



## PACKING MATERIAL SPECIFICATION FOR PACKING MATERIAL

### PRINTED ALUMINIUM FOIL:

Description	: To comply with the approved standard
Breadth / Width	: 150 mm $\pm$ 1 mm
Grammage of foil(A)	: 65 to 77 GSM
Grammage of alu.(B)	: 62 to 73 GSM
Thickness of alu.(B)	: 0.025 mm $\pm$ 10 %
Grammage of VMCH	: 3 to 8 GSM
Printing Text	: To comply as per approved standard
Design of Cleaning	: To comply as per approved standard
Visual Inspection	: To comply as per approved standard
Colour and Ink shade	: To comply as per approved standard

### PVC:

Description	: Confirm with the approved standard
Breadth / Width	: _____ mm $\pm$ _____ mm
Grammage of foil(A)	: 65 to 77 GSM
Grammage of alu.(B)	: 62 to 73 GSM
Thickness of alu.(B)	: 0.025 mm $\pm$ 10 %
Grammage of VMCH	: 3 to 8 GSM
Printing Text	: As per approved standard
Design of Cleaning	: As per approved standard
Visual Inspection	: As per approved standard
Colour and Ink shade	: As per approved standard

### CARTON INNER:

Description	: Confirm with the approved standard
Breadth / Width	: _____ mm $\pm$ _____ mm
Grammage of foil(A)	: 65 to 77 GSM
Grammage of alu.(B)	: 62 to 73 GSM
Thickness of alu.(B)	: 0.025 mm $\pm$ 10 %
Grammage of VMCH	: 3 to 8 GSM
Printing Text	: As per approved standard
Design of Cleaning	: As per approved standard
Visual Inspection	: As per approved standard
Colour and Ink shade	: As per approved standard



**PHARMA DEVILS**

QUALITY ASSURANCE DEPARTMENT

**PACKING MATERIAL SPECIFICATION FOR PACKING MATERIAL**

**CARTON OUTER:**

Description	: Confirm with the approved standard
Breadth / Width	: _____ mm ± _____ mm
Grammage of foil(A)	: 65 to 77 GSM
Grammage of alu.(B)	: 62 to 73 GSM
Thickness of alu.(B)	: 0.025 mm ± 10 %
Grammage of VMCH	: 3 to 8 GSM
Printing Text	: As per approved standard
Design of Cleaning	: As per approved standard
Visual Inspection	: As per approved standard
Colour and Ink shade	: As per approved standard

**BOPP TAPE:**

Description	: Confirm with the approved standard
Breadth / Width	: _____ mm ± _____ mm
Grammage of foil(A)	: 65 to 77 GSM
Grammage of alu.(B)	: 62 to 73 GSM
Thickness of alu.(B)	: 0.025 mm ± 10 %
Grammage of VMCH	: 3 to 8 GSM
Printing Text	: As per approved standard
Design of Cleaning	: As per approved standard
Visual Inspection	: As per approved standard
Colour and Ink shade	: As per approved standard

**CORRUGATED BOX:**

Description	: Confirm with the approved standard
Breadth / Width	: _____ mm ± _____ mm
Grammage of foil(A)	: 65 to 77 GSM
Grammage of alu.(B)	: 62 to 73 GSM
Thickness of alu.(B)	: 0.025 mm ± 10 %
Grammage of VMCH	: 3 to 8 GSM
Printing Text	: As per approved standard
Design of Cleaning	: As per approved standard
Visual Inspection	: As per approved standard
Colour and Ink shade	: As per approved standard