



QUALITY ASSURANCE DEPARTMENT

SOP for Sampling Procedure of Packing Material

Sampling Plan : Carry out sampling as per following plan :

S.No.	Name of Packing Material	Sampling Plan	Sampling Quantity
1.	Printed Aluminium foil	$\sqrt{n+1}$	1 Meter from each Roll
2.	Plain Aluminium foil	$\sqrt{n+1}$	1 Meter from each Roll
3.	Printed Blister foil	$\sqrt{n+1}$	1 Meter from each Roll
4.	PVC	$\sqrt{n+1}$	1 Meter from each Roll
5.	PVDC	$\sqrt{n+1}$	1 Meter from each Roll
6.	Printed cartons	$\sqrt{n+1}$	5 Cartons from each containers
7.	Plain cartons	$\sqrt{n+1}$	5 Cartons from each containers
8.	Corrugated boxes(Laminated)	1 No.	1 Box from each containers
9.	Corrugated boxes(Non Laminated)	1 No.	1 Box from each containers
10.	Printed Bop tape	1 No.	1 Bop tape from each containers
11.	Plain Bop tape	1 No.	1 Bop tape from each containers
12.	Labels (Printed)	$\sqrt{n+1}$	5 Labels from each containers
13.	Tin 500 ml round amber	2 Nos.	2 Tin from each containers
14.	White Plate	2 Nos.	2 Plate from each containers
15.	Tin Orange accurate 1000 ml	2 Nos.	2 Tin from each containers
16.	Leaflets	$\sqrt{n+1}$	5 Leaflets from each containers
17.	Plastic bag(Printed)	$\sqrt{n+1}$	5 Bags from each containers
18.	Plastic bag(Plain)	$\sqrt{n+1}$	5 Bags from each containers
19.	PP Caps 25 mm	√n+ 1	5 Caps from each containers
20.	Sticker (Printed)	√n+ 1	5 Sticker from each containers
21.	Shrink Sleeves (Divol)	√n+ 1	5 Sticker from each containers
22.	PL jar 2600 mm sixer 100 mm	2 Nos.	2 Jar from each containers
23.	Tin 50 gm Diavol white	2 Nos.	2 Tin from each containers