

# PHARMA DEVILS GUALITY ASSURANCE DEPARTMENT

#### STANDARD OPERATING PROCEDURE

Department: Quality Assurance	SOP No.:	
Title: Procedure for Decontamination of DM Water	Effective Date:	
Supersedes: Nil	<b>Review Date:</b>	
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#### **1.0 OBJECTIVE:**

To lay down a standard operating procedure for Decontamination of DM Water plant.

#### **2.0 SCOPE:**

Maintenance Department

**3.0 AREA OF OPERATION:** Service floor.

#### 4.0 **RESPONSIBILITY:**

Operator/Maintenance Supervisor concerned.

#### 5.0 ACCOUNTABILITY:

Maintenance Incharge.

#### 6.0 **PROCEDURE**:

**NOTE:** Decontamination of D.M. Water plant is done as per recommendation of QC department or once in a month; after regeneration of DM Water Plant.

#### 6.1 **Decontamination of Mixed Bed Unit**

- a) Mix 40 ml of formaldehyde solution with 200 ltr of DM Water.
- b) Inject this solution into mixed bed unit (MBU) by dipping tube attached to ejector E-2 into the formaldehyde solution and by opening valve 18, 20 & 22.
- c) After completion of formalin injection close the valve 18, 20 & 22.

#### 6.2 **Decontamination of anionic exchanger**

- a) Mix 40 ml of formaldehyde solution with 200 ltr. D. M. Water.
- b) Deep the tube attached to ejector into formaldehyde solution.
- c) Open valve 4, 5, 6, 7 and adjust valve 4 to maintain the flow.
- d) After completion of injection close the valve 4, 5, 6 & 7



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#### 6.3 **Decontamination of Cationic exchanger**

- a) Mix 40 ml of formaldehyde solution with 200 ltr. DM Water.
- b) Deep the tube attached to ejector into formaldehyde solution.
- c) Open valve 1, 2 & 3 and adjust the valve 2 to maintain the flow.
- d) After completion of injection close the valve 1, 2, & 3.

#### 6.4 **Rinsing of columns**

- a) Next day start the DM Water plant (Ref. SOP......) and drain the water.
- b) Give the sample of DM Water to Q.C.
- c) After getting OK from QC collect the DM Water into DM Water collection tank.

#### 7.0 **REVIEW DATE:**

After 2 years or when procedure is changed.

The following people have read this SOP and are currently following these procedures in the laboratory.



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