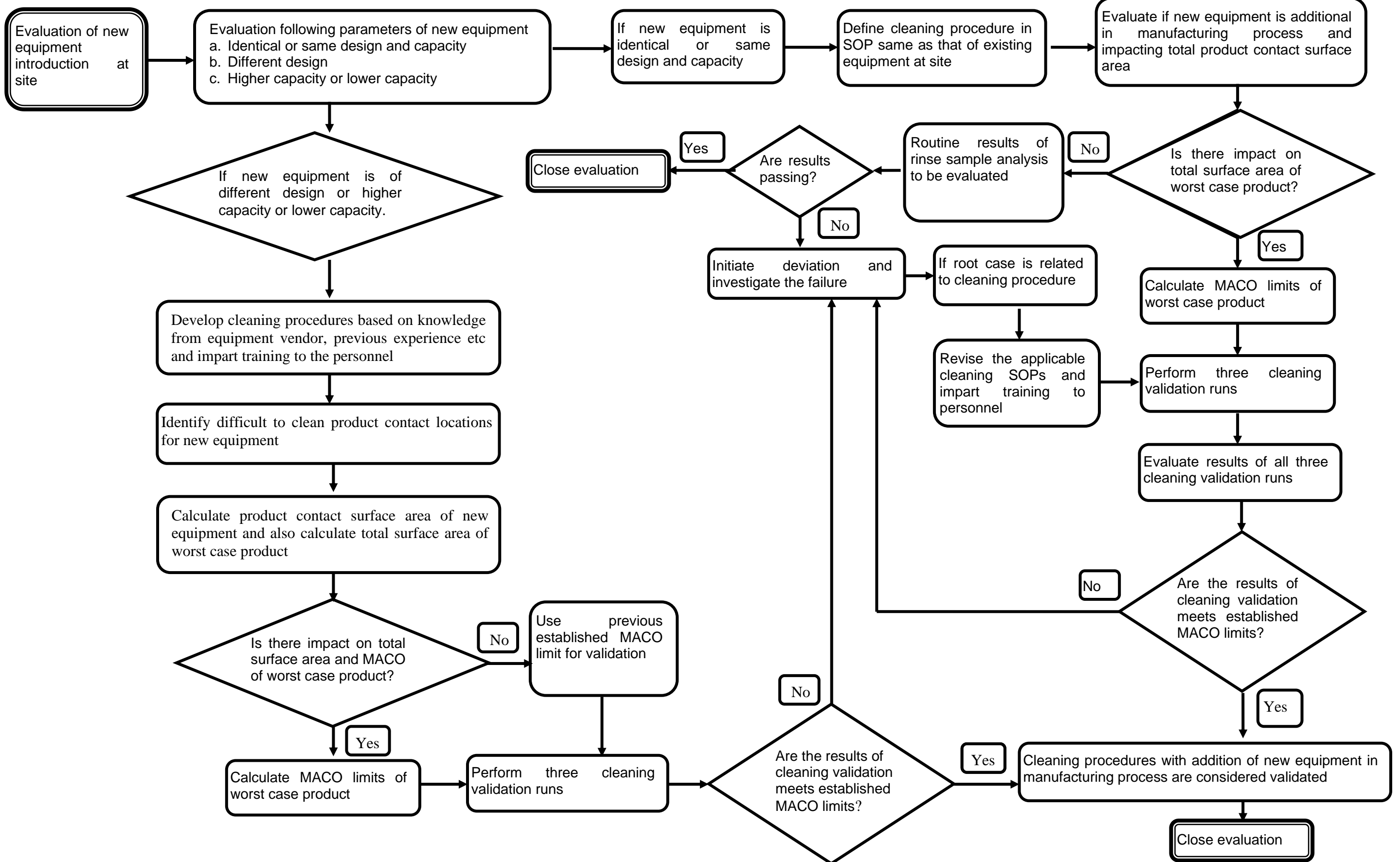
1.0 Flow chart for evaluation of new product introduction at site:





Flow chart for evaluation of new product introduction at site

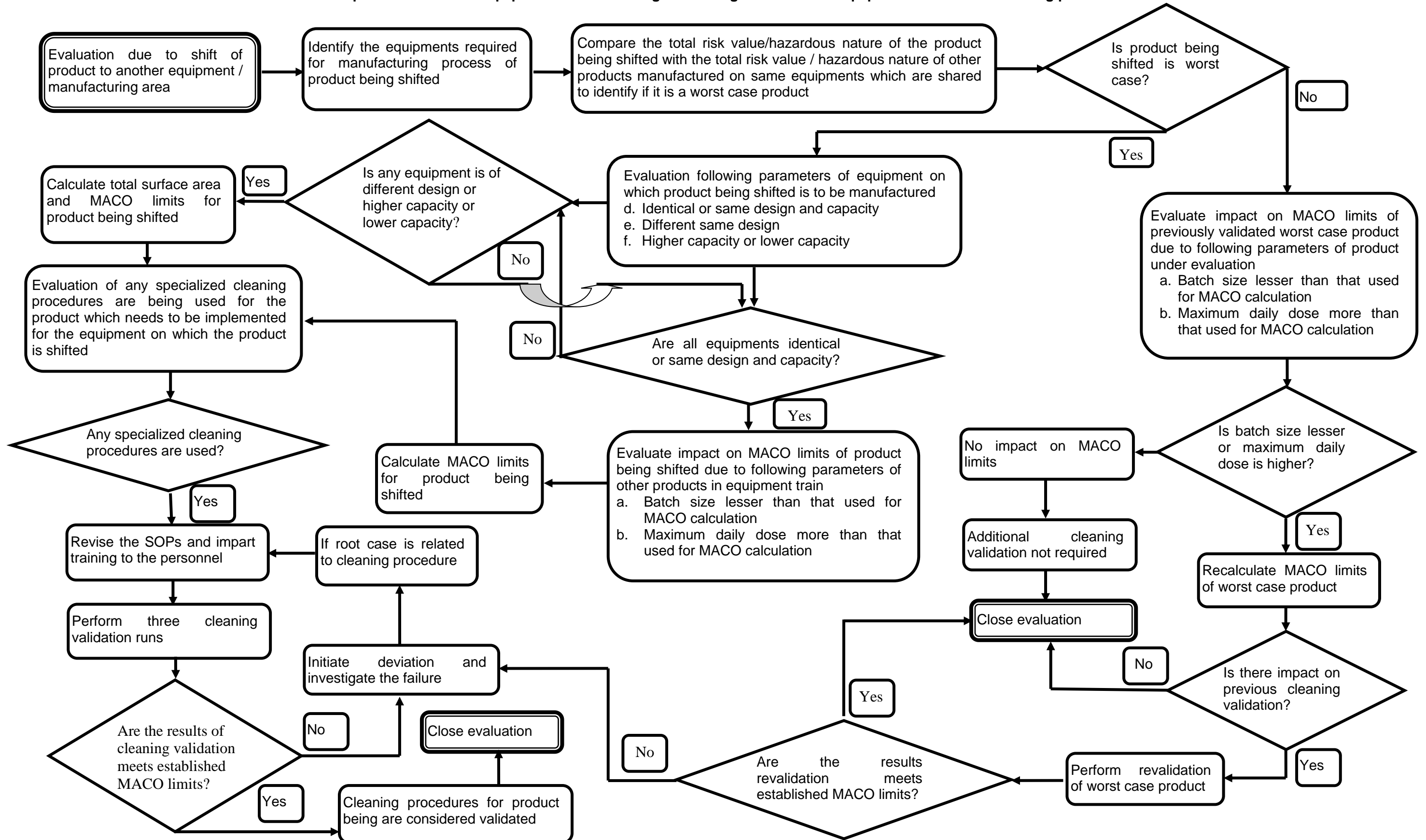
2.0 Flow chart for evaluation of new equipment introduction at site:





Flow chart for evaluation of new product introduction at site

3.0 Flow chart for evaluation due to shift of product to another equipment/ manufacturing area / usage of additional equipment in the manufacturing process:





Flow chart for evaluation of new product introduction at site

4.0 Flow chart for evaluation due to revision in batch size:

